

900 Series After 1987



Parts Catalog Usage Guide

The information contained in this document is subject to change without notice. This catalog contains service parts for Form No. 89-27. If you have any questions regarding this catalog, please contact one of our Customer Service Representatives.

For Customer Service Support Call:

1-800-333-6900

For Faxed In Orders Call:

1-800-678-4682 or

1-440-366-0709

For Technical Service Call:

1-800-832-4707

Literature Can Be Found at:

www.invacare.com or

1-800-828-6272

SYMBOL DEFINITION

Throughout this catalog you will notice letters to draw your attention to specific footnotes which are located at the bottom of the page or below specified charts.

Examples:

A,B,C etc. = Special Comments

NOTE: = General information pertaining to that specific page

NLA = No Longer Available

HARDWARE MEASUREMENTS

The measurements for the hardware will be listed as follows:

Screws, Bolts Diameter X Thread Count/Pitch X Length

Washers Inside Diameter X Outside Diameter X Thickness

Spacers Inside Diameter X Outside Diameter X Length

For your convenience, we have supplied an area for you to list your Invacare Representatives.

Name	Phone Numbers

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TABLE of CONTENTS

Description	Page Number
Accessories	106
Accessories - Abductor Post	109
Accessories - Amputee Attachment	110
Accessories - Clip-On Solid Seat without Hardware	123
Accessories - Drop Hook Solid Folding Seat	125
Accessories - Head Support	112
Accessories - Headrest Extension - Non-Recliner Chairs	114
Accessories - I.V. / Oxygen Holder	116
Accessories - One Arm Drive	120
Accessories - Oxygen Holder	118
Accessories - Seat and Back Solid Insert	129
Accessories - Solid Folding Seat	127
Accessories - Torso Support	130
Accessories - Utility Tray	132
Arms - Conventional Adjustable Height	29
Arms - Conventional Permanent & Fixed Height	32
Arms - Space-Saver Adjustable Height	35
Arms - Space-Saver Fixed Height	38
Arms - Sportster	41
Back Canes and Hardware	16
Back Upholstery, Headrest & Pillow	24

TABLE of CONTENTS

Description	Page Number
Casters and Hardware	45
Crossbrace and Crossbrace Hardware	11
Footrest and Legrest Accessories	62
Forks and Hardware	43
Frame Hardware	9
Frames without Hardware	6
Front Riggings - Footrest Support Assembly - 93 / H93	71
Front Riggings - Footrest Support Assembly - 93E / H93E	73
Front Riggings - Footrest Support Assembly - 93M / H93M	75
Front Riggings - Footrest Support Assembly - 93M with FPP / H93M with FPP	80
Front Riggings - Footrest Support Assembly - 93M2 / H93M2	77
Front Riggings - Footrest Support Assembly - 93ST	82
Front Riggings - Legrest Support Assembly - 94BK and H94BK	84
Front Riggings - Legrest Support Assembly - 96BK & H96BK	88
Front Riggings - Legrest Support Assembly - AS4/AL4 & AHS4/AHL4	91
Front Riggings - One Piece Wooden Footboard and Hardware - S1263	103
Front Riggings - Pivot Slide Tube with Footplate - 93/H93/93E/H93E/93M/H93M/93M2/H93M2 and 93M w/FPP/H93M w/FPP	94
Front Riggings - Pivot Slide Tube With Footplate - 93ST Footrests	97
Front Riggings - Pivot Slide Tube with Footplate - Conventional and Articulating	99
Front Riggings Index & Calf Pads	66
Handrims - Non-Projection Handrims and Hardware Kits	50

TABLE of CONTENTS

Description	Page Number
Handrims - Projection Handrims and Hardware Kits	51
Lever Release Reclining Back Hardware	18
Rear Wheel Hardware	48
Rear Wheels	47
Seat Extensions	28
Seat Upholstery w/o Hardware	27
Trigger Release Reclining Back Hardware	20
Upholstery Color Options and Packaging	5
Wheel Locks - Attendant Operated - Recliner	56
Wheel Locks - Hill Holder	60
Wheel Locks - Patient Operated - Recliner	58
Wheel Locks (Adult) - Non-Recliner	52
Wheel Locks (Hemi) - Non-Recliner	54

Upholstery Color Options and Packaging

Upholstery Color

Color Number	Description
U67	Black Vinyl
U88	Camel Vinyl
U85	Dark Blue Vinyl
U75	Dove Grey Vinyl
U98-NLA	Earthtone Vinyl-NLA
U86	Ruby Vinyl
U92	Spacer Blue Vinyl

Packaging and Literature

Part Number	Description	Quantity Per Assembly
40131X038	Carton	1
See Note(s) A		
1023164-NLA	Carton	1
See Note(s) B		
40131X039	Insert, Front	1
40131X041	Insert, Top	1
00081X100	Owner's Manual	1
00077X031	Warranty Card	1
NOTE: A - For use on Non-Recliner only. B - For use on Recliner and Tall only.		

Frames without Hardware

Permanent Arm

Frame Style	Chair Width	Side	Non-Sectional Fixed Back	Sectional Back	Reclining Back
Adult	14-18"	Right	09100X001-NLA	N/A	09100X025-NLA
		Left	09100X002-NLA	N/A	09100X026-NLA
Hemi	14-18"	Right	09100X013-NLA	N/A	N/A
		Left	09100X014-NLA	N/A	N/A

Conventional Arm, Chrome Finish - Before 7/6/07

Frame Style	Chair Width	Side	Non-Sectional Fixed Back	Sectional Back	Reclining Back
Adult	14-18"	Right	1006889	09100X250	09100X084
		Left	1006890	09100X251	09100X085
Hemi	16-18"	Right	09100X015-NLA	1027204	N/A
		Left	09100X016-NLA	1027205	N/A
Tall	14-18"	Right	09100X269-NLA	1006870	09100X096
		Left	09100X270-NLA	1006871	09100X097
Extra Wide	19-22"	Right	1006889	N/A	09100X084
		Left	1006890	N/A	09100X085
High Performance	14-18"	Right	09000X244-NLA	N/A	N/A
		Left	09000X245-NLA	N/A	N/A

Frames without Hardware

Conventional Arm, Black Finish - After 7/5/07

Frame Style	Chair Width	Side	Non-Sectional Fixed Back	Sectional Back	Reclining Back
Adult	14-18"	Right	1149446	1149398	1149394
		Left	1149447	1149399	1149395
Hemi	16-18"	Right	N/A	1149465	N/A
		Left	N/A	1149466	N/A
Tall	14-18"	Right	N/A	1149444	1149396
		Left	N/A	1149445	1149397
Extra Wide	19-22"	Right	1149446	N/A	1149394
		Left	1149447	N/A	1149395
High Performance	14-18"	Right	N/A	N/A	N/A
		Left	N/A	N/A	N/A

Space-Saver Arm, Chrome Finish - Before 7/6/07

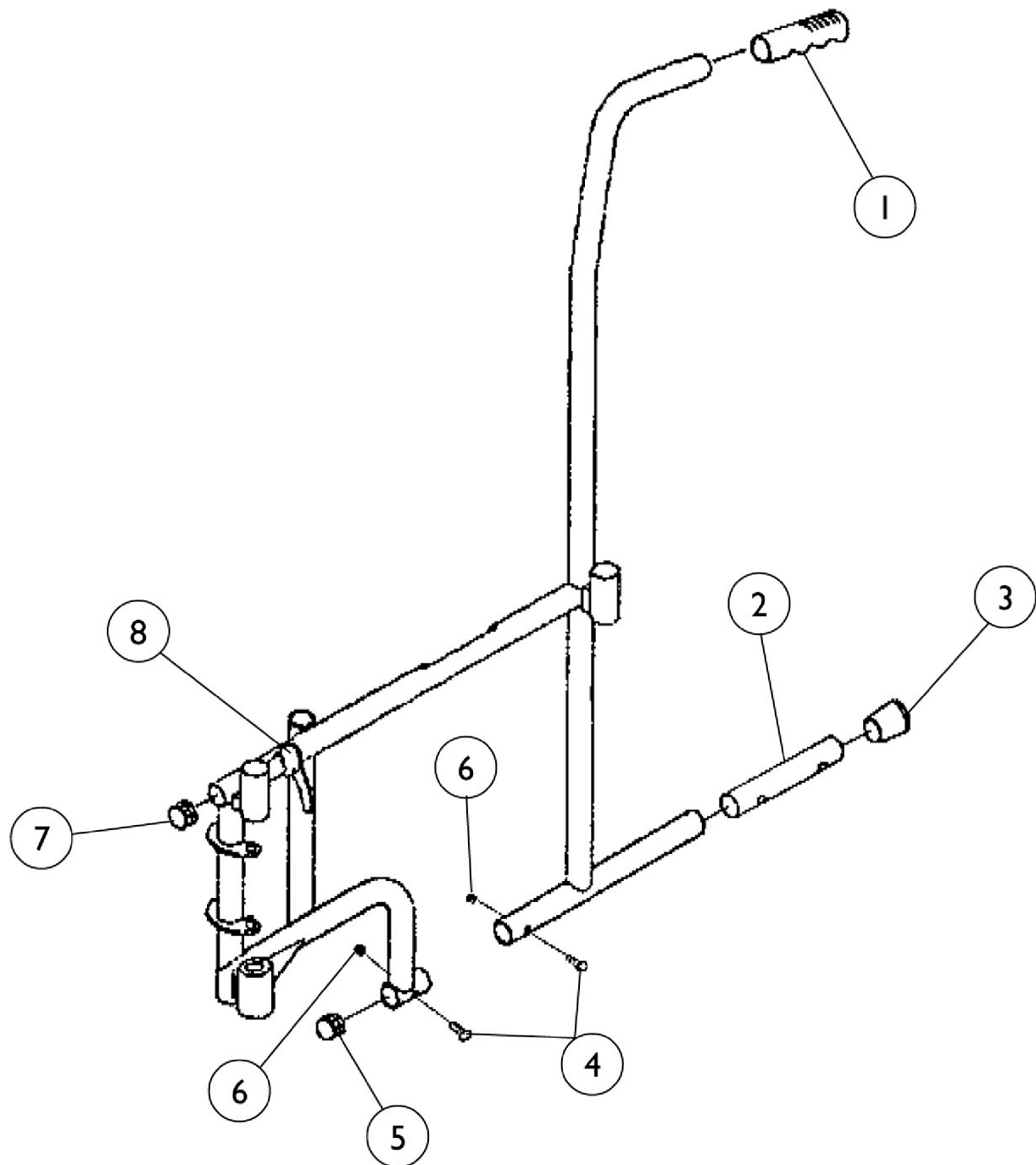
Frame Style	Chair Width	Side	Non-Sectional Fixed Back	Sectional Back	Reclining Back
Adult	14-18"	Right	1006891	09100X252	N/A
Adult	14-18"	Left	1006892	09100X253	N/A
Hemi	16-18"	Right	09000X023-NLA	1027206	N/A
Hemi	16-18"	Left	09000X024-NLA	1027207	N/A
Tall	16-18"	Right	09100X271-NLA	1006868	N/A
Tall	16-18"	Left	09100X272-NLA	1006869	N/A
Extra Wide	19-22"	Right	1006891	N/A	N/A
Extra Wide	19-22"	Left	1006892	N/A	N/A
High Performance	14-18"	Right	09000X242-NLA	N/A	N/A
High	14-18"	Left	09000X243-NLA	N/A	N/A

Frames without Hardware

Space-Saver Arm, Black Finish - After 7/5/07

Frame Style	Chair Width	Side	Non-Sectional Fixed Back	Sectional Back	Reclining Back
Adult	14-18"	Right	1149448	1149400	N/A
Adult	14-18"	Left	1149449	1149401	N/A
Hemi	16-18"	Right	N/A	1149467	N/A
Hemi	16-18"	Left	N/A	1149468	N/A
Tall	16-18"	Right	N/A	1149406	N/A
Tall	16-18"	Left	N/A	1149443	N/A
Extra Wide	19-22"	Right	1149448	N/A	N/A
Extra Wide	19-22"	Left	1149449	N/A	N/A
High Performance	14-18"	Right	N/A	N/A	N/A
High	14-18"	Left	N/A	N/A	N/A

Frame Hardware

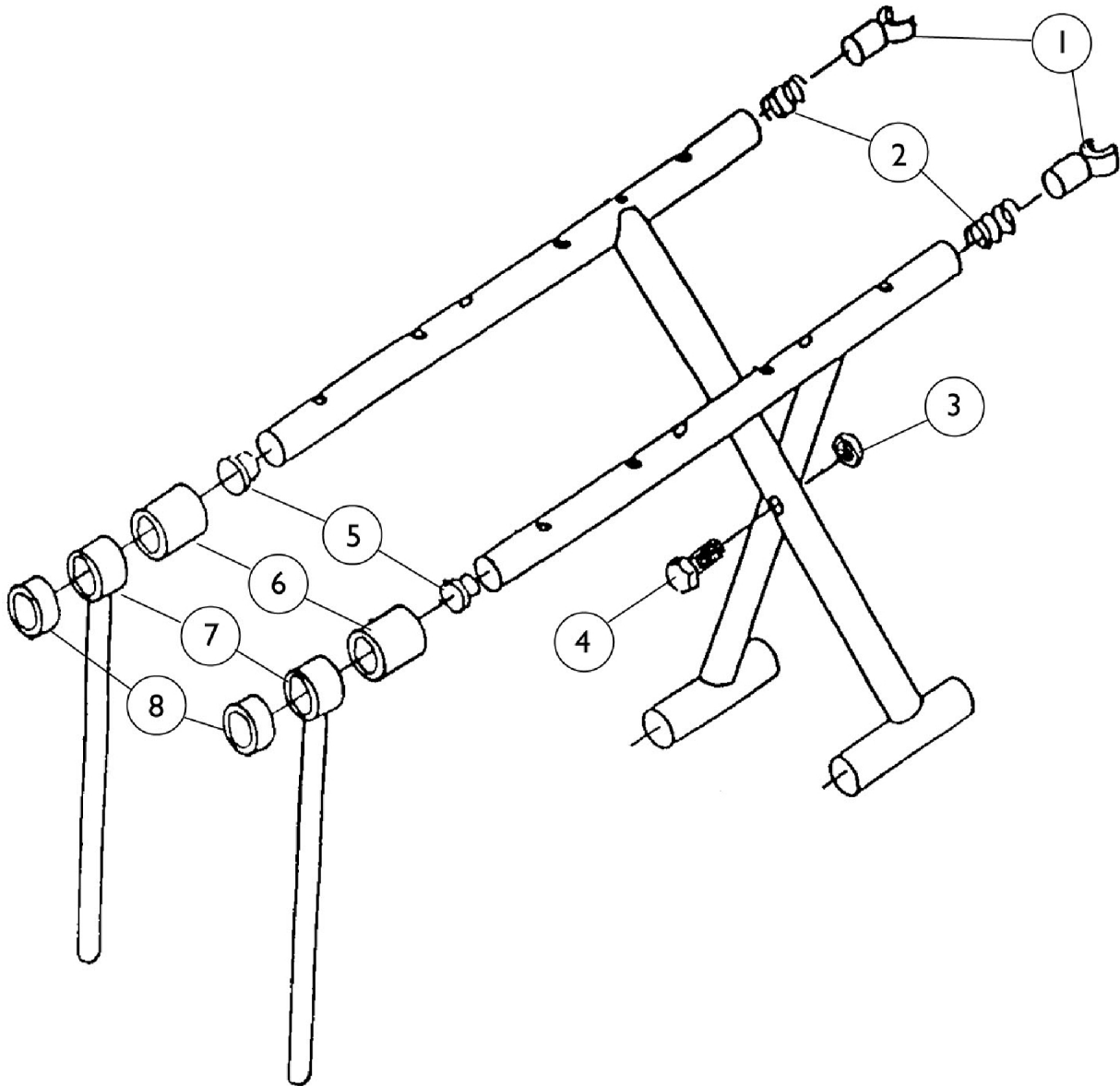


Frame Hardware

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1		1006229	Grip, Foam (8")	1	1
2		42301X011	Tube, Insert	1	1
3		1016346	Cap, Tube End (7/8")	1	1
4		1034083	Package, Screws Phillips Round Head (#10-32 x 1-1/8")	2	1
5		1027097	Plug Button, Black (3/4")	1	1
6		7930365	Locknut (#10-32)	25	2
7		1027095	Plug Button, Black (7/8")	1	1
8		7100053	Arm Lock Assembly, Black - Right	1	1
			Handle, Lock, Black - Right	1	1
			Rivet, Tubular	1	1
			Pin, Locking	1	1
			Spring, Arm Lock	1	1
8		7100054	Arm Lock Assembly, Black - Left	1	1
			Handle, Lock, Black - Left	1	1
			Rivet, Tubular	1	1
			Pin, Locking	1	1
			Spring, Arm Lock	1	1
	A	1090768	Kit, Lock Handle w/Rivets (both LT & RT side)	1	2
	B	7930347	Pin Roll (5/64 x 5/8")	25	1
	B	47471X068	Pin, Locking	1	1
	B	47471X074	Spring, Arm Lock	1	1
NOTE: A - Includes right and left lock handles and (2) each tubular rivets. B - Not Shown.					

Crossbrace and Crossbrace Hardware

NOTE: The chair's serial number **MUST** be checked to ensure that modifications have not been made to the crossbraces. If modifications **HAVE** been made, please contact an Invacare Sevicees Parts Specialist at 1-800-333-6900 to order the service parts through the Invacare Specials Department. Also, odd size seat depths require a seat extension kit, see category titled, "Seat Extensions."



Crossbrace and Crossbrace Hardware

NOTE: The chair's serial number **MUST** be checked to ensure that modifications have not been made to the crossbraces. If modifications **HAVE** been made, please contact an Invacare Services Parts Specialist at 1-800-333-6900 to order the service parts through the Invacare Specials Department. Also, odd size seat depths require a seat extension kit, see category titled, "Seat Extensions."

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A,B,E	04723X004-NLA	Rear Seat Guide - NLA Before 6/89	1	2
1	A,C,F	04723X003	Guide, Seat, Chrome	1	2
1	D,E,H	04555X006	Guide, Seat - Rear (After 5/89)	1	2
	E,I	1149500	Guide, Seat, Black - Rear	1	2
1	A,B,E, H	04723X003	Guide, Seat, Chrome	1	2
	A,B,E,I	1149506	Guide, Seat, Black	1	2
1	A,C,F, H	1020632	Guide, Seat - Rear (After 5/89)	1	2
	A,C,F,I	1149530	Guide, Seat, Black - Rear	1	2
1	F	1021654	Guide, Seat - Rear (After 5/89)	1	2
2		47236X001	Spring, Tension	1	2
3		7930363	Package, Locknut (5/16"-24)	25	1
4	E	40317X001	Screw, Hex Head (5/16-24 x 2-3/4")	1	1
4	F	40317X003	Bolt Clamp (5/16-24 x 3)	1	1
5		1027095	Plug Button, Black (7/8")	1	2
6	A,C,D, E	47397X019	Spacer (7/8 x 1 x 1")	1	4
6	A,B,F, H	47397X024	Spacer (7/8 x 1 x 7/16")	1	4
6	A,B,F,I	1154439	Spacer (7/8 x 1 x 7/16")	1	4
6	D,F,H	47397X020	Spacer (7/8 x 1 x 1-3/8")	1	4
6	D,F,I	1154440	Spacer (7/8 x 1 x 1-3/8")	1	4
7	A,C,D, E	04555X013-NLA	Front Seat Guide Before 6/89	1	2
7	B	1010646-NLA	Front Seat Guide Before 6/89	1	2
7	A,F	04555X009	Front Seat Guide After 5/89	1	2
7	A,C,D, E	04555X007	Front Seat Guide After 5/89	1	2
7	A,C,D, E	1149501	Front Seat Guide, Black	1	2
7	B,H	04555X008	Front Seat Guide After 5/89	1	2
	B,I	1149502	Front Seat Guide, Black	1	2
7	A,D,F, H	04555X009	Front Seat Guide After 5/89	1	2
	A,D,F,I	1149503	Front Seat Guide, Black	1	2
8	A,C,D, E	47397X019	Spacer (7/8 x 1 x 1")	1	2
8	A,B,F	47397X020	Spacer (7/8 x 1 x 1-3/8")	1	2
8	D,F	47397X024	Spacer (7/8 x 1 x 7/16")	1	2
	G	See Chart	Crossbraces without Hardware - Before 7/6/07	1	1
	G	See Chart	Crossbraces without Hardware - After 7/5/07	1	1

Crossbrace and Crossbrace Hardware

NOTE: The chair's serial number **MUST** be checked to ensure that modifications have not been made to the crossbraces. If modifications **HAVE** been made, please contact an Invacare Services Parts Specialist at 1-800-333-6900 to order the service parts through the Invacare Specials Department. Also, odd size seat depths require a seat extension kit, see category titled, "Seat Extensions."

NOTE: A - For use on adult chairs.
B - For use on hemi chairs.
C - For use on tall chairs.
D - For use on recliner chairs.
E - 14-18" wide chairs.
F - 19-22" wide chairs.
G - Not shown.
H - Before 7/6/07
I - After 7/5/07

Crossbrace and Crossbrace Hardware

NOTE: The chair's serial number **MUST** be checked to ensure that modifications have not been made to the crossbraces. If modifications **HAVE** been made, please contact an Invacare Services Parts Specialist at 1-800-333-6900 to order the service parts through the Invacare Specials Department. Also, odd size seat depths require a seat extension kit, see category titled, "Seat Extensions."

Crossbraces without Hardware - Before 7/6/07

Width	Side	Frame Style Adult	Frame Style Hemi	Frame Style Tall	Frame Style Heavy Duty
14" Wide	Right	04354X192	--	--	--
	Left	04354X193	--	--	--
16" Wide	Right	04354X178	1042660	04354X274	--
	Left	04354X179	1042661	04354X273	--
18" Wide	Right	04354X176	04354X180	04354X270	--
	Left	04354X177	04354X181	04354X269	--
20" Wide	Right	--	--	--	04354X184
	Left	--	--	--	04354X185
22" Wide	Right	--	--	--	04354X186
	Left	--	--	--	04354X187

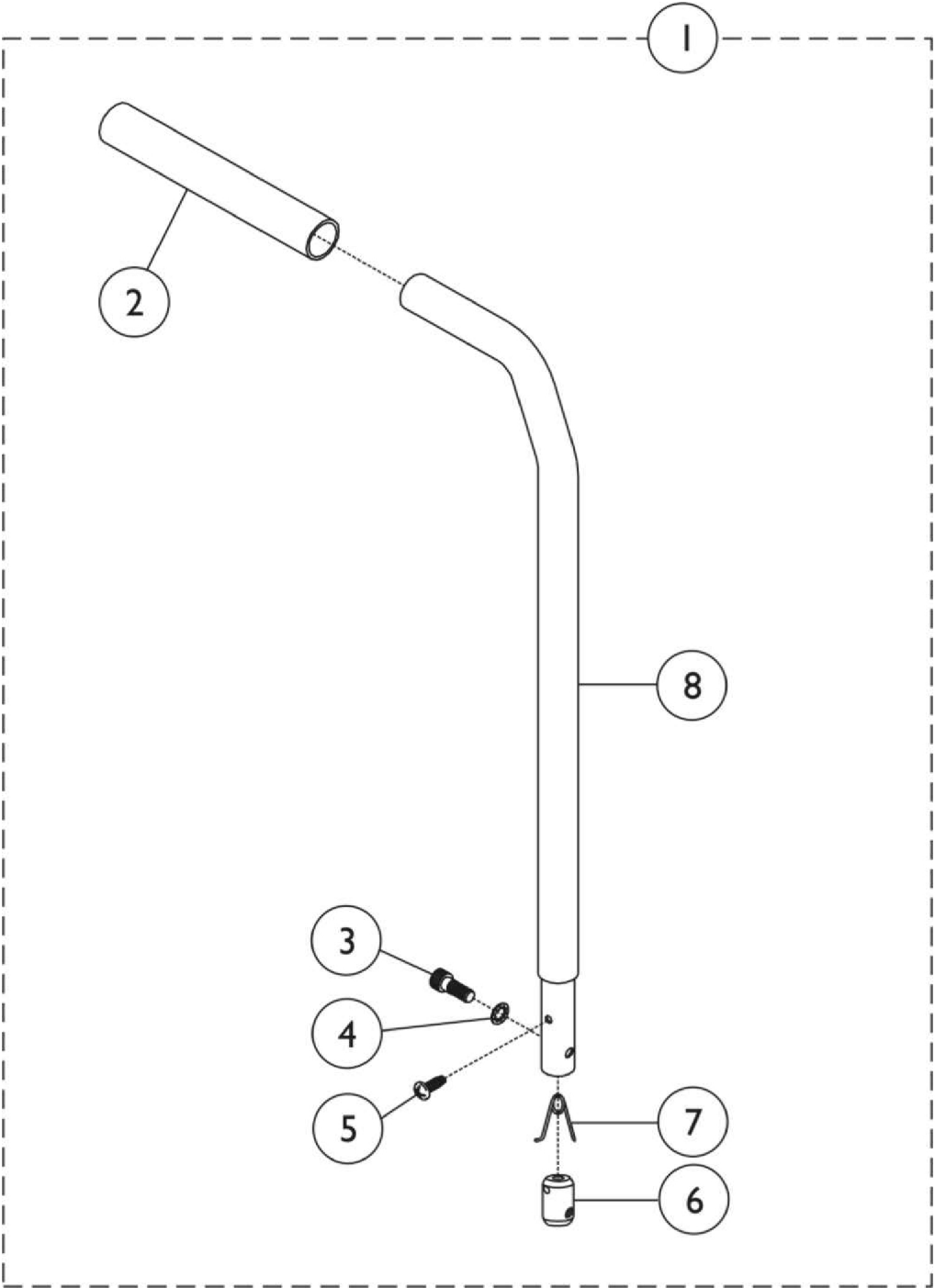
Crossbrace and Crossbrace Hardware

NOTE: The chair's serial number **MUST** be checked to ensure that modifications have not been made to the crossbraces. If modifications **HAVE** been made, please contact an Invacare Services Parts Specialist at 1-800-333-6900 to order the service parts through the Invacare Specials Department. Also, odd size seat depths require a seat extension kit, see category titled, "Seat Extensions."

Crossbraces without Hardware - After 7/5/07

Width	Side	Frame Style Adult	Frame Style Hemi	Frame Style Tall	Frame Style Heavy Duty
14" Wide	Right	1149489	--	--	--
	Left	1149490	--	--	--
16" Wide	Right	1149441	1149520	1149494	--
	Left	1149442	1149521	1149493	--
18" Wide	Right	1149439	1149479	1149492	--
	Left	1149440	1149480	1149491	--
20" Wide	Right	--	--	--	1149481
	Left	--	--	--	1149482
22" Wide	Right	--	--	--	1149483
	Left	--	--	--	1149484

Back Canes and Hardware

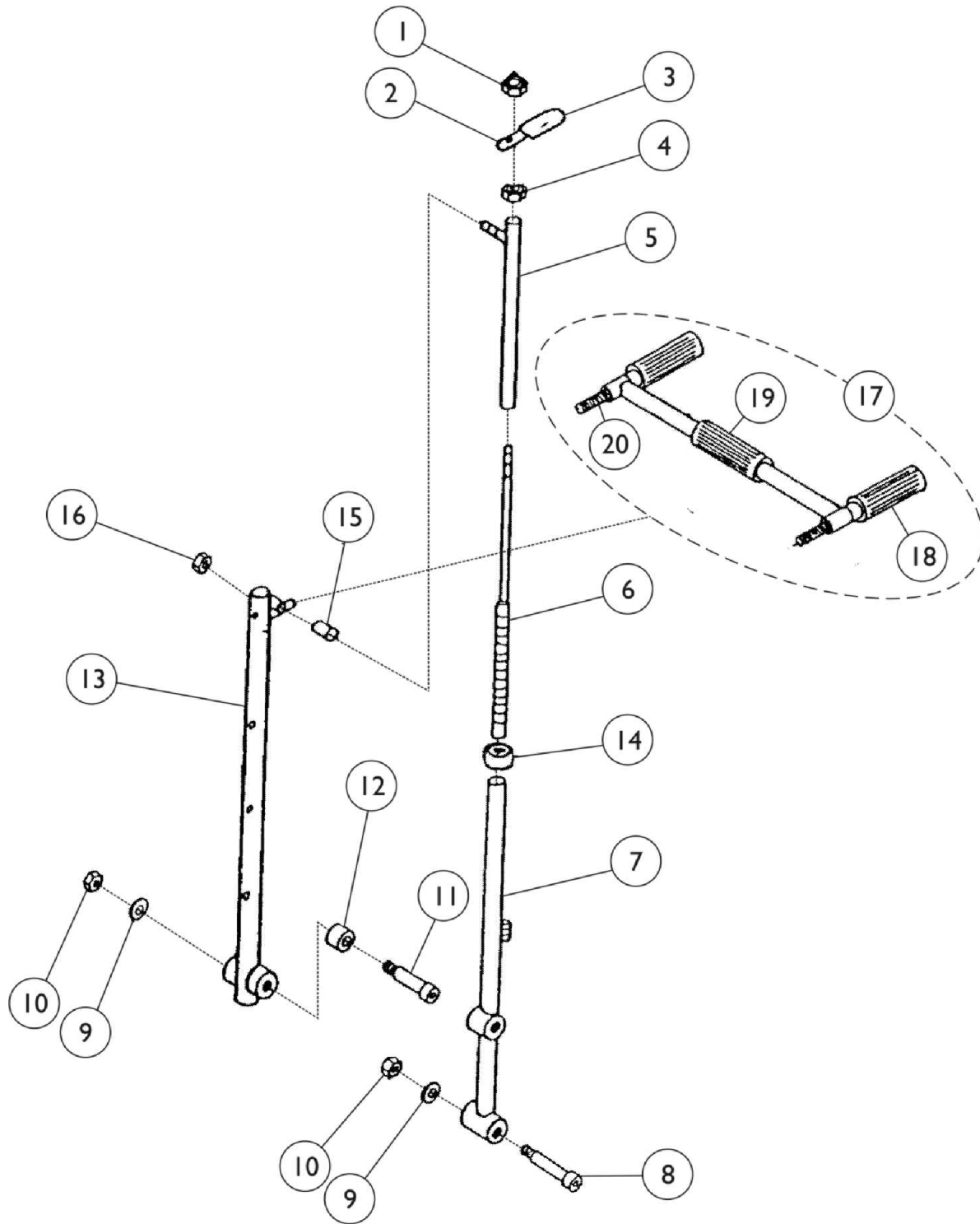


Back Canes and Hardware

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A,F	1007383	Cane, Back and Hardware (16" H)	1	1
1	A,F	1007385	Cane, Back and Hardware (17" H)	1	1
1	A,F	1007387	Cane, Back and Hardware (18" H)	1	1
1	A,F	1045830	Cane, Back and Hardware (19" H)	1	1
1	A,F	1007391	Cane, Back and Hardware (20" H)	1	1
1	A,F	1006508	Cane, Back, 10 Degree Bend (14" H)	1	1
1	A,F	1006510	Cane, Back, 10 Degree Bend (15" H)	1	1
1	A,G	1149403	Cane, Back Cane, 10 Degree Bend, Silver Vein (14")	1	1
1	A,G	1149404	Cane, Back, 10 Degree Bend, Silver Vein (15")	1	1
2		1006229	Grip, Foam (8")	1	1
3		1007219	Screw, Socket Head Cap (1/4-20 x 3/4")	1	1
4		10513X000	Washer (1/4 x 1/2 x 1/32")	1	1
5		40163X013	Screw, Phillips Self Tap (#10-32 x 1/2")	1	1
6		1005834	Insert, Threaded	1	1
7		40188X002	Spring, Release	1	1
8	F	1006494	Tube, Rear Upright (16")	1	1
8	F	1006512	Tube, Rear Upright (17")	1	1
8	F	1006496	Tube, Rear Upright (18")	1	1
8	F	1007402	Tube, Rear Upright (19")	1	1
8	F	1007404	Tube, Rear Upright (20")	1	1
8	G	1154442	Tube, Rear Upright, Silver Vein (16")	1	1
8	G	1149405	Tube, Rear Upright, Silver Vein (17")	1	1
8	G	1149402	Tube, Rear Upright, Silver Vein (18")	1	1
8	G	1149450	Tube, Rear Upright, Silver Vein (19")	1	1
8	G	1149451	Tube, Rear Upright, Silver Vein (20")	1	1
	B,C	1006470	Hardware, Back Cane	1	1
	C,D	04419X015	Bar, Adjustable Pivot, Spreader (Pair)	1	1
	C,E	04419X020	Bar, Adjustable Pivot, Spreader (Pair)	1	1
NOTE: A - Includes items 2-7. B - Includes items 2-6. C - Not Shown. D - Chairs 16-21" Wide. E - Chairs 22-24" Wide. F - Before 7/6/07 G - After 7/5/07					

Lever Release Reclining Back Hardware

NOTE: The Lever Release Reclining assembly may or may not be used depending on the end user's weight and activity level. This determination should be confirmed with the dealer upon ordering.



Lever Release Reclining Back Hardware

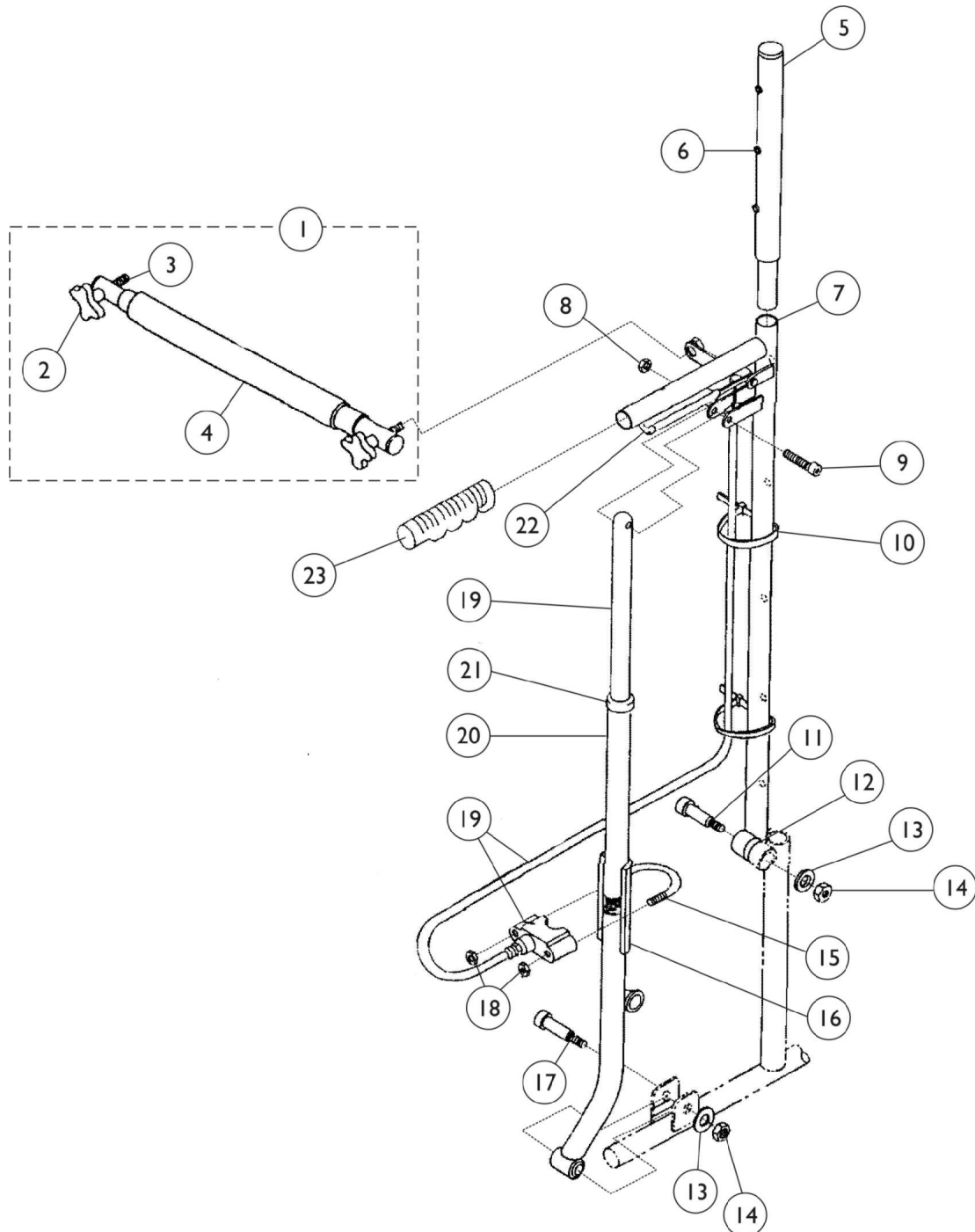
NOTE: The Lever Release Reclining assembly may or may not be used depending on the end user's weight and activity level. This determination should be confirmed with the dealer upon ordering.

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1		1012386	Nut, Acorn (7/16-20)	1	1
2		47557X003	Handle, Locking	1	1
3		47376X025	Tip, Plastic, Black	1	1
4		7930352	Locknut (7/16-20)	25	1
5		04610X006	Spacer Tube	1	1
6		04610X007	Rod, Locking	1	1
7		08000X029-NLA	Recliner Tube Assembly - Right	1	1
7		08000X030-NLA	Recliner Tube Assembly - Left	1	1
8		60282X003	Bolt, Shoulder (1/2 x 1-1/4")	1	1
9		16325X000	Washer (3/8 x 13/16 x 1/16")	1	2
10		40363X000-NLA	Hex Nut (3/8"-16)	1	2
11		60282X004	Bolt, Shoulder (1/2 x 2")	1	1
12	G	47324X004	Spacer (9/16 x 1 x 1/16")	1	1
12	H	1154443	Spacer (9/16 x 1 x 1/16")	1	1
13		09000X039	Recliner Back Tube Assembly - Right	1	1
13		09000X040	Recliner Back Tube Assembly - Left	1	1
14		1024221	Anti-Rattle, Black	1	1
15		47330X003	Spacer (5/16 x 1/2 x 3/8")	1	1
16		7930363	Package, Locknut (5/16"-24)	25	1
17	C,F	1070802	Bar, Adjustable Pivot, Spreader (Pair)	1	1
17	D,F	04419X015	Bar, Adjustable Pivot, Spreader (Pair)	1	1
17	E,F	04419X020	Bar, Adjustable Pivot, Spreader (Pair)	1	1
18	A	40299X010-NLA	Grip, Hand, Grey - NLA	1	2
18	B	1029096	Grip, Handgrip, Black	1	2
19	A	16812X000-NLA	Grip, Hand, Center, Grey - NLA	1	1
19	B	1029099	Grip, Hand, Center	1	1
20		47340X006	Handle Tie Rod	1	1

NOTE: A - Before 9/93
 B - After 8/93
 C - 14-15" Wide
 D - 16-19" Wide
 E - 20-22" Wide
 F - Includes items 18-20.
 G - Before 7/6/07.
 H - After 7/5/07.

Trigger Release Reclining Back Hardware

NOTE: The Trigger Release Reclining assembly may or may not be used depending on the end user's weight and activity level. This determination should be confirmed with the dealer upon ordering.



Trigger Release Reclining Back Hardware

NOTE: The Trigger Release Reclining assembly may or may not be used depending on the end user's weight and activity level. This determination should be confirmed with the dealer upon ordering.

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A	1052597	Bar, Adjustable Spreader, Chrome (14-15" Wide)	1	1
1	A	1021276	Bar, Adjustable Spreader (16-19" Wide)	1	1
1	A	1026736	Bar, Adjustable Spreader, Chrome (20-22" Wide)	1	1
2		1021092	Knob	1	1
3		1021091	Stud (5/16-18 x 1-3/4")	1	1
4	B	1016298	Grip, Push Handle	1	1
4	C	1016254	Grip, Hand	1	1
5		1027095	Plug Button, Black (7/8")	1	1
6	D	1024414	Headrest Tube with Insert and Snap Fasteners Assembly (Before 11/92)	1	1
6	E	1035224	Tube, Headrest w/ Insert with Snap Fasteners (10/92-6/95)	1	1
6	F	1054595	Tube, Headrest Extension with Plug Button	1	1
7	G	1075487	Reclining Tube with Cable Assembly Right	1	1
7	G	1075488	Reclining Tube with Cable Assembly Left	1	1
7	G,K	1075483	Recliner Back Tube - Right	1	1
7	G,K	1075484	Recliner Back Tube - Left	1	1
7	G,L	1149429	Tube, Recliner Back, Silver Vein - Right	1	1
7	G,L	1149430	Tube, Recliner Back, Silver Vein - Left	1	1
8		60290X002	Locknut (5/16-18)	1	1
9		1021343	Screw, Socket Head Cap (5/16-18 x 1-1/4")	1	1
10		1021260	Cable Tie (5-5/8")	1	2
11		60282X004	Bolt, Shoulder (1/2 x 2")	1	1
12		47324X004	Spacer (9/16 x 1 x 1/16")	1	1
13		16325X000	Washer (3/8 x 13/16 x 1/16")	1	2
14		40363X000-NLA	Hex Nut (3/8"-16)	1	2
15		1023328	U-Bolt (1/4-20 x 1-13/16")	1	1
16		1023329	Plate Support	1	1
17		60282X003	Bolt, Shoulder (1/2 x 1-1/4")	1	1
18		7930307	Locknut (1/4-20")	25	2
19		1042736	Rod, Locking	1	1
	H	1075509	Assembly, Cable and Housing	1	1
			Locknut (5/16-18)	1	1
			Cable Assembly	1	1
			Nut, Hex (5/16"-18)	1	2
			Housing, Support	1	1
			Spring, Compression	1	1
			Sector Threaded	1	1
			Tubing, Heatshrink Adhesive (1-1/2")	1	1
			Nut, Swivel (5/16-18 x 21/32")	1	1
	I	1042774-NLA	Kit, Recliner Retrofit	1	1
			Cable Tie (5-5/8")	1	4

Trigger Release Reclining Back Hardware

NOTE: The Trigger Release Reclining assembly may or may not be used depending on the end user's weight and activity level. This determination should be confirmed with the dealer upon ordering.

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
			U-Bolt (1/4-20 x 1-13/16")	1	2
			Anti-Rattle, Black	1	2
			Instruction Sheet, Recliner Retrofit	1	1
			Rod, Locking	1	2
			Bag, Poly Zip-Lip (13" L x 9" W)	1	1
			Carton, Front Riggings	1	1
			Plate Support	1	2
			Locknut (1/4-20)	1	4
			Foam, Cohesive	1	2
			Locknut (5/16-18)	1	1
			Cable Assembly	1	1
			Nut, Hex (5/16"-18)	1	2
			Housing, Support	1	1
			Spring, Compression	1	1
			Sector Threaded	1	1
			Tubing, Heatshrink Advhesive (1-1/2")	1	1
			Nut, Swivel (5/16-18 x 21/32")	1	1
20		See Chart	Reclining Tube - Before 7/6/07	1	1
21	J	1024221	Anti-Rattle, Black	1	1
22		1021085	Lever, Brake Release	1	1
23		1021261	Grip, Hand (6")	1	1
NOTE: A - Includes items 2-4. B - 14" Wide Recliners. C - 16-22" Wide Recliners. D - Before 11/92. Used with heat shrink tape. E - For use on chairs built from 10/92 - 6/95. Used without heat shrink tape. F - After 5/95. Used without snap fasteners. G - Includes Items 6, 7, 9, 10, 11, 14 and 15. H - For chairs built after 1/94. I - For chairs built before 2/94. J - After 12/90. K - Before 7/6/07 L - After 7/5/07					

Reclining Tube - Before 7/6/07

Models	Side	Full Recline	Semi-Recline
All Models except Tall Models	Right	1024369	1024517
	Left	1024370	1024518
Tall Models Only	Right	1024511	1024519
	Left	1024512	1024520

Trigger Release Reclining Back Hardware

NOTE: The Trigger Release Reclining assembly may or may not be used depending on the end user's weight and activity level. This determination should be confirmed with the dealer upon ordering.

Reclining Tube - After 7/5/07

Models	Side	Full Recline	Semi-Recline
All Models except Tall Models	Right	1149459	1149461
	Left	1149460	1149462
Tall Models Only	Right	1149434	1149463
	Left	1149435	1149464

Back Upholstery without Hardware

Non-Reclining Back

Width x Height	Part Number
14" x 16"	88808015X121 See Note(s) A
16" x 16"	88808015X152 See Note(s) A
18" x 16"	88808015X220 See Note(s) A
20" x 16"	88808015X221 See Note(s) A
22" x 16"	88808015X222 See Note(s) A
16" x 18"	88808015X228 See Note(s) A
18" x 18"	88808015X230 See Note(s) A
NOTE: A - Specify upholstery color when ordering, see category titled, "Upholstery Color Options and Packaging."	

Recliner Back

Width x Height	Part Number
14" x 22"	8881013044 See Note(s) A
16" x 22"	88808016X018 See Note(s) A
18" x 22"	88808016X017 See Note(s) A
20" x 22"	88808016X019 See Note(s) A
22" x 22"	88808016X020 See Note(s) A
NOTE: A - Specify upholstery color when ordering, see category titled, "Upholstery Color Options and Packaging."	

Back Upholstery without Hardware

Individual Hardware for Back Upholstery

Part Number	Description	16" High Quantity	18" High Quantity	Recliner Quantity
7930305	Screw, Pan Head (10-32 x 1-3/4")	8	10	12
7930355	Washer (1/4 x 3/4 x 1/64")	8	10	12

Recliner Headrest without Hardware

Part Number	Description	Quantity Per Assembly
1013108-NLA See Note(s) A	Headrest Upholstery, 14" Wide Chairs	1
8881054651 See Note(s) A	Headrest Upholstery, 16" Wide Chairs	1
8881054650 See Note(s) A	Headrest Upholstery, 18" Wide Chairs	1
8881054652 See Note(s) A	Headrest Upholstery, 12" Wide Chairs	1
8881054653 See Note(s) A	Headrest Upholstery, 22" Wide Chairs	1
NOTE: A - Specify upholstery color when ordering, see category titled, "Upholstery Color Option and Packaging."		

Individual Hardware for Headrest Upholstery

Part Number	Description	Quantity Required
7930305	Screw, Pan Head (10-32 x 1-3/4")	6
7930355	Washer (1/4 x 3/4 x 1/64")	6

Back Upholstery without Hardware

Recliner Pillow

Part Number	Description	Quantity Per Assembly
88804644X008 See Note(s) A, C	Pillow, 16-18" Wide Chairs	1
88804644X009 See Note(s) A, C	Pillow, 20" Wide Chairs	1
88804644X010 See Note(s) A, C	Pillow, 22" Wide Chairs	1
8881054617 See Note(s) C, B	Pillow, 14-15" Wide Chairs	1
8881054619 See Note(s) C, B	Pillow, 16-18" Wide Chairs	1
8881058109 See Note(s) C, B	Pillow, 19" Wide Chairs	1
8881058104 See Note(s) C, B	Pillow, 20" Wide Chairs	1
8881054623 See Note(s) C, B	Pillow, 22" Wide Chairs	1
8881055277 See Note(s) C, B	Pillow, 23-24" Wide Chairs	1
NOTE: A - Before 6/95 with snaps. B - After 5/95 with hook and loop. C - Specify upholstery color when ordering, see category titled, "Upholstery Color Option and Packaging."		

Seat Upholstery w/o Hardware

Seat Upholstery without Hardware

Chair Width x Depth	Standard and Recliner	Tall
14 x 16"	88808014X007 See Note(s) A	--
16 x 16"	88808014X002 See Note(s) A	--
18 x 16"	88808014X001 See Note(s) A	--
20 x 16"	88808014X003 See Note(s) A	--
22 x 16"	88808014X004 See Note(s) A	--
16 x 18"	--	88808014X006 See Note(s) A
18 x 18"	--	88808014X005 See Note(s) A

NOTE: A - Specify upholstery color when ordering, see category titled, "Upholstery Color Option and Packaging."

Individual Hardware for Seat Upholstery

Part Number	Description	16" Deep	18" Deep
7930308	Screw, Phillips Pan Head (10-32 x 1-3/8")	8	10
7930355	Washer (1/4 x 3/4 x 1/64")	8	10
7930365	Locknut (#10-32)	8	10

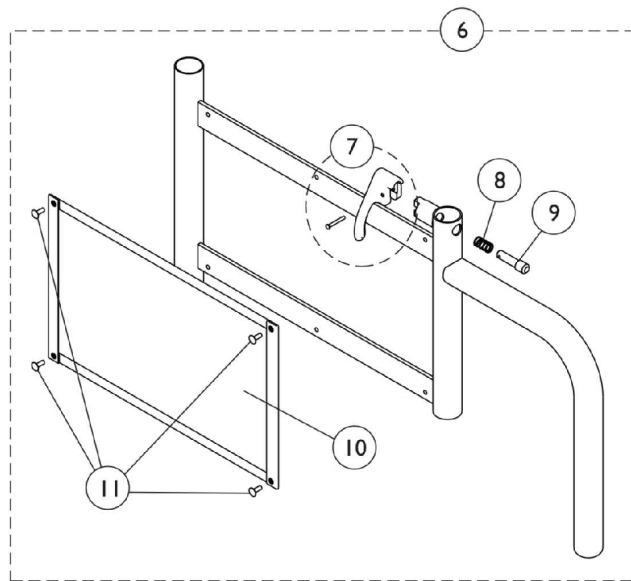
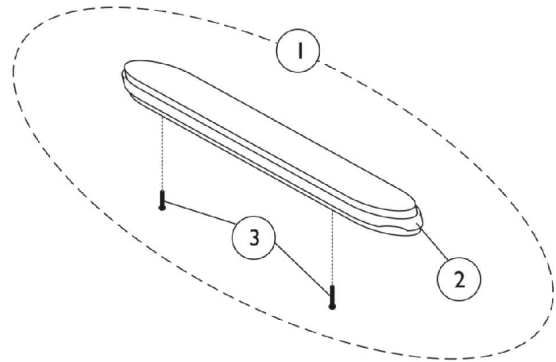
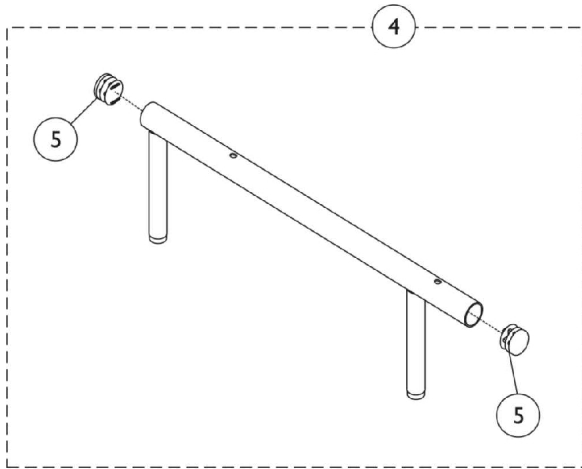
Seat Extensions

Part Number	Kit Consists of:	Quantity Per Kit
1036289 See Note(s) B	04637X019 Tube, Seat Extension (1")	2 ea.
	1149505 See Note(s) C	
	18860X005 Screw, Phillips Oval Head (#10-32 x 1-1/2")	2 ea.
	7930365 Locknut (#10-32)	25 ea.
04637X020 Kit, Extension, Seat (2")	04637X018 Tube, Seat Extension (2") See Note(s) B	2 ea.
	1149504 See Note(s) C	
	11008X003 Screw Phillip Pan Head (#10-32 x 1-1/4")	2 ea.
	7930365 Locknut (#10-32)	25 ea.
1027097 See Note(s) A	Plug Button (3/4")	1
NOTE: A - This item is not included with the an Extension Kit. B - Before 7/6/07 C - After 7/5/07		

Conventional Arms

Arm Style "19" = Full Length Adjustable Height
Arm Style "29" = Desk Length Adjustable Height

NOTE: If the chair is deeper than 18" please contact an Invacare Parts Specialist at 1-800-333-6900 Ext. 3722. The arms will need to be ordered through the Specials Department at Invacare.



Conventional Arms

Arm Style "19" = Full Length Adjustable Height
Arm Style "29" = Desk Length Adjustable Height

NOTE: If the chair is deeper than 18" please contact an Invacare Parts Specialist at 1-800-333-6900 Ext. 3722. The arms will need to be ordered through the Specials Department at Invacare.

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A,C,H, K	1117327	Pad, Arm, Desk Length, Urethane Waterfall with Screws, Black (9" L x 2-5/8" W)	1	1
1	C,H	1110817	Pads, Arm, Desk Length, Urethane Waterfall with Screws, Black (9" L x 2-5/8" W) (Pair)	2	1
1	B,I	8881053570	Pads, Arm with Screws, Desk Length	2	1
1	C,H	1110818	Pads, Arm, Full Length, Urethane Waterfall with Screws, Black (13" L x 2-5/8" W) (Pair)	2	1
1	B,I	8881053571	Pads, Arm with Screws, Full Length	2	1
1	A,C,H, K	1117328	Pad, Arm, Full Length, Urethane Waterfall with Screws, Black (13" L x 2-5/8" W)	1	1
1	B,I	8881127510	Kit, Arm Pad w/Screws - Desk Length	1	1
2			Pad, Arm, Desk Length	1	1
3			Package, Screws Phillips Pan Head (#10-32 x 1-1/8")	1	2
1	B,I	8881127509	Kit, Arm Pad w/Screws - Full Length	1	1
2			Pad, Arm, Full Length	1	1
3			Screw, Phillips Pan Head (#10-32 x 1-1/8")	1	2
3	J	1111714	Package, Screws Phillips Pan Head (#10-32 x 1-1/8")	2	1
3	D	1094270	Screw, Phillips Pan Head (#10-32 x 1-1/4") (Pair)	2	1
4		1070859	Tube, Arm, Upper with Plug Buttons, Black, Desk Length	1	1
4	M	1057736	Tube, Arm, Upper with Plug Buttons, Chrome, Full Length	1	1
4	N	1149417	Tube, Arm, Upper with Plug Buttons, Silver Vein, Full Length	1	1
5		1027095	Plug Button, Black (7/8")	1	2
6	E,L	1030345	Arm Assembly, Lower Adjustable Height, Silver Vein - Right	1	1
6	E,L	1030346	Arm Assembly, Lower Adjustable Height, Silver Vein - Left	1	1
7		1090768	Kit, Lock Handle w/Rivets (both LT & RT side)	2	1
8		47471X074	Spring, Arm Lock	1	1
9		1028594	Pin, Arm Lock	1	1
10	E	47234X045	Guard, Clothing, Chrome	1	1
11		10351X001	Rivet	1	4
	F,G,H	1010458-NLA	Arm, Desk Length Adjustable Height - Right	1	1
	F,G,H	1010459-NLA	Arm, Desk Length, Adjustable Height - Left	1	1
	F,G,I	1009339-NLA	Arm, Desk Length, Adjustable Height - Right	1	1

Conventional Arms

Arm Style "19" = Full Length Adjustable Height
Arm Style "29" = Desk Length Adjustable Height

NOTE: If the chair is deeper than 18" please contact an Invacare Parts Specialist at 1-800-333-6900 Ext. 3722. The arms will need to be ordered through the Specials Department at Invacare.

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
	F,G,I	1009340-NLA	Arm, Desk Length, Adjustable Height - Left	1	1
	F,G,H	1010454-NLA	Full Length Adjustable Height Arm - Right	1	1
	F,G,H	1010455-NLA	Full Length Adjustable Height Arm - Left	1	1
	F,G,I	1008797-NLA	Full Length Adjustable Height Arm - Right	1	1
	F,G,I	1008798-NLA	Full Length Adjustable Height Arm - Left	1	1
NOTE: A - As of 1/3/02 upholstered waterfall armpads were replaced with black urethane waterfall armpads. Order in pairs with screws for chairs manufactured before 1/3/02. B - Specify upholstery color, see page titled "Upholstery Color Options and Packaging." C - Black Urethane Waterfall D - Used on Waterfall Arm Pads Only E - Desk or Full Length F - Not Shown G - Complete arm styles discontinued on 6-6-97. Arms are available in individual components, see Items 1, 9, and 10. H - 14-18" Wide Chairs I - 19-24" Wide Chairs J - Hardware includes (2) Phillips Head Screws - #10-32 x 1-1/8". K - After 7/9/07, Invacare recommends ordering armpads in pairs to assure uniform appearance on chair. L - As of 7/6/07, chrome finish option is discontinued and no longer available. M - Before 7/6/07 N - After 7/5/07					

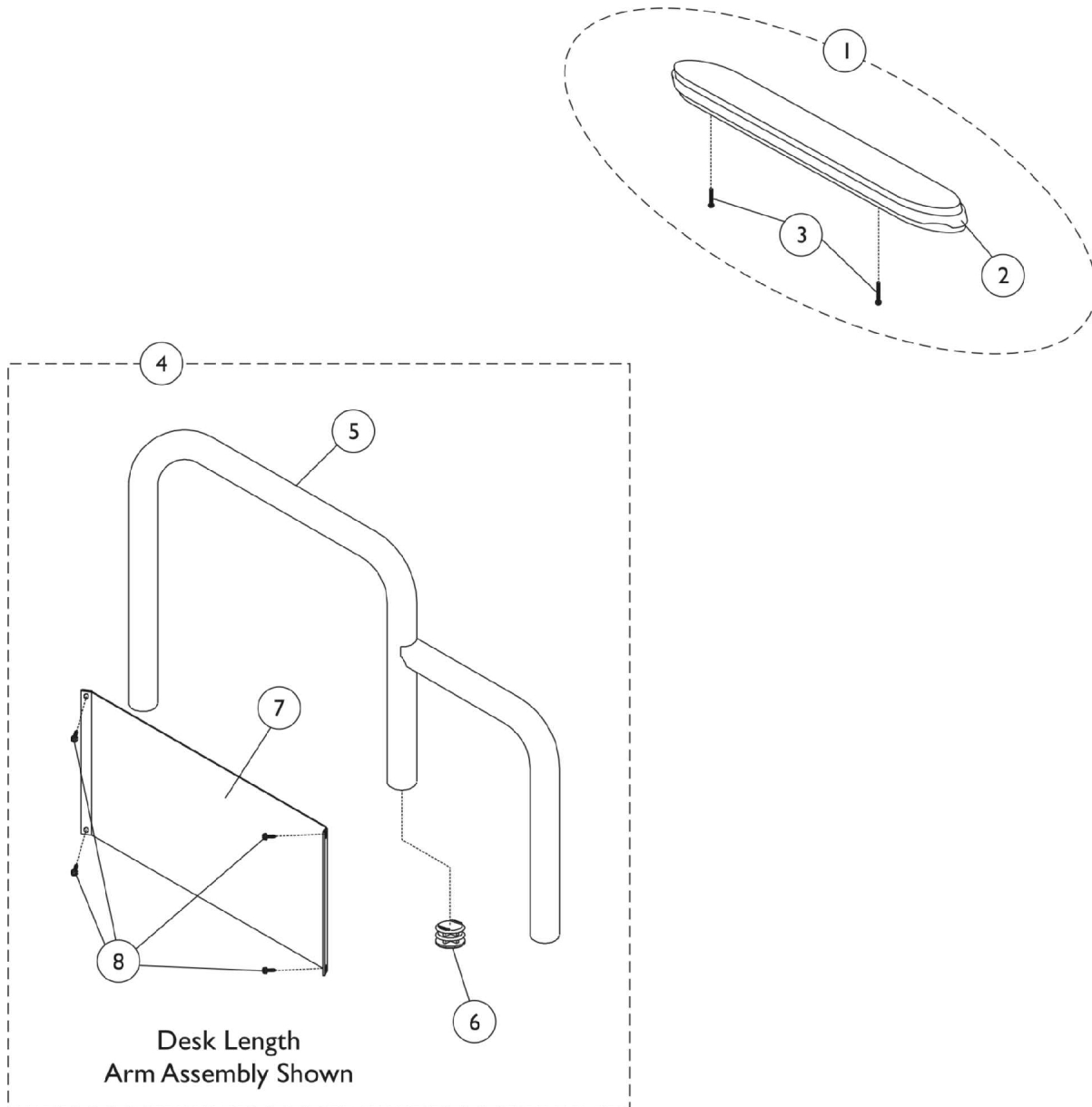
Conventional Arms

Arm Style "08" = Full Length Permanent Arm

Arm Style "18" = Full Length Fixed Height

Arm Style "28" = Desk Length Fixed Height

NOTE: If the chair is deeper than 18" please contact an Invacare Parts Specialist at 1-800-333-6900 Ext. 3722. The arms will need to be ordered through the Specials Department at Invacare.



Conventional Arms

Arm Style "08" = Full Length Permanent Arm

Arm Style "18" = Full Length Fixed Height

Arm Style "28" = Desk Length Fixed Height

NOTE: If the chair is deeper than 18" please contact an Invacare Parts Specialist at 1-800-333-6900 Ext. 3722. The arms will need to be ordered through the Specials Department at Invacare.

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	C,H	1110817	Pads, Arm, Desk Length, Urethane Waterfall with Screws, Black (9" L x 2-5/8" W) (Pair)	2	1
1	B,I	8881053570	Pads, Arm with Screws, Desk Length	2	1
1	C,H	1110818	Pads, Arm, Full Length, Urethane Waterfall with Screws, Black (13" L x 2-5/8" W) (Pair)	2	1
1	B,I	8881053571	Pads, Arm with Screws, Full Length	2	1
1	A,C,H, L	1117327	Pad, Arm, Desk Length, Urethane Waterfall with Screws, Black (9" L x 2-5/8" W)	1	1
1	A,C,H, L	1117328	Pad, Arm, Full Length, Urethane Waterfall with Screws, Black (13" L x 2-5/8" W)	1	1
1	B,C,I	8881127510	Kit, Arm Pad w/Screws - Desk Length	1	1
2			Pad, Arm, Desk Length	1	1
3			Package, Screws Phillips Pan Head (#10-32 x 1-1/8")	1	2
1	B,C,I	8881127509	Kit, Arm Pad w/Screws - Full Length	1	1
2			Pad, Arm, Full Length	1	1
3			Screw, Phillips Pan Head (#10-32 x 1-1/8")	1	2
3	K	1111714	Package, Screws Phillips Pan Head (#10-32 x 1-1/8")	2	1
3	D	1094270	Screw, Phillips Pan Head (#10-32 x 1-1/4") (Pair)	2	1
3		7930354	Package, Phillips Head Screw (#8-32 x 3/8")	25	4
4	J,M	1029731	Arm Tube Assembly w/ Clothing Guard, Fixed Height, Desk Length, Chrome - Right	1	1
4	J,M	1029732	Arm Tube Assembly w/ Clothing Guard, Fixed Height, Desk Length, Chrome - Left	1	1
	J,N	1149471	Arm Tube Assembly w/ Clothing Guard, Fixed Height, Desk Length, Silver Vein - Right	1	1
	J,N	1149472	Arm Tube Assembly w/ Clothing Guard, Fixed Height, Desk Length, Silver Vein - Left	1	1
4	J,M	1066500	Arm Assembly, Full Length, Chrome	1	1
4	J,N	1149418	Arm Assembly, Full Length, Silver Vein	1	1
5	M	04704X021	Tube, Armrest, Desk Length, Chrome - Right	1	1
5	M	04704X059	Tube, Armrest, Desk Length, Chrome - Left	1	1
5	N	1149379	Tube, Armrest, Desk Length, Silver Vein - Right	1	1
5	N	1149382	Tube, Armrest, Desk Length, Silver Vein - Left	1	1
5	M	04703X033	Tube, Armrest, Chrome, Full Length	1	1
5	N	1149376	Tube, Armrest, Full Length, Silver Vein	1	1
6		1027095	Plug Button, Black (7/8")	1	1

Conventional Arms

Arm Style "08" = Full Length Permanent Arm

Arm Style "18" = Full Length Fixed Height

Arm Style "28" = Desk Length Fixed Height

NOTE: If the chair is deeper than 18" please contact an Invacare Parts Specialist at 1-800-333-6900 Ext. 3722. The arms will need to be ordered through the Specials Department at Invacare.

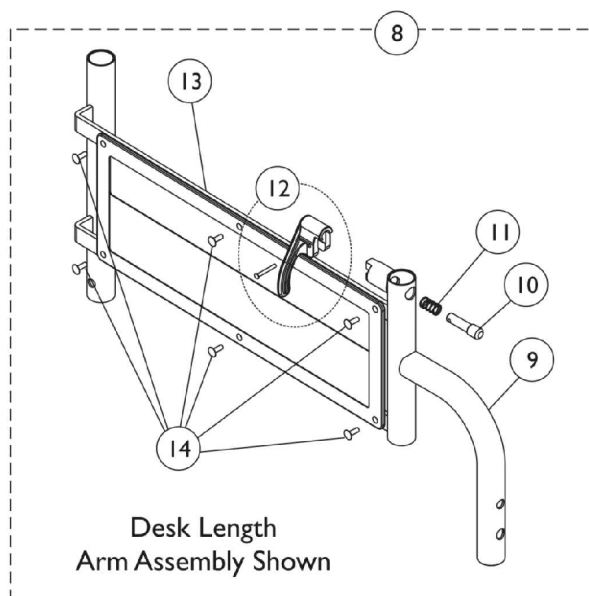
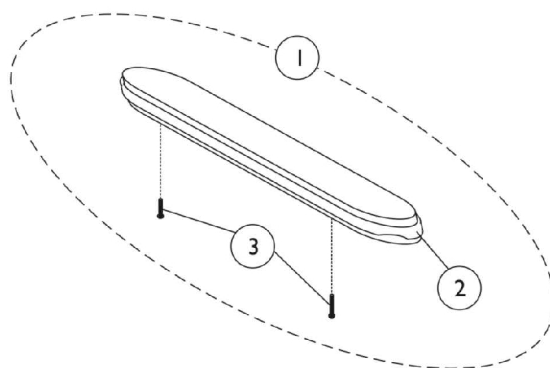
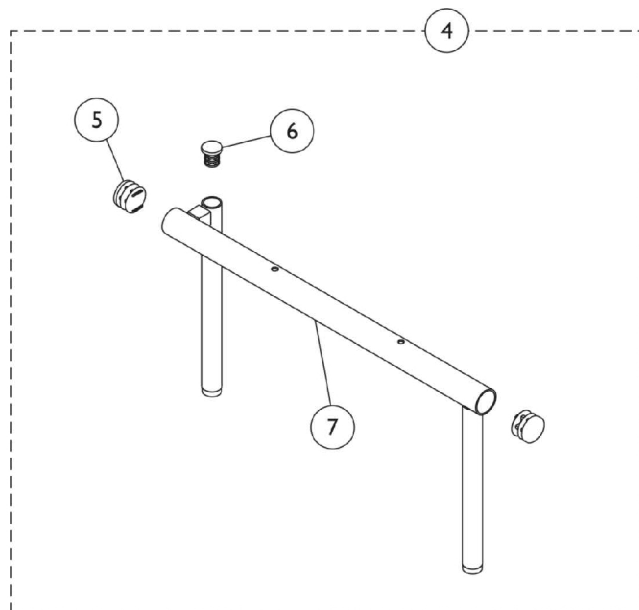
Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
7	E	47234X007	Guard, Clothing, Permanent Fixed Frame, Stainless Steel - Right/ Left	1	1
7	F	47234X001	Guard, Clothing, Full Length, Fixed Arm, Chrome	1	1
7	G	47234X002	Guard, Clothing, Desk Length, Fixed Arm, Chrome	1	1
NOTE: A - As of 1/3/02 upholstered waterfall armpads were replaced with black urethane waterfall armpads. Order in pairs with screws for chairs manufactured before 1/3/02. B - Specify upholstery color, see category titled, "Upholstery Color Options and Packaging." C - Black Urethane Waterfall. D - Used on Black Urethane Waterfall Arm Pads Only. E - Full Length - Permanent. F - Full Length - Removable. G - Desk Length - Removable. H - 14-18" Wide Chairs. I - 19-24" Wide Chairs. J - Fixed Height Arms. K - Hardware includes (2) Phillips Head Screws - #10-32 x 1-1/8". L - After 7/9/07, Invacare recommends ordering armpads in pairs to assure uniform appearance on chair. M - Before 7/6/07 N - After 7/5/07					

Space-Saver Arms Adjustable Height

Arm Style "79" = Full Length Adjustable Height

Arm Style "89" = Desk Length Adjustable Height

NOTE: If the chair is deeper than 18" please contact an Invacare Parts Specialist at 1-800-333-6900 Ext. 3722. The arms will need to be ordered through the Specials Department at Invacare.



Space-Saver Arms Adjustable Height

Arm Style "79" = Full Length Adjustable Height

Arm Style "89" = Desk Length Adjustable Height

NOTE: If the chair is deeper than 18" please contact an Invacare Parts Specialist at 1-800-333-6900 Ext. 3722. The arms will need to be ordered through the Specials Department at Invacare.

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	D,H	1110817	Pads, Arm, Desk Length, Urethane Waterfall with Screws, Black (9" L x 2-5/8" W) (Pair)	2	1
1	B,I	8881053570	Pads, Arm with Screws, Desk Length	2	1
1	D,H	1110818	Pads, Arm, Full Length, Urethane Waterfall with Screws, Black (13" L x 2-5/8" W) (Pair)	2	1
1	B,I	8881053571	Pads, Arm with Screws, Full Length	2	1
1	A,D,H, N	1117327	Pad, Arm, Desk Length, Urethane Waterfall with Screws, Black (9" L x 2-5/8" W)	1	1
1	B,I,J,K	8881127510	Kit, Arm Pad w/Screws - Desk Length	1	1
2			Pad, Arm, Desk Length	1	1
3			Package, Screws Phillips Pan Head (#10-32 x 1-1/8")	1	2
1	A,D,H, N	1117328	Pad, Arm, Full Length, Urethane Waterfall with Screws, Black (13" L x 2-5/8" W)	1	1
1	B,I,J,K	8881127509	Kit, Arm Pad w/Screws - Full Length	1	1
2			Pad, Arm, Full Length	1	1
3			Package, Screws Phillips Pan Head (#10-32 x 1-1/8")	1	2
3	M	1111714	Package, Screws Phillips Pan Head (#10-32 x 1-1/8")	2	1
3	E	1094270	Screw, Phillips Pan Head (#10-32 x 1-1/4") (Pair)	2	1
4	O	1066501	Upper Arm w/ Plug Button Desk Length, Chrome - Right	1	1
4	P	1149419	Upper Arm w/ Plug Button, Desk Length, Silver Vein - Right	1	1
4	O	1066502	Upper Arm w/ Plug Button Desk Length, Chrome - Left	1	1
4	P	1149420	Upper Arm w/ Plug Button, Desk Length, Silver Vein - Left	1	1
4	O	1066503	Upper Arm w/ Plug Button Full Length, Chrome - Right	1	1
4	P	1149421	Upper Arm w/ Plug Button, Full Length, Silver Vein - Right	1	1
4	O	1066504	Upper Arm w/ Plug Button Full Length, Chrome - Left	1	1
4	P	1149422	Upper Arm w/ Plug Button, Full Length, Silver Vein - Left	1	1
5		1027097	Plug Button, Black (3/4")	1	1
6		1027095	Plug Button, Black (7/8")	1	2
7	O	04702X087	Tube, Armrest, Desk Length, Chrome - Right	1	1
7	O	04702X088	Tube, Armrest, Desk Length, Chrome - Left	1	1

Space-Saver Arms Adjustable Height

Arm Style "79" = Full Length Adjustable Height

Arm Style "89" = Desk Length Adjustable Height

NOTE: If the chair is deeper than 18" please contact an Invacare Parts Specialist at 1-800-333-6900 Ext. 3722. The arms will need to be ordered through the Specials Department at Invacare.

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
7	P	1149371	Tube, Upper Arm, Desk Length, Silver Vein - Right	1	1
7	P	1149372	Tube, Upper Arm, Desk Length, Silver Vein - Left	1	1
7	O	04702X091-NLA	Tube, Armrest, Full Length, Chrome - Right	1	1
7	O	04702X092-NLA	Tube, Armrest, Full Length, Chrome - Left	1	1
7	P	1149375	Tube, Upper Arm, Full Length, Silver Vein - Left	1	1
7	P	1149376	Tube, Armrest, Full Length, Silver Vein	1	1
8		1010464	Arm Base Assembly, Adjustable, Chrome - Right	1	1
8		1010465	Arm Base Assembly, Adjustable, Chrome - Left	1	1
9		47471X068	Pin, Locking	1	1
10		47471X074	Spring, Arm Lock	1	1
11		1090768	Kit, Lock Handle w/Rivets (both LT & RT side)	2	1
12	C,F	1064129	Guard, Clothing	1	1
13		1028645	Rivet	1	6
	G,H,L	1010470-NLA	Arm, Desk Length, Adjustable Height - Right	1	1
	G,H,L	1010471-NLA	Arm, Desk Length, Adjustable Height - Left	1	1
	G,I,L	1009344-NLA	Arm, Desk Length, Adjustable Height - Right	1	1
	G,I,L	1009345-NLA	Arm, Desk Length, Adjustable Height - Left	1	1
	G,H,L	1010466-NLA	Full Length Adjustable Height Arm - Right	1	1
	G,H,L	1010467-NLA	Full Length Adjustable Height Arm - Left	1	1
	G,I,L	1008801-NLA	Full Length Adjustable Height Arm - Right	1	1
	G,I,L	1008802-NLA	Full Length Adjustable Height Arm - Left	1	1

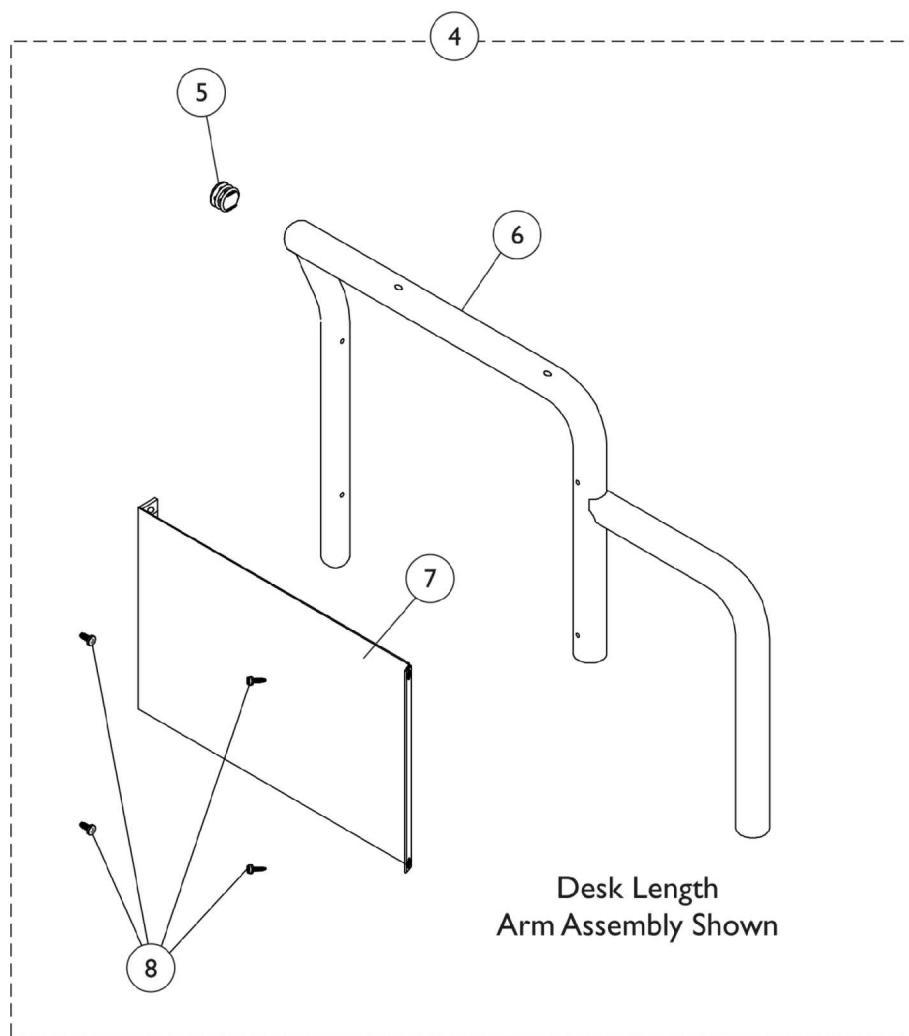
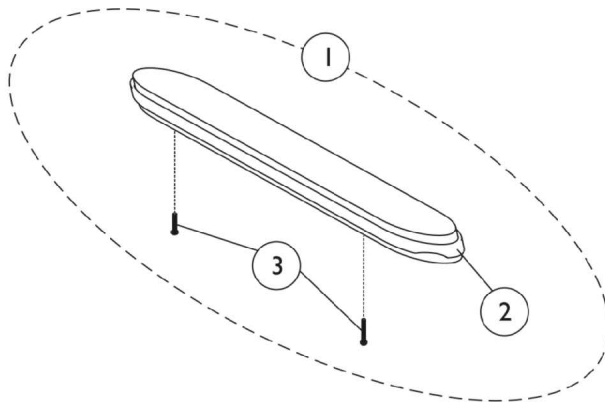
NOTE: A - As of 1/3/02 upholstered waterfall armpads were replaced with black urethane waterfall armpads. Order in pairs with screws for chairs manufactured before 1/3/02.
B - Specify upholstery color when ordering, see category titled, "Upholstery Color Options and Packaging."
C - When ordering replacement Clothing Guard for chairs built before 7/30/97, it is recommended that 2 parts be ordered due to change in Clothing Guard material.
D - Black Urethane Waterfall
E - For Black Urethane Waterfall Arms Pads Only
F - Desk or Full Length
G - Complete arm styles discontinued on 6-6-97. Arms are available as individual components, see Items 1, 10, and 11.
H - 14-18" Wide Chairs - Right
I - 14-18" Wide Chairs - Left
J - 19-24" Wide Chairs - Right
K - 19-24" Wide Chairs - Left
L - Not Shown
M - Hardware includes (2) Phillips Head Screws - #10-32 x 1-1/8".
N - After 7/9/07, Invacare recommends ordering armpads in pairs to assure uniform appearance on chair.
O - Before 7/6/07
P - After 7/5/07

Space-Saver Arms

Arm Style "78" = Full Length Fixed Height

Arm Style "88" = Desk Length Fixed Height

NOTE: If the chair is deeper than 18" please contact an Invacare Parts Specialist at 1-800-333-6900 Ext. 3722. The arms will need to be ordered through the Specials Department at Invacare.



Space-Saver Arms

Arm Style "78" = Full Length Fixed Height

Arm Style "88" = Desk Length Fixed Height

NOTE: If the chair is deeper than 18" please contact an Invacare Parts Specialist at 1-800-333-6900 Ext. 3722. The arms will need to be ordered through the Specials Department at Invacare.

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	C,E	1110817	Pads, Arm, Desk Length, Urethane Waterfall with Screws, Black (9" L x 2-5/8" W) (Pair)	2	1
1	B,F	8881053570	Pads, Arm with Screws, Desk Length	2	1
1	C,E	1110818	Pads, Arm, Full Length, Urethane Waterfall with Screws, Black (13" L x 2-5/8" W) (Pair)	2	1
1	B,F	8881053571	Pads, Arm with Screws, Full Length	2	1
1	A,C,E, G	1117327	Pad, Arm, Desk Length, Urethane Waterfall with Screws, Black (9" L x 2-5/8" W)	1	1
1	B,F	8881127510	Kit, Arm Pad w/Screws - Desk Length	1	1
2			Pad, Arm, Desk Length	1	1
3			Package, Screws Phillips Pan Head (#10-32 x 1-1/8")	1	2
1	A,C,E, G	1117328	Pad, Arm, Full Length, Urethane Waterfall with Screws, Black (13" L x 2-5/8" W)	1	1
1	B,F	8881127509	Kit, Arm Pad w/Screws - Full Length	1	1
2			Pad, Arm, Full Length	1	1
3			Screw, Phillips Pan Head (#10-32 x 1-1/8")	1	2
3		1111714	Package, Screws Phillips Pan Head (#10-32 x 1-1/8")	2	1
3	D	1094270	Screw, Phillips Pan Head (#10-32 x 1-1/4") (Pair)	2	1
4	H	1066507	Arm Assembly, Desk Length, Chrome - Right	1	1
4	H	1066508	Arm Assembly, Desk Length, Chrome - Left	1	1
4	I	1149425	Arm Assembly, Desk Length, Silver Vein - Right	1	1
4	I	1149426	Arm Assembly, Desk Length, Silver Vein - Left	1	1
4	H	1066505	Arm Assembly, Full Length, Chrome - Right	1	1
4	H	1066506	Arm Assembly, Full Length, Chrome - Left	1	1
4	I	1149423	Arm Assembly, Full Length, Silver Vein - Right	1	1
4	I	1149424	Arm Assembly, Full Length, Silver Vein - Left	1	1
5		1027095	Plug Button, Black (7/8")	1	1
6	H	04704X037	Tube, Arm, Desk Length - Right	1	1
6	H	04704X038	Tube, Arm, Desk Length, Chrome - Left	1	1
6	I	1149380	Tube, Arm, Desk Length, Silver Vein - Right	1	1
6	I	1149381	Tube, Arm, Desk Length, Silver Vein - Left	1	1
6	H	04703X056	Tube, Arm, Full Length, Chrome - Right	1	1
6	H	04703X057	Tube, Arm, Full Length, Chrome - Left	1	1
6	I	1149377	Tube, Arm, Full Length, Silver Vein - Right	1	1
6	I	1149378	Tube, Arm, Full Length, Silver Vein - Left	1	1
7		47234X047	Guard, Clothing, Full Length	1	1
7		47234X035	Guard, Clothing, Desk Length	1	1

Space-Saver Arms

Arm Style "78" = Full Length Fixed Height

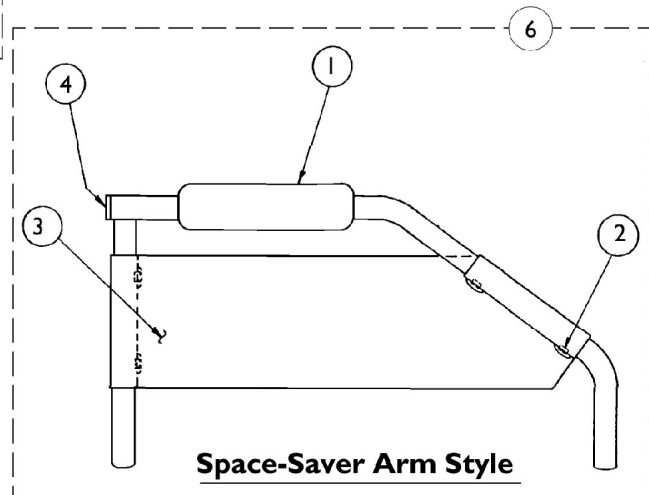
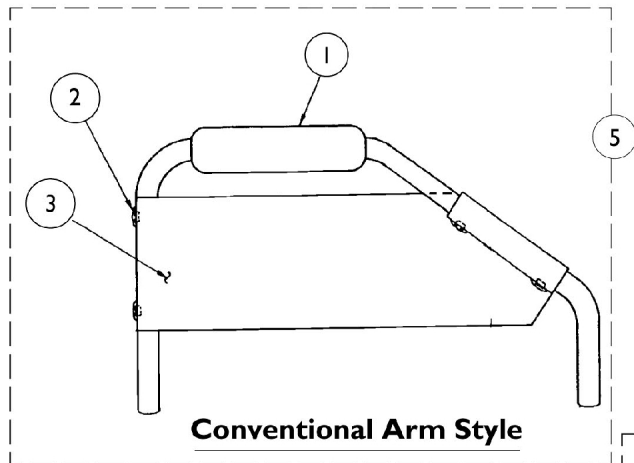
Arm Style "88" = Desk Length Fixed Height

NOTE: If the chair is deeper than 18" please contact an Invacare Parts Specialist at 1-800-333-6900 Ext. 3722. The arms will need to be ordered through the Specials Department at Invacare.

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
8		7930354	Package, Phillips Head Screw (#8-32 x 3/8")	25	4
NOTE: A - As of 1/13/02 upholstered waterfall armpads were replaced with black urethane waterfall armpads. Order in pairs with screws for chairs manufactured before 1/3/02. B - Specify upholstery color when ordering, see category titled, "Upholstery Color Options and Packaging." C - Black Urethane Waterfall D - Used on Black Urethane Waterfall Arm Pads Only E - 14-18" Wide Chairs F - 19-24" Wide Chairs G - After 7/9/07, Invacare recommends ordering armpads in pairs to assure uniform appearance on chair. H - Before 7/6/07 I - After 7/5/07					

Sportster Arm

The Sportster Arm is No Longer Available As of 1/95.

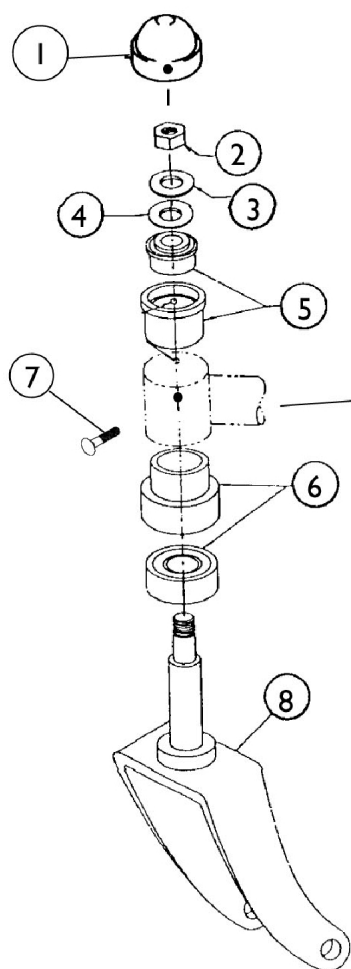


Sportster Arm

The Sportster Arm is No Longer Available As of 1/95.

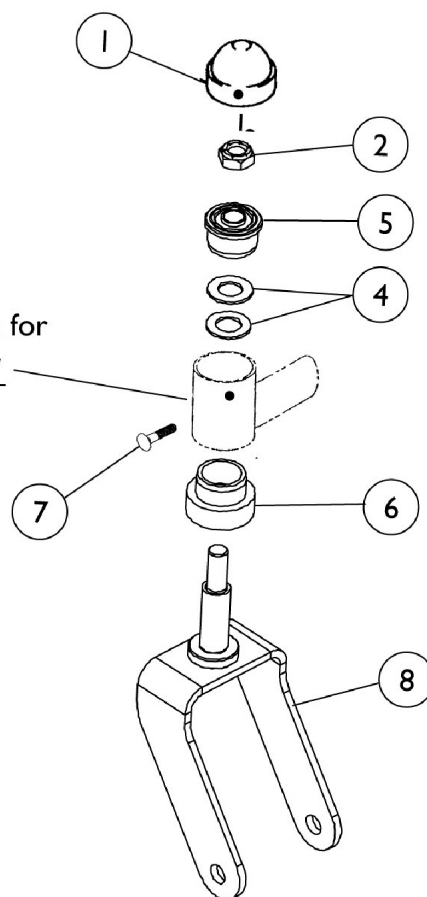
Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A	1016298	Grip, Push Handle	1	1
2		47447X009	Screw, Phillips (#8 x 3/8")	1	4
3	B	47632X101-NLA	Guard, Clothing - Right	1	1
3	B	47632X102-NLA	Guard, Clothing - Left	1	1
3	B	47632X101-NLA	Guard, Clothing - Right	1	1
3	B	47632X102-NLA	Guard, Clothing - Left	1	1
4		1027095	Plug Button, Black (7/8")	1	1
5	C	04704X064-NLA	Sportster Arm - Right	1	1
5	C	04704X065-NLA	Sportster Arm - Left	1	1
6	C	04704X066-NLA	Sportster Arm - Right	1	1
6	C	04704X067-NLA	Sportster Arm - Left	1	1
NOTE: A - Black B - Conventional Arm Style C - Space-Saver Arm Style					

Forks and Hardware



For 8 x 1" and 8 x 1-1/4" Casters

Head Tube shown for
reference only

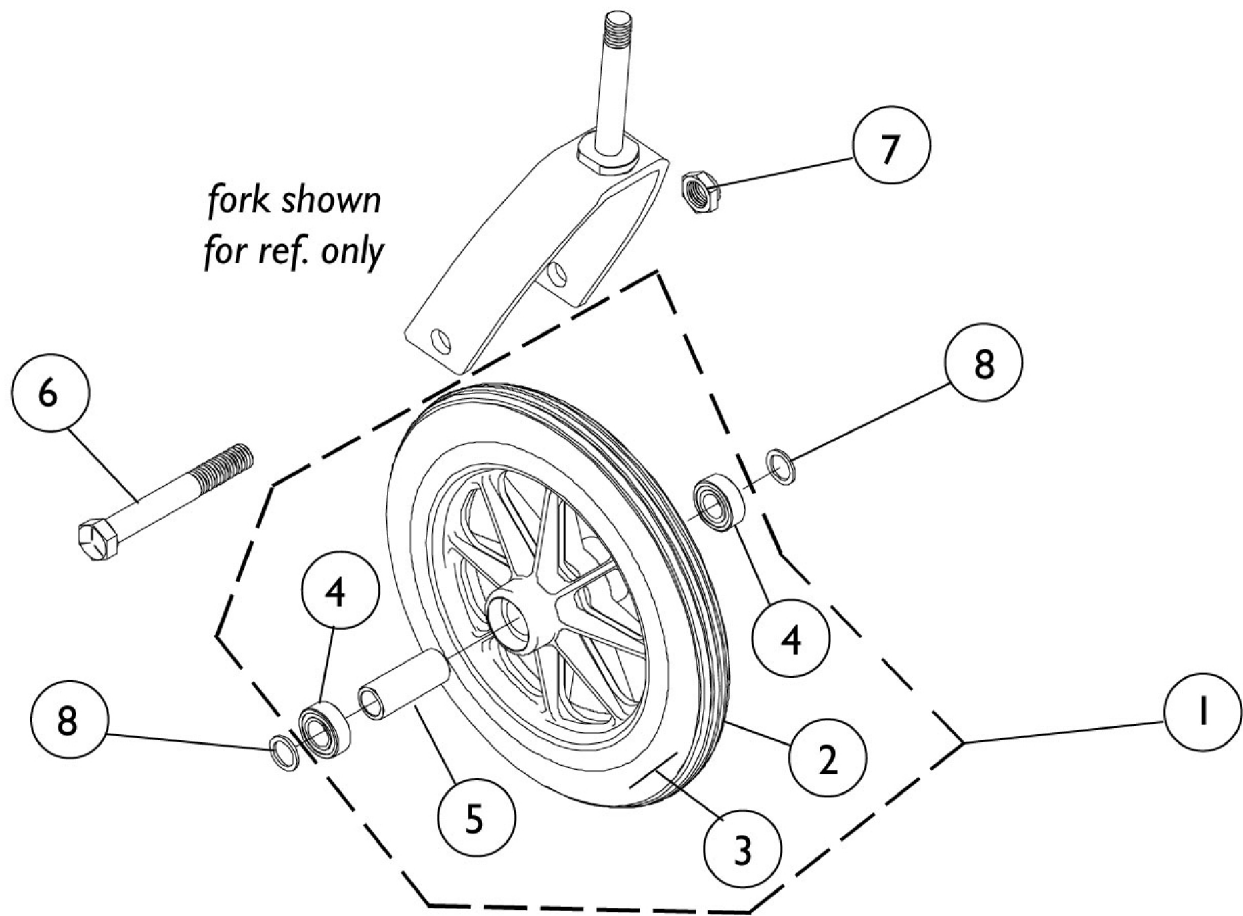


For 8 x 1-3/4" and 8 x 2" Casters

Forks and Hardware

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1		40186X031	Cap, Headtube, Chrome (1-1/4")	1	1
2		7930352	Locknut (7/16-20)	25	1
3		7930356	Washer Nylon (9/16 x 1 x 1/16")	25	1
4		1006487	Washer Steel (9/16 x 1 x 1/16")	1	1
5		04268X021	Sleeve and Bearing Top	1	1
6		04268X020	Sleeve and Bearing Bottom	1	1
7		40121X000	Screw, Phillips Pan Head (#6-32 x 3/16")	1	1
8	A	04540X261	Fork and Stem Assembly	1	1
8	B,E	04540X247	Fork and Stem Assembly	1	1
8	F	1149495	Fork and Stem Assembly, Black	1	1
	C,E	04540X251	Fork, Shock Absorbing, Chrome (8" Wheel)	1	1
	F	1149499	Fork, Shock Absorbing, Black (8" Wheel)	1	1
	C,D	1028669	Boot, Fork	1	1
NOTE: A - 8 x 1" and 8 x 1-1/4" Casters. B - 8 x 2" and 8 x 1-3/4" Casters. C - Not Shown. D - Not included with fork. E - Before 7/6/07 F - After 7/5/07					

Casters and Hardware



Casters and Hardware

Item Number	Description	1299 Composite Solid Rubber (8 x 1")	(After 6/8/97) 1228 Composite Semi-Pneumatic (8 x 1-3/4")	1292 Composite Pneumatic (8 x 1-1/4")	1492 Composite Pneumatic w/FF Insert (8 x 1-1/4")	1251BK Composite Pneumatic (8 x 2)
1	Wheel Assembly 1pc.	1058137 See Note(s) A	1070811 See Note(s) A, B	1009481 See Note(s) A	1030773 See Note(s) A	1002002 See Note(s) A
1	Wheel Assembly 1 pair	--	1071666 See Note(s) A	--	--	--
2	Tire	1040144 See Note(s) C	--	40176X040	40176X040	40176X034
3	Tube/Insert	--	--	40176X041	1010904	1034942
4	Bearing	1006049	1006049	1006049	1006049	1006049
5	Hub Spacer	1018982	1020592	1020592	1020592	1020592
6	Front Axle (7/16-20 x 3-1/4")	57667P007	57667P007	57667P007	57667P007	57667P007
7	Axle Locknut (7/16-20)	20225X000	20225X000	20225X000	20225X000	20225X000
8	Washer (1/2 x 5/8 x 3/64")	1016032	1016032	1016032	1016032	1016032
NOTE: A - Includes tire, tube/insert, bearing, and spacer. B - Order in Pairs (# 1071666) for chairs manufactured before 6/9/97. C - Effective 1/14/05, tire color changed from grey to light grey. Due to style change, it is recommended tires be ordered in pairs.						

Rear Wheels

Wheel Style - 5/8" Axle

Wheel Style	Single Wheel Assembly	Tire	Tube/Insert	Bearing	Bearing Spacer
Composite Pneumatic (24 x 1-3/8") 2244BK	1034128 See Note(s) A	40176X060	40176X061	40117X006	1019695
Composite Pneumatic with Flat Free Insert (24 x 1-3/8") 4244BK	1034129 See Note(s) A, B	40176X060	1010906	40117X006	1019695
Composite Urethane (24 x 1-1/4") U2244BK	1034130 See Note(s) A	1026904	N/A	40117X006	1019695

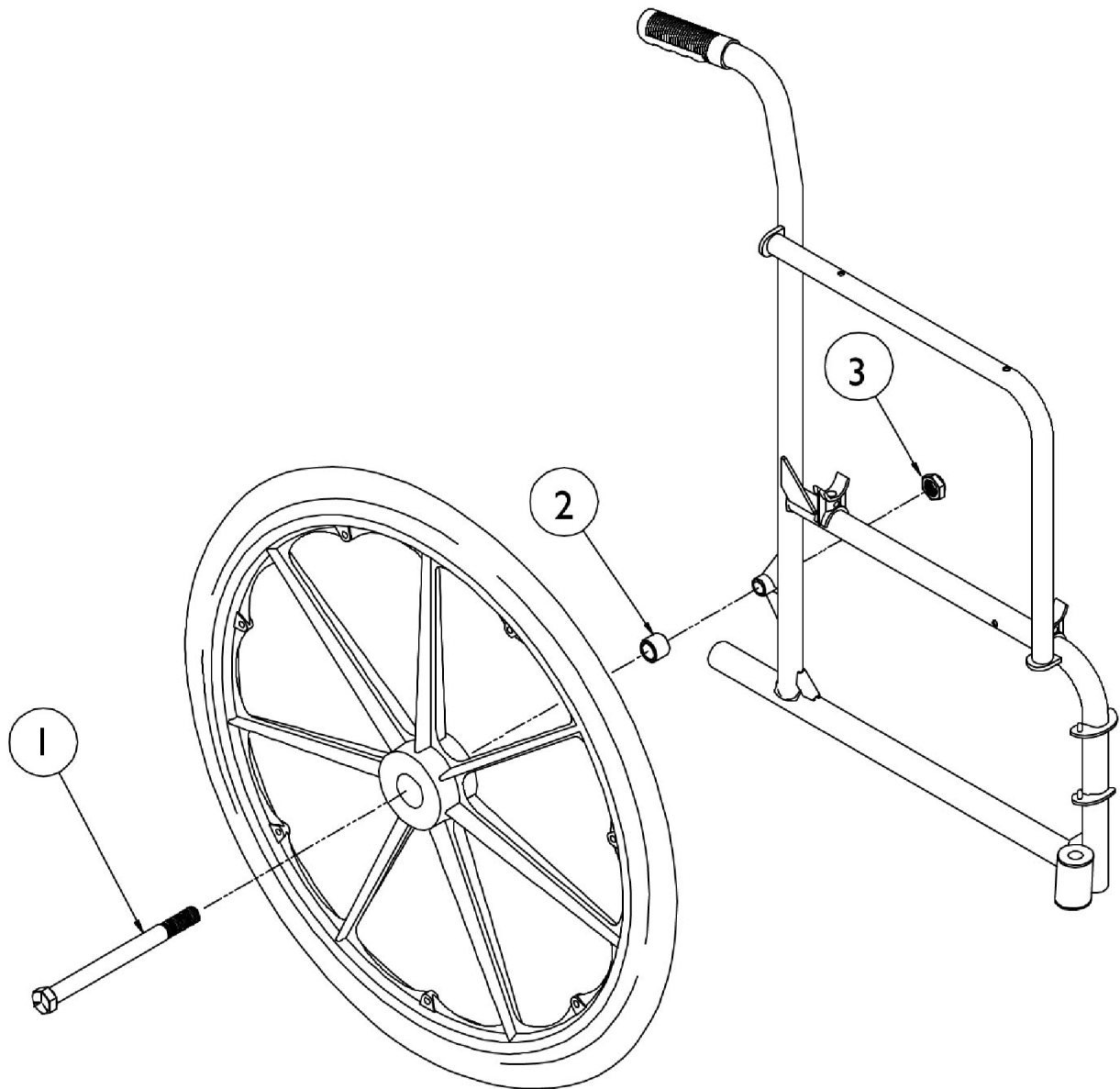
NOTE: A - Does not include handrim. Includes tire, tube/insert, bearing, and spacer.
 B - Wheels with Flat Free Inserts have a plug which caps an opening in the rim. Part number for this plug is 1030936, see category titled, "Rear Wheel Hardware."

Wheel Style - 7/16" Axle

Wheel Style	Single Wheel Assembly	Tire	Tube/Insert	Bearing	Bearing Spacer
Composite Pneumatic (24 x 1-3/8") 2244BK	1025123 See Note(s) A	40176X060	40176X061	40117X024	1015756
Composite Pneumatic with Flat Free Insert (24 x 1-3/8") 4244BK	1025124 See Note(s) A, B	40176X060	1010906	40117X024	1015756
Composite Urethane (24 x 1-1/4") U2244BK	1032117 See Note(s) A	1026904	N/A	40117X024	1015756

NOTE: A - Does not include handrim. Includes tire, tube/insert, bearing, and spacer.
 B - Wheels with Flat Free Inserts have a plug which caps an opening in the rim. Part number for this plug is 1030936, see category titled, "Rear Wheel Hardware."

Rear Wheel Hardware



Rear Wheel Hardware

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A	47203X025	Bolt, Hex Head Cap (7/16-20 x 4-3/4")	1	1
1	B	47203X029	Screw, Hex Head (7/16-20 x 4-1/2")	1	1
1	C,D	47203X020	Axle (5/8-18 x 4-3/4")	1	1
2	A	47183X037	Spacer (1/2 x 7/8 x 7/8")	1	1
2	B	47183X036	Spacer (1/2 x 7/8 x 1/2")	1	1
2	C	47183X027	Spacer (5/8 x 7/8 x 7/8")	1	1
2	D	47183X021	Spacer (5/8 x 7/8 x 3/4")	1	1
3	E	7930352	Locknut (7/16-20)	25	1
3	C,D	60030X000	Locknut (5/8-18)	1	1
	F	1030936	Plug, Valve Stem	1	1

NOTE: A - Conventional Arm Chairs - 14-18" Wide
 B - Space-Saver Arm Chairs - 14-18" Wide
 C - Non-Reclining Chairs 19-24" Wide
 D - All Recliners
 E - Non-Reclining Chairs 14-18" Wide
 F - Not Shown

Non-Projection Handrims and Hardware Kits

Chrome Plated - Non-Projection

Handrim Only	Quantity	Att. Points	Att. Hardware Kit	Wheel Type
1019836 See Note(s) B	1	7	1025153 See Note(s) A	Pneu./Urethane
NOTE: A - Kit contains enough hardware for 1 handrim. B - CHDRM				

Aluminum Flat Black - Non-Projection

Handrim Only	Quantity	Att. Points	Att. Hardware Kit	Wheel Type
1015406 See Note(s) B, C	1	7	1025153 See Note(s) A	Pneu./Urethane
NOTE: A - Kit contains enough hardware for 1 handrim. B - AHDRM C - Due to style change, when replacing handrims for chairs built before 12/17/99 order in pairs, handrim color has changed from Pewter to Flat Black.				

Grey/Black Plastic Coated - Non-Projection

Handrim Only	Quantity	Att. Points	Att. Hardware Kit	Wheel Type
1015784-NLA	1	7	1025158 See Note(s) A	Pneu./Urethane
1115397	1	7	1025158 See Note(s) A	Pneu./Urethane
NOTE: A - Kit contains enough hardware for 1 handrim.				

Non-Projection Handrim Individual Hardware

Part Number & Description	Hardware Kit & Qty.	Hardware Kit & Qty.
	1025158	1025153
1007375 Screw, Phillips Pan Head w/ Patch (#10-32 x 1-3/4")	7	7
1016438 Spacer (1/4 x 11/32 x 15/16")	0	7
NOTE: Quantity shown is the quantity that is included in the hardware kit.		

Projection Handrims and Hardware Kits

Grey/Black Plastic Coated - Projection

Handrim Only	Handrim Type	Quantity	Att. Points	Att. Hardware Kit	Wheel Type
1015432 See Note(s) D, B	8 Vertical	1	7	1062764 See Note(s) A	Pneu./Urethane
1115394 See Note(s) C, D	8 Vertical	1	7	1062764 See Note(s) A	Pneu./Urethane
1015434 See Note(s) D, B	8 Oblique	1	7	1062765 See Note(s) A	Pneu./Urethane
1115396 See Note(s) C, D	8 Oblique	1	7	1062765 See Note(s) A	Pneu./Urethane
1015433 See Note(s) D, B	12 Vertical	1	7	1062764 See Note(s) A	Pneu./Urethane
1115395 See Note(s) C, D	12 Vertical	1	7	1062764 See Note(s) A	Pneu./Urethane

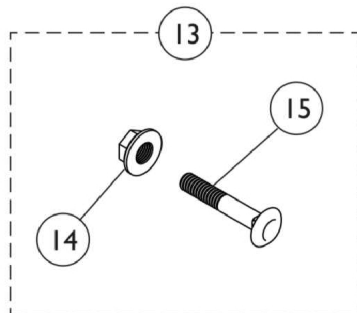
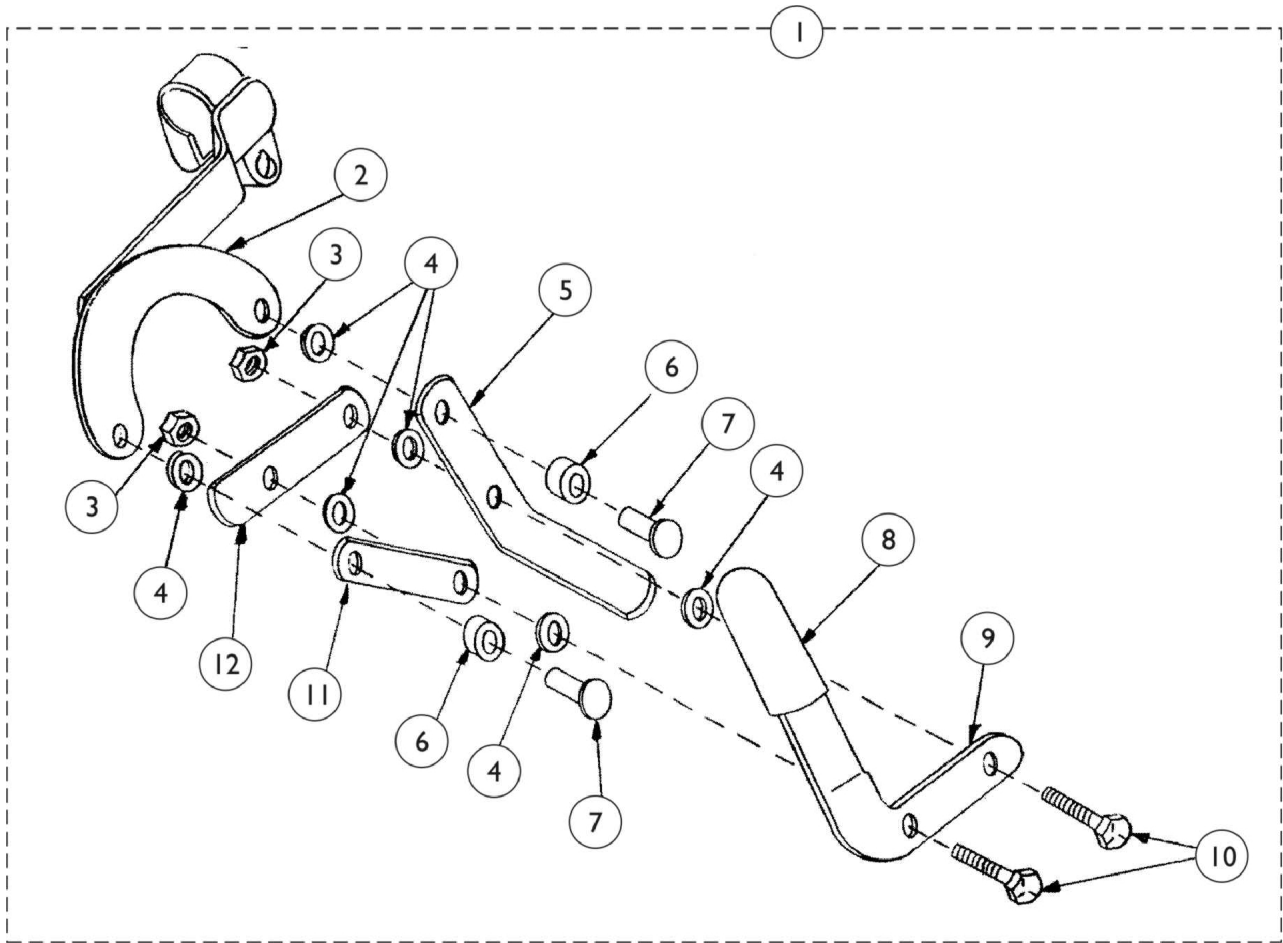
NOTE: A - Kit contains enough hardware for 1 handrim.
 B - Grey Coated Handrim
 C - Black Coated Handrim
 D - When replacing one handrim, please order a pair due to a change in color from grey to black.

Projection Handrim Individual Hardware

Part Number	Description	Hardware Kit & Qty.	Hardware Kit & Qty.
		1062765	1062764
11008X003	Screw, Phillips Pan Head (#10-32 x 1-1/4")	7	0
40163X008	Screw, Phillips Pan Head (#10-32 x 11/16")	7	7
1007375	Screw, Phillips Pan Head (#10-32 x 1-3/4")	0	7
47559X008	Link	7	7
60279X003	Locknut (10-32)	7	7
1013218	Washer (7/32 x 1/2 x 1/16")	7	7
1062516	Instruction Sheet	1	1

NOTE: The quantity in each column is the amount of that item in the hardware kit.

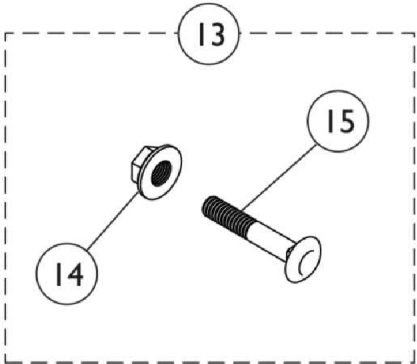
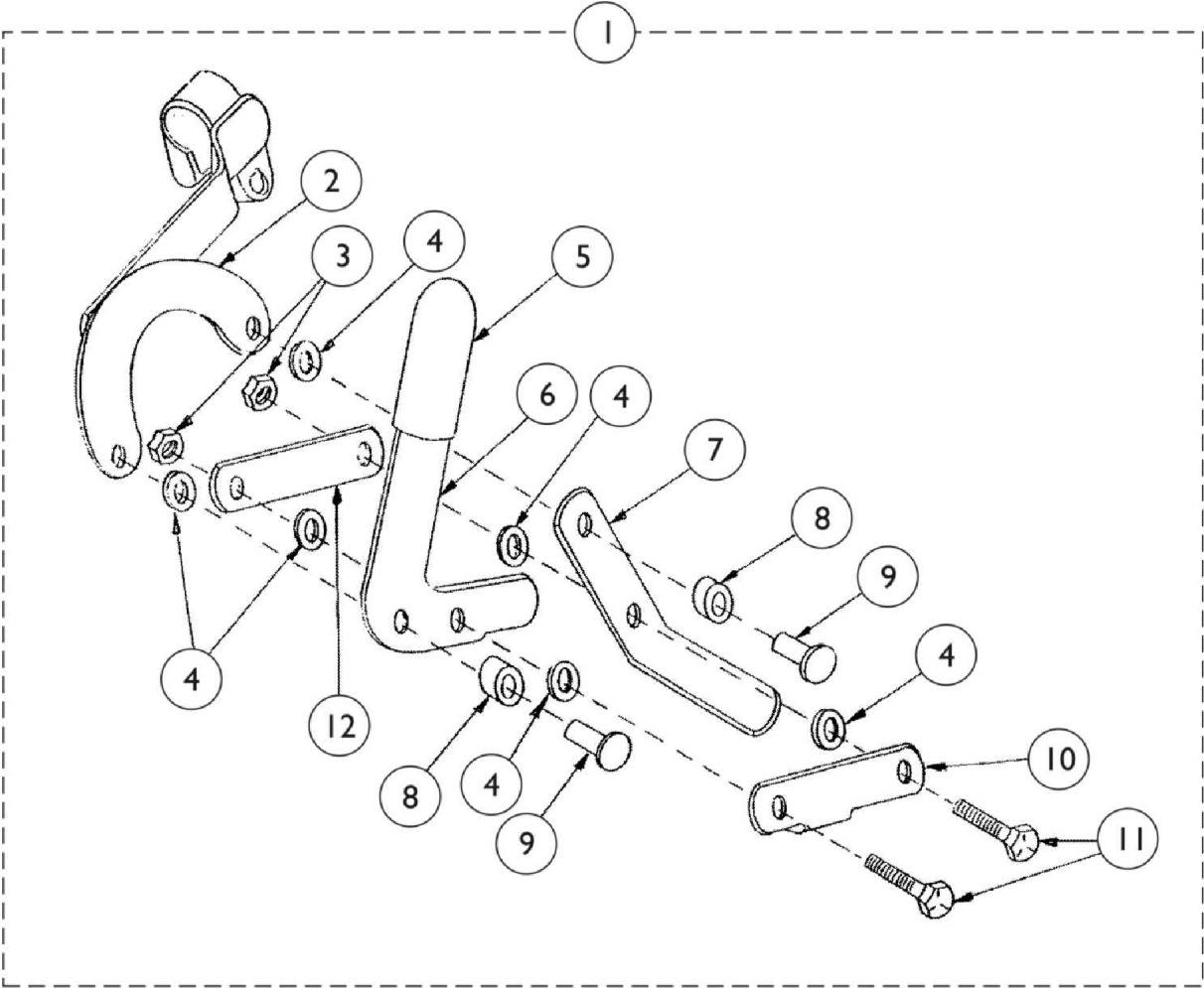
Wheel Locks (Adult) - Non-Recliner



Wheel Locks (Adult) - Non-Recliner

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A,C	1016107	Wheel Lock w/o Hardware - Right	1	1
1	A,C	1016108	Wheel Lock w/o Hardware - Left	1	1
1	B,C	04512X158	Wheel Lock w/o Hardware - Right	1	1
1	B,C	04512X159	Wheel Lock w/o Hardware - Left	1	1
2	A	04512X150	Bracket, Mounting - Right	1	1
2	A	04512X151	Bracket, Mounting - Left	1	1
2	B	04512X129	Bracket, Mounting - Right	1	1
2	B	04512X130	Bracket, Mounting - Left	1	1
3		7930367	Locknut (1/4-28)	25	2
4		7930357	Washer, Nylon (1/4 x 1/2 x 1/32")	25	6
5		47559X032	Shoe	1	1
6		40157X004	Spacer, Nylon (1/4 x 1/8")	1	2
7		60133X006	Rivet (9/16")	1	2
8		47376X024	Tip, Rubber Wheel Lock Handle, Black	1	1
9		47559X033	Handle, Wheel Lock, Chrome - Right	1	1
9		47559X034	Handle, Wheel Lock, Chrome - Left	1	1
10		60274X012	Screw, Hex Head (1/4-28 x 3/4")	1	2
11		47559X031	Link	1	1
12		47559X030	Link, Locking	1	1
13	D	1036916	Hardware, Wheel Lock	1	1
14			Locknut (5/16-24)	1	1
15			Screw, Lug (5/16-24 x 1-3/8")	1	1
NOTE: A - 13-17" Deep Chairs B - 18-22" Deep Chairs C - Includes items 2-12. D - Includes items 14 and 15.					

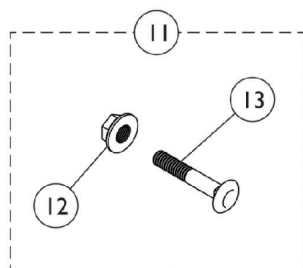
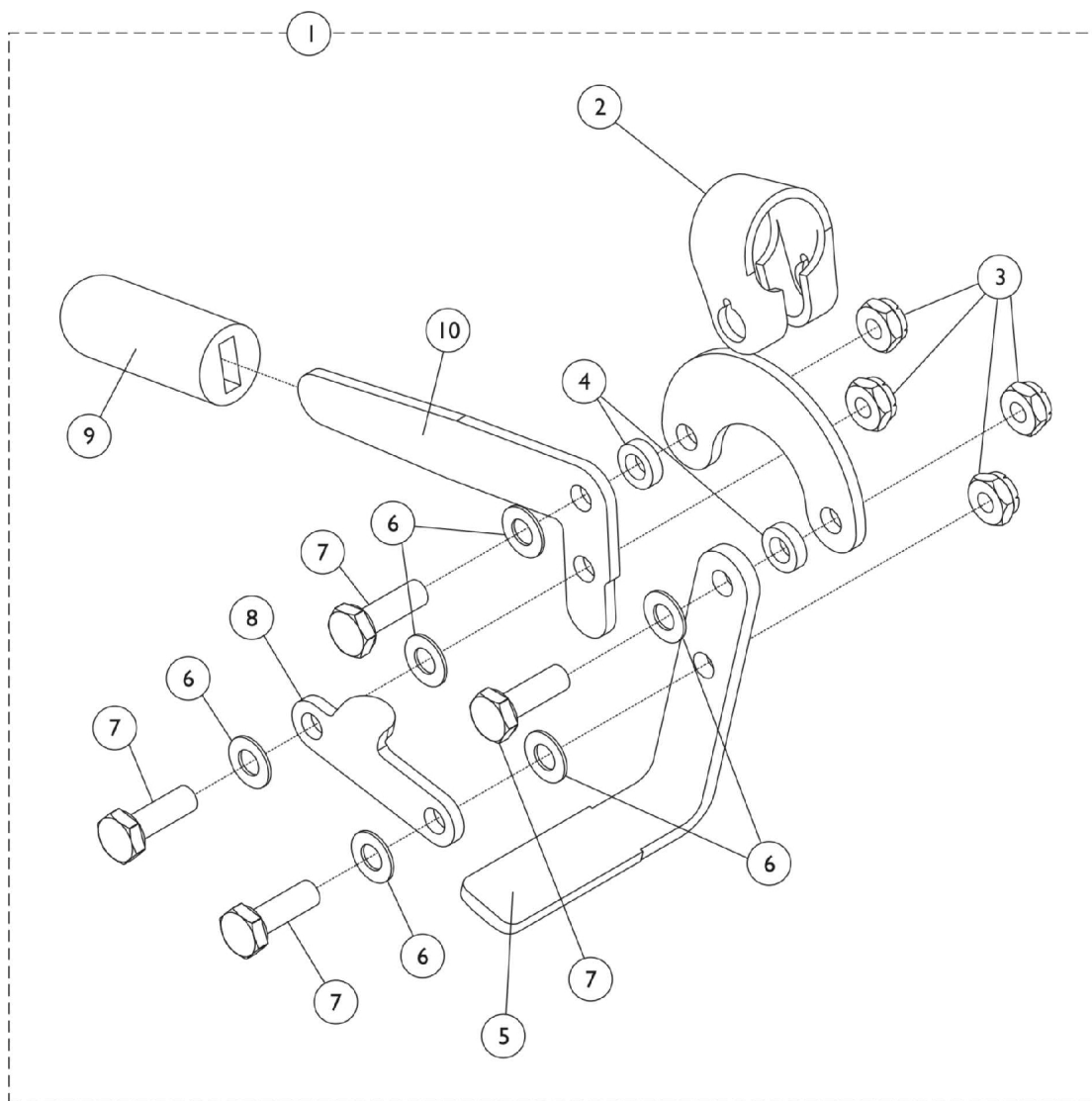
Wheel Locks (Hemi) - Non-Recliner



Wheel Locks (Hemi) - Non-Recliner

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A,C	1016431	Wheel Lock w/o Hardware - Right	1	1
1	A,C	1016432	Wheel Lock w/o Hardware - Left	1	1
1	B,C	04512X170	Wheel Lock w/o Hardware - Right	1	1
1	B,C	04512X171	Wheel Lock w/o Hardware - Left	1	1
2	A	04512X150	Bracket, Mounting - Right	1	1
2	A	04512X151	Bracket, Mounting - Left	1	1
2	B	04512X129	Bracket, Mounting - Right	1	1
2	B	04512X130	Bracket, Mounting - Left	1	1
3		7930367	Locknut (1/4-28)	25	2
4		7930357	Washer, Nylon (1/4 x 1/2 x 1/32")	25	6
5		47376X024	Tip, Rubber Wheel Lock Handle, Black	1	1
6		47559X028	Handle, Wheel Lock, Chrome - Right	1	1
6		47559X029	Handle, Wheel Lock, Chrome - Left	1	1
7		47559X032	Shoe	1	1
8		40157X004	Spacer, Nylon (1/4 x 1/8")	1	2
9		60133X006	Rivet (9/16")	1	2
10		47559X025	Link - Right	1	1
10		47559X026	Link - Left	1	1
11		60274X012	Screw, Hex Head (1/4-28 x 3/4")	1	2
12		47559X024	Link, Flat	1	1
13	D	1036916	Hardware, Wheel Lock	1	1
14			Locknut (5/16-24)	1	1
15			Screw, Lug (5/16-24 x 1-3/8")	1	1
14		7930363	Package, Locknut (5/16"-24)	25	1
NOTE: A - 13-17" Deep Chairs B - 18-22" Deep Chairs C - Includes items 2-12. D - Includes items 14 and 15.					

Wheel Locks - Attendant Operated - Recliner

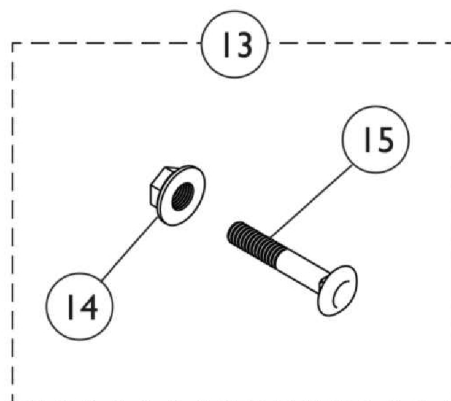
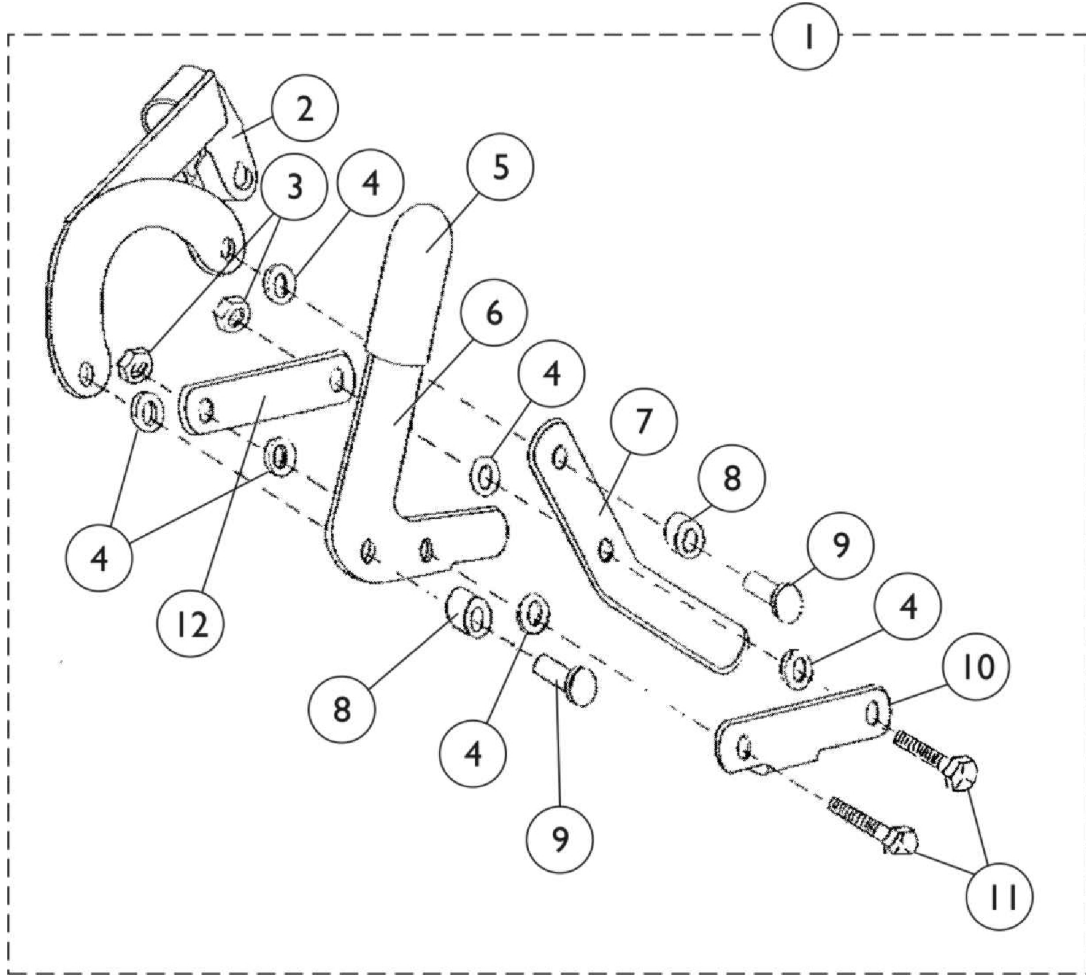


Wheel Locks - Attendant Operated - Recliner

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A	1021068	Wheel Lock Assembly w/o Hardware - Right	1	1
1	A	1021069	Wheel Lock Assembly w/o Hardware - Left	1	1
2		04512X113	Bracket, Mounting, Chrome - Right	1	1
2		04512X114	Bracket, Mounting, Chrome - Left	1	1
3		7930367	Locknut (1/4-28)	25	4
4		40157X004	Spacer, Nylon (1/4 x 1/8")	1	2
5		1015443	Shoe	1	1
6		7930357	Washer, Nylon (1/4 x 1/2 x 1/32")	25	6
7		60274X012	Screw, Hex Head (1/4-28 x 3/4")	1	4
8		47559X025	Link - Right	1	1
8		47559X026	Link - Left	1	1
9		47376X024	Tip, Rubber Wheel Lock Handle, Black	1	1
10		1023296	Handle, Wheel Lock, Chrome	1	1
11	B	1036916	Hardware, Wheel Lock	1	1
12			Locknut (5/16-24)	1	1
13			Screw, Lug (5/16-24 x 1-3/8")	1	1
12		7930363	Package, Locknut (5/16"-24)	25	1

NOTE: A - Includes items 2-10.
B - Includes items 12 and 13.

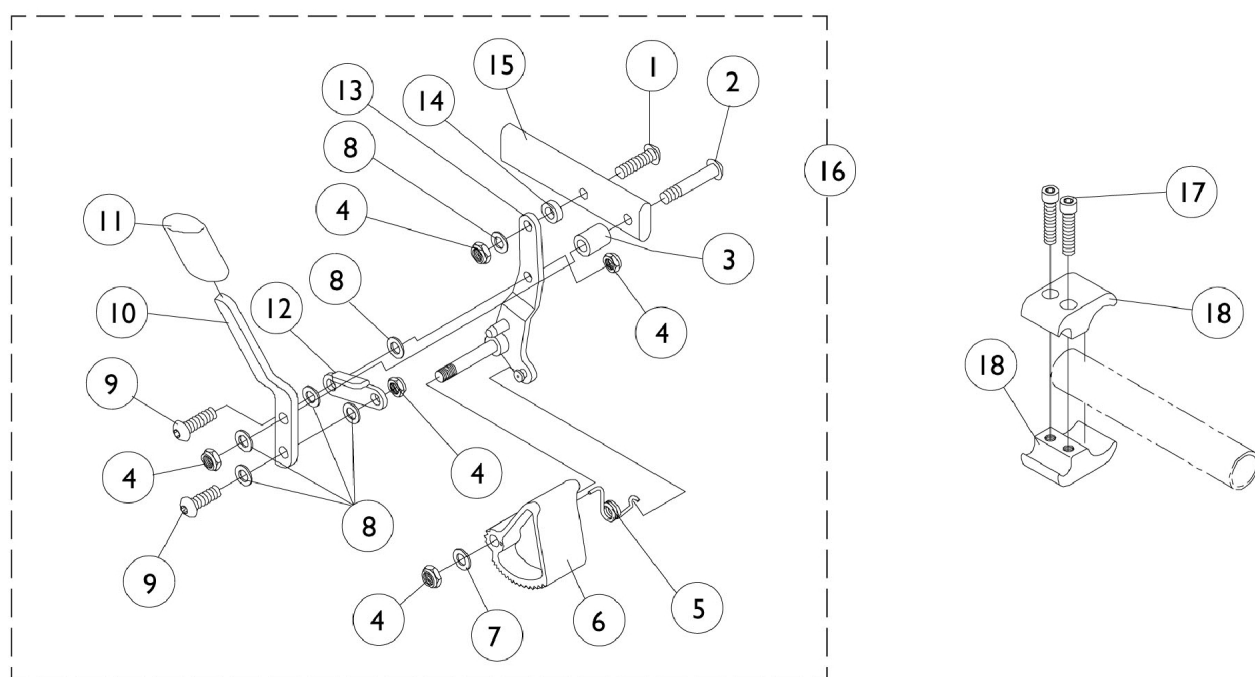
Wheel Locks - Patient Operated - Recliner



Wheel Locks - Patient Operated - Recliner

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A	1016433	Wheel Lock Assembly w/o Hardware - Right	1	1
1	A	1016434	Wheel Lock Assembly w/o Hardware - Left	1	1
2		04512X087	Bracket, Mounting - Right	1	1
2		04512X088	Bracket, Mounting - Left	1	1
3		7930367	Locknut (1/4-28)	25	2
4		7930357	Washer, Nylon (1/4 x 1/2 x 1/32")	25	6
5		47376X024	Tip, Rubber Wheel Lock Handle, Black	1	1
6		47559X028	Handle, Wheel Lock, Chrome - Right	1	1
6		47559X029	Handle, Wheel Lock, Chrome - Left	1	1
7		47559X032	Shoe	1	1
8		40157X004	Spacer, Nylon (1/4 x 1/8")	1	2
9		60133X006	Rivet (9/16")	1	2
10		47559X025	Link - Right	1	1
10		47559X026	Link - Left	1	1
11		60274X012	Screw, Hex Head (1/4-28 x 3/4")	1	2
12		47559X024	Link, Flat	1	1
13	B	1036916	Hardware, Wheel Lock	1	1
14			Locknut (5/16-24)	1	1
15			Screw, Lug (5/16-24 x 1-3/8")	1	1
14		7930363	Package, Locknut (5/16"-24)	25	1
	C	04512X091	Strap Bar and Stud Assembly	1	1
NOTE: A - Includes items 2-12. B - Includes items 14 and 15. C - Not Shown.					

Wheel Locks - Hill Holder



Wheel Locks - Hill Holder

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1		1055306	Screw, Button Head Cap (1/4-28 x 7/8")	1	1
2		1059284	Screw, Socket Button Head (1/4-28 x 1-1/4")	1	1
3		1020363	Spacer (1/4 x 1/2 x 1/2")	1	1
4		7930334	Locknut (1/4-28)	25	5
5		1016650	Spring, Torsion - Right	1	1
5		1016651	Spring, Torsion - Left	1	1
6		1015857	Shoe	1	1
7		1013971	Washer, Nylon (1/4 x 7/16 x 5/64")	1	1
8		1026103	Washer, Nylon (1/4 x 1/2 x 1/32")	1	6
9		1055304	Screw, Socket Button Head (1/4-28 x 5/8")	1	2
10		1038344	Handle, Hill Holder, Black - Right	1	1
10		1038345	Handle, Hill Holder, Black - Left	1	1
11		1006490	Tip, Plastic, Black	1	1
12		1018727	Link, Stop	1	1
13		1026829	Bracket Assembly, Black - Right	1	1
13		1026830	Bracket Assembly, Black - Left	1	1
14		1028411	Spacer (1/4 x 1/2 x 5/32")	1	1
15		1028399	Strap, Wheel Lock	1	1
16	A	1039323	Hill Holder Wheel Lock Assembly - Right	1	1
16	A	1039324	Hill Holder Wheel Lock Assembly - Left	1	1
17		1027268	Screw, Allen Head (1/4-20 x 1")	1	1
18	B	1038114	Clamp, Wheel Lock, Non-Threaded (7/8")	1	1
18	B	1038113	Clamp, Wheel Lock, Threaded (7/8")	1	1
NOTE: A - Includes Items 1-15 B - In order to assemble, the non-threaded clamp is above the seat rail or frame and the threaded is below the seat rail or frame.					

Footrest and Legrest Accessories

Heel Loops with Ankle Straps without Hardware (Pair)

Part Number	Footplate Type	Chair Width	Quantity
1035906	All 93E, 93M, H93E & H93M Footrests	14-15" W	1
1035918	All except 93ST	16-22" W	1
1035913	93ST Only	16-17" W	1
1035930	93ST Only	20-22" W	1

Heel Loops without Hardware (Pair)

Part Number	Footplate Type	Chair Width	Quantity Per Package
1035905	Aluminum & Composite	14-15" W	1
1035912	Tubular Footplates	14-15" W	1
1035917	Aluminum Footplates	16-22" W	1

Footrest and Legrest Accessories

Hardware for Heel Loops and Heel Loops with Ankle Straps (Pair)

Part Number	Footplate Type	Package Quantity
1035926 See Note(s) A	Aluminum	1
1035907 See Note(s) C	Aluminum	1
1035927	Composite	1
1035931 See Note(s) B	Composite	1
1035914	Tubular	1
NOTE: A - Front Rigging Types - 93, H93, 903, H930, T933A/C, T934A/C/S, 904A, H904A, T944A/C, AS4A, AHS4A and (93M, H93M, 93E, H93E on 14" Wide Chairs Only). B - Front Rigging Types - AL4A, AHL4A and (93M, H93M, 93E, H93E on 16-18" Wide Chairs Only). C - 93ST Only.		

Legrest Panel with Hook & Loop

Part Number	Footrests / Legrests	Chair Width	Quantity
8881006725 See Note(s) A	Footrest Panel	14-16" W	1
8881006726 See Note(s) A	Footrest Panel	17-19" W	1
8881006727 See Note(s) A	Footrest Panel	20-22" W	1
8881036013 See Note(s) A	Footrest Panel	23-24" W	1
8881035816 See Note(s) A	Legrest Panel	14-16" W	1
8881035817 See Note(s) A	Legrest Panel	17-19" W	1
8881036015 See Note(s) A	Legrest Panel	23-24" W	1
NOTE: A - Specify upholstery color when ordering, see category titled, "Upholstery Options and Packaging."			

Footrest and Legrest Accessories

Miscellaneous Accessories

Part Number	Chair Width	Description	Quantity
1035902	14-22" W	Calf Strap with Hook & Loop	1
1034206	--	Non-Removable Device (Pair)	1
1032003	14-15" W	H- Strap	1
1032002	16-18" W	H-Strap	1
1032001	19-20" W	H-Strap	1
Special See Note(s) A	22" W	H-Strap	1

NOTE: A - For 22" wide chairs, order part number 103002 "Special" - 9" Longer than standard.

Footrests

Chair Width	Side	Standard 9-1/2"	2" Longer 11-1/2"	4" Longer 13-1/2"
14-15"	Right	1031930	N/A	N/A
14-15"	Left	1031931	N/A	N/A
16-22"	Right	1031926	1086511	1086512
16-22"	Left	1031927	1086513	1086514

Footrest and Legrest Accessories

Legrests

Chair Width	Side	Standard 9-1/2"	2" Longer 11-1/2"	4" Longer 13-1/2"
14-15"	Right	1031932	N/A	N/A
14-15"	Left	1031933	N/A	N/A
16-22"	Right	1031934	1086537	1086538
16-22"	Left	1031935	1086539	1086540

Articulating Legrests

Chair Width	Side	Pivot Slide Tube
14-15"	Right	1035454
14-15"	Left	1035455
16-22"	Right	1035456
16-22"	Left	1035457

Front Riggings Index & Calf Pads

NOTE: Due to design change, chairs built prior to 10/1/00 it is suggested that Release Handles be replaced in pairs. Orders for Front Riggings in pairs must be placed through the Configurator. Please contact an Invacare Service Specialist at 1-800-333-6900.

Calf Pad Options

Part Number	Description	Quantity Per Package	Quantity Per Assembly
88804529X003 See Note(s) D, A	Legrest Pad with Cover, Vinyl - Right See Note(s) D	1	1
88804529X004 See Note(s) A, D	Legrest Pad with Cover, Vinyl - Left See Note(s) D	1	1
01415X000-NLA See Note(s) B	Cover, Legrest Pad	1	1
1091767-NLA See Note(s) C	Cover, Legrest Pad	1	2
8881091759 See Note(s) A, B	Legrest Pad with Cover & Screws, Vinyl (pair)	2	2
8881091764 See Note(s) A, C, E	Legrest Pad, Vinyl (Right/Left) See Note(s) E	1	2
1066591	Screw, Phillips Head (#10-32 x 11/16")	2	2
NOTE: A - Specify upholstery color when ordering, see category titled, "Upholstery Color Options and Packaging". B - Before 9/5/00. C - After 9/4/00. D - 14-15" Wide Chairs. E - 16-22" Wide Chairs.			

Front Riggings - 93 / H93 / 93E / H93E

Front Rigging	Chair Width	Pivot Slide Tube w/Footplate Aluminum - Right	Pivot Slide Tube w/Footplate Aluminum - Left
93 / H93 / 93E / H93E	14-15"	1033506 See Note(s) A	1033507 See Note(s) A
93 / H93 / 93E / H93E	16-22"	1028905 See Note(s) A	1028906 See Note(s) A
NOTE: A - Aluminum footplates on chairs built before 2/96 had a "Ball Burnish" finish. Footplates after 1/96 now have a black finish. When replacing only one Pivot/Slide Tube with Footplate before 2/96, it is suggested that a second new (black) footplate be ordered.			

Front Riggings - 93M / H93M / 93M2 / H93M2

Front Rigging	Chair Width	Pivot Slide Tube w/ Footplate Aluminum - Right	Pivot Slide Tube w/ Footplate Aluminum - Left
93M / H93M / 93M2 / H93M2	14-15"	1033506 See Note(s) A	1033507

Front Riggings Index & Calf Pads

NOTE: Due to design change, chairs built prior to 10/1/00 it is suggested that Release Handles be replaced in pairs. Orders for Front Riggings in pairs must be placed through the Configurator. Please contact an Invacare Service Specialist at 1-800-333-6900.

Front Riggings - 93M / H93M / 93M2 / H93M2

Front Rigging	Chair Width	Pivot Slide Tube w/ Footplate Aluminum - Right	Pivot Slide Tube w/ Footplate Aluminum - Left
93M / H93M / 93M2 / H93M2	16-22"	1028905 See Note(s) A	1028906 See Note(s) A
NOTE: A - Aluminum footplates on chairs built before 2/96 had a "Ball Burnish" finish. Footplates after 1/96 now have a black finish. When replacing only one Pivot/Slide Tube with Footplate before 2/96, it is suggested that a second new (black) footplate be ordered.			

Front Riggings Index & Calf Pads

NOTE: Due to design change, chairs built prior to 10/1/00 it is suggested that Release Handles be replaced in pairs. Orders for Front Riggings in pairs must be placed through the Configurator. Please contact an Invacare Service Specialist at 1-800-333-6900.

Front Riggings - 93M w/FPP / H93M w/FPP

Front Rigging	Chair Width	Pivot Slide Tube w/ Footplate Aluminum - Right	Pivot Slide Tube w/ Footplate Aluminum - Left
93M w/FPP	14-15"	1031936 See Note(s) A	1031937 See Note(s) A
	16-22"	1033381 See Note(s) A	1033382 See Note(s) A
H93M w/FPP	14-15"	1031936 See Note(s) A	1031937 See Note(s) A
	16-22"	1033381 See Note(s) A	1033382 See Note(s) A

NOTE: A - Aluminum footplates on chairs built before 2/96 had a "Ball Burnish" finish. Footplates after 1/96 now have a black finish. When replacing only one Pivot/Slide Tube with Footplate before 2/96, it is suggested that a second new (black) footplate be ordered.

Front Riggings - 93ST

Front Rigging	Chair Width	Pivot Slide Tube w/ Footplate Composite - Right	Pivot Slide Tube w/ Footplate Composite - Left
93ST	16-17"	1028391	1028392
93ST	18-19"	1028387	1028388
93ST	20-24"	1028383	1028384

Front Riggings Index & Calf Pads

NOTE: Due to design change, chairs built prior to 10/1/00 it is suggested that Release Handles be replaced in pairs. Orders for Front Riggings in pairs must be placed through the Configurator. Please contact an Invacare Service Specialist at 1-800-333-6900.

Front Riggings - 94BK / H94BK

Front Rigging	Chair Width	Pivot Slide Tube w/ Footplate Aluminum - Right	Pivot Slide Tube w/ Footplate Aluminum - Left
94BK	14-15"	1020234 See Note(s) A	1020235 See Note(s) A
	16-22"	1031216 See Note(s) A	1031217 See Note(s) A
1350 Extra Large	14-15"	1031932 See Note(s) A	1031933 See Note(s) A
	16-22"	1031934 See Note(s) A	1031935 See Note(s) A
H94BK	14-15"	1020234 See Note(s) A	1020235 See Note(s) A
	16-22"	1031216 See Note(s) A	1031217 See Note(s) A
1350 Extra Large	14-15"	1031932 See Note(s) A	1031933 See Note(s) A
	16-22"	1031934 See Note(s) A	1031935 See Note(s) A

NOTE: A - Aluminum footplates on chairs built before 2/96 had a "Ball Burnish" finish. Footplates after 1/96 now have a black finish. When replacing only one Pivot/Slide Tube with Footplate before 2/96, it is suggested that a second new (black) footplate be ordered.

Front Riggings - 96BK / H96BK

Front Rigging	Chair Width	Pivot Slide Tube w/ Footplate Aluminum - Right	Pivot Slide Tube w/ Footplate Aluminum - Left
96BK	14-15"	1020234 See Note(s) A	1020235 See Note(s) A
	16-22"	1031216 See Note(s) A	1031217 See Note(s) A
H96BK	14-15"	1020234 See Note(s) A	1020235 See Note(s) A
	16-22"	1031216 See Note(s) A	1031217 See Note(s) A

NOTE: A - Aluminum footplates on chairs built before 2/96 had a "Ball Burnish" finish. Footplates after 1/96 now have a black finish. When replacing only one Pivot/Slide Tube with Footplate before 2/96, it is suggested that a second new (black) footplate be ordered.

Front Riggings Index & Calf Pads

NOTE: Due to design change, chairs built prior to 10/1/00 it is suggested that Release Handles be replaced in pairs. Orders for Front Riggings in pairs must be placed through the Configurator. Please contact an Invacare Service Specialist at 1-800-333-6900.

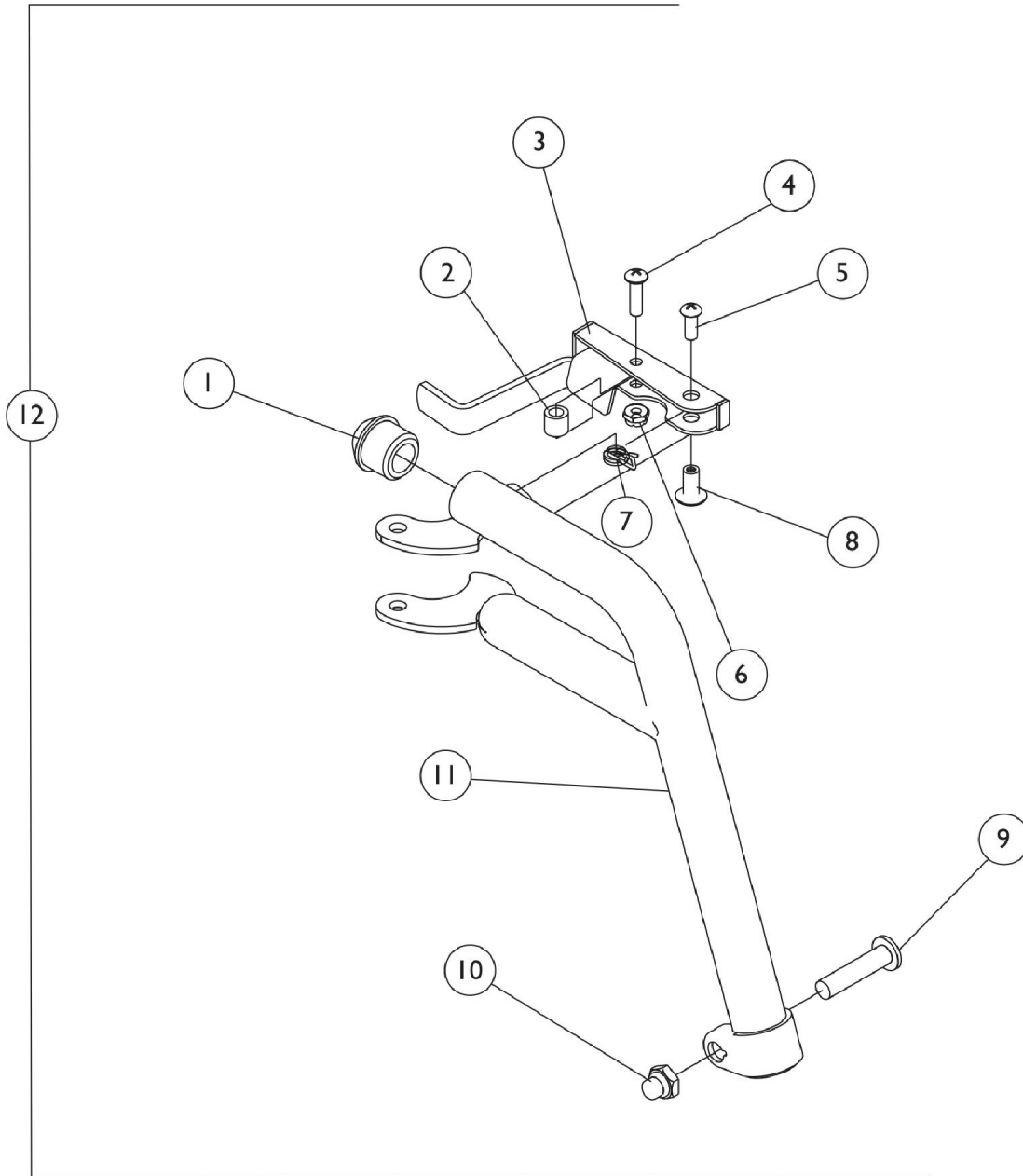
Front Riggings - AS4 / AL4 / AHS4 / AHL4

Front Rigging	Chair Width	Pivot Slide Tube w/ Footplate Aluminum - Right	Pivot Slide Tube w/ Footplate Aluminum - Left
AS4	14-15"	1023905 See Note(s) A	1023906 See Note(s) A
AL4	16-22"	1023907 See Note(s) A	1023908 See Note(s) A
AHS4	14-15"	1023905 See Note(s) A	1023906 See Note(s) A
AHL4	16-22"	1023907 See Note(s) A	1023908 See Note(s) A
NOTE: A - Aluminum footplates on chairs built before 2/96 had a "Ball Burnish" finish. Footplates after 1/96 now have a black finish. When replacing only one Pivot/Slide Tube with Footplate before 2/96, it is suggested that a second new (black) footplate be ordered.			

Footrest Support Assembly

93 / H93

NOTE: Due to design change, for chairs built prior to 10/1/00 it is suggested that Release Handles be replaced in pairs. See category titled, "Front Riggings" for complete Pivot/Slide Tube with Footplate Assembly.



Footrest Support Assembly

93 / H93

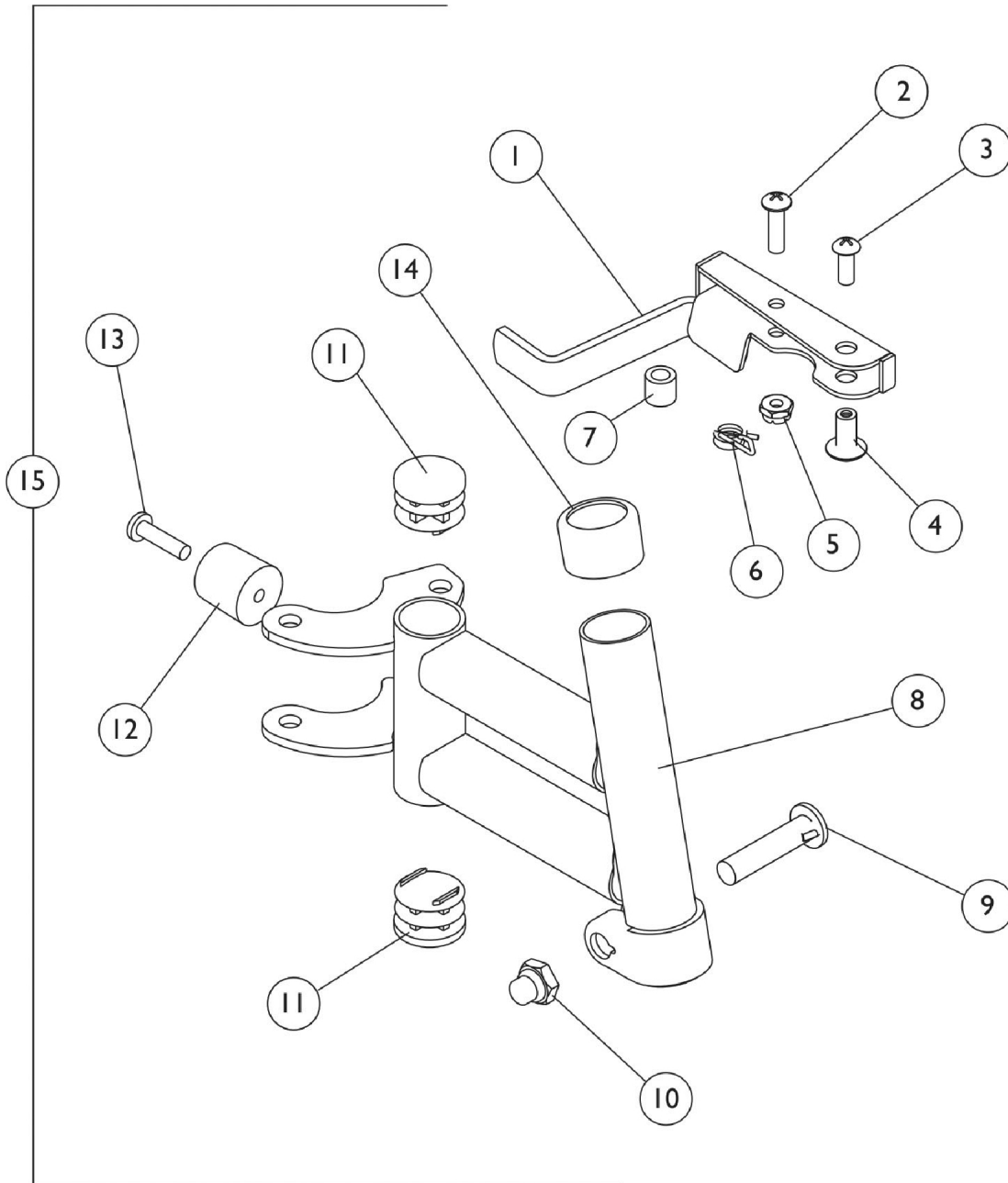
NOTE: Due to design change, for chairs built prior to 10/1/00 it is suggested that Release Handles be replaced in pairs. See category titled, "Front Riggings" for complete Pivot/Slide Tube with Footplate Assembly.

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1		1020719	Anti-Rattle, Black	1	1
2		47565X057	Bushing (7/32 x 3/8 x 11/32")	1	1
3		1023428	Handle, Release, Chrome - Right	1	1
3		1023431	Handle, Release, Chrome - Left	1	1
4		40163X008	Screw, Phillips Pan Head (#10-32 x 11/16")	1	1
5		40163X002	Screw, Phillips Round Head (#10-32 x 1/2")	1	1
6		60279X003	Locknut (#10-32)	1	1
7		1008935	Spring, Release - Right	1	1
7		1008936	Spring, Release - Left	1	1
8		67005X000	Rivnut (#10-32)	1	1
9		11232X009	Screw, Lug (5/16-24 x 1-3/8")	1	1
10		1107321	Nut, Low Cap (5/16"-24)	1	1
11	A,E	1020418	Tube, Footrest Support, Adult, Chrome - Right	1	1
11	A,E	1020419	Tube, Footrest Support, Adult, Chrome - Left	1	1
11	A,F	1149457	Tube, Footrest Support, Silver Vein - Right	1	1
11	A,F	1149458	Tube, Footrest Support, Silver Vein - Left	1	1
11	B,E	1020416	Tube, Support, Footrest, Chrome - Right	1	1
11	B,E	1020417	Tube, Support, Footrest, Chrome - Left	1	1
11	B,F	1149455	Tube, Footrest Support, Silver Vein - Right	1	1
11	B,F	1149456	Tube, Footrest Support, Silver Vein - Left	1	1
12	A,C,E	1030708	Footrest Support Assembly, Adult, Silver Vein - Right	1	1
12	A,C,E	1030709	Footrest Support Assembly, Adult, Silver Vein - Left	1	1
12	B,C,F	1030706	Footrest Support Assembly, Silver Vein - Right	1	1
12	B,C,F	1030707	Footrest Support Assembly, Silver Vein - Left	1	1
NOTE: A - Front Rigging 93 - Adult Chairs. B - Front Rigging H93 - Hemi Chairs. C - 14-22" Chair Width. E - Before 7/6/07 F - After 7/5/07					

Footrest Support Assembly

93E / H93E

NOTE: Due to design change, for chairs built prior to 10/1/00 it is suggested that Release Handles be replaced in pairs. See category titled, "Front Riggings" for complete Pivot/Slide Tube with Footplate Assembly.



Footrest Support Assembly

93E / H93E

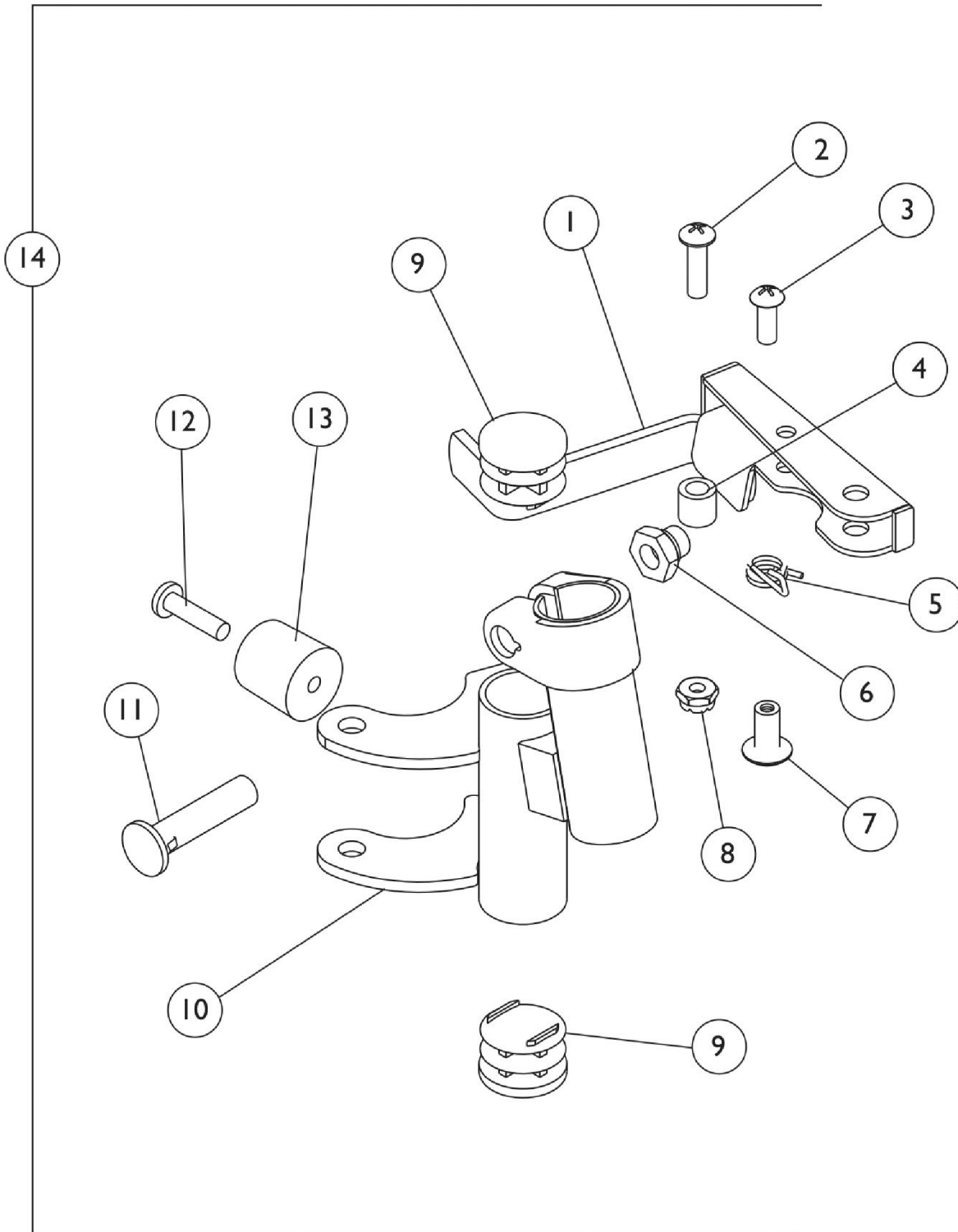
NOTE: Due to design change, for chairs built prior to 10/1/00 it is suggested that Release Handles be replaced in pairs. See category titled, "Front Riggings" for complete Pivot/Slide Tube with Footplate Assembly.

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1		1023428	Handle, Release, Chrome - Right	1	1
1		1023431	Handle, Release, Chrome - Left	1	1
2		40163X008	Screw, Phillips Pan Head (#10-32 x 11/16")	1	1
3		40163X002	Screw, Phillips Round Head (#10-32 x 1/2")	1	1
4		67005X000	Rivnut (#10-32)	1	1
5		60279X003	Locknut (#10-32)	1	1
6		1008935	Spring, Release - Right	1	1
6		1008936	Spring, Release - Left	1	1
7		47565X057	Bushing (7/32 x 3/8 x 11/32")	1	1
8	A,E	1007123	Tube, Support, Footrest, Chrome - Right	1	1
8	A,E	1007124	Tube, Support, Footrest, Chrome - Left	1	1
8	A,F	1149535	Tube, Footrest Support, Black - Right	1	1
8	A,F	1149536	Tube, Footrest Support, Black - Left	1	1
8	B,E	1016724	Tube, Footrest Support, Adult, Chrome - Right	1	1
8	B,E	1016725	Tube, Footrest Support, Adult, Chrome - Left	1	1
8	F	1149452	Tube, Footrest Support, Silver Vein - Right	1	1
8	F	1149453	Tube, Footrest Support, Silver Vein - Left	1	1
9		11232X009	Screw, Lug (5/16-24 x 1-3/8")	1	1
10		1107321	Nut, Low Cap (5/16"-24)	1	1
11		1027095	Plug Button, Black (7/8")	1	2
12		1022874	Bumper	1	1
13		1030979	Screw, Phillips Pan Head Tap (#10-32 x 3/4")	1	1
14		15680X012	Collar, Anti-Rattle (7/8")	1	1
15	B,C,D	1030994	Footrest Support Assembly, Adult, Chrome - Right	1	1
15	B,C,D	1030995	Footrest Support Assembly, Adult, Chrome - Left	1	1
15	A,C,D	1031245	Footrest Support Assembly, Hemi, Chrome - Right	1	1
15	A,C,D	1031246	Footrest Support Assembly, Hemi, Chrome - Left	1	1
NOTE: A - Front Rigging Model H93E - Hemi Chairs. B - Front Rigging Model 93E - Adult Chairs. C - Includes items 1-14. D - 14-22" Chair Width E - Before 7/6/07 F - After 7/5/07					

Footrest Support Assembly

93M / H93M

NOTE: Due to design change, for chairs built prior to 10/1/00 it is suggested that Release Handles be replaced in pairs. See category titled, "Front Riggings" for complete Pivot/Slide Tube with Footplate Assembly.



Footrest Support Assembly

93M / H93M

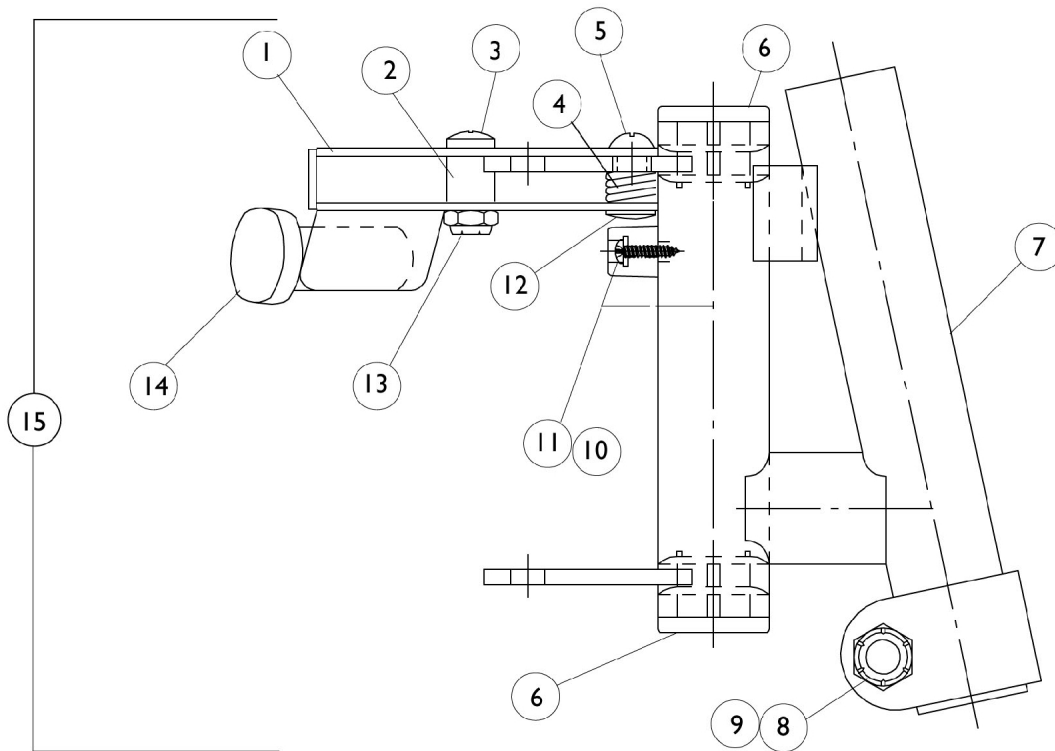
NOTE: Due to design change, for chairs built prior to 10/1/00 it is suggested that Release Handles be replaced in pairs. See category titled, "Front Riggings" for complete Pivot/Slide Tube with Footplate Assembly.

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1		1023428	Handle, Release, Chrome - Right	1	1
1		1023431	Handle, Release, Chrome - Left	1	1
2		40163X008	Screw, Phillips Pan Head (#10-32 x 11/16")	1	1
3		40163X002	Screw, Phillips Round Head (#10-32 x 1/2")	1	1
4		47565X057	Bushing (7/32 x 3/8 x 11/32")	1	1
5		1008935	Spring, Release - Right	1	1
5		1008936	Spring, Release - Left	1	1
6		1107321	Nut, Low Cap (5/16"-24)	1	1
7		67005X000	Rivnut (#10-32)	1	1
8		60279X003	Locknut (#10-32)	1	1
9		1027095	Plug Button, Black (7/8")	1	2
10	A,F	04706X035	Tube, Footrest Support, Adult, Chrome - Right	1	1
10	A,F	04706X036	Tube, Footrest Support, Adult, Chrome - Left	1	1
11	G	1149531	Tube, Footrest Support, Black - Right	1	1
11	G	1149532	Tube, Footrest Support, Black - Left	1	1
10	B,F	1007113	Tube, Footrest Support, Hemi, Chrome - Right	1	1
10	B,F	1007114	Tube, Footrest Support, Hemi, Chrome - Left	1	1
10	G	1149533	Tube, Footrest Support, Black - Right	1	1
10	G	1149534	Tube, Footrest Support, Black - Left	1	1
11		11232X009	Screw, Lug (5/16-24 x 1-3/8")	1	1
12		1030979	Screw, Phillips Pan Head Tap (#10-32 x 3/4")	1	1
13		1022874	Bumper	1	1
14	B,D,E	1031191	Footrest Support Assembly, Adult, Chrome - Right	1	1
14	B,D,E	1031192	Footrest Support Assembly, Adult, Chrome - Left	1	1
14	C,D,E	1031243	Footrest Support Assembly, Hemi, Chrome - Right	1	1
14	C,D,E	1031244	Footrest Support Assembly, Hemi, Chrome - Left	1	1
NOTE: A - Front Rigging 93M - Adult Chairs. B - Front Rigging H93M - Hemi Chairs. C - Before 10/1/00 only. D - 14-22" Chair Width E - Includes items 1-13. F - Before 7/6/07 G - After 7/5/07					

Footrest Support Assembly

93M2 / H93M2

NOTE: Due to design change, for chairs built prior to 10/1/00 it is suggested that Release Handles be replaced in pairs. See category titled, "Front Riggings" for complete Pivot/Slide Tube with Footplate Assembly.



Footrest Support Assembly

93M2 / H93M2

NOTE: Due to design change, for chairs built prior to 10/1/00 it is suggested that Release Handles be replaced in pairs. See category titled, "Front Riggings" for complete Pivot/Slide Tube with Footplate Assembly.

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1		1023428	Handle, Release, Chrome - Right	1	1
1		1023431	Handle, Release, Chrome - Left	1	1
2		47565X057	Bushing (7/32 x 3/8 x 11/32")	1	1
3		7930360	Screw, Phillips Pan Head (#10-32 x 11/16")	25	1
4		1008935	Spring, Release - Right	1	1
4		1008936	Spring, Release - Left	1	1
5		7930359	Screw, Phillips Pan Head (#10-32 x 1/2")	25	1
6		1027095	Plug Button, Black (7/8")	1	2
7	A,G	1035888	Tube, Footrest Support, Adult, Chrome - Right	1	1
7	A,G	1035889	Tube, Footrest Support, Adult, Chrome - Left	1	1
7	A,H	1149413	Tube, Footrest Support, Silver Vein - Right	1	1
7	A,H	1149414	Tube, Footrest Support, Silver Vein - Left	1	1
7	B,G	1035491	Tube, Footrest Support, Hemi, Chrome - Right	1	1
7	B,G	1035490	Tube, Footrest Support, Hemi, Chrome - Left	1	1
7	B,H	1149410	Tube, Footrest Support, Silver Vein - Right	1	1
7	B,H	1149409	Tube, Footrest Support, Silver Vein - Left	1	1
8		11232X009	Screw, Lug (5/16-24 x 1-3/8")	1	1
9		1107321	Nut, Low Cap (5/16"-24)	1	1
10		1030979	Screw, Phillips Pan Head Tap (#10-32 x 3/4")	1	1
11		1022874	Bumper	1	1
12		67005X000	Rivnut (#10-32)	1	1
13		7930365	Locknut (#10-32)	25	1
14	C	1006490	Tip, Plastic, Black	1	1
15	A,D,E, G	1035890	Footrest Support Assembly, Adult, Chrome - Right	1	1
15	A,D,E, G	1035891	Footrest Support Assembly, Adult, Chrome - Left	1	1
15	A,D,E, H	1149415	Footrest Support Assembly, Silver Vein - Right	1	1
15	A,D,E, H	1149416	Footrest Support Assembly, Silver Vein - Left	1	1
15	B,D,E, G	1035493	Footrest Support Assembly, Hemi, Chrome - Right	1	1
15	B,D,E, G	1035492	Footrest Support Assembly, Hemi, Chrome - Left	1	1
15	B,D,E, H	1149412	Footrest Support Assembly, Silver Vein - Right	1	1
15	B,D,E, H	1149411	Footrest Support Assembly, Silver Vein - Left	1	1

Footrest Support Assembly

93M2 / H93M2

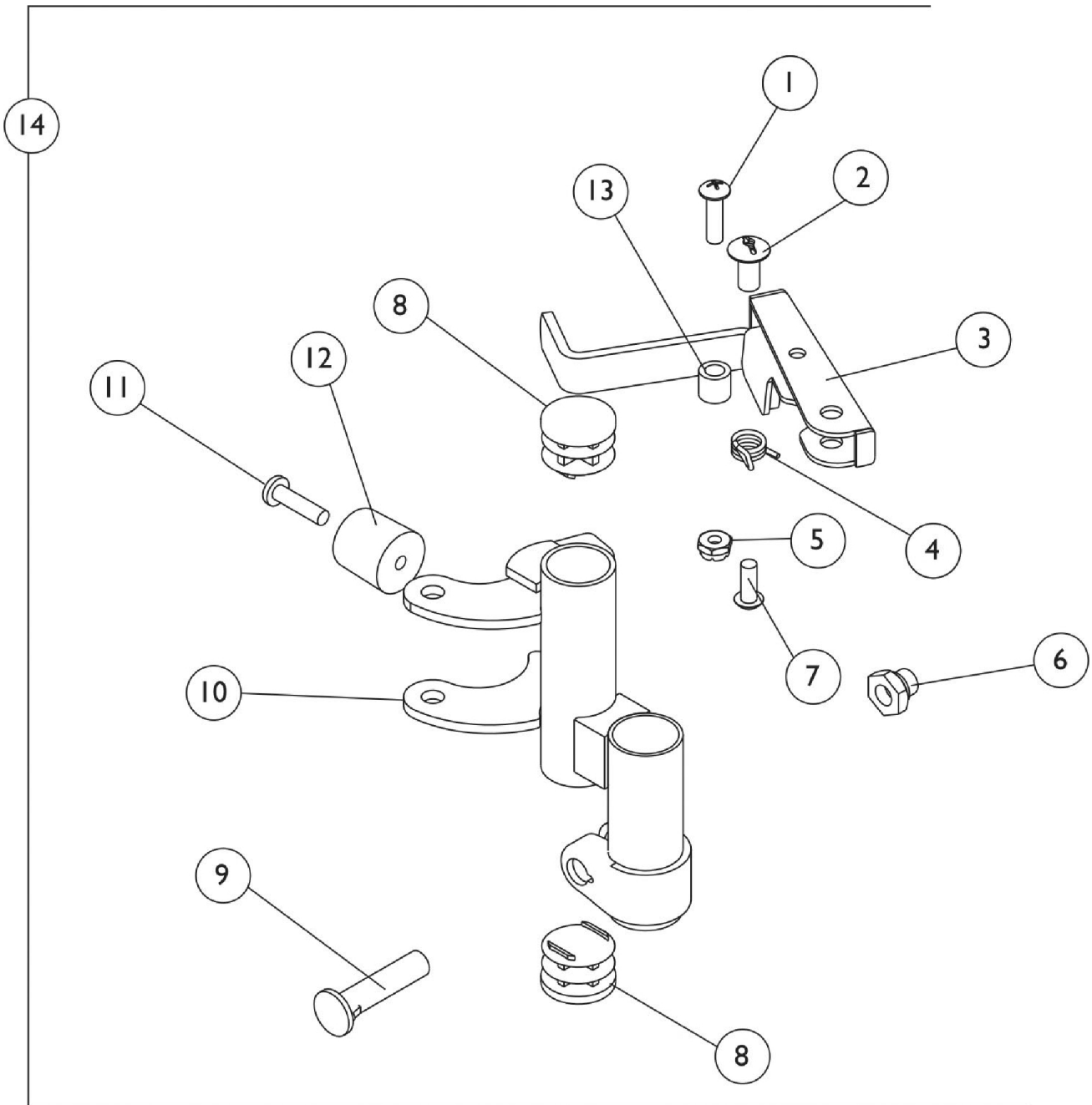
NOTE: Due to design change, for chairs built prior to 10/1/00 it is suggested that Release Handles be replaced in pairs. See category titled, "Front Riggings" for complete Pivot/Slide Tube with Footplate Assembly.

NOTE: A - Front Rigging 93M2 - Adult Chairs.
B - Front Rigging H93M2 - Hemi Chairs.
C - Before 10/1/00 Only.
D - 14-22" Chair Width.
E - Includes items 1-14.
G - Before 7/6/07.
H - After 7/5/07.

Footrest Support Assembly

93M with FPP / H93M with FPP

NOTE: See category titled, "Front Riggings" for complete Pivot/Slide Tube with Footplate Assembly.



Footrest Support Assembly

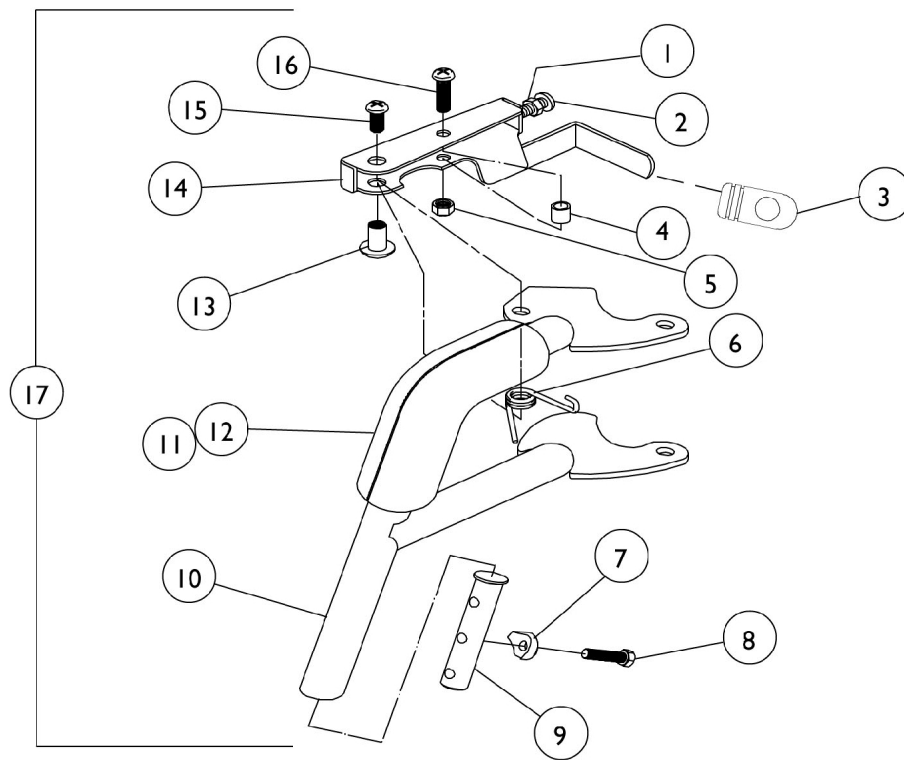
93M with FPP / H93M with FPP

NOTE: See category titled, "Front Riggings" for complete Pivot/Slide Tube with Footplate Assembly.

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1		40163X008	Screw, Phillips Pan Head (#10-32 x 11/16")	1	1
2		67005X000	Rivnut (#10-32)	1	1
3	A	1023428	Handle, Release, Chrome - Right	1	1
3	A	1023431	Handle, Release, Chrome - Left	1	1
4		1008935	Spring, Release - Right	1	1
4		1008936	Spring, Release - Left	1	1
5		60279X003	Locknut (#10-32)	1	1
6		1107321	Nut, Low Cap (5/16"-24)	1	1
7		40163X002	Screw, Phillips Round Head (#10-32 x 1/2")	1	1
8		1027095	Plug Button, Black (7/8")	1	2
9		11232X009	Screw, Lug (5/16-24 x 1-3/8")	1	1
10	B	1016962	Tube, Footrest Support, Adult, Chrome - Right	1	1
10	B	1016963	Tube, Footrest Support, Adult, Chrome - Left	1	1
10	C,F	1035483	Footrest Support, Chrome - Right	1	1
10	C,F	1035484	Support Only, Footrest, Chrome - Left	1	1
10	C,G	1149407	Tube, Footrest Support, Silver Vein - Right	1	1
10	C,G	1149408	Tube, Footrest Support, Silver Vein - Left	1	1
11		1030979	Screw, Phillips Pan Head Tap (#10-32 x 3/4")	1	1
12		1022874	Bumper	1	1
13		47565X057	Bushing (7/32 x 3/8 x 11/32")	1	1
14	B,D,E	1017543	Footrest Support Assembly, Adult, Silver Vein - Right	1	1
14	B,D,E	1017544	Footrest Support Assembly, Adult, Silver Vein - Left	1	1
14	C,D,E	1035449	Footrest Support Assembly, Hemi, Silver Vein - Right	1	1
14	C,D,E	1035450	Footrest Support Assembly, Hemi, Silver Vein - Left	1	1
NOTE: A - Due to design change, for all chairs built prior to 10/1/00 it is suggested that Release Handles be replaced in pairs. B - Front Rigging 93M with FPP - Adult Chairs. C - Front Rigging H93M with FPP - Hemi Chairs. D - 14-22" Chair Width. E - Includes items 1-13. F - Before 7/6/07 G - After 7/5/07					

Footrest Support Assembly 93ST

NOTE: See category titled, "Front Riggings" for complete Pivot/Slide Tube with Footplate Assembly.



Footrest Support Assembly 93ST

NOTE: See category titled, "Front Riggings" for complete Pivot/Slide Tube with Footplate Assembly.

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A	1028485-NLA	Nut, Hex (#10-32)	1	1
2	A	1026107	Screw, Phillips Pan Head (#10-32 x 1-3/8")	1	1
3	A	1028826	Tip, Release Handle, Grey	1	1
4		47565X057	Bushing (7/32 x 3/8 x 11/32")	1	1
5		1025735	Locknut (#10-32)	1	1
6		1028707	Spring, Release - Right	1	1
6		1028708	Spring, Release - Left	1	1
7		1026099	Spacer, Coved (1/4 x 11/16 x 1/2")	1	1
8		1045267	Screw, Hex Head (1/4-20 x 3/4")	1	1
9		1020534	Insert, Threaded	1	1
10	B,E	1027980	Tube, Footrest Support, Adult, Chrome - Right	1	1
10	B,E	1027981	Tube, Footrest Support, Adult, Chrome - Left	1	1
10	B,F	1149436	Tube, Footrest Support, Silver Vein - Right	1	1
10	B,F	1149437	Tube, Footrest Support, Silver Vein - Left	1	1
11		1030435	Cover, Foam Cushion	1	1
12		1030434	Cushion, Tubular Foam	1	1
13		1028846	Rivnut (#10-32)	1	1
14		1035539	Handle, Release, Black - Right	1	1
14		1035540	Handle, Release, Black - Left	1	1
15		1026114	Screw, Phillips Pan Head (#10-32 x 1/2")	1	1
16		1025716	Screw, Phillips Pan Head (#10-32 x 11/16")	1	1
17	B,C,D, E	1027992	Footrest Support Assembly, Adult, Chrome - Right	1	1
17	B,C,D, E	1027993	Footrest Support Assembly, Adult, Chrome - Left	1	1
17	B,C,D, F	1149469	Footrest Support Assembly, Silver Vein - Right	1	1
17	B,C,D, F	1149470	Footrest Support Assembly, Silver Vein - Left	1	1

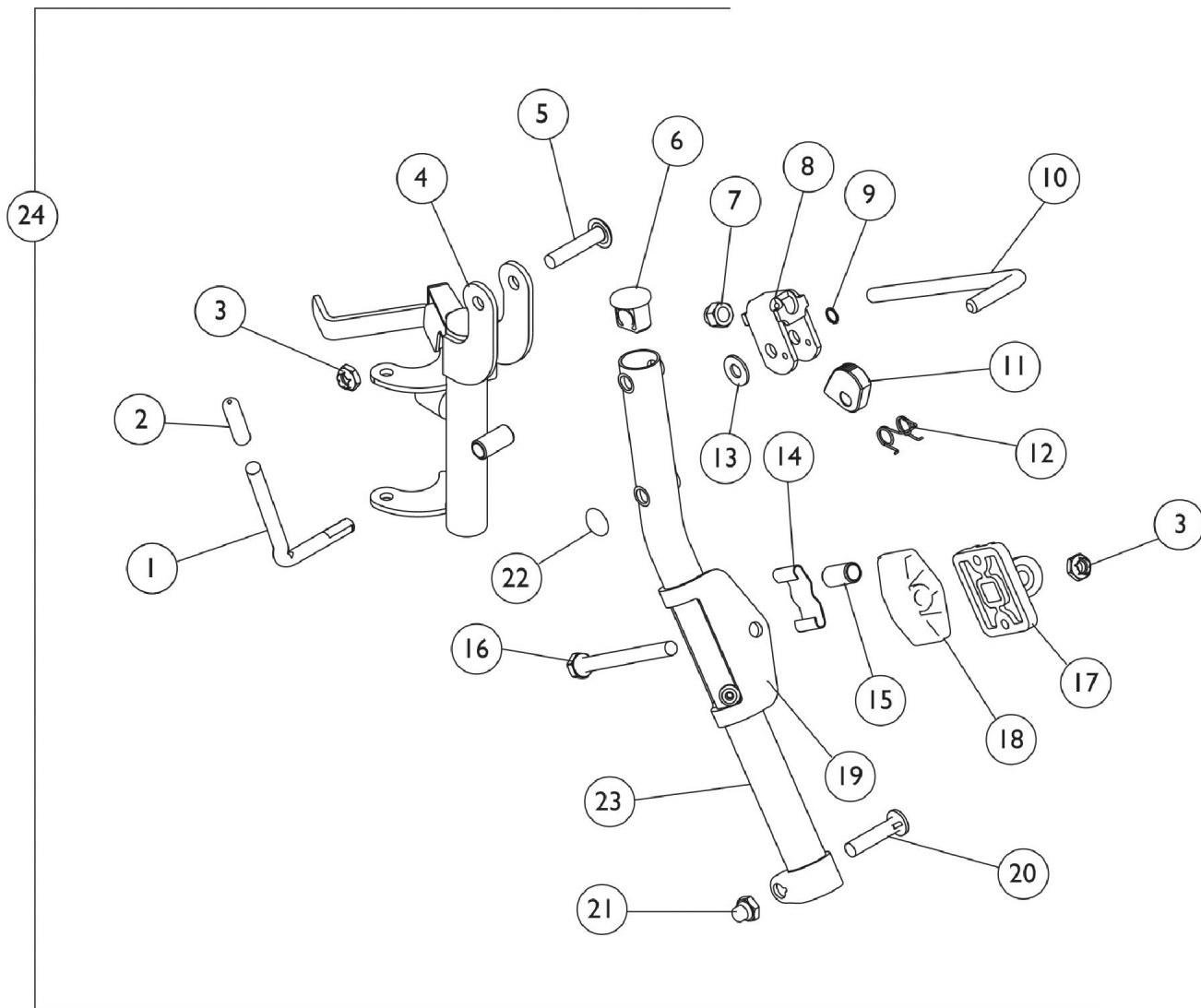
NOTE: A - Before 10/1/00 Only.
 B - Front Rigging 93ST - Adult Chairs.
 C - 16-24" Chair Width.
 D - Includes items 4-16.
 E - Before 7/6/07.
 F - After 7/5/07.

NOTE: Due to design change, for all chairs built prior to 10/1/00 it is suggested that Release Handles be replaced in pairs.

Legrest Support Assembly

94BK and H94BK

NOTE: Due to design change, for chairs built prior to 10/1/00 it is suggested that Release Handles be replaced in pairs.



Legrest Support Assembly

94BK and H94BK

NOTE: Due to design change, for chairs built prior to 10/1/00 it is suggested that Release Handles be replaced in pairs.

Item Number	Part Number	Description	Quantity per Package	Quantity per Assembly 94BK	Quantity per Assembly H94BK
1	1037126 See Note(s) A	Release Handle	1	1	1
2	1040060	Tip (Black)	1	1	1
3	60264X001	Locknut (3/8-16)	1	1	1
4	1031581	Legrest Support w/Release Handle & Bumper - Right	1	1	N/A
4	1031582	Legrest Support w/Release Handle & Bumper - Left	1	1	N/A
4	1031210	Legrest Support w/Release Handle & Bumper - Right	1	N/A	1
4	1031211	Legrest Support w/Release Handle & Bumper - Left	1	N/A	1
5	1030948	Screw, Truss Head (5/16-24 x 1-1/2")	1	1	N/A
5	11919X000	Screw, Slotted Truss Head (3/8-16 x 1-1/2")	1	N/A	1
6	1095433	Plug Button	1	1	N/A
7	10261X000	Nut, Acorn (5/16-24)	1	1	1
8	04528X002 See Note(s) A	Release Bracket	1	1	1
9	1040831 See Note(s) B, C	Snap Ring	1	1	1
9	40187X000 See Note(s) B, D	Roll Pin	1	1	1
10	42326X001	Ratchet Bar	1	1	1
11	1037125 See Note(s) A	Legrest Cam	1	1	1
12	1037485 See Note(s) A	Release Spring	1	1	1
13	1013519	Washer, Nylon (5/16 x 11/16 x 1/16")	1	1	1
14	48823X008	Spring	1	1	1
15	47328X003	Bushing (5/16x7/16x7/8")	1	1	1

Legrest Support Assembly

94BK and H94BK

NOTE: Due to design change, for chairs built prior to 10/1/00 it is suggested that Release Handles be replaced in pairs.

Item Number	Part Number	Description	Quantity per Package	Quantity per Assembly 94BK	Quantity per Assembly H94BK
16	1014807	Screw, Hex Head (5/16-24 x 3-1/4")	1	1	1
17	04526X019	Legrest Pad Plate	1	1	1
18	1025133	Spacer, Metal	1	N/A	1
18	1091220	Spacer, Nylon	1	1	N/A
19	1025104	Bracket	1	1	1
20	11232X009	Screw, Lug (5/16-24 x 1-3/8")	1	1	1
21	1107321	Locknut (5/16-24)	1	2	1
22	1096773	Nut, Dome Cap (5/16")	1	1	N/A
23	1031358 See Note(s) J, L	Elevating Support Tube - Right	1	1	N/A
23	1031359 See Note(s) J, L	Elevating Support Tube - Left	1	1	N/A
23	1149473 See Note(s) J, M	Elevating Support Tube - Right	1	1	N/A
23	1149474 See Note(s) J, M	Elevating Support Tube - Left	1	1	N/A
23	04526X040 See Note(s) L, K	Elevating Support Tube - Right	1	N/A	1
23	04526X041 See Note(s) L, K	Elevating Support Tube - Left	1	N/A	1
23	1149366 See Note(s) M, K	Elevating Support Tube - Right			
23	1149367 See Note(s) M, K	Elevating Support Tube - Left			
24	1031579 See Note(s) G, J, I	Legrest Support Assembly - Right	1	1	N/A
24	1031580 See Note(s) J, I	Legrest Support Assembly - Left	1	1	N/A
24	1042874 See Note(s) I, K	Legrest Support Assembly - Right	1	N/A	1
24	1042875 See Note(s) I, K	Legrest Support Assembly - Left	1	N/A	1
Not Shown	1046328 See Note(s) E, A	Ratchet Bar Kit	2	1	1

Legrest Support Assembly

94BK and H94BK

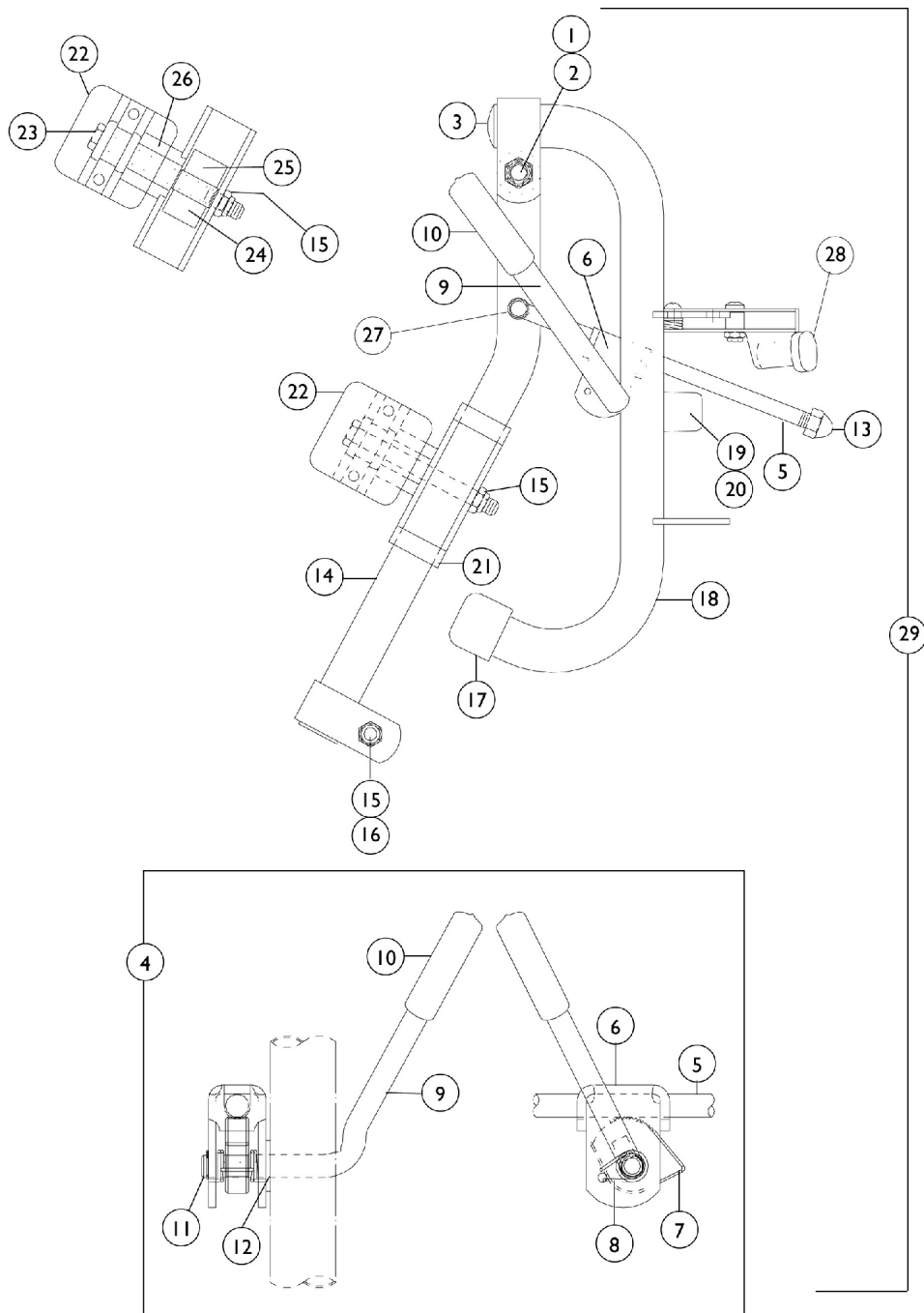
NOTE: Due to design change, for chairs built prior to 10/1/00 it is suggested that Release Handles be replaced in pairs.

Item Number	Part Number	Description	Quantity per Package	Quantity per Assembly 94BK	Quantity per Assembly H94BK
Not Shown	1006490 See Note(s) F	Tip	1	1	1
Not Shown	47328X003	Spacer (5-16 x 1/2 x 3/8")	1	1	1
Not Shown	1022874 See Note(s) F	Bumper	1	1	1
Not Shown	1030979 See Note(s) F	Screw, Self Tapping (#10 x 3/4")	1	1	1
Not Shown	1027095 See Note(s) F	Plug Button (7/8")	1	1	1
NOTE: A - Due to product improvement - items 15-18 are NLA for chairs built before 6/94. Ratchet bar kit (item 12) must be ordered for those chairs. B - After 5/94, the snap ring replaced that roll pin to attach the ratchet handle to the ratchet. C - After 5/94. D - Before 6/94. E - Includes Items 1, 2, 7-13, 22 and Instruction Sheet. F - Before 10/1/00 only. G - See page titled, "Front Riggings" for Legrest Support Assembly. I - Includes items 1-22. J - 94BK K - H94BK L - Before 7/6/07 M - After 7/5/07					

Legrest Support Assembly

96BK & H96BK

NOTE: Due to design change, for chairs built prior to 10/1/00 it is suggested that Release Handles be replaced in pairs. See category titled, "Front Riggings" for complete Pivot/Slide Tube with Footplate Assembly.



Legrest Support Assembly

96BK & H96BK

NOTE: Due to design change, for chairs built prior to 10/1/00 it is suggested that Release Handles be replaced in pairs. See category titled, "Front Riggings" for complete Pivot/Slide Tube with Footplate Assembly.

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1		40363X000-NLA	Hex Nut (3/8"-16)	1	1
2		11919X000	Screw, Truss Head (3/8-16 x 1-1/2")	1	1
3		1027095	Plug Button, Black (7/8")	1	1
4	A,C	1046328	Kit, Ratchet	2	1
5		42326X001	Bar, Ratchet	1	1
6	A	04528X002	Bracket, Release, Chrome	1	1
7	A	1037125	Cam, Legrest	1	1
8	A	1037485	Spring, Release	1	1
9	A	1037126	Handle, Release	1	1
10		1040060	Tip, Black Plastic	1	1
11	B,F	1040831	Ring, Snap	1	1
11	B,E	40187X000	Pin, Roll	1	1
12		1013519	Washer, Nylon (5/16 x 11/16 x 1/16")	1	1
13		10261X000	Nut, Acorn (5/16"-24)	1	1
14		04526X040	Tube, Elevating Support, Chrome - Right	1	1
14		04526X041	Tube, Elevating Support, Chrome - Left	1	1
15		11232X009	Screw, Lug (5/16-24 x 1-3/8")	1	1
16		1107321	Nut, Low Cap (5/16"-24)	1	2
17		1016346	Cap, Tube End (7/8")	1	1
18	G	1031475	Legrest Support Tube Assembly, Adult, Silver Vein - Right	1	1
18	G	1031476	Legrest Support Tube Assembly, Adult, Silver Vein - Left	1	1
18	H	1031225	Legrest Support Tube Assembly, Hemi, Chrome - Right	1	1
18	H	1031226	Legrest Support Tube Assembly, Hemi, Chrome - Left	1	1
19		1022874	Bumper	1	1
20		1030979	Screw, Phillips Pan Head Tap (#10-32 x 3/4")	1	1
21		1025104	Bracket, Legrest, Chrome	1	1
22		04526X019	Plate, Legrest Pad	1	1
23		1014807	Screw, Hex Head (5/16-24 x 3-1/4")	1	1
24		48823X008	Spring, Leaf	1	1
25		47328X003	Bushing, Pivot (5/16 x 7/16 x 7/8")	1	1
26		1025133	Spacer, Legrest Pad	1	1
27		1096773	Nut, Push Dome (5/16")	1	1
28	D	1006490	Tip, Plastic, Black	1	1
29	I	1031713	Legrest Support Assembly, Adult, Silver Vein - Right	1	1
29	I	1031714	Legrest Support Assembly, Adult, Silver Vein - Left	1	1
29	J	1042872	Legrest Support Assembly, Hemi, Silver Vein - Right	1	1

Legrest Support Assembly

96BK & H96BK

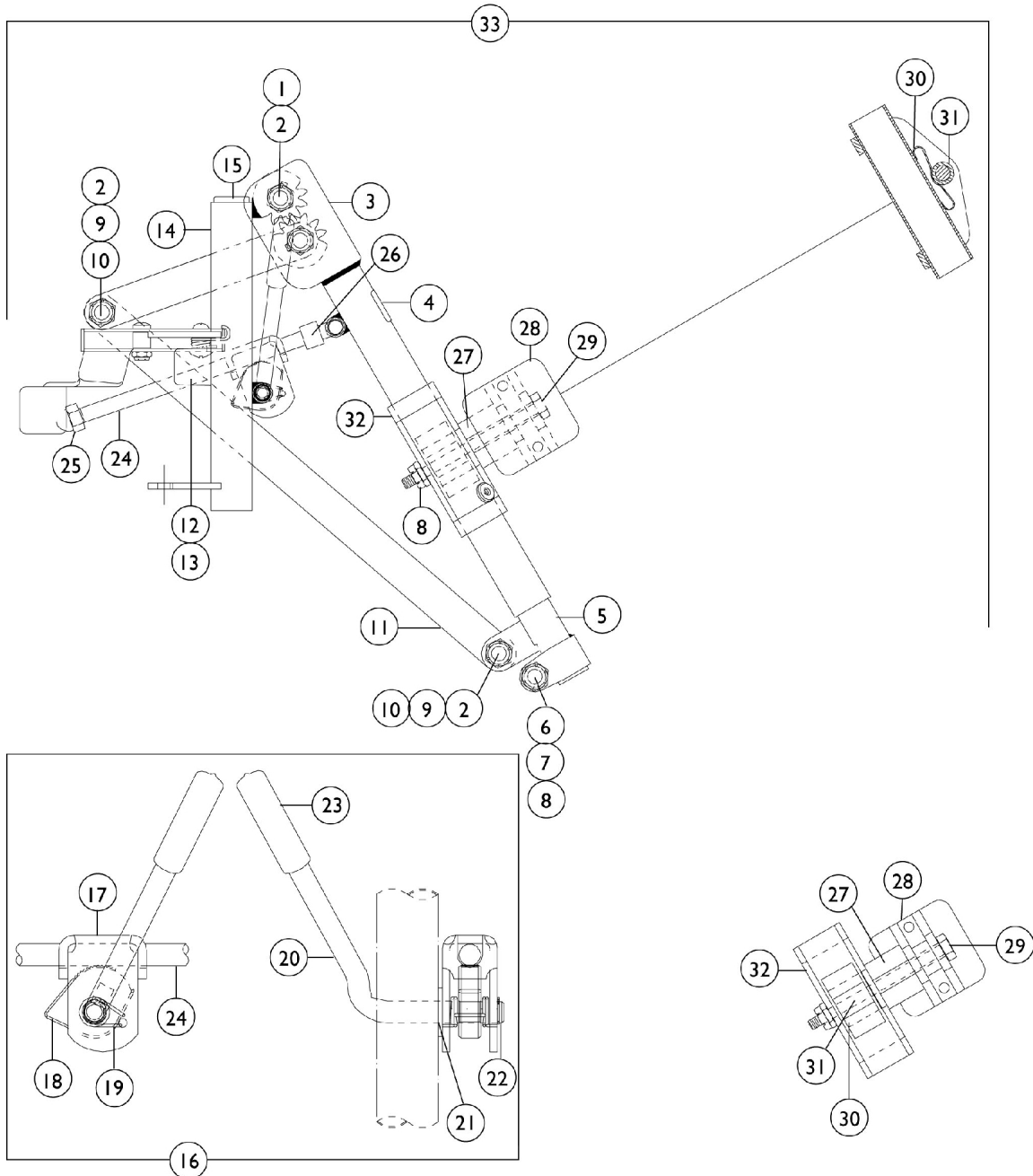
NOTE: Due to design change, for chairs built prior to 10/1/00 it is suggested that Release Handles be replaced in pairs. See category titled, "Front Riggings" for complete Pivot/Slide Tube with Footplate Assembly.

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
29	J	1042873	Legrest Support Assembly, Hemi, Silver Vein - Left	1	1
NOTE: A - Due to product improvement - items 6-9 are NLA for chairs built before 6/94. Ratchet bar kit (item 4) must be ordered for those chairs. B - After 5/94, the snap ring replaced the roll pin to attach the ratchet handle to the ratchet. C - Includes Items 5-13, 27 and Instruction Sheet. D - Before 10/1/00 Only. E - Before 6/94. F - After 5/94. G - 96BK Only. H - H96BK Only. I - Front Rigging 96BK. (Includes items 1-27). J - Front Rigging H96BK. (Includes items 1-27).					

Legrest Support Assembly

AS4/AL4 & AHS4/AHL4

NOTE: See category titled, "Front Riggings" for complete Pivot/Slide Tube and Footplate Assembly. Due to design change, for all chairs built prior to 10/1/00 it is suggested that Release Handles be replaced in pairs.



Legrest Support Assembly

AS4/AL4 & AHS4/AHL4

NOTE: See category titled, "Front Riggings" for complete Pivot/Slide Tube and Footplate Assembly. Due to design change, for all chairs built prior to 10/1/00 it is suggested that Release Handles be replaced in pairs.

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1		1022854	Screw, Slotted Head Shoulder (1/2 x 1-1/8")	1	1
2		40363X000-NLA	Hex Nut (3/8"-16)	1	3
3		1022877	Tube, Support and Drive Link - Right	1	1
3		1022878	Tube, Support and Drive Link - Left	1	1
4		1024911	Decal, Smartleg	1	1
5		1022848	Tube, Slide, Articulating, Chrome - Right	1	1
5		1022849	Tube, Slide, Articulating, Chrome - Left	1	1
6		1027377	Washer (#20)	1	1
7		11232X009	Screw, Lug (5/16-24 x 1-3/8")	1	1
8		1107321	Nut, Low Cap (5/16"-24)	1	2
9		1022866	Screw, Socket Button Head (3/8-16 x 3/4")	1	2
10		1049527	Washer, Nylon (3/8 x 3/4 x 1/16")	1	2
11		1022846	Bar, Link, Chrome	1	1
12		1022874	Bumper	1	1
13		1030979	Screw, Phillips Pan Head Tap (#10-32 x 3/4")	1	1
14	A	1022871	Legrest Support Assembly, Chrome - Right	1	1
14	A	1022872	Legrest Support Assembly, Chrome - Left	1	1
14	B	1023092	Legrest Support Tube Assembly, Hemi, Chrome - Right	1	1
14	B	1023093	Legrest Support Tube Assembly, Hemi, Chrome - Left	1	1
15	C	1027097	Plug Button, Black (3/4")	1	1
15	D	40144X001	Plug Button, Chrome (3/4")	1	1
16	E,F	1046329	Kit, Elevating Legrest Ratchet Hardware	2	1
17	E	04528X002	Bracket, Release, Chrome	1	1
18	E	1037125	Cam, Legrest	1	1
19	E	1037485	Spring, Release	1	1
20	E	1037126	Handle, Release	1	1
21		1013519	Washer, Nylon (5/16 x 11/16 x 1/16")	1	1
22	C,G	1040831	Ring, Snap	1	1
22		40187X000	Pin, Roll	1	1
23	C	1040060	Tip, Black Plastic	1	1
23	D	1006490	Tip, Plastic, Black	1	1
24		42326X004	Bar, Ratchet - Right/Left	1	1
25		10261X000	Nut, Acorn (5/16"-24)	1	1
26	H	47330X003	Spacer (5/16 x 1/2 x 3/8")	1	1
27		1025133	Spacer, Legrest Pad	1	1
28		04526X019	Plate, Legrest Pad	1	1
29		1014807	Screw, Hex Head (5/16-24 x 3-1/4")	1	1
30		48823X008	Spring, Leaf	1	1
31		47328X003	Bushing, Pivot (5/16 x 7/16 x 7/8")	1	1

Legrest Support Assembly

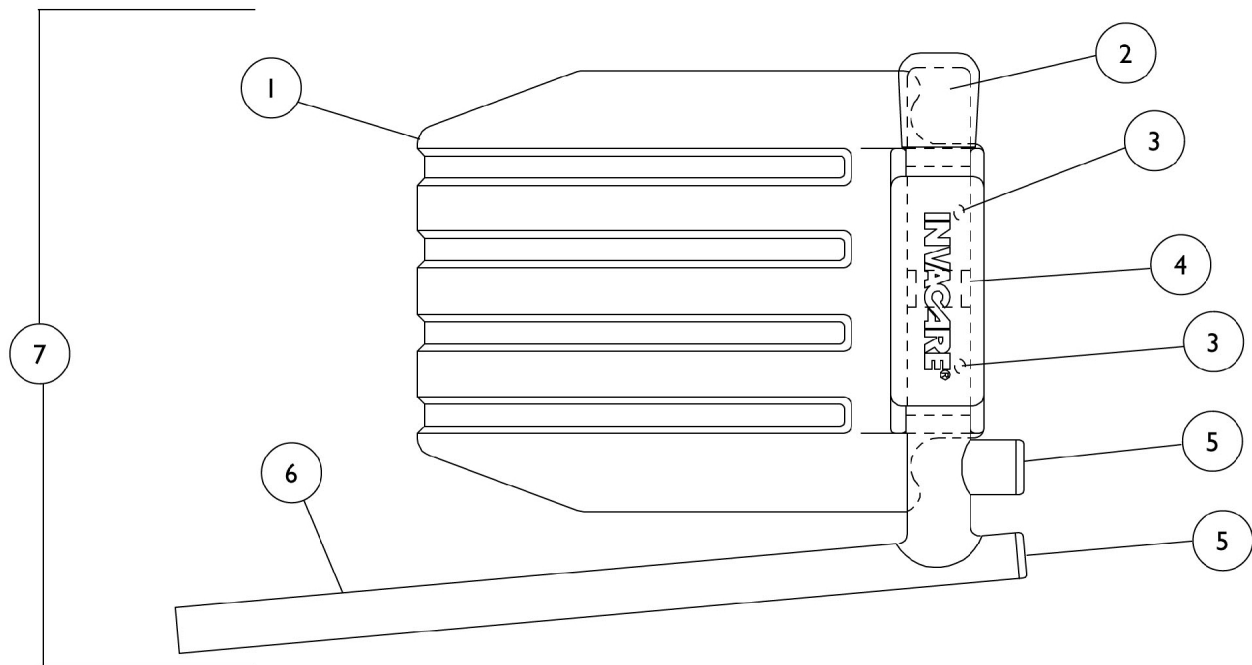
AS4/AL4 & AHS4/AHL4

NOTE: See category titled, "Front Riggings" for complete Pivot/Slide Tube and Footplate Assembly. Due to design change, for all chairs built prior to 10/1/00 it is suggested that Release Handles be replaced in pairs.

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
32		1025104	Bracket, Legrest, Chrome	1	1
33	I	1031498	Legrest Support Assembly, Articulating, Adult, Chrome - Right	1	1
33	I	1031499	Legrest Support Assembly, Articulating, Adult, Chrome - Left	1	1
33	J	1031437	Legrest Support Assembly, Articulating, Hemi, Chrome - Right	1	1
33	J	1031438	Legrest Support Assembly, Articulating, Hemi, Chrome - Left	1	1
NOTE: A - AS4/AL4 Only. B - AHS4/ALH4 Only. C - After 5/94. D - Before 6/94. E - Due to product improvement - items 17-20 are NLA for chairs built before 6/94. Ratchet bar kit (item 16) must be ordered for those chairs. F - Includes Items 17-26 and Instruction Sheet. G - After 5/94, the snap ring replaced the roll pin to attach the ratchet handle to the ratchet. H - AHS4/ALH4 take 2 per. I - AS4/AL4 Only. Includes items 1-32. J - AHS4/ALH4 Only. Includes items 1-32.					

Pivot Slide Tube with Footplate

93 / H93 / 93E / H93E / 93M / H93M / 93M2 / H93M2 and 93M w/FPP / H93M w/FPP - Footrests



Pivot Slide Tube with Footplate

93 / H93 / 93E / H93E / 93M / H93M / 93M2 / H93M2 and 93M w/FPP / H93M w/FPP - Footrests

Item Number	Part Number	Description	Quantity per 93 Series	Quantity per FPP Series
1	44200X059 See Note(s) B, A	Aluminum Footplate	1	1
1	1043659 See Note(s) A, C	Aluminum Footplate - Right	1	1
1	1043660 See Note(s) A, C	Aluminum Footplate - Left	1	1
2	1016346 See Note(s) B	Tube End Cap (7/8")	1	1
3	7930354 See Note(s) D	Screw, Self Tap (8-32 x 3/8")	2	N/A
3	1025729 See Note(s) E	Screw, Self Tap (8-32 x 3/8")	N/A	2
4	1006981 See Note(s) B	Spring	1	1
4	1036120 See Note(s) C	Spring	2	2
5	1027097	Plug Button (3/4")	2	2
6	7500004-NLA See Note(s) B	Pivot Slide Tube with Plug Buttons	1	N/A
6	1041776 See Note(s) B	Pivot Slide Tube with Plug Buttons	N/A	1
6	7500084 See Note(s) C	Pivot Slide Tube with Plug Buttons	1	N/A
6	1031691 See Note(s) C	Pivot Slide Tube w/o Plug Buttons	N/A	1
7	See Chart See Note(s) F	See Footnote	1	1

NOTE: A - Aluminum footplates on chairs built before 2/96 had a "Ball Burnish" finish. Footplates after 1/96 now have a black finish. When replacing 1 ball burnish footplate it is suggested that 2 new (black) footplates be ordered.
 B - 14-15" Wide Chairs.
 C - 16-22" Wide Chairs.
 D - The Self Tap Screw 14-15" uses 2 quantity per 93 Series, and the 16-22" uses 1 quantity per 93 Series. This part is not available for the FPP Series.
 E - The Self Tap Screw 14-15" uses 2 quantity per FPP Series, and the 16-22" uses 1 quantity per FPP Series. This part is not available for the 93 Series.
 F - See category titled, "Front Riggings" for Pivot Slide Tube with Footplate.

Pivot Slide Tube with Footplate

93 / H93 / 93E / H93E / 93M / H93M / 93M2 / H93M2 and 93M w/FPP / H93M w/FPP - Footrests

Front Riggings - 93 / H93 / 93E / H93E

Front Rigging	Chair Width	Pivot Slide Tube w/Footplate Aluminum - Right	Pivot Slide Tube w/Footplate Aluminum - Left
93 / H93 / 93E / H93E	14-15"	1033506 See Note(s) A	1033507 See Note(s) A
93 / H93 / 93E / H93E	16-22"	1028905 See Note(s) A	1028906 See Note(s) A
NOTE: A - Aluminum footplates on chairs built before 2/96 had a "Ball Burnish" finish. Footplates after 1/96 now have a black finish. When replacing only one Pivot/Slide Tube with Footplate before 2/96, it is suggested that a second new (black) footplate be ordered.			

Front Riggings - 93M / H93M / 93M2 / H93M2

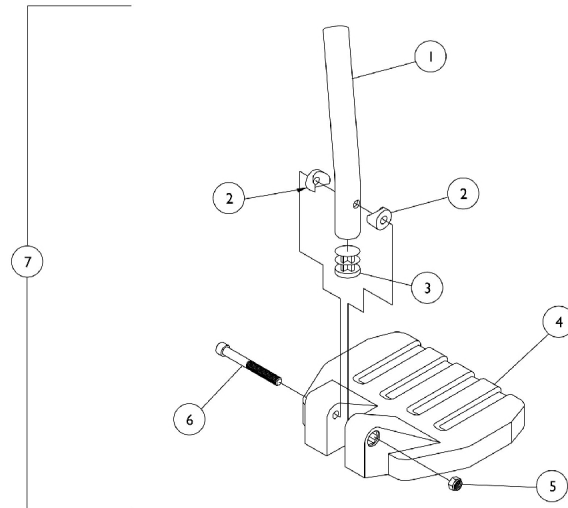
Front Rigging	Chair Width	Pivot Slide Tube w/Footplate Aluminum - Right	Pivot Slide Tube w/Footplate Aluminum - Left
93M / H93M / 93M2 / H93M2	14-15"	1033506 See Note(s) A	1033507
93M / H93M / 93M2 / H93M2	16-22"	1028905 See Note(s) A	1028906 See Note(s) A
NOTE: A - Aluminum footplates on chairs built before 2/96 had a "Ball Burnish" finish. Footplates after 1/96 now have a black finish. When replacing only one Pivot/Slide Tube with Footplate before 2/96, it is suggested that a second new (black) footplate be ordered.			

Front Riggings - 93M w/FPP / H93M w/FPP

Front Rigging	Chair Width	Pivot Slide Tube w/Footplate Aluminum - Right	Pivot Slide Tube w/Footplate Aluminum - Left
93M w/FPP	14-15"	1031936 See Note(s) A	1031937 See Note(s) A
	16-22"	1033381 See Note(s) A	1033382 See Note(s) A
H93M w/FPP	14-15"	1031936 See Note(s) A	1031937 See Note(s) A
	16-22"	1033381 See Note(s) A	1033382 See Note(s) A
NOTE: A - Aluminum footplates on chairs built before 2/96 had a "Ball Burnish" finish. Footplates after 1/96 now have a black finish. When replacing only one Pivot/Slide Tube with Footplate before 2/96, it is suggested that a second new (black) footplate be ordered.			

Pivot Slide Tube With Footplate

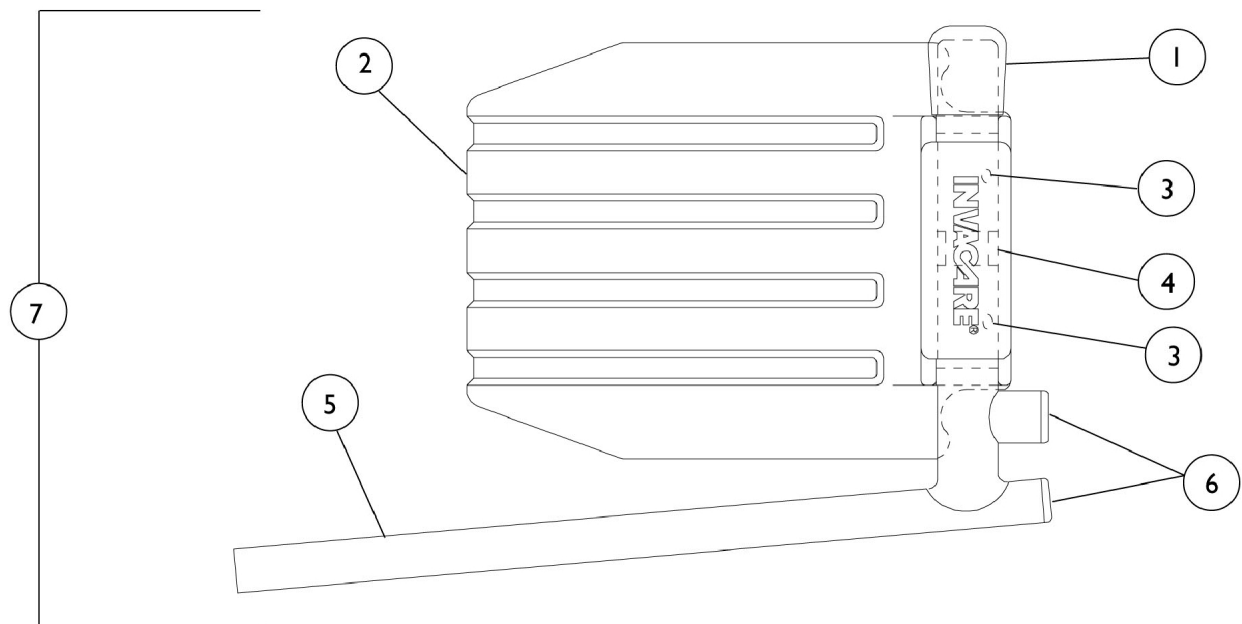
93ST Footrests



Pivot Slide Tube With Footplate 93ST Footrests

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1		1120382	Tube, Pivot/Slide, Curved End, Black - Long (9-7/8")	1	1
2		1025457	Spacer, Coved (1/4 x 3/4 x 11/32")	1	2
3		1027097	Plug Button, Black (3/4")	1	1
4	A,D	1026879	Footplate, Composite, Small, Black (6" W x 6" L)	1	1
4	B,D	1026880	Footplate, Composite, Medium, Black (7" W x 6" L)	1	1
4	C,D	1026881	Footplate, Composite, Large, Black (8" W x 6" L)	1	1
5		7930323	Package, Locknut (1/4-20)	25	1
6		7930366	Screw, Socket Head Cap (1/4-20 x 2-1/4")	25	1
7	A	1028391	Pivot/Slide Tube w/ Small Composite Footplate Assembly, Black - Right	1	1
7	A	1028392	Pivot/Slide Tube w/ Small Composite Footplate Assembly, Black - Left	1	1
7	B	1028387	Pivot/Slide Tube w/ Medium Composite Footplate and Hardware, Black - Right	1	1
7	B	1028388	Pivot/Slide Tube w/ Large Composite Footplate and Hardware, Black - Left	1	1
7	C	1028383	Pivot/Slide Tube w/ Large Composite Footplate Assembly, Black - Right	1	1
7	C	1028384	Pivot/Slide Tube w/ Large Composite Footplate Assembly, Black - Left	1	1
NOTE: A - 16-17" Wide Chairs B - 18-19" Wide Chairs C - 20-22" Wide Chairs D - Right/Left					

Pivot Slide Tube with Footplate
Conventional - 94BK/H94BK/96BK/H96BK
Articulating - AS4/AL4/AHS4/AHL4 - Legrests



Pivot Slide Tube with Footplate

Conventional - 94BK/H94BK/96BK/H96BK

Articulating - AS4/AL4/AHS4/AHL4 - Legrests

Item Number	Part Number	Description	Quantity per Assembly Conventional	Quantity per Assembly Articulating
1	1016346 See Note(s) F	Tube End Cap (7/8")	1 See Note(s) A	1 See Note(s) B
2	44200X059 See Note(s) C, F	Aluminum Footplate	1 See Note(s) A	1 See Note(s) B
2	1043659 See Note(s) C, G	Aluminum Footplate - Right	1 See Note(s) A	1 See Note(s) B
2	1043660 See Note(s) C, G	Aluminum Deluxe Footplate - Left	1 See Note(s) A	1 See Note(s) B
3	7930354 See Note(s) D	Screw, Self Tapping (8-32 x 3/8")	2 See Note(s) A, D	2 See Note(s) B, D
4	1006981 See Note(s) F	Spring	1 See Note(s) A	1 See Note(s) B
4	1036120 See Note(s) G	Spring	2 See Note(s) A	2 See Note(s) B
5	1041526 See Note(s) F, H	Pivot Slide Tube with Plug Buttons	N/A	1 See Note(s) B
5	7500085-NLA See Note(s) F	Pivot Slide Tube with Plug Buttons - Right/Left	1 See Note(s) A	N/A
5	7500083 See Note(s) G	Pivot Slide Tube with Plug Buttons	1 See Note(s) A	N/A
6	1027097	Plug Button (3/4")	2 See Note(s) A	1 See Note(s) B
6	1018133	Plug Button (5/8")	N/A	1 See Note(s) B
7	See Page See Note(s) E	See Footnote	1 See Note(s) A	1 See Note(s) B

NOTE: A - Includes: 94BK, H94BK, 96BK, H96BK.
B - Includes: AS4, AL4, AHS4, AHL4.
C - Aluminum footplates on chair built before 2/96 had a "Ball Burnish" finish. Footplates after 1/96 now have a black finish. When replacing 1 ball burnish footplate it is suggested that 2 new (black) footplates be ordered.
D - The Self Tap Screw 14-15" uses 2 quantity per assembly for both conventional and articulating, where as the 16-22" uses 1 quantity per assembly for conventional and 2 quantity per assembly for articulating.
E - See category titled, "Front Riggings" for Pivot Slide Tube with Footplate.
F - 14-15" Wide Chairs.
G - 16-22" Wide Chairs.
H - 14-22" Wide Chairs Articulating Only.

Pivot Slide Tube with Footplate

Conventional - 94BK/H94BK/96BK/H96BK

Articulating - AS4/AL4/AHS4/AHL4 - Legrests

Front Riggings - 94BK / H94BK

Front Rigging	Chair Width	Pivot Slide Tube w/ Footplate Aluminum - Right	Pivot Slide Tube w/ Footplate Aluminum - Left
94BK	14-15"	1020234 See Note(s) A	1020235 See Note(s) A
	16-22"	1031216 See Note(s) A	1031217 See Note(s) A
1350 Extra Large	14-15"	1031932 See Note(s) A	1031933 See Note(s) A
	16-22"	1031934 See Note(s) A	1031935 See Note(s) A
H94BK	14-15"	1020234 See Note(s) A	1020235 See Note(s) A
	16-22"	1031216 See Note(s) A	1031217 See Note(s) A
1350 Extra Large	14-15"	1031932 See Note(s) A	1031933 See Note(s) A
	16-22"	1031934 See Note(s) A	1031935 See Note(s) A

NOTE: A - Aluminum footplates on chairs built before 2/96 had a "Ball Burnish" finish. Footplates after 1/96 now have a black finish. When replacing only one Pivot/Slide Tube with Footplate before 2/96, it is suggested that a second new (black) footplate be ordered.

Front Riggings - 96BK / H96BK

Front Rigging	Chair Width	Pivot Slide Tube w/ Footplate Aluminum - Right	Pivot Slide Tube w/ Footplate Aluminum - Left
96BK	14-15"	1020234 See Note(s) A	1020235 See Note(s) A
	16-22"	1031216 See Note(s) A	1031217 See Note(s) A
H96BK	14-15"	1020234 See Note(s) A	1020235 See Note(s) A
	16-22"	1031216 See Note(s) A	1031217 See Note(s) A

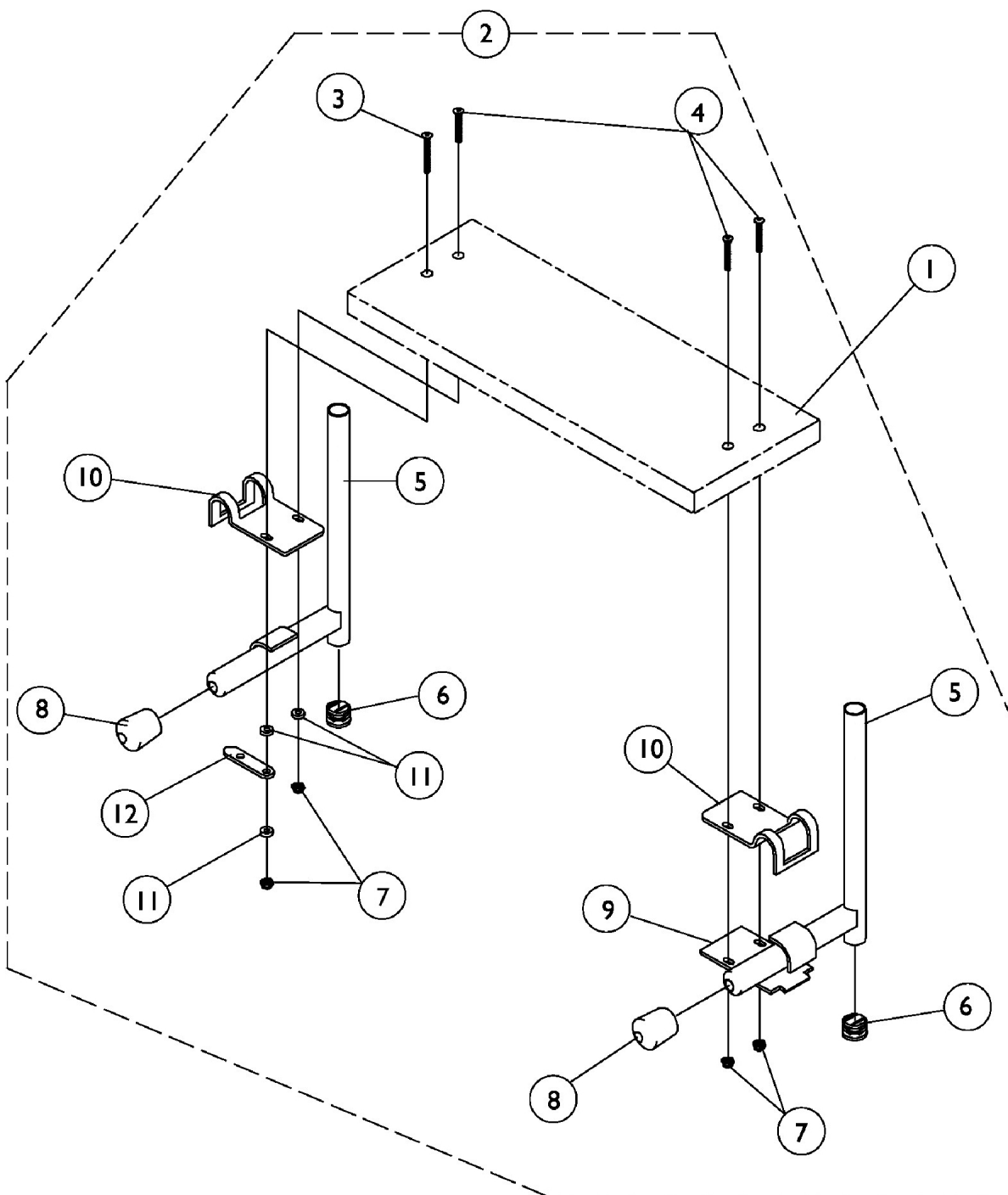
NOTE: A - Aluminum footplates on chairs built before 2/96 had a "Ball Burnish" finish. Footplates after 1/96 now have a black finish. When replacing only one Pivot/Slide Tube with Footplate before 2/96, it is suggested that a second new (black) footplate be ordered.

Pivot Slide Tube with Footplate
Conventional - 94BK/H94BK/96BK/H96BK
Articulating - AS4/AL4/AHS4/AHL4 - Legrests
Front Riggings - AS4 / AL4 / AHS4 / AHL4

Front Rigging	Chair Width	Pivot Slide Tube w/ Footplate Aluminum - Right	Pivot Slide Tube w/ Footplate Aluminum - Left
AS4	14-15"	1023905 See Note(s) A	1023906 See Note(s) A
AL4	16-22"	1023907 See Note(s) A	1023908 See Note(s) A
AHS4	14-15"	1023905 See Note(s) A	1023906 See Note(s) A
AHL4	16-22"	1023907 See Note(s) A	1023908 See Note(s) A

NOTE: A - Aluminum footplates on chairs built before 2/96 had a "Ball Burnish" finish. Footplates after 1/96 now have a black finish. When replacing only one Pivot/Slide Tube with Footplate before 2/96, it is suggested that a second new (black) footplate be ordered.

S1263 One Piece Wooden Footboard and Hardware



S1263 One Piece Wooden Footboard and Hardware

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A B	See Chart	#1 One Piece Wooden Footboard	1	1
		See Chart	Heel Loop Hardware Packages	1	1
2		1032013	Kit, Wooden Footboard Mounting Hardware	1	1
3			Screw, Phillips Oval Head (#10-32 x 1-1/2")	1	1
4			Screw, Phillips Oval Head (#10-32 x 1-1/4")	1	3
5			Tube, Slide - Right	1	1
5			Tube, Slide - Left	1	1
6			Plug Button, Black (3/4")	1	2
7			Locknut (#10-32)	1	4
8			Cap, Tube End (7/8")	1	2
9			Lock, Pad Plate, Legrest	1	1
10			Clamp	1	2
11			Washer, Nylon (3/16 x 7/16 x 1/8")	1	3
12		Link, Locking	1	1	
NOTE: A - Not Shown. B - Includes items 3-12.					

#1 One Piece Wooden Footboard

Footrest-Footboard w/ Heel Loop Holes Part Number	Legrest-Footboard w/o Heel Loop Holes Part Number	Chair Width	Footboard Width	Footboard Depth
1034245	48247X003	14"	11-5/8"	6"
1034246	1031910	15"	12-1/2"	6"
1034247	48247X001	16"	13-3/4"	6"
1034248	1031911	17"	14-1/2"	6"
1034249	48247X000	18"	15-9/16"	6"
1034250	1031912	19"	16-1/2"	6"
1034251	1031913	20"	17-1/2"	6"
1034252	1031914	21"	18-1/2"	6"
1034253	1031915	22"	19-1/2"	6"
1034254	1031916	23"	20-1/2"	6"
1034255	1031917	24"	21-1/2"	6"

S1263 One Piece Wooden Footboard and Hardware

Heel Loop Hardware Packages

Chair Width	Part Number	Package Includes
14-15" Wide	1033904 See Note(s) A	2 each Heel Loops 4 each Screw, PPH (1/4-20 x 3") 4 each Spacer (1/4 x 11/32 x 1-3/4") 4 each Locknut (1/4-20)
16"-24" Wide	1033905 See Note(s) A	2 each Heel Loops 4 each Screw, PPH (1/4-20 x 3") 4 each Spacer (1/4 x 11/32 x 1-3/4") 4 each Locknut (1/4-20)

NOTE: A - All hardware is included to attach heel loops to footboard.

Accessories

Anti-Tip (Front/Rear)

Part Number	Description	Quantity per Package
1042412	Front Anti-Tip	1
1036900 See Note(s) A	Rear Anti-Tip	1
1036901 See Note(s) B	Rear Anti-Tip	1
NOTE: A - All Non-Recliners (except chairs with 1-Arm Drives or Amputee Attachments). B - Recliners, 1-Arm Drives, and Amputee Attachments.		

Carrying Pocket without Attaching Hardware

Part Number	Description	Quantity Per Package
8881047954 See Note(s) A	14-15" Wide Chairs	1
8881047957 See Note(s) A	16-20" Wide Chairs	1
8881047960 See Note(s) A	21-22" Wide Chairs	1
1041784	Hardware, Carrying Pocket	1
NOTE: A - Specify upholstery color when ordering, see category titled, "Upholstery Colors Options and Packaging."		

Accessories

Seat / Chest Positioning Straps

Part Number	Description	Quantity Per Package
1034625.	Airline Style Buckle 14-19" Wide Chairs	1
1034752	Airline Style Buckle 20-22" Wide Chairs	1
1004310	Auto Style Buckle 14-19" Wide Chairs	1
1034625	Auto Style Buckle 20-22" Wide Chairs	1
1034622	Auto Style Buckle 24" Wide Chairs	1
1034744	Hook and Loop Style Buckle 14-19" Wide Chairs	1
1034745	Hook and Loop Style Buckle 20-22" Wide Chairs	1
1034746	Hook and Loop Style Buckle 24" Wide Chairs	1

Wheel Lock Extension Handle

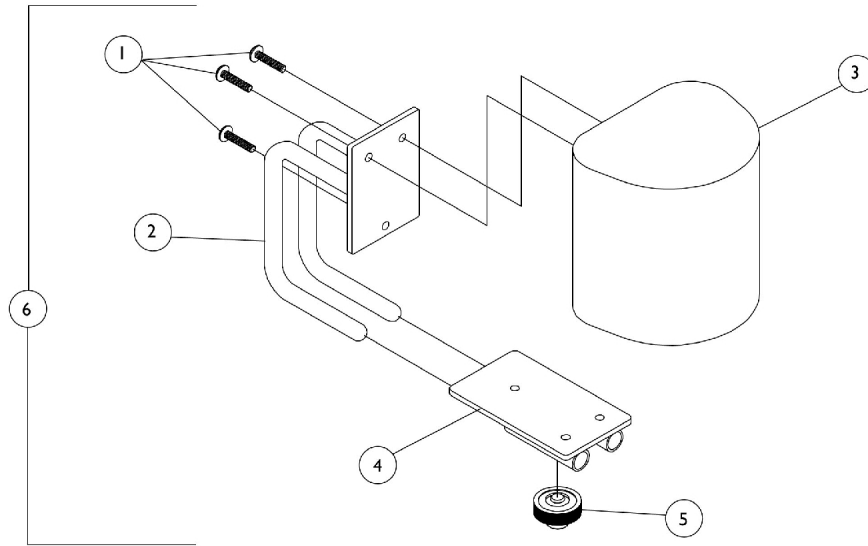
Part Number	Description	Quantity Per Package
1050193	6" Wheel Lock Extension Handle with Tip (Pair)	1
1050194	8" Wheel Lock Extension Handle with Tip (Pair)	1

Accessories

Miscellaneous Accessories

Part Number	Description	Quantity Per Package
1057289	Caster Swivel Lock (Pair)	1
1034204	Crutch and Cane Carrier	1
88808017X001 See Note(s) A	1" Wide Lumbar Cushion w/o Hook & Loop	1
88808017X002 See Note(s) A	2" Wide Lumbar Cushion w/o Hook & Loop	1
1047696-NLA	Narrowmatic	1
40176X010	Tire Pump	1
NOTE: A - Specify upholstery color when ordering, see category titled, "Upholstery Colors Options and Packaging."		

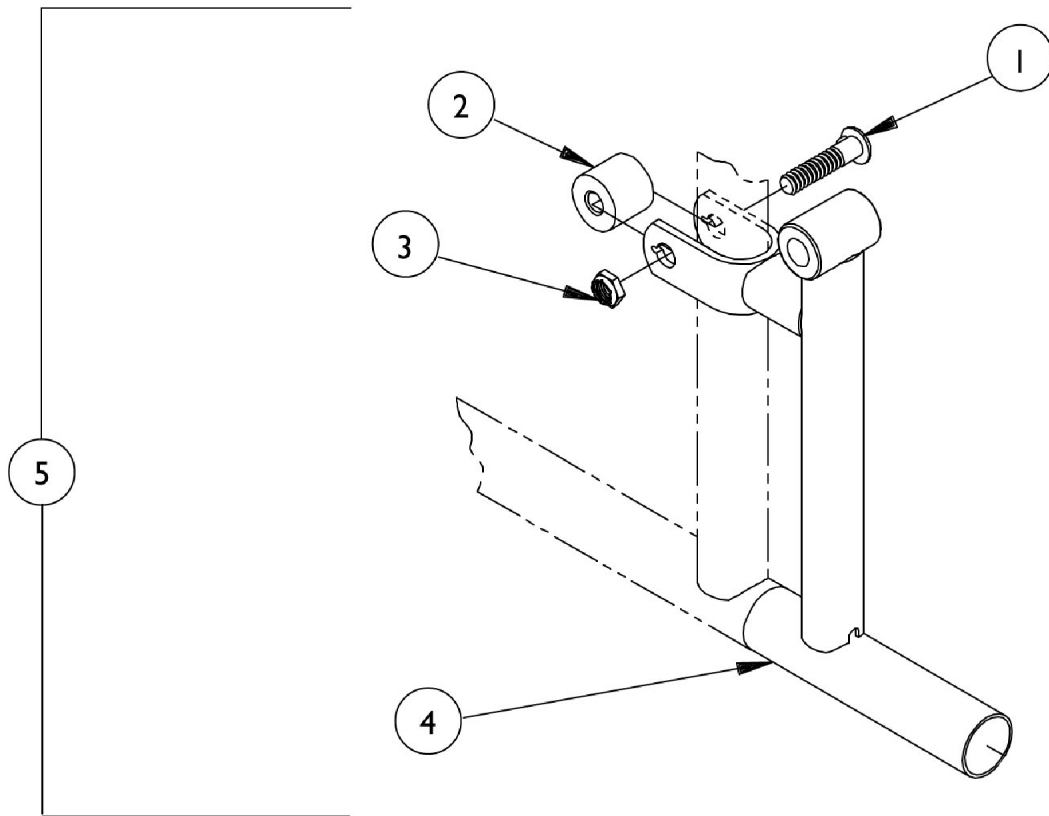
Abductor Post



Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1		7930360	Screw, Phillips Pan Head (#10-32 x 11/16")	25	3
2		03018X053	Bracket, Pad Support	1	1
3	A	88801156X002	Pad, Abductor	1	1
4		03018X054	Plate, Support	1	1
5		03018X040	Knob w/ Screw (1/4-20)	1	1
6	A	03018X057	Post, Abductor	1	1

NOTE: A - Specify upholstery color when ordering, see category titled, "Upholstery Colors Options and Packaging."

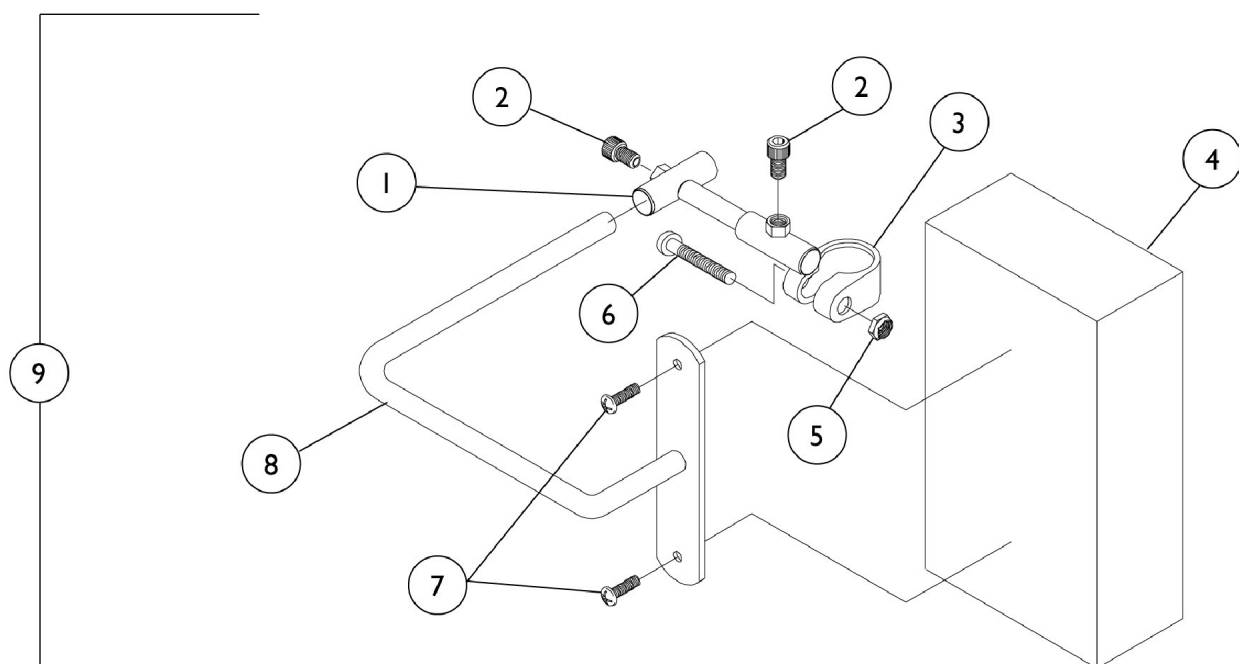
Amputee Attachment



Amputee Attachment

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1		11232X009	Screw, Lug (5/16-24 x 1-3/8")	1	1
2		47324X011	Bushing, Pivot (5/16 x 7/8 x 3/4")	1	1
3		7930363	Package, Locknut (5/16"-24)	25	1
4	A	1012806	Bracket, Amputee - Right	1	1
4	A	1012807	Bracket, Amputee - Left	1	1
4	B,F	04708X010	Bracket, Amputee - Right	1	1
4	B,F	04708X011	Bracket, Amputee - Left	1	1
4	B,G	1149388	Bracket, Amputee, Silver Vein - Right	1	1
4	B,G	1149389	Bracket, Amputee, Silver Vein - Left	1	1
4	C	1012808	Bracket, Amputee - Right	1	1
4	C	1012809	Bracket, Amputee - Left	1	1
4	D	04708X008	Bracket, Amputee - Right	1	1
4	D	04708X009	Bracket, Amputee - Left	1	1
5	A,E	1044824	Amputee Bracket Assembly	1	1
5	B,E	1037526	Amputee Bracket Assembly	1	1
5	C,E	1044822	Amputee Bracket Assembly	1	1
5	D,E	1044823	Amputee Bracket Assembly	1	1
NOTE: A - Adult and Tall (7/16") Axle Chairs B - Adult and Tall (5/8") Axle Chairs C - Hemi (7/16") Axle Chairs D - Hemi (5/8") Axle Chairs E - Includes items 1-4 with right and left side attachments. F - Before 7/6/07 G - After 7/5/07					

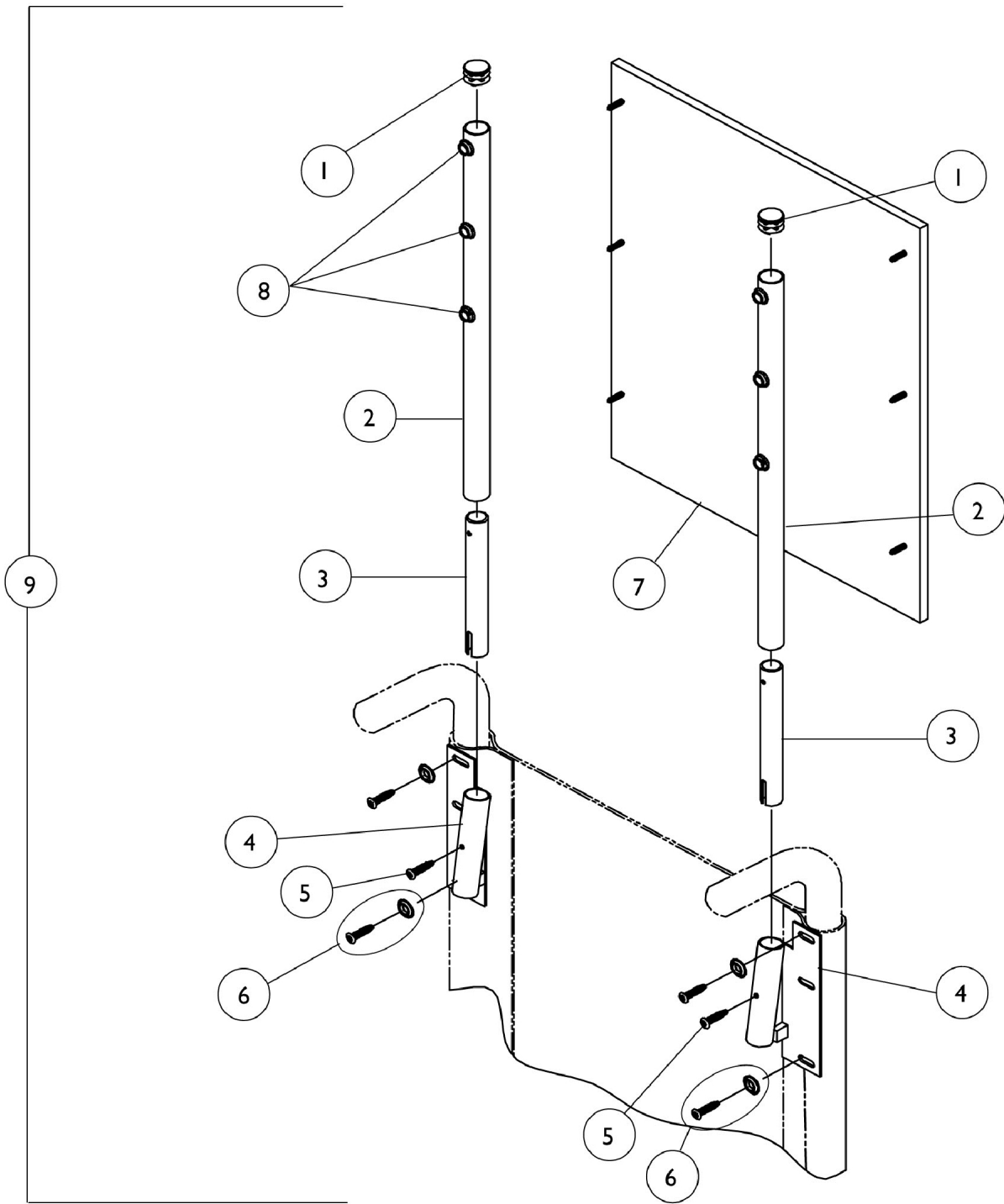
Head Support



Head Support

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1		03018X042	Wing Bracket Assembly, Chrome	1	1
2		60284X001	Screw, Socket Head Cap (1/4-20 x 1/2")	1	2
3	E	03018X043	Bracket, Clamp, Chrome - Right	1	1
3	E	03018X046	Bracket, Clamp, Chrome - Left	1	1
3	F	1154437	Bracket Clamp, Silver Vein - Right	1	1
3	F	1154438	Bracket Clamp, Silver Vein - Left	1	1
4	A	8881123986	Pad, Headrest	1	1
5		60264X001	Locknut (5/16-24)	1	1
6		11232X009	Screw, Lug (5/16-24 x 1-3/8")	1	1
7		40163X008	Screw, Phillips Pan Head (#10-32 x 11/16")	1	2
8	B	03018X045	Bracket, Pad Support, Chrome	1	1
8	C	03018X044	Bracket, Pad Support, Chrome	1	1
9	A,B	8881050191	Head Support Assembly (Pair)	1	1
9	A,C	8881050192	Head Support Assembly (Pair)	1	1
	D	1023610	Instruction Sheet	1	1
NOTE: A - Specify upholstery color when ordering, see category titled, "Upholstery Colors Options and Packaging." B - For use on non-recliner chairs. C - For use on recliner chairs. D - Not Shown. E - Before 7/6/07. F - After 7/5/07.					

Headrest Extension - Non-Recliner Chairs

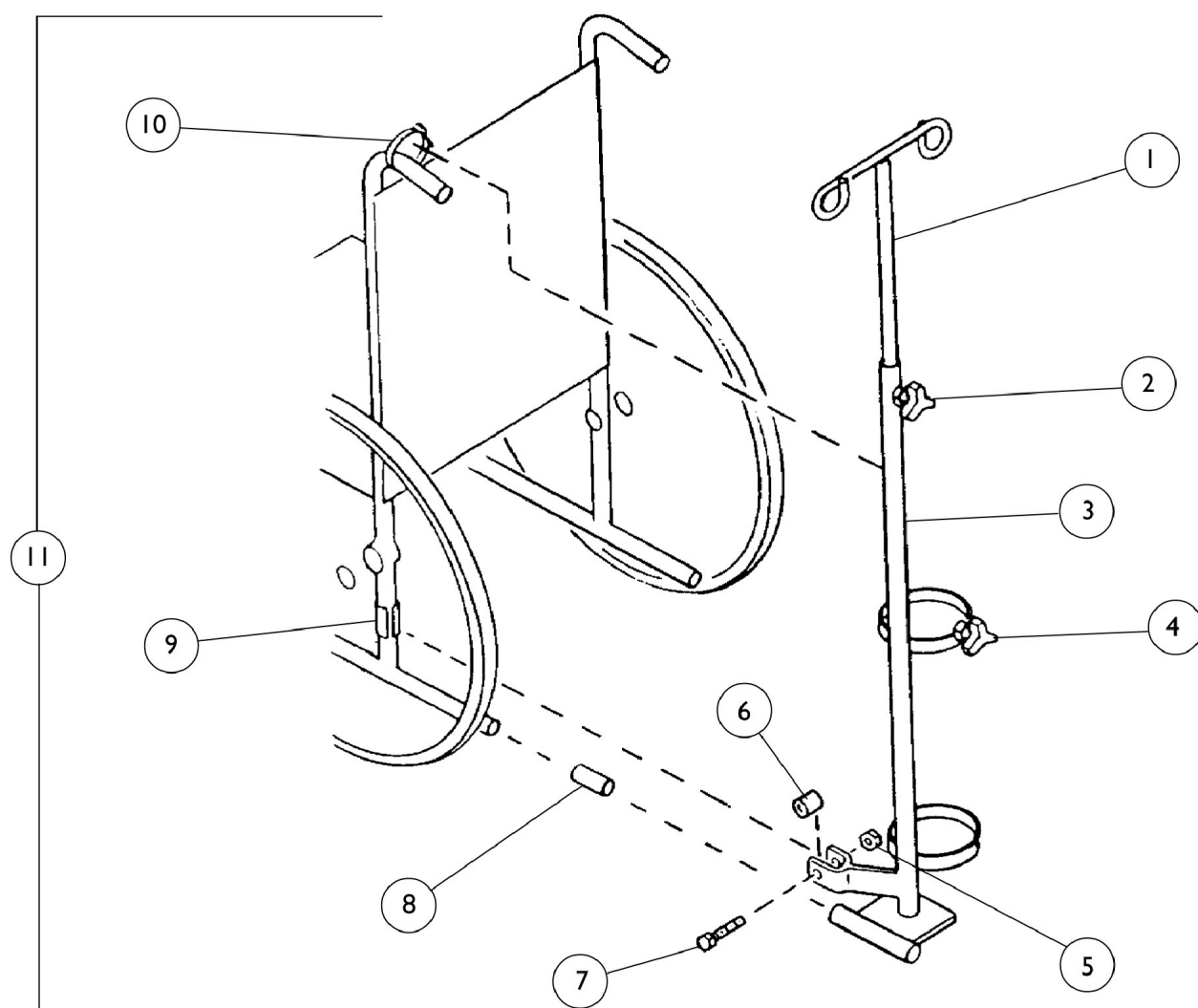


Headrest Extension - Non-Recliner Chairs

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1		1027095	Plug Button, Black (7/8")	1	2
2	A	01058X000-NLA	Headrest Extension Tube	1	2
2	B	1054595	Tube, Headrest Extension with Plug Button	1	2
2	F	1149523	Tube, Headrest Extension with Plug Button, Black	1	1
3		48811X003	Tube, Insert	1	2
4		1028752	Bracket, Headrest, Black - Right	1	1
4		1028753	Bracket, Headrest, Black - Left	1	1
5		40163X013	Screw, Phillips Self Tap (#10-32 x 1/2")	1	2
6	C	1076283	Screw, Phillips Oval Head with Washer (#10-16 x 7/8")	1	4
6	C	1036200	Screw w/ Washer (#10 x 7/8")	6	2
7	D	8881054633	Upholstery, Headrest, Vinyl (14" W)	1	1
7	D	8881054634	Upholstery, Headrest, Vinyl (15" W)	1	1
7	D	8881054638	Upholstery, Headrest, Vinyl (16" W)	1	1
7	D	8881054635	Upholstery, Headrest, Vinyl (17" W)	1	1
7	D	8881054637	Upholstery, Headrest, Vinyl (18" W)	1	1
7	D	8881054636	Upholstery, Headrest, Vinyl (19" W)	1	1
7	D	8881054639	Upholstery, Headrest, Vinyl (20" W)	1	1
7	D	8881054640	Upholstery, Headrest, Vinyl (22" W)	1	1
8		47447X009	Screw, Phillips (#8 x 3/8")	1	1
9	D	8881050181	Headrest Extension Assembly, Vinyl (14" W)	1	6
9	D	8881050182	Headrest Extension Assembly, Vinyl (15" W)	1	1
9	D	8881050183	Headrest Extension Assembly, Vinyl (16" W)	1	1
9	D	8881050184	Headrest Extension Assembly, Vinyl (17" W)	1	1
9	D	8881050185	Headrest Extension Assembly, Vinyl (18" W)	1	1
9	D	8881050186	Headrest Extension Assembly, Vinyl (19" W)	1	1
9	D	8881050187	Headrest Extension Assembly, Vinyl (20" W)	1	1
9	D	8881050188	Headrest Extension Assembly, Vinyl (22" W)	1	1
	E	1098351	Instruction Sheet	1	1

NOTE: A - Before 6/1/95
 B - From 5/31/95 - 7/6/2007
 C - Quantity needed is 2 per side.
 D - Specify upholstery color when ordering, see category titled, "Upholstery Colors Options and Packaging."
 E - Not shown
 F - Before 7/5/07.

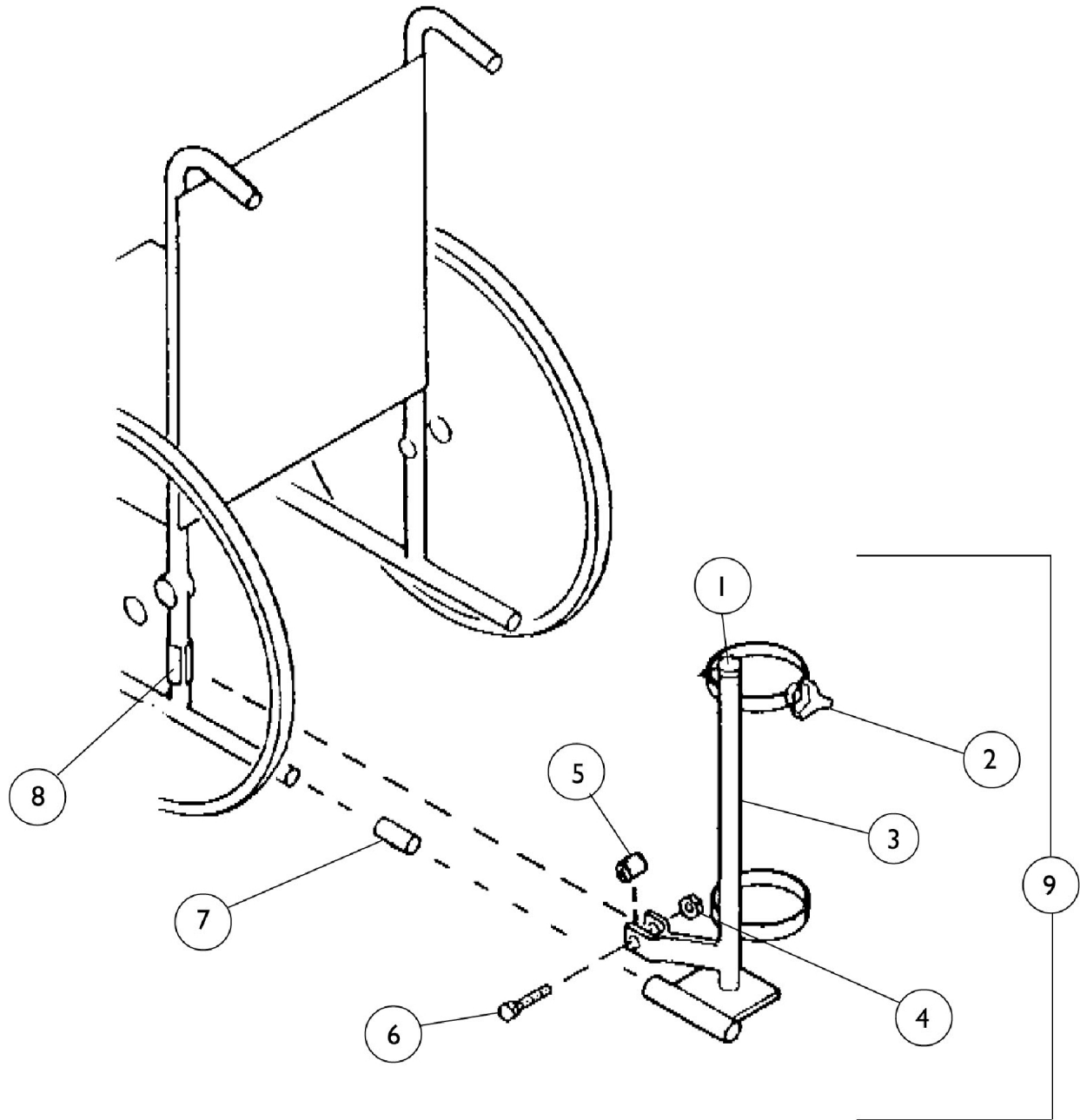
I.V. / Oxygen Holder



I.V. / Oxygen Holder

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1		1027468	Rod, I.V.	1	1
2		1027683	Knob, Adjustment	1	1
3		1034217	Holder, I.V./Oxygen	1	1
4		1027684	Knob, Clamping, Black	1	1
5		7930363	Package, Locknut (5/16"-24)	25	1
6		1102577	Spacer, Black (5/16 x 11/16 x 15/16")	1	1
7		11239X000	Screw, Hex Head (5/16-24 x 1-3/4")	1	1
8		1023560	Tube, Insert Guide (3-3/4")	1	1
9		1023618	Tube, Guide	1	1
10		98007X005	Cable Tie (11-1/2" L)	1	1
11		1487	I.V./ Oxygen Holder Assembly	1	1
	A	1095497	Decal, Invacare Logo	1	1
	A	1027931	Instruction Sheet, I.V./Oxygen Holder	1	1
NOTE: A - Not Shown.					

Oxygen Holder

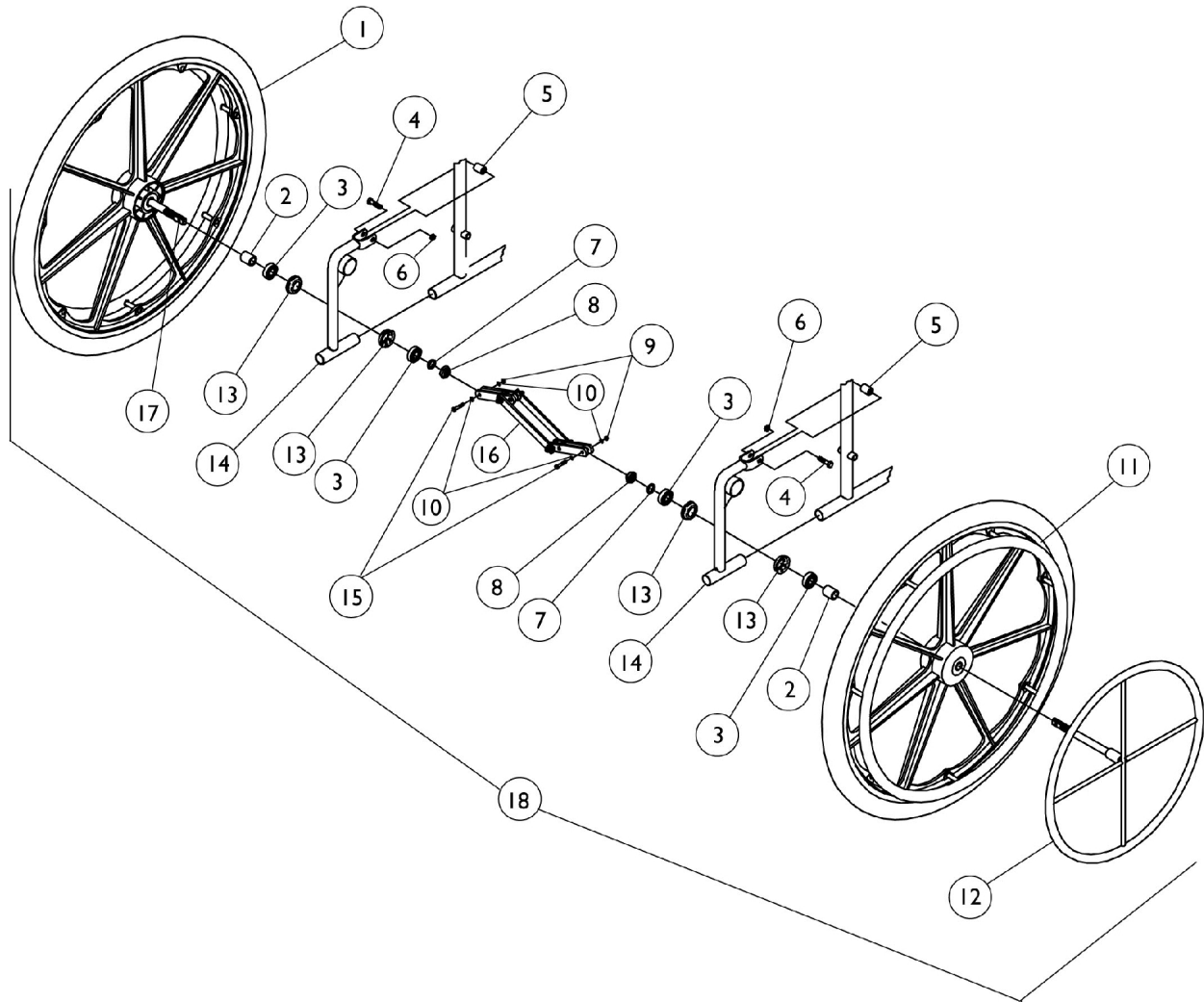


Oxygen Holder

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1		1017672	Plug Button, Grey (1/2")	1	1
2		1027684	Knob, Clamping, Black	1	1
3		1027469	O2 Holder Assembly	1	1
4		7930363	Package, Locknut (5/16"-24)	25	1
5		1102577	Spacer, Black (5/16 x 11/16 x 15/16")	1	1
6		11239X000	Screw, Hex Head (5/16-24 x 1-3/4")	1	1
7		1023560	Tube, Insert Guide (3-3/4")	1	1
8		1023618	Tube, Guide	1	1
9	A,B	1488	Oxygen Holder Assembly	1	1
	A	1095497	Decal, Invacare Logo	1	1
	A	1027930	Instruction Sheet, Oxygen Holder	1	1
NOTE: A - Not Shown B - Includes items 1-8.					

One Arm Drive

NOTE: Wheel Lock Shoe Spacers are not necessary with the One Arm Drive. All 900 series chairs have Adjustable Wheel Locks.



One Arm Drive

NOTE: Wheel Lock Shoe Spacers are not necessary with the One Arm Drive. All 900 series chairs have Adjustable Wheel Locks.

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A	1025397	Wheel, Composite Pneumatic with Drive Axle	1	1
1	B	1042075	Wheel, Composite Pneumatic with Flat Free Insert and Drive Axle	1	1
2		47183X018	Spacer (5/8 x 7/8 x 1/2")	1	2
3		40117X006	Bearing (5/8")	1	4
4		11232X009	Screw, Lug (5/16-24 x 1-3/8")	1	2
5		47324X011	Bushing, Pivot (5/16 x 7/8 x 3/4")	1	2
6		7930363	Package, Locknut (5/16"-24)	25	2
7		48323X013	Washer (5/8 x 7/8 x 1/8")	1	2
8		60030X000	Locknut (5/8-18)	1	2
9		7930367	Locknut (1/4-28)	25	2
10		40157X000	Washer (11/32 x 5/8 x 3/64")	1	4
11	A	1016420	Wheel Assembly w/ Aluminum Handrim, Mag, Pneumatic (24")	1	1
11	B	1036190	Wheel Assembly w/ Handrim, Composite, Pneumatic Mag (24")	1	1
12		1020454	Handrim, Dual Drive	1	1
13		57769X000	Cup, Bearing	1	4
14	C	04604X023	Bracket, Chrome	1	2
14	D	04604X030	Bracket, Chrome	1	2
15		1019101	Screw, Hex Head (1/4-28 x 1-1/2")	1	2
16		1019105	Scissor Assembly (14-15" W)	1	1
16		1019104	Scissor Assembly (16-17" W)	1	1
16		1019106	Scissor Assembly (18-19" W)	1	1
16		1019103	Scissor Assembly (20-22" W)	1	1
16		1019102	Scissor Assembly (23-24"W)	1	1
17		1028609	Drive, Axle	1	1
18		See Chart	One Arm Drive - Adult Chair	1	1
18		See Chart	One Arm Drive - Hemi Chair	1	1
	E	1023334	Instruction Sheet	1	1
NOTE: A - Pneumatic Tire. B - Pneumatic Tire with Flat Free Insert. C - Adult Chairs. D - Hemi Chairs. E - Not Shown.					

One Arm Drive

Adult Chair

Chair Width	Pneumatic Tires	Pneumatic w/ Flat Free
14"	1044830	1044825
15-16"	1044831	1044826
17-18"	1044832	1044827

One Arm Drive

NOTE: Wheel Lock Shoe Spacers are not necessary with the One Arm Drive. All 900 series chairs have Adjustable Wheel Locks.

One Arm Drive

Adult Chair

Chair Width	Pneumatic Tires	Pneumatic w/ Flat Free
19-22"	1044833	1044828
23-24"	1044834	1044829

One Arm Drive

Hemi Chair

Chair Width	Pneumatic Tires	Pneumatic w/ Flat Free
14"	1044846	1044835
15-16"	1044847	1044836
17-18"	1044848	1044837
19-22"	1044849	1044838
23-24"	1044850	1044839

Clip-On Solid Seat without Hardware

1/2" Wood Base (CSS)

Width x Depth	16" Deep	17" Deep	18" Deep	19" Deep	21" Deep	21" Deep
14" Wide	8881033440 See Note(s) A	8881033447 See Note(s) A	8881033457 See Note(s) A	8881033464 See Note(s) A	8881033859 See Note(s) A	8881034921 See Note(s) A
15" Wide	8881033878 See Note(s) A	8881033880 See Note(s) A	8881033882 See Note(s) A	8881033884 See Note(s) A	8881033886 See Note(s) A	8881034922 See Note(s) A
16" Wide	8881033441 See Note(s) A	8881033448 See Note(s) A	8881033458 See Note(s) A	8881033465 See Note(s) A	1034860 See Note(s) A	8881034923 See Note(s) A
17" Wide	8881033879 See Note(s) A	8881033881 See Note(s) A	8881033883 See Note(s) A	8881033885 See Note(s) A	8881033887 See Note(s) A	8881034924 See Note(s) A
18" Wide	8881033442 See Note(s) A	8881033449 See Note(s) A	8881033459 See Note(s) A	8881033466 See Note(s) A	8881033861 See Note(s) A	8881034925 See Note(s) A

NOTE: A - Specify upholstery color when ordering, see category titled, "Upholstery Color Options and Packaging."

3/4" Wood Base (SHISH)

Width x Depth	16" Deep	17" Deep	18" Deep	19" Deep	20" Deep
18" Wide	N/A	N/A	8881033459 See Note(s) A	8881033466 See Note(s) A	8881033861 See Note(s) A
19" Wide	N/A	N/A	8881033460 See Note(s) A	8881033467 See Note(s) A	8881033860 See Note(s) A
20" Wide	8881033444 See Note(s) A	8881033451 See Note(s) A	8881033461 See Note(s) A	8881033468 See Note(s) A	8881033863 See Note(s) A
21" Wide	8881033445 See Note(s) A	8881033452 See Note(s) A	8881033462 See Note(s) A	8881033469 See Note(s) A	8881033864 See Note(s) A
22" Wide	8881033446 See Note(s) A	8881033453 See Note(s) A	8881033463 See Note(s) A	8881033470 See Note(s) A	8881033865 See Note(s) A
23" Wide	8881033975 See Note(s) A	8881033977 See Note(s) A	8881033979 See Note(s) A	8881033981 See Note(s) A	8881033866 See Note(s) A
24" Wide	8881033976 See Note(s) A	8881033978 See Note(s) A	8881033980 See Note(s) A	8881033982 See Note(s) A	8881033867 See Note(s) A

NOTE: A - Specify upholstery color when ordering, see category titled, "Upholstery Color Options and Packaging."

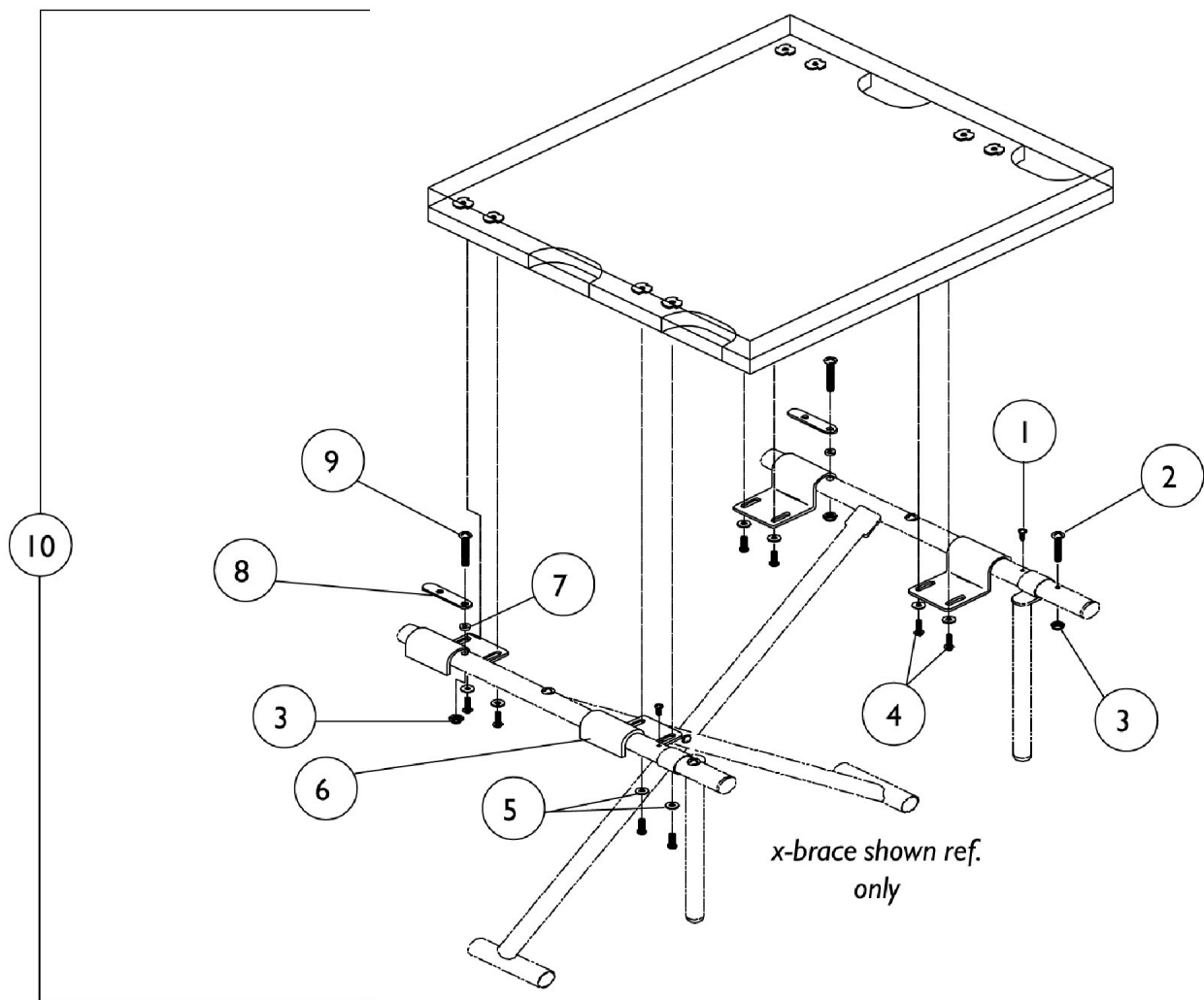
Clip-On Solid Seat without Hardware

Hardware

Part Number	Description	Quantity Required
1025378	Seat Hinge Clip	4
7930360	Screw, Pan Head (10-32 x 11/16")	4

Drop Hook Solid Folding Seat

NOTE: If the Drop Hook Solid Folding Seat Assembly is wider than 18", please contact an Invacare Parts Specialist at 1-800-333-6900. The assembly will need to be ordered through the Specials Department at Invacare.

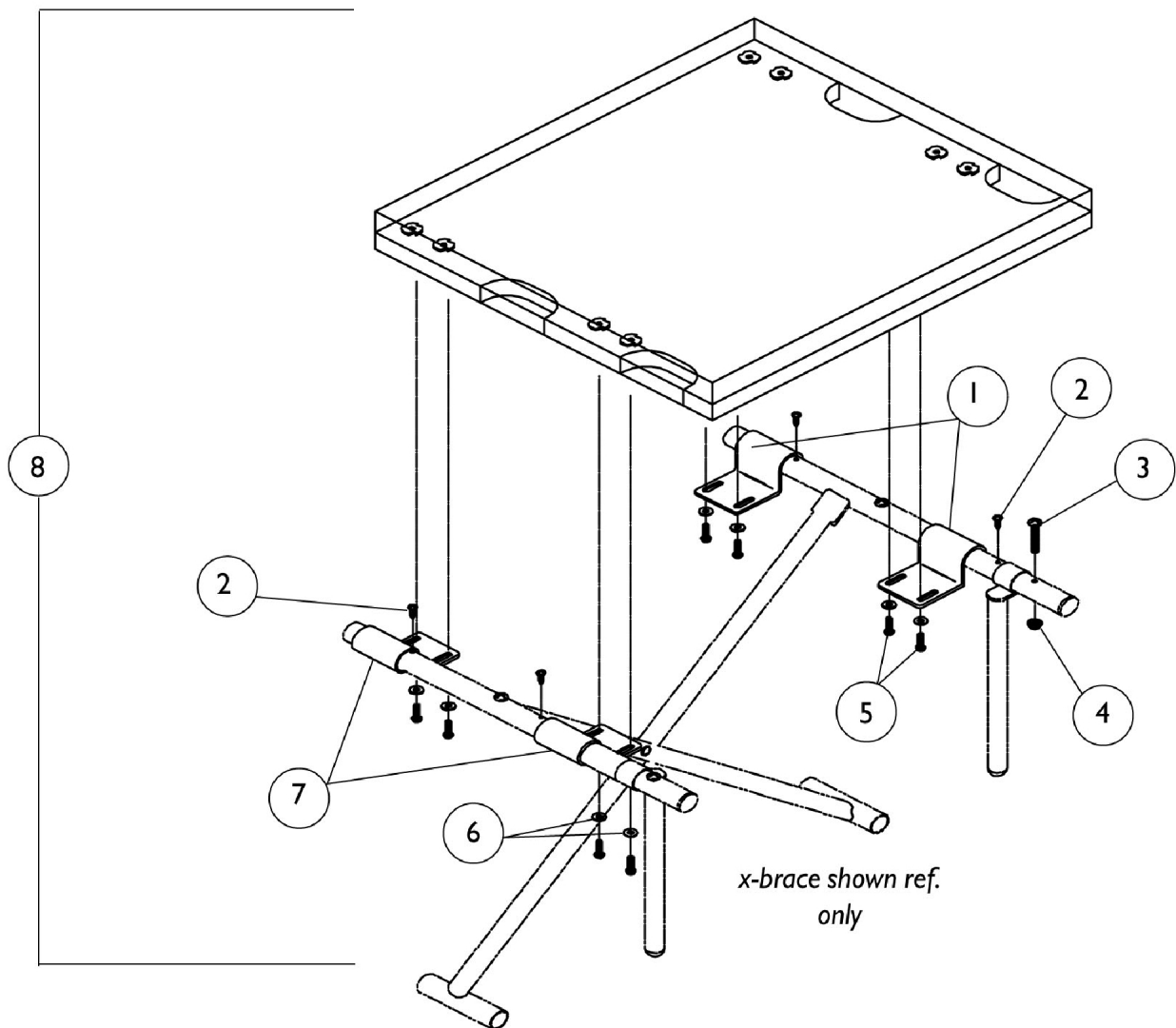


Drop Hook Solid Folding Seat

NOTE: If the Drop Hook Solid Folding Seat Assembly is wider than 18", please contact an Invacare Parts Specialist at 1-800-333-6900. The assembly will need to be ordered through the Specials Department at Invacare.

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1		21243X000	Screw, Phillips Pan Head (#6-20 x 3/8")	1	2
2		11008X014	Screw, Phillips Round Head (#10-32 x 1")	1	6
3		7930365	Locknut (#10-32)	25	8
4		7930360	Screw, Phillips Pan Head (#10-32 x 11/16")	25	8
5		1013218	Washer (#10 Flat)	1	8
6		1016767-NLA	Hook Bracket	1	4
7		16347X000	Washer, Nylon (3/16 x 7/16 x 1/8")	1	2
8		47559X030	Link, Locking	1	2
9		11008X001	Screw, Phillips Pan Head (#10-32 x 1-3/8")	1	2
10	A,C	8881057295	Drop Hook Solid Folding Seat Assembly	1	1
10	A,D	8881057296	Drop Hook Solid Folding Seat Assembly	1	1
10	A,B,D	8881057297	Drop Hook Solid Folding Seat Assembly	1	1
10	A,E	8881057298	Drop Hook Solid Folding Seat Assembly	1	1
10	A,B	8881057299	Drop Hook Solid Folding Seat Assembly	1	1
NOTE: A - Specify upholstery color when ordering, see category titled, "Upholstery Color Options and Packaging." B - Hemi Chairs C - 14" W x 16" D D - 16" W X 16" D E - 18" W x 16" D					

Solid Folding Seat



Solid Folding Seat

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	F	1016767-NLA	Hook Bracket	1	4
1	G	1149511	Bracket, Hook, Black	1	1
2		21243X000	Screw, Phillips Pan Head (#6-20 x 3/8")	1	4
3		11008X014	Screw, Phillips Round Head (#10-32 x 1")	1	8
4		7930365	Locknut (#10-32)	25	8
5		7930360	Screw, Phillips Pan Head (#10-32 x 11/16")	25	8
6		1013218	Washer (#10 Flat)	1	8
7	F	1016766	Bracket, Hinge	1	2
7	G	1149510	Bracket, Hinge, Black	1	1
8	A,C	8881057290	Solid Folding Seat Assembly	1	1
8	A,D	8881057291	Solid Folding Seat Assembly	1	1
8	A,B,D	8881057292	Solid Folding Seat Assembly	1	1
8	A,E	8881057293	Solid Folding Seat Assembly	1	1
8	A,B,E	8881057294	Solid Folding Seat Assembly	1	1
NOTE: A - Specify upholstery color when ordering, see category titled, "Upholstery Color Options and Packaging." B - Hemi Chairs C - 14" W x 16" D D - 16" W x 16" D E - 18" W x 16" D F - Before 7/6/07 G - After 7/5/07.					

Seat and Back Solid Insert

Solid Seat Insert

Chair Width	16" D Chair	17" D Chair	18" D Chair	19" D Chair	20" D Chair
14" W	8881034646 See Note(s) A	8881034655 See Note(s) A	8881034664 See Note(s) A	8881034673 See Note(s) A	8881034682 See Note(s) A
15" W	8881034647 See Note(s) A	8881034656 See Note(s) A	8881034665 See Note(s) A	8881034674 See Note(s) A	8881034683 See Note(s) A
16" W	8881034648 See Note(s) A	8881034657 See Note(s) A	8881034666 See Note(s) A	8881034675 See Note(s) A	8881034684 See Note(s) A
17" W	8881034649 See Note(s) A	8881034658 See Note(s) A	8881034667 See Note(s) A	8881034676 See Note(s) A	8881034685 See Note(s) A
18" W	8881034650 See Note(s) A	8881034659 See Note(s) A	8881034668 See Note(s) A	8881034677 See Note(s) A	8881034686 See Note(s) A
19" W	8881034651 See Note(s) A	8881034660 See Note(s) A	8881034669 See Note(s) A	8881034678 See Note(s) A	8881034687 See Note(s) A
20" W	8881034652 See Note(s) A	8881034661 See Note(s) A	8881034670 See Note(s) A	8881034679 See Note(s) A	8881034688 See Note(s) A
21" W	8881034653 See Note(s) A	8881034662 See Note(s) A	8881034671 See Note(s) A	8881034680 See Note(s) A	8881034689 See Note(s) A
22" W	8881034654 See Note(s) A	8881034663 See Note(s) A	8881034672 See Note(s) A	8881034681 See Note(s) A	8881034690 See Note(s) A

NOTE: A - Specify seat upholstery when ordering, see category titled, "Upholstery Color Options and Packaging."

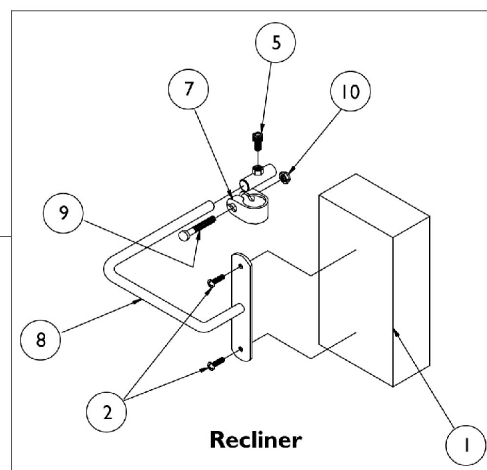
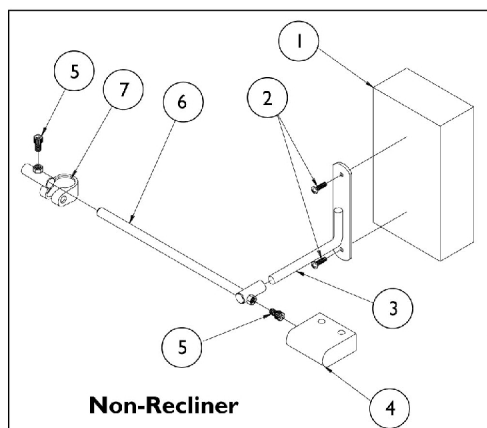
Solid Back Insert

Chair Width	16" Chair Height	18" Chair Height	22" Chair Height
14" W	8881034766 See Note(s) B	--	8881034225 See Note(s) A, B
16" W	8881034767 See Note(s) B	8881034771 See Note(s) B	8881035962 See Note(s) A, B
18" W	8881034768 See Note(s) B	8881034772 See Note(s) B	8881035963 See Note(s) A, B
20" W	8881034769 See Note(s) B	--	--
22" W	8881034770 See Note(s) B	--	--

NOTE: A - Used on Recliner Chairs Only.

B - Specify upholstery color when ordering, see category titled, "Upholstery Color Options and Packaging."

Torso Support

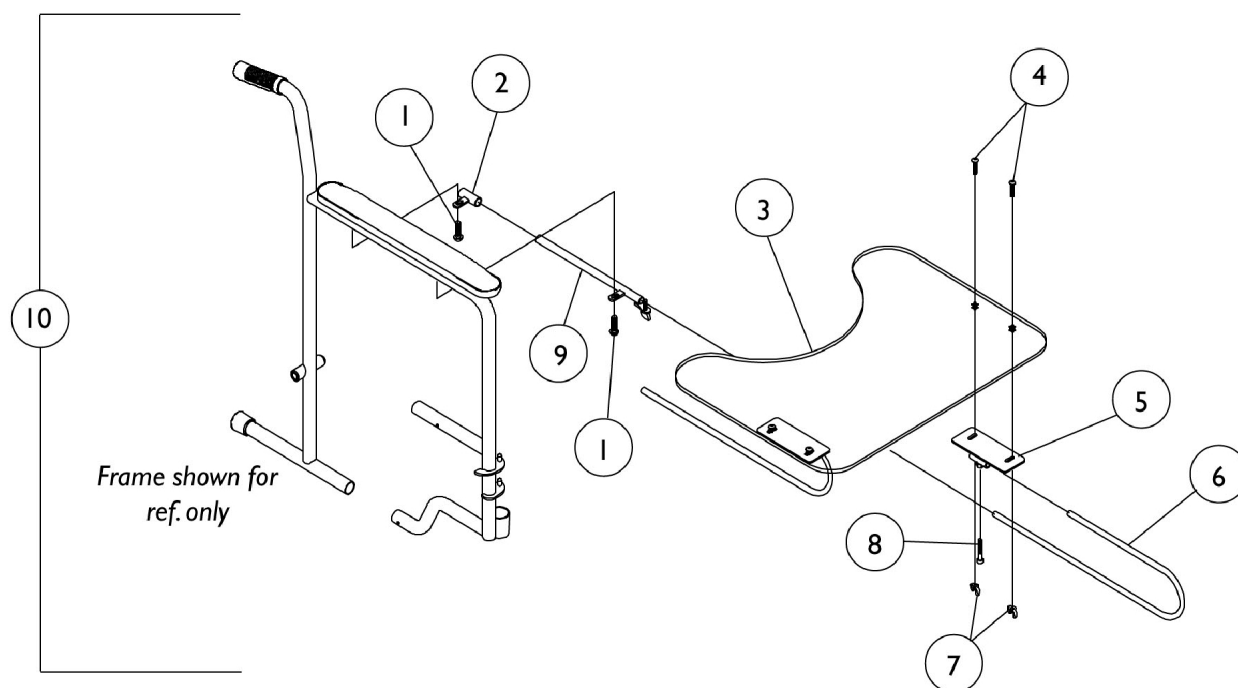


Torso Support

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A	8881123986	Pad, Headrest	1	1
2		40163X008	Screw, Phillips Pan Head (#10-32 x 11/16")	1	2
3		03018X016	Bracket, Support, Chrome	1	1
4		88804529X043	Cover Torso Bracket	1	1
5		60284X001	Screw, Socket Head Cap (1/4-20 x 1/2")	1	1
6		03018X012	Rod, Support w/ Guide Tube	1	1
7	E	03018X043	Bracket, Clamp, Chrome - Right	1	1
7	E	03018X046	Bracket, Clamp, Chrome - Left	1	1
7	F	1154437	Bracket Clamp, Silver Vein - Right	1	1
7	F	1154438	Bracket Clamp, Silver Vein - Left	1	1
8	E	03018X041	Bracket, Pad Support, Chrome	1	1
8	F	1154436	Bracket Pad Support, Silver Vein	1	1
9		11232X009	Screw, Lug (5/16-24 x 1-3/8")	1	1
10		60264X001	Locknut (5/16-24)	1	1
11	A,B	8881050189	Torso Support Assembly (Pair)	2	1
11	A,C	8881050190	Torso Support Assembly (Pair)	2	1
	D	1023610	Instruction Sheet	1	1

NOTE: A - Specify upholstery color when ordering, see category titled, "Upholstery Color Options and Packaging."
 B - Non-Recliner
 C - Recliner
 D - Not Shown
 E - Before 7/6/07.
 F - After 7/5/07.

Utility Tray



Utility Tray

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1		11008X011	Screw, Phillips Round Head (#10-32 x 1-3/8")	1	4
2		04570X002	Tube, Support, Slide, Chrome	1	2
3		47469X006	Tray	1	1
4		10123X006	Bolt, Carriage (1/4-20 x 3/4")	1	4
5		1009341	Bracket, Tray	1	2
6		1010922	Tube, Support	1	2
7		20148X004	Nut, Wing (1/4-20)	1	4
8		60284X001	Screw, Socket Head Cap (1/4-20 x 1/2")	1	2
9		04570X009	Tube, Slide Lock, Full Length Arm - Right	1	1
9		04570X010	Tube, Slide Lock, Full Length Arm - Left	1	1
9		04570X011	Tube, Slide Lock, Desk Length Arm - Right	1	1
9		04570X012	Tube, Slide Lock, Desk Length Arm - Left	1	1
10	A	1035965	Tray, Utility, Full Length Arm	1	1
10	A	1035966	Tray, Utility, Desk Length Arm	1	1
	B	1023704	Instruction Sheet	1	1
NOTE: A - Includes items 1-9, allen wrench and instruction sheet. B - Not shown.					



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