Invacare® Top End® Force G ™ Handcycle

Product Description:

The Invacare® Top End® Force™ G Handcycle's design offers an adjustable, trunk-powered, erect position for athletes that have a low paraplegia, amputees and competitors who can "gut" it out using abdominal, arm, shoulder and chest muscles. The Force G Handcycle can be considered a cross trainer and is used by athletes classified as an H4 or H5. It is a great core workout and allows users to see the traffic a bit easier than the recline-only positioned handcycles. The Force G is made of 6061 series aluminum. It includes adjustable angle backrest and crankset. Standard configuration is 27 speed.

About New Smart Forms:

Top End is excited to introduce a new way to order Top End products. Our new Smart Forms provide an easy and electronic way to fill out order forms, save copies, and submit them via e-mail. Please see below for the features and useful information. Please see below for the features and useful information. Please note that because of the many upgrades available on our Invacare® Top End® Force™ G Handcylce, the base price does not include wheels or components. The standard selections are set as the default for your convenience and the overall price will be adjusted accordingly. This will allow you to build your Invacare® Top End® Force™ G Handcycle exactly how you want it!

How to use:

- Use any Adobe Acrobat application to electronically fill out the order form
- Use the default selections to order a product with the most common configuration
- Use the **"Reset"** button located in the forms footer to reset selections to their defaults
- Use the **"Clear All" button** located in the forms footer to clear selections, including defaults. This feature allows for a blank order form to be printed and completed by hand
- Use the **"E-mail to Top End order box"** button located on the last page of the form to e-mail the completed form directly to the topendorders@invacare.com e-mail inbox
- Forms can be completed electronically, printed, and e-mailed or faxed to topendorders@invacare.com or 727-522-1007 if access to Acrobat Reader for Windows is unavailable

  (Acrobat Reader for Windows with java-script enabled is required to save and attach to e-mail)

Features:

- Tabulated options for an organized and standardized work-flow
- New more specific option codes which will appear on confirmations to improve customer / manufacturing communication
- Common special requests have been given option codes
- Built in exclusions to help eliminate errors
- Ability to save the form after it is filled out
- Ability to e-mail the form inside Acrobat Reader rather than saving a copy and attaching to an e-mail
- Ability to clear the entire form so it can be printed and completed by hand in the field when a computer is not available
- Ability to reset form to default selections

Invacare Corporation Top End Division
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Order Form and Price List: All products must be ordered directly from TopEnd or through an Invacare provider. Our **provider locator** is available at www.topendwheelchair.com

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PROVIDER / CUSTOMER INFORMATION:			
Provider Information:	End User Information:		
Date:	Name:		Height:
IVC Acct #:	Ship to Address:		Weight (lbs.):
Contact:	Address Line 2:		Leg Length (in.):
Phone #:	City:		Hip Width (in.):
Fax/Email:	State:	Zip:	Phone #:
◯ Ship to Provider	◯ Ship to End User		Email:

ORDER REQUEST TYPE:		
◯ Quote	◯ Order	PO #

BASE MODEL:		
◉ 10012	Top End Force G Handcycle Note: Bike ordered without wheels, tires, axles or shifting starts at $3,905	$4,395

Assembly: *(see definitions)*		
◯ 10046	Unassembled	$0
◯ 10047	Assembled	$250
Shipping:		
Shipping Fee *(Continental US Only - See definitions)*		$150

SEAT WIDTH:		
◯ 15013	14" Seat Width	$0
◯ 15015	15" Seat Width	$0
◯ 15017	16" Seat Width	$0
◯ 15019	17" Seat Width	$0
◯ 15021	18" Seat Width	$0

FOOTREST:		
◉ 60009	4-3/4" Footrest Width	$0

FORK OPTIONS:		
LOWER FORK STYLE:		
◉ 75026	Wide Fork *(disc brake mounts will be welded on the frame)*	$0
FORK ADJUSTABILITY:		
◉ 65183	Adjustable Height Adjustable Length	$0

HAND PEDALS: *(See Diagram Below)*		
HAND PEDAL SIZE:		
◯ 65127	Medium (1-3/4") Ovalized Ergonomic	$0
◯ 65113	Large (2-1/4") Ovalized Ergonomic	$0
HAND PEDAL ANGLE:		
◉ 65171	15 Degrees	$0
POWER PLATE OPTIONS:		
◯ 65139	Omit Power Plates	$0
◯ 65138	Power Plates	$0

CRANK OPTIONS: *(See Diagram Below)*		
CRANK STYLE:		
◯ 65055	V Cranks	$0
◯ 65056	S Cranks	$0
CRANK LENGTH:		
◯ 65040	180mm Long	$0
◯ 65042	190mm Long	$0
◯ 65043	200mm Long	$0
◯ 65045	210mm Long	$0
CRANK WIDTH:		
◯ 65021	20" Wide	$0
◯ 65025	22" Wide	$0
◯ 65029	24" Wide	$0

CHAINRINGS:		
◯ 65104	Triple 48-36-26 Compact 110	$0
◯ 65106	Double 50-36 Compact 110	$100

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CAMBER ANGLE:		
◯ 45002	3 Degree Camber	$0
◯ 45004	9 Degree Camber	$0

WHEELBASE: *(Front to Rear Axle) (See Definitions)*		
◯ 75014	Standard	$0
◯ 75019	Extended	$0

WHEEL SETS: *(See Definitions: Includes Front and Rear Wheels, Tires and Tubes)*		
WHEEL SET SIZE:		
◉ 50170	26" Front and Rear Wheels	$0
WHEEL SET TYPE: *(See Exclusions)*		
◯ 50183	Omit Wheels & Axles, Build for 26"	-$250 *(credit)*
◯ 50173	High Performance, 26" Front High Performance, 26" Rear	$0
◯ 50174	Corima Aero Carbon, 26" Front Corima Aero Carbon, 26" Rear	$2,600

BRAKING: *(see definitions) (see exclusions)*		
◯ 65084	Rim Brakes, Tektro	$0
◯ 65082	Front Disk Brake	$300
◯ 65083	Rim Brakes, Torq-Lite	$375

SHIFTING PACKAGES: *(See Definitions)* *(Shifter and Brake mounted on Right Hand Pedal Only)*		
◯ 65224	Omit All Shifting Components	-$240 *(credit)*
10 SPEED:		
◯ 65228	SRAM GX Trigger Shifting Package	$0
	SRAM GX Shifter	
	SRAM GX Derailleur	
	Avid Brake Lever	
	Cable Driven Derailleur	
	11-36 Cassette	
◯ 65229	SRAM GS/GX Grip/Twist Shifter Package *(Left Hand Pedal mount available as a special)*	$200
	SRAM GS Shifter	
	SRAM GX Derrailuer	
	Avid Brake Lever	
	Cable Driven Derailleur	
	11-36 Cassette	

UPHOLSTERY:		
MATERIAL:		
◉ 30001	Nylon, Black Upholstery	$0
BACK UPHOLSTERY:		
◉ 25064	Back Cushion	$0
SEAT UPHOLSTERY:		
◉ 25063	Seat Cushion	$0
◉ 25060	Hook and Loop Positioning Strap	$0

ACCESSORIES:		
STANDARD:		
◉ 25067	Drafting Bumper	$0
◉ 25072	Chain Guard *(half-moon, composite)*	$0
◉ 25061	Safety Flag	$0
◉ 25099	Mirror, Footrest Mounted	$0
UPGRADABLE:		
SAFETY:		
◯ 25030	Extra Steering Dampener	$15
◯ 25015	Safety Light, Front *(White)*	$15
◯ 25016	Safety Light, Rear *(Red)*	$15
◯ 25018	Helmet, Small/Medium	$30
◯ 25019	Helmet, Medium/Large	$30
◯ 25029	Tool and Tire Repair Kit	$95
POSITIONING:		
◯ 60016	Leg Support, Amputee	$75
◯ 25039	Leg Guard (Tire/Chain)	$75
POSITIONING:		
◯ 25001	Click Strap, 8" Small	$75
◯ 25002	Click Strap, 10" Medium	$80
◯ 25003	Click Strap, 12" Large	$90
PERFORMANCE ENHANCEMENT:		
◯ 25023	Crank Width Extensions *(not installed) (+1.5" of crank width per set)*	$20
◯ 25024	Cordless Computer *(speed, distance, etc.)*	$100
◯ 25022	Wheel Alignment Gauge	$215
TRAINING:		
◯ 25033	Heart Rate Monitor	$95
◯ 25006	Crutch Holder	$150
◯ 25031	Wheel Bag	$215
◯ 25025	Tow Bar for Wheelchair	$225
◯ 25036	Indoor Stationary Roller	$250
◯ 25037	Sportscrafter Mini Roller	$350
◯ 25007	Bike Rack, Hitch 1-1/4"	$550
◯ 25008	Bike Rack, Hitch 2"	$600
HYDRATION:		
◯ 25021	Water Bottle and Cage	$50
◯ 25020	Backpack Hydration System	$130
APPAREL:		
◯ 25084	Lemon Yellow Top End T-Shirt	$20
◯ 25085	Grey Top End T-Shirt	$20
◯ 25086	Grey Top End Racer Back Tank Top	$20
Please select a size for your shirt selection:		
◯ 25087	Extra Small	
◯ 25088	Small	
◯ 25089	Medium	
◯ 25090	Large	
◯ 25091	Extra Large	
◯ 25092	XX Large	
◯ 25093	XXX Large	

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FRAME COLOR:			
55018	Black	Wet Black	$0
55019	Black	Black Prism	$0
55017	Black	Stealth Black	$0
55010	Blue	Midnight Blue	$0
55011	Blue	Royal Blue	$0
55012	Blue	Electric Blueberry	$0
55023	Gray	Stealth Grey	$0
55053	Green	Agriculture Green	$0
55008	Green	Grasshopper Green	$0
55054	Green	Neon Green	$0
55006	Orange	Sunkissed Orange	$0
55005	Orange	Simple Orange	$0
55051	Orange	Neon Orange	$0
55015	Pink	Bubblegum Pink	$0
55057	Pink	Neon Pink	$0
55055	Purple	Lilac Purple	$0
55001	Red	Simple Red	$0
55002	Red	Tangerine Red	$0
55003	Red	Raspberry Red	$0
55050	Red	Neon Red	$0
55020	Silver	Silver Metallic	$0
55016	White	White Snow	$0
55007	Yellow	Safety Yellow	$0
55052	Yellow	Neon Yellow	$0
55066	Raw	Buffed Aluminum	$350

FORK COLOR:			
55067	N/A	Same as Frame Color (Not applicable with 55066, must select 55044)	$0
55041	Black	Wet Black	$100
55042	Black	Black Prism	$100
55040	Black	Stealth Black	$100
55033	Blue	Midnight Blue	$100
55034	Blue	Royal Blue	$100
55035	Blue	Electric Blueberry	$100
55046	Gray	Stealth Grey	$100
55061	Green	Agriculture Green	$100
55031	Green	Grasshopper Green	$100
55062	Green	Neon Green	$100
55029	Orange	Sunkissed Orange	$100
55028	Orange	Simple Orange	$100
55059	Orange	Neon Orange	$100
55038	Pink	Bubblegum Pink	$100
55065	Pink	Neon Pink	$100
55063	Purple	Lilac Purple	$100
55024	Red	Simple Red	$100
55025	Red	Tangerine Red	$100
55026	Red	Raspberry Red	$100
55058	Red	Neon Red	$100
55043	Silver	Silver Metallic	$100
55039	White	White Snow	$100
55030	Yellow	Safety Yellow	$100
55060	Yellow	Neon Yellow	$100
55044	Raw	Buffed Aluminum	$200

Note: All Special requests are subject to approval, additional charges, and additional lead time

Special Request 1)	
Special Request 2)	
Special Request 3)	
Special Request 4)	
Special Request 5)	

E-mail to Top End Order Box

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HANDCYCLE SPECIFICATIONS:

Weight:	35 pounds
Turning Radius:	18 feet for 360 degree circle, 12 feet on a 3-point turn
Transfer Height:	8" from ground with 2" cushion
Frame Style:	Ovalized 6061 T6 aluminum aircraft tubing with internal skeletal structure for stiffness
Fork:	Removable, travel ready, with adjustable cranks
Propulsion / Shifting:	Up to 30 speeds with choice of components
Cranks:	Optional fixed or adjustable
Back:	Adjustable angle from 55 to 90 degrees
Footrest:	Dual adjustable length, includes straps
Hand Pedals:	Ovalized ergonomic with frictionless bearings
Brake:	Caliper brakes standard, optional front disk brake
Overall Length:	86" overall length
Camber:	3 or 9 degree available
Wheels:	26" wheels with optional upgrades
Axles:	Threaded
Tires / Tubes:	26" clincher or tubular options
Positioning Straps:	Hook and loop positioning strap included
Cushions:	Seat and back cushion included
Safety / Visibility:	Flag, mirror and reflectors included
Chain Guard:	Black plastic half-moon shaped chain guard included.

Warranty Info:

Invacare warrants the frames and forks when purchased new and unused to be free from defects in materials and workmanship for a period of three (3) years from the date of purchase from Invacare or a dealer, with a copy of the seller's invoice required for coverage under this warranty. Invacare warrants the upholstered materials (seat and back) and remaining components of this product when purchased new and unused to be free from defects in materials and workmanship for a period of thirteen (13) months from date of purchase from Invacare or a dealer, with a copy of the seller's invoice required for coverage under this warranty

DEFINITIONS:

Assembled vs Unassembled and shipping:	If TE10046 (Unassembled) is selected the bike will require about 60 minutes of assembly upon delivery (instructions provided). If TE10047 (Assembled) is selected the bike will be fully assembled upon delivery. Shipping rate is $150 for all shipments in the continental US. Freight quotes for shipments outside the continental US are available upon request.
V Cranks:	V cranks position the hand pedals at a more narrow width than S cranks, but provide less clearance with the user's torso and legs.
S Cranks:	S Cranks are recommended for positioning the hand pedals at shoulder width or larger. S Cranks provide the most clearance with the user's torso and legs.
Wheelbase:	Wheelbase is measured from the middle of the rear axle to the middle of the front hub. - Standard length = 57" - Extended length = 60"
Wheel Sets:	Wheel sets include a front wheel, two rear wheels with axles, tires and tubes. Wheel sets are not to be mixed and matched or broken out into individual wheel selections.
Omit Wheels:	When an omit wheels option is selected, the following will NOT be included. Front and rear wheels, tires tubes, and axles.
Tektro and Torq-Lite Braking:	Braking packages include a caliper and cables for the hand brake lever included in the shifting package and flip lever parking brake assembly.
Disc Braking:	Braking package includes a disc brake rotor, caliper, cables and a Tektro flip lever parking brake assembly.
Omit Shifting:	When selected, the shifter, chainring derailleur, cassette derailleur, cassette, friction shifter for brake caliper, chain and shifter cables will NOT be included. The hand pedals and fork will be made to accept trigger shifter components mounted on the right hand pedal. A hand brake lever, caliper and cables as well as a flip-lever parking brake will be included. The brand/style is determined by the braking option selected.

EXCLUSIONS:

Wheels and Disk Brake:	When the front disk brake option is picked, either the High Performance or Corima Disk Brake compatible wheels must be chosen also.

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