

Invacare® Transport
Invacare® Bariatric Transport
Invacare® Lightweight Transport
Invacare® Aluminium Transport
Veranda® Wheelchair



Parts Catalog Usage Guide

The information contained in this document is subject to change without notice. This catalog contains service parts for Form No. 02-013. If you have any questions regarding this catalog, please contact one of our Customer Service Representatives.

For Customer Service Support Call:

1-800-333-6900

For Faxed In Orders Call:

1-800-678-4682 or

1-440-366-0709

For Technical Service Call:

1-800-832-4707

Literature Can Be Found at:

www.invacare.com or

1-800-828-6272

SYMBOL DEFINITION

Throughout this catalog you will notice letters to draw your attention to specific footnotes which are located at the bottom of the page or below specified charts.

Examples:

A,B,C etc. = Special Comments

NOTE: = General information pertaining to that specific page

NLA = No Longer Available

HARDWARE MEASUREMENTS

The measurements for the hardware will be listed as follows:

Screws, Bolts Diameter X Thread Count/Pitch X Length

Washers Inside Diameter X Outside Diameter X Thickness

Spacers Inside Diameter X Outside Diameter X Length

For your convenience, we have supplied an area for you to list your Invacare Representatives.

Name	Phone Numbers

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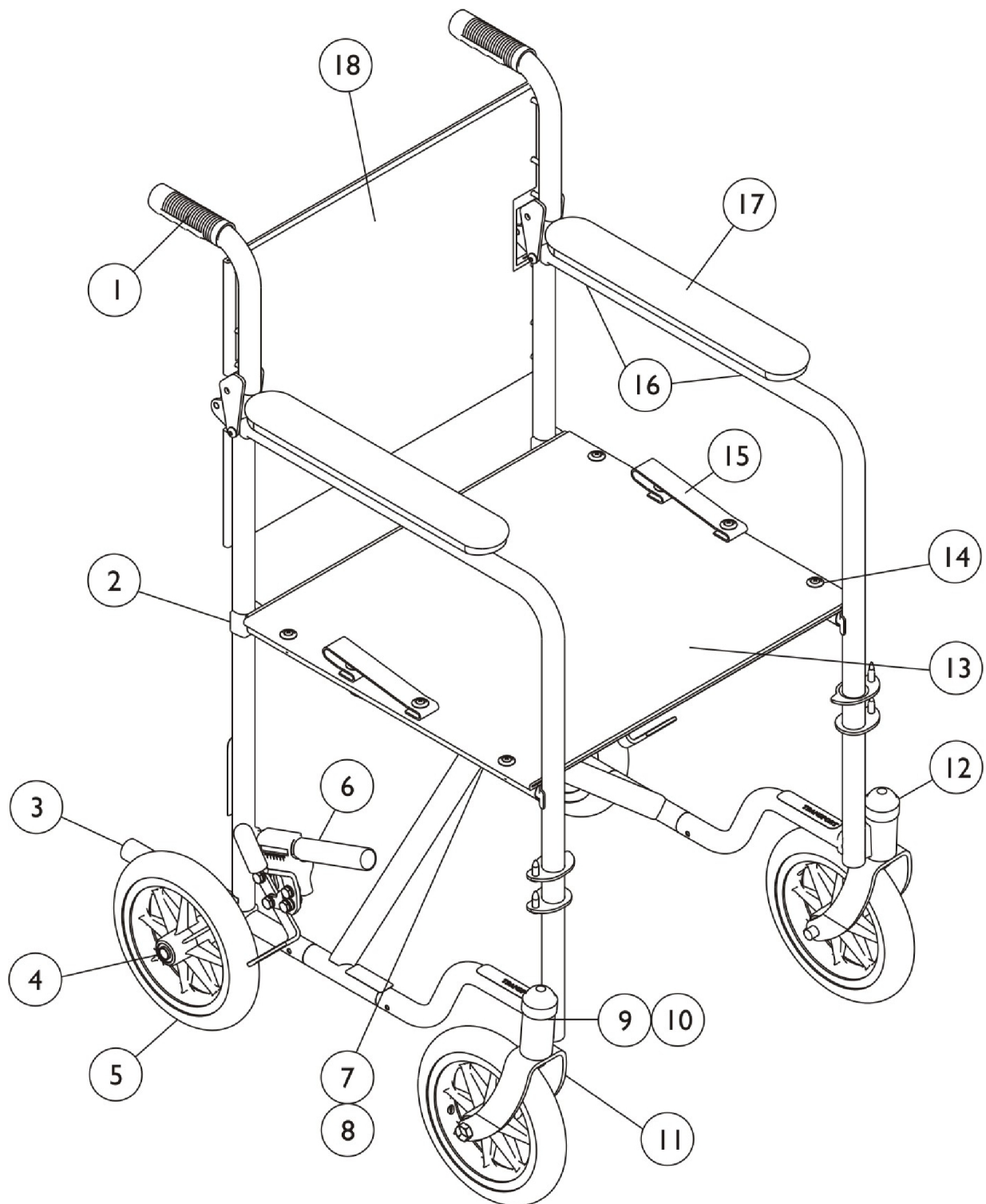
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Literature

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
	A	1125095	Manual, Invacare Transport, Lightweight Transport, Bariatric Transport	1	1
NOTE: A - Not shown.					

Invacare Transport - TRAN Series (18 & 20" Wide)



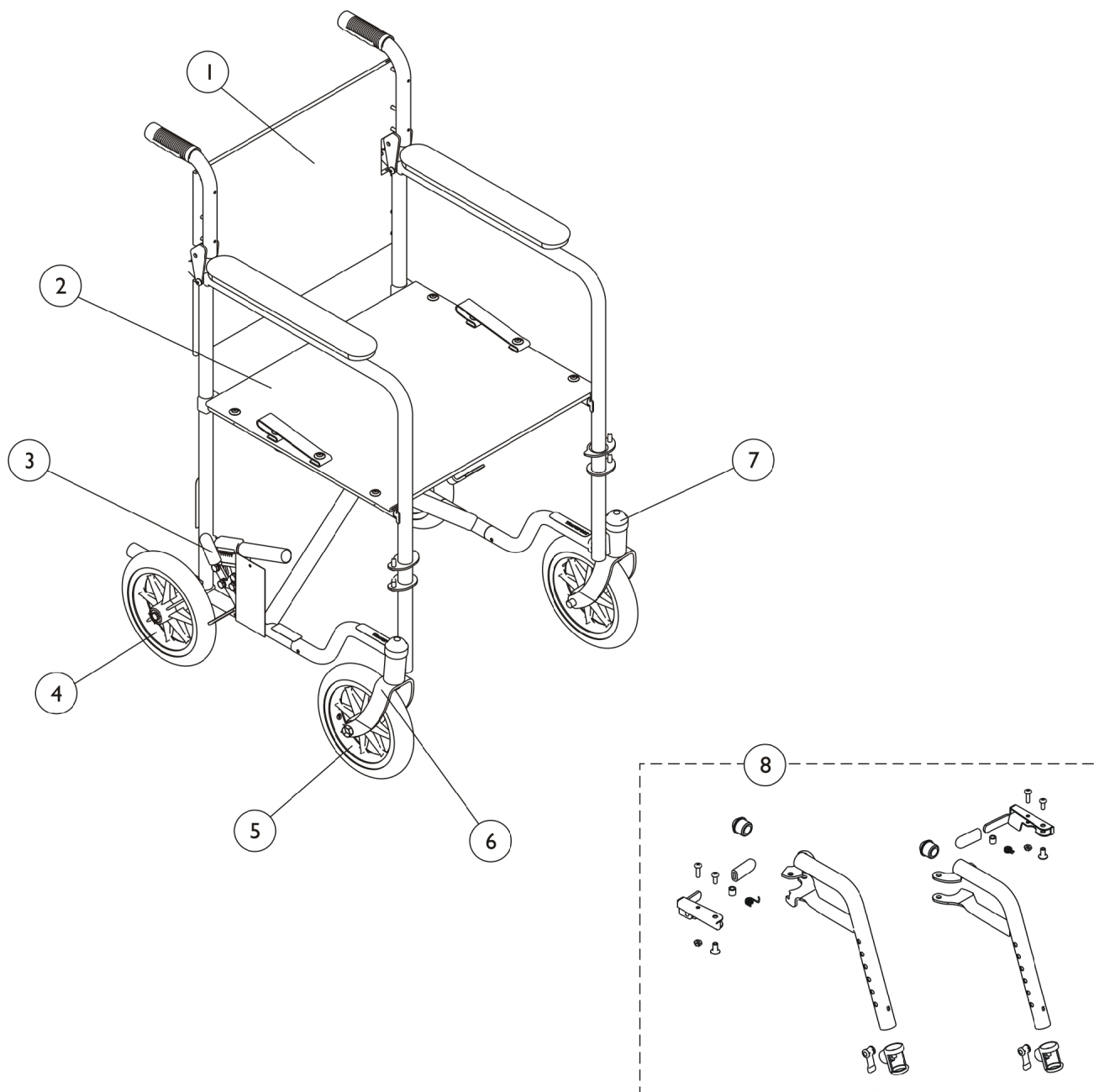
Invacare Transport - TRAN Series (18 & 20" Wide)

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1		1021261	Grip, Hand (6")	1	2
2		1023617	Guide, Seat, Black	1	4
3	A	1016346	Cap, End, Tube, Black (7/8")	1	2
4	B	57667P007	Screw, Hex Head (7/16-20 x 3-1/4")	1	1
4	B	1026101	Spacer (7/16 x 5/8 x 3/16")	1	1
4	B	20225X000	Locknut (7/16-20)	1	1
5	B	1144243	Wheel Assembly, Composite Solid Rubber, Dark Grey (8 x 1-1/4")	1	2
			Bearing, Flange	1	2
			Spacer	1	1
			Tire and Wheel Assembly, Composite, Black (8")	1	1
6	I	1045861	Wheel Lock Assembly, Chrome - Right	1	1
6	I	1045862	Wheel Lock Assembly, Chrome - Left	1	1
7		40317X001	Screw, Hex Head (5/16-24 x 2-3/4")	1	1
8		7930363	Package, Locknut (5/16"-24)	25	1
9		7930302	Locknut (1/2-20)	25	2
10		7930317	Washer, Nylon (5/8 x 15/16 x 3/32")	25	2
11	C	1015789	Fork and Stem Assembly, Black	1	2
12		1141761	Cap, End, Black, Head Tube	1	10
13	D	1127533	Kit, Nylon Seat Upholstery (18 x 16")	1	1
			Upholstery, Seat, U240 (18" W x 16" D)	1	1
14			Screw, Phillips Oval Head w/ Washer (#10-16 x 7/8")	1	12
13	D	1127535	Kit, Nylon Seat Upholstery (20 x 16")	1	1
			Upholstery, Seat, U240 (20" W x 16" D)	1	1
14			Screw, Phillips Oval Head w/ Washer (#10-16 x 7/8")	1	12
15		1111054-NLA	Strap, Folding	1	2
15		8881091731	Strap, Carrying	1	1
16		40183X002	Screw, Phillips Pan Head (#10-32 x 1-1/8")	1	4
17		1090420	Pad, Armrest, Full, Vinyl, Black	1	2
18		1113694	Back, Nylon (18" W)	1	1
18		1113695	Back, Nylon (20" W)	1	1
18	J	1112778-NLA	Back, Nylon, Black (18" W)	1	1
18	K	1112827-NLA	Back, Nylon, Black (20" W)	1	1
	E	1125095	Manual, Invacare Transport, Lightweight Transport, Bariatric Transport	1	1
	E	1048862	Carton	1	1
	E,F	40131X041	Insert, Top Carton	1	1
	E,H	40131X039	Insert, Carton	1	2
	E,G	1061325	Insert, Front Removable Arm	1	1

Invacare Transport - TRAN Series (18 & 20" Wide)

NOTE: A - End cap with step is currently not available.
B - When replacing the front caster wheel, order items 4-5, and 11.
C - When replacing front fork & stem order items 4 and 5.
D - Seat upholstery consists of (8) screws and back upholstery consists of (12).
E - Not Shown.
F - Fold rear canes down, fold insert and place on top of chair with insert opening positioned over rear of chair.
G - Slide insert in at rear of chair.
H - Fold into a "z" shape and slide the 2 inserts in front of the front casters.
I - Push to Lock.
J - To be used on 16" chairs.
K - To be used on 18" chairs.

Invacare Transport - TRAN Series (TRAN17FR & TRAN19FR)



Invacare Transport - TRAN Series (TRAN17FR & TRAN19FR)

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1		1151521	Kit, Back Upholstery w/ Hardware, Nylon (17" W)	1	1
1		1151522	Kit, Back Upholstery w/ Hardware, Nylon (19" W)	1	1
2		1151512	Seat Upholstery Assembly, Nylon (17" W) Includes: Seat Upholstery, Carrying Strap and Hardware	1	1
2		1151513	Seat Upholstery Assembly, Nylon (19" W) Includes: Seat Upholstery, Carrying Strap and Hardware	1	1
3		1151516	Wheel Lock Assembly, Right	1	1
3		1151517	Wheel Lock Assembly	1	1
4		1151515	Kit, Wheel w/ Hardware - Rear	1	2
5		1151514	Kit, Wheel w/ Hardware - Front	1	2
6		1151518	Fork and Stem Assembly	1	2
7		1151519	Cap, End, Black, Head Tube	1	2
8		1151520	Footrest Support Assembly (Pair)	1	1

Invacare Lightweight Transport - LTTR/LTTB Series



Invacare Lightweight Transport - LTTR/LTTB Series

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A	1122106	Upholstery, Back, Nylon (17" W x 18" H)	1	1
1	A	1122108	Upholstery, Back, Nylon (19" W x 18" H)	1	1
2	B	1122107	Upholstery, Seat, Nylon (17" W x 18" D)	1	1
2	B	1122109	Upholstery, Seat (19" W x 18" D)	1	1
3	C	1122102	Armrest Pad Assembly	1	2
4	D	1122101	Hinge Plate Assembly	1	1
5		1122103	Fork Assembly, Red	1	2
5		1125020	Fork Assembly, Blue	1	2
6	E	1122105	Kit, Wheel w/ Hardware - Front	1	2
7	E	1122104	Kit, Wheel w/ Hardware - Rear	1	2
8		1122098	Cover, Step Tube - Rear	1	2
9		1122099	Guide, Seat	1	4
10		1122093	Footrest, Blue - Right	1	1
10		1122094	Footrest, Blue - Left	1	1
10		1122095	Footrest, Red - Right	1	1
10		1122096	Footrest, Red - Left	1	1
	F	1122100	Footrest Assembly, Blue (Pair)	1	1
	F	1122097	Footrest Assembly, Red (Pair)	1	1
11		1148159	Wheel Lock Assembly (Pair)	1	1
	F	1048862	Carton	1	1
	F	40131X041	Insert, Top Carton	1	1
	F	1061325	Insert, Front Removable Arm	1	1
	F	40131X039	Insert, Carton	1	2
	F	1125095	Manual, Invacare Transport, Lightweight Transport, Bariatric Transport	1	1
NOTE: A - Includes (8) Phillips Head Upholstery Screws, (2) Hex Head Screws, (2) Upper Metal Straps and (2) Lower Metal Straps. B - Includes (8) Phillips Head Upholstery Screws, (2) Hex Head Screws and (2) Metal Straps. C - Includes (1) Armrest Pad and Hardware. D - Includes 4-Hinge Pins, 4 Nuts and 4 Washers E - Includes 1-Wheel/Tire, 1-Axle Bolt and 1-Nut. F - Not shown.					

Invacare Transport Chair with 12" Wheels - ALR/ALB Series



Invacare Transport Chair with 12" Wheels - ALR/ALB Series

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1		1130764	Upholstery, Back, Nylon (17" W x 18" H)	1	1
1		1130765	Upholstery, Back, Nylon (19" W x 16"D)	1	1
2		1122102	Armrest Pad Assembly	1	1
3		1122107	Upholstery, Seat, Nylon (17" W x 18" D)	1	1
3		1122109	Upholstery, Seat (19" W x 18" D)	1	1
4		1122101	Hinge Plate Assembly	1	1
5		1122093	Footrest, Blue - Right	1	1
5		1122094	Footrest, Blue - Left	1	1
5		1122095	Footrest, Red - Right	1	1
5		1122096	Footrest, Red - Left	1	1
6		1125020	Fork Assembly, Blue	1	1
6		1122103	Fork Assembly, Red	1	1
	A	1122097	Footrest Assembly, Red (Pair)	1	1
	A	1122100	Footrest Assembly, Blue (Pair)	1	1
7		1122105	Kit, Wheel w/ Hardware - Front	1	1
8	B,D	1130766-NLA	Kit, Wheel w/ Attaching Hardware (12")	1	1
8	C	1149802	Kit, Wheel w/ Hardware - Rear (12")	1	1
9		1122099	Guide, Seat	1	1
10		1130767	Wheel Lock Assembly - Right	1	1
10		1130768	Wheel Lock Assembly - Left	1	1
	A	1130769	Wheel Lock Assembly (Pair)	1	1
	A	1122098	Cover, Step Tube - Rear	1	1
	A	1130770-NLA	Carton	1	1
	A	1130771-NLA	Insert, Top	1	1
	A	1130772-NLA	Insert, Arm	1	1
	A	1130773-NLA	Insert	1	1
	A	1125095	Manual, Invacare Transport, Lightweight Transport, Bariatric Transport	1	1
NOTE: A - Not shown. B - Before 10/15/07. Wheel Assembly includes wheel, bolt, locknut and hub cap. C - After 10/14/07. Wheel Assembly includes wheel, bolt, locknut and hub cap. D - Kit Part No. 1130766 is no longer available. Order Kit Part No. 1149802 as a replacement.					

Invacare Bariatric Transport Chair - TRHD22FR



Invacare Bariatric Transport Chair - TRHD22FR

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1		1132515	Kit, Hand Grip Includes (1) pair of hand grips	1	2
2		1132507	Kit, Arm Pad w/ Screws (Pair)	1	2
3	B	1132509	Kit, Arm Assembly, Chrome - Right (Includes Arm, Clothing Guard, Arm Pad and Hardware)	1	1
3	B	1132512	Kit, Arm Assembly, Chrome - Left (Includes Arm, Clothing Guard, Arm Pad and Hardware)	1	1
4	C	1132510	Front Rigging with Hardware, Chrome - Right	1	1
4	C	1132511	Front Rigging with Hardware, Chrome - Left	1	1
5		1132506	Kit, Wheel, Front - Includes Fork and Front Wheel Assembly, (2) Bearings, Locknut and Head Tube Cap	1	2
6		1132505	Wheel Assembly with Hub Cap - Rear	1	2
7		1132513	Wheel Lock Assembly - Right - Includes Complete Wheel Lock Assembly and Mounting Hardware	1	1
7		1132514	Wheel Lock Assembly - Left - Includes Complete Wheel Lock Assembly and Mounting Hardware	1	1
	A	1141761	Cap, End, Black, Head Tube	1	1
	A	1125095	Manual, Invacare Transport, Lightweight Transport, Bariatric Transport	1	1
8		1149223	Hand Brake w/Cable Assembly (Pair)	1	1
9		1149923	Upholstery Kit, Back w/Hardware	1	1
10		1149924	Upholstery Kit, Seat w/Hardware	1	1
NOTE: A - Not Shown. B - Arm Assembly Kits in Silver Vein are currently not available. Order the right and left side Chrome Arm Kits to match. C - Front Rigging in Silver Vein is currently not available. Order the right and left side Chrome Front Riggings to match.					

Veranda Chair

See section titled, "Veranda Only" for front rigging options.



Veranda Chair

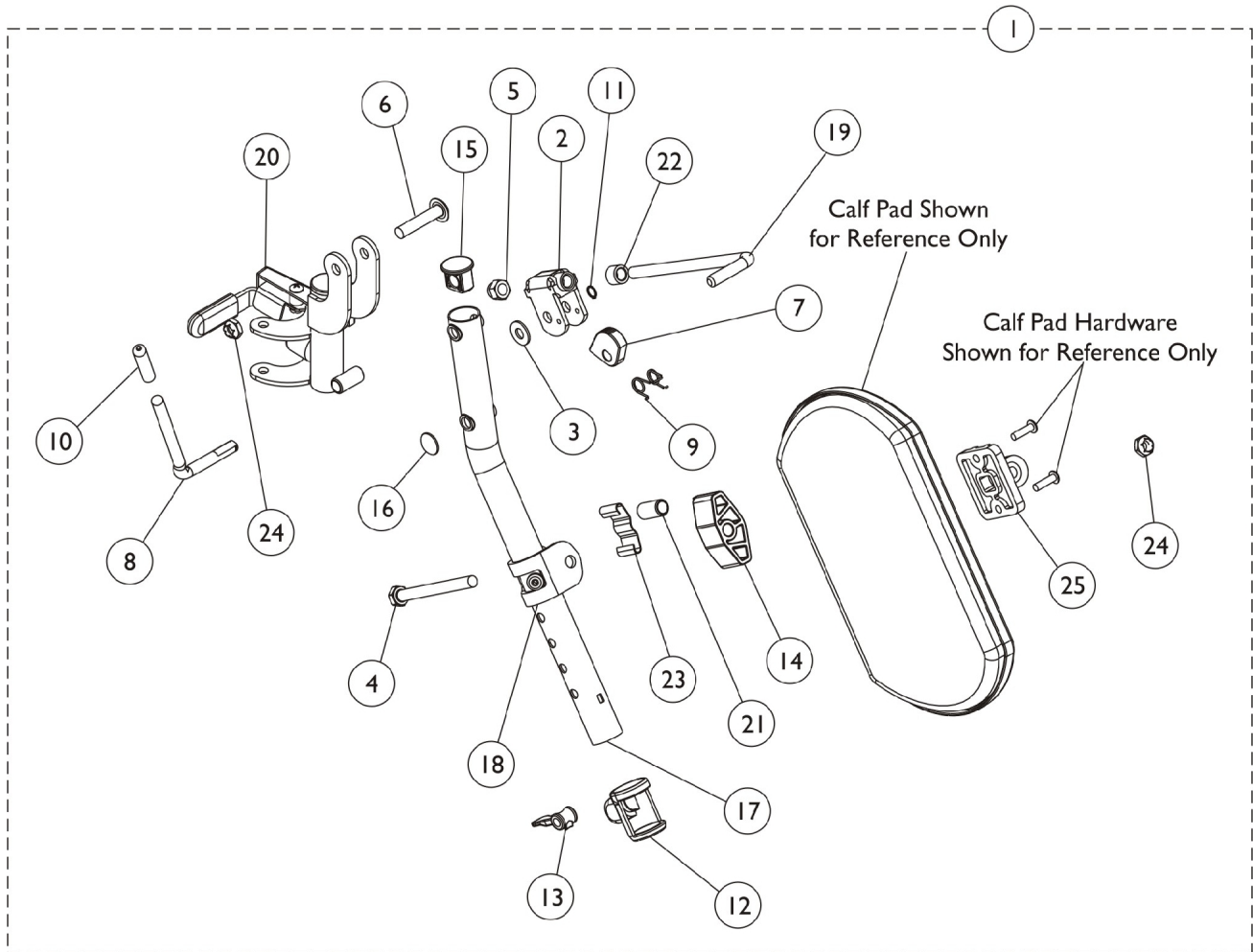
See section titled, "Veranda Only" for front rigging options.

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1		1132515	Kit, Hand Grip Includes (1) pair of hand grips	1	1
2	A	1152605	Kit, Back Upholstery w/Hardware, (18 x 16") Includes back upholstery and (8) screws w/ washers.	1	1
2	B	1157814	Kit, Back Upholstery w/ Hardware, (18 x 16") Includes back upholstery and (8) screws w/ washers	1	1
3		1152606	Kit, Arm Pad w/Hardware - Full Length Includes (2) arm pads and (4) screws	1	1
3		1153807	Kit, Arm Pad w/Hardware - Desk Length Includes (2) arm pads and (4) screws	1	1
4	A	1152604	Kit, Seat Upholstery w/ Hardware (18 x 16" W) Includes seat upholstery and (8) screws w/ washers.	1	1
4	B	1157813	Kit, Seat Upholstery w/ Hardware (18 x 16") Includes seat upholstery and (8) screws w/ washers	1	1
5		1152607	Kit, Dust Cap Includes (2) dust caps	1	1
NOTE: A - For use with Removable Arms. B - For use with Fixed Arms.					

Front Rigging - Calf Pads - Invacare Transport Only

Part Number	Description	Chair Width
8881091819	Calf Pad, Vinyl	16-22" Wide
88804529X003	Pad, Legrest, Vinyl - Right	14-15" Wide - Right Side
88804529X004	Pad, Legrest, Vinyl - Left	14-15" Wide - Left Side
1091800	Kit, Calf Pad w/ Screws, Black Plastic - Right/Left	16-22" Wide, Black
1066591	Screws, Phillips Head (#10-32 x 11/16") (Pkg of 2)	Hardware for Padded Calf Pads Only

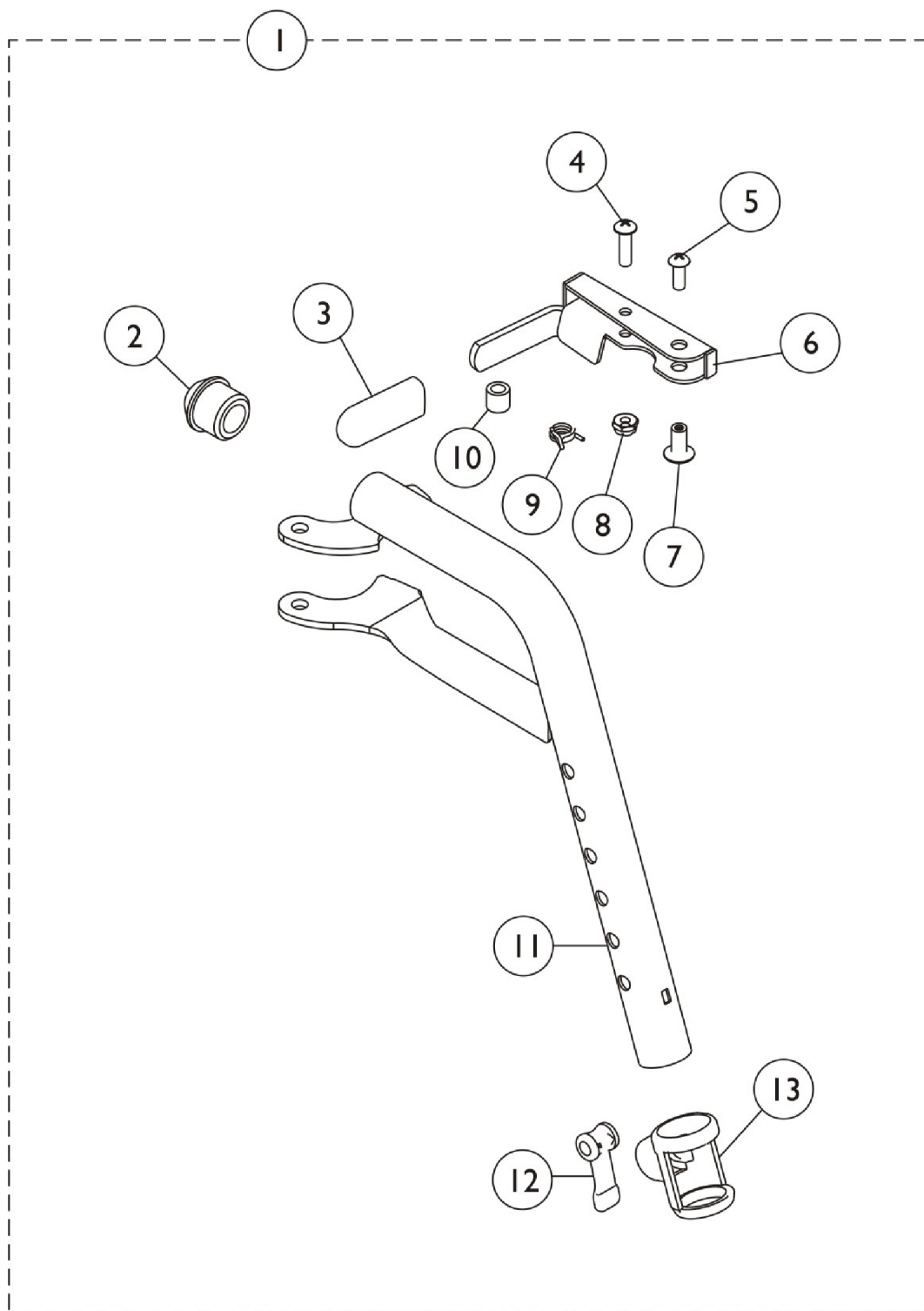
Legrest Support Assembly - T94H Series - Invacare Transport Only



Legrest Support Assembly - T94H Series - Invacare Transport Only

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A	1110338	Legrest Support Assembly, Hemi, Chrome - Right	1	1
1	A	1110339	Legrest Support Assembly, Hemi, Chrome - Left	1	1
2		1110308	Bracket, Release, Chrome	1	1
3		1013519	Washer, Nylon (5/16 x 11/16 x 1/16")	1	1
4		1014807	Screw, Hex Head (5/16-24 x 3-1/4")	1	1
5		10261X000	Nut, Acorn (5/16"-24)	1	1
6		1030948	Screw, Slotted Truss Head (5/16-24 x 1-1/2")	1	1
7		1037125	Cam, Legrest	1	1
8		1037126	Handle, Release	1	1
9		1037485	Spring, Release	1	1
10		1040060	Tip, Plastic, Black	1	1
11		1040831	Ring, Snap	1	1
12		1048085	Housing, Cam	1	1
13		1048086	Lever, Cam, Black	1	1
14		1091220	Spacer	1	1
15		1095433	Plug Button, Black (7/8")	1	1
16		1096773	Nut, Push Dome (5/16")	1	1
17		1110165	Tube, Elevating Support, Chrome - Right	1	1
17		1110166	Tube, Elevating Support, Chrome - Left	1	1
18		1110208	Bracket, Calf Pad Mounting, Chrome	1	1
19		42326X001	Bar, Ratchet	1	1
20	B	1110334	Legrest Support Tube Assembly, Hemi, Chrome - Right	1	1
20	B	1110335	Legrest Support Tube Assembly, Hemi, Chrome - Left	1	1
21		47328X003	Bushing, Pivot (5/16 x 7/16 x 7/8")	1	1
22		47330X003	Spacer (5/16 x 1/2 x 3/8")	1	1
23		48823X008	Spring, Leaf	1	1
24		60264X001	Locknut (5/16-24)	1	2
25		04526X019	Plate, Legrest Pad	1	1
NOTE: A - Includes items 2-25. B - Assembly includes: tip, bumper, screws, plug, spring, nuts, handle release, legrest support and bushing.					

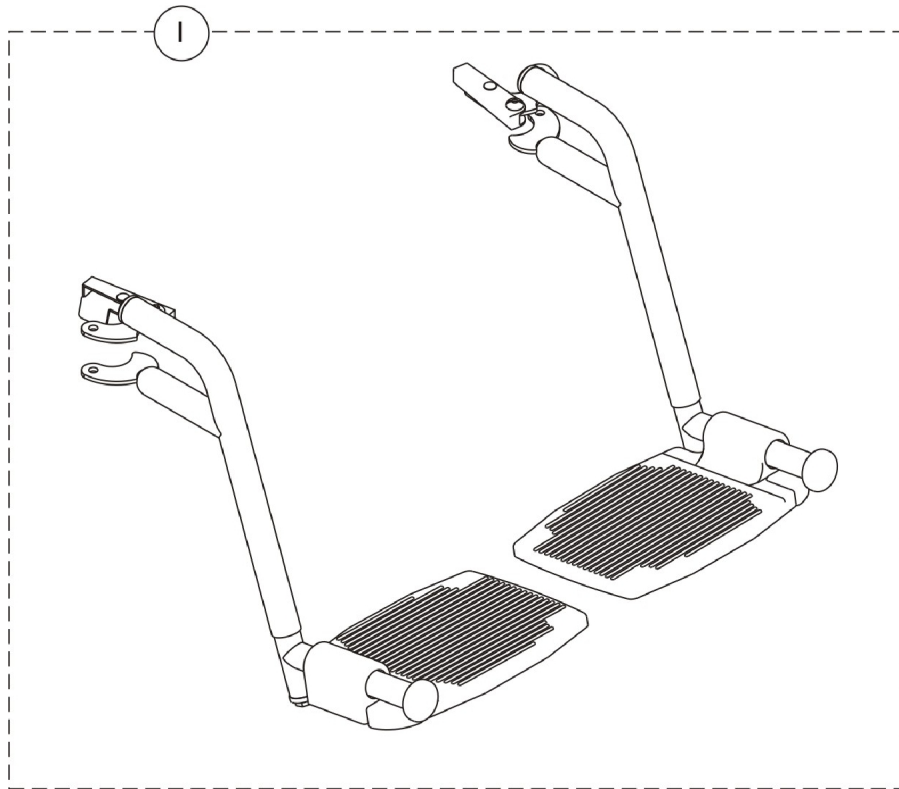
Front Riggings - Footrest Support Assembly - T93H Series



Front Riggings - Footrest Support Assembly - T93H Series

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A	1111274	Footrest Support Assembly, Hemi, Chrome - Right	1	1
1	A	1111275	Footrest Support Assembly, Hemi, Chrome - Left	1	1
2		1020719	Anti-Rattle, Black	1	1
3		1006490	Tip, Plastic, Black	1	1
4		40163X008	Screw, Phillips Pan Head (#10-32 x 11/16")	1	1
5		40163X002	Screw, Phillips Round Head (#10-32 x 1/2")	1	1
6		1110176	Handle, Release, Chrome - Right	1	1
6		1110177	Handle, Release, Chrome - Left	1	1
7		67005X000	Rivnut (#10-32)	1	1
8		60279X003	Locknut (#10-32)	1	1
9		1008935	Spring, Release - Right	1	1
9		1008936	Spring, Release - Left	1	1
10		47565X057	Bushing (7/32 x 3/8 x 11/32")	1	1
11		1111270	Tube, Footrest Support, Hemi, Chrome - Right	1	1
11		1111271	Tube, Footrest Support, Hemi, Chrome - Left	1	1
12		1048086	Lever, Cam, Black	1	1
13		1048085	Housing, Cam	1	1
NOTE: A - Includes Items 2-13.					

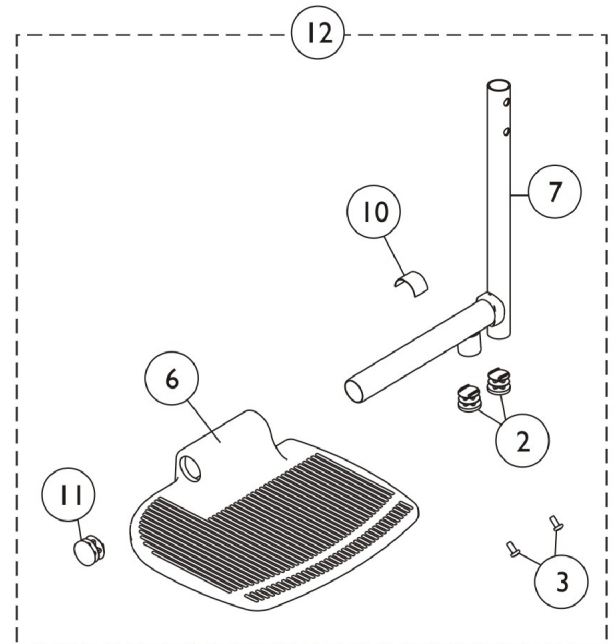
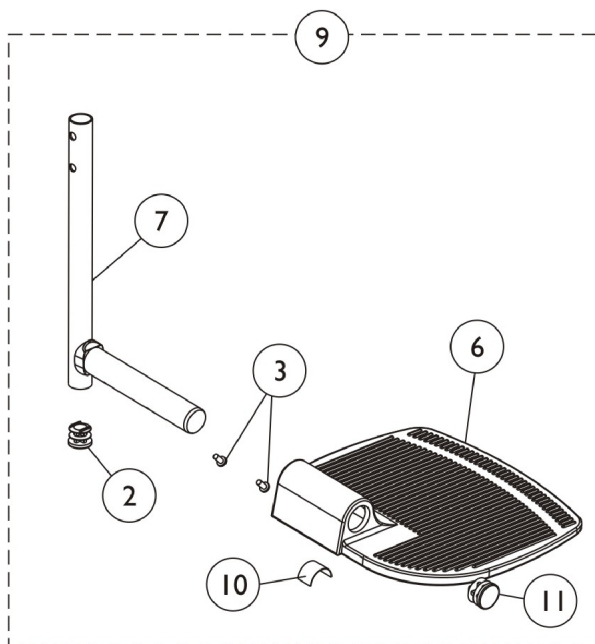
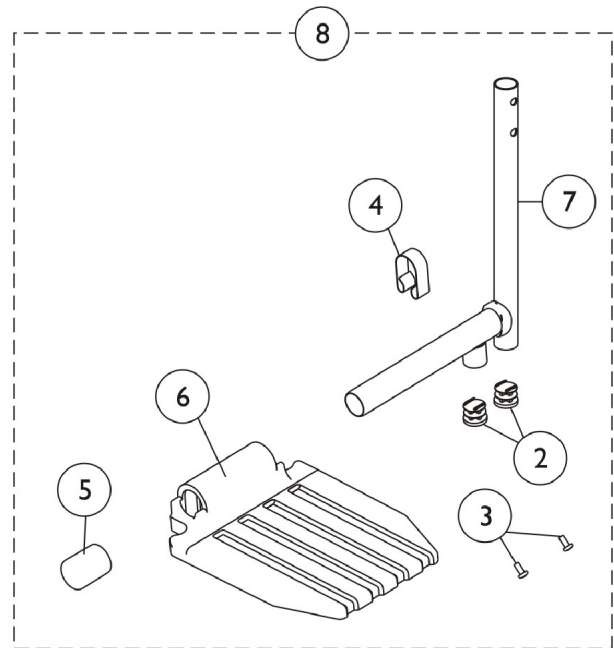
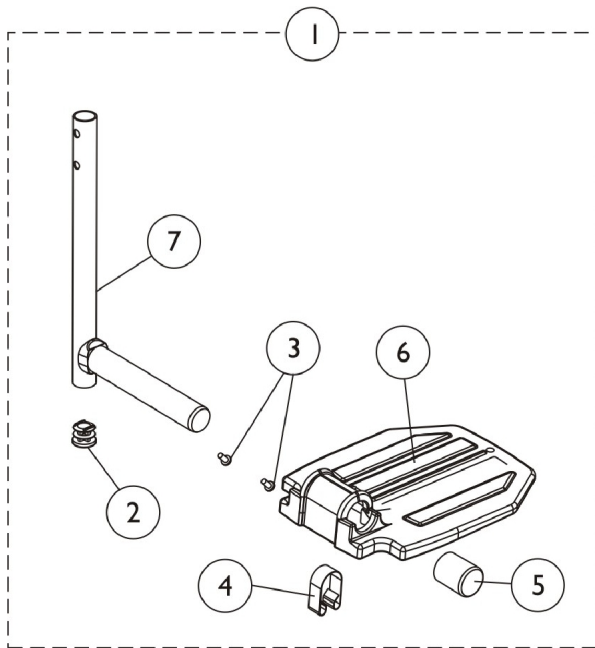
Front Rigging - Footrest Assembly - Invacare Lightweight Transport & Invacare Aluminum Transport



Front Rigging - Footrest Assembly - Invacare Lightweight Transport & Invacare Aluminum Transport

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1		1122100	Footrest Assembly, Blue (Pair)	1	1
1		1122097	Footrest Assembly, Red (Pair)	1	1
	A	1122093	Footrest, Blue - Right	1	1
	A	1122094	Footrest, Blue - Left	1	1
	A	1122095	Footrest, Red - Right	1	1
	A	1122096	Footrest, Red - Left	1	1
NOTE: A - Not shown.					

Front Riggings - Pivot and Slide Tube w/ Footplate



Front Riggings - Pivot and Slide Tube w/ Footplate

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A	1111287	Pivot Slide Tube Assembly with Aluminum Footplate, Chrome - Right	1	1
2			Plug Button, Black (3/4")	1	1
3			Screw, Phillips Pan Head (#8-32 x 3/8")	1	2
4			Spring, Leaf	1	1
5			Cap, End, Tube, Black (7/8")	1	1
6			Footplate, Aluminum, Medium, Black (7-3/4" W x 6" L)	1	1
7			Tube, Pivot/Slide, Footrest, Chrome	1	1
1	A	1111288	Pivot Slide Tube Assembly with Aluminum Footplate, Chrome - Left	1	1
2			Plug Button, Black (3/4")	1	1
3			Screw, Phillips Pan Head (#8-32 x 3/8")	1	2
4			Spring, Leaf	1	1
5			Cap, End, Tube, Black (7/8")	1	1
6			Footplate, Aluminum, Medium, Black (7-3/4" W x 6" L)	1	1
7			Tube, Pivot/Slide, Footrest, Chrome	1	1
1	A	1111291	Pivot Slide Tube Assembly with Composite Footplate, Chrome - Right	1	1
2			Plug Button, Black (3/4")	1	1
3			Screw, Phillips Pan Head (#8-32 x 3/8")	1	2
4			Spring, Leaf	1	1
5			Cap, End, Tube, Black (7/8")	1	1
6			Footplate, Composite, Black (6" W x 7-53/64" L)	1	1
7			Tube, Pivot/Slide, Footrest, Chrome	1	1
1	A	1111292	Pivot Slide Tube Assembly with Composite Footplate, Chrome - Left	1	1
2			Plug Button, Black (3/4")	1	1
3			Screw, Phillips Pan Head (#8-32 x 3/8")	1	2
4			Spring, Leaf	1	1
5			Cap, End, Tube, Black (7/8")	1	1
6			Footplate, Composite, Black (6" W x 7-53/64" L)	1	1
7			Tube, Pivot/Slide, Footrest, Chrome	1	1
8	A	1110313	Pivot Slide Tube Assembly with Composite Footplate, Chrome - Right	1	1
2			Plug Button, Black (3/4")	1	2
3			Screw, Phillips Pan Head (#8-32 x 3/8")	1	2
4			Spring, Leaf	1	1
5			Cap, End, Tube, Black (7/8")	1	1
6			Footplate, Composite, Black (6" W x 7-53/64" L)	1	1
7			Tube, Pivot/Slide, Legrest, Chrome	1	1
8	A	1110314	Pivot Slide Tube Assembly with Composite Footplate, Chrome - Left	1	1
2			Plug Button, Black (3/4")	1	2
3			Screw, Phillips Pan Head (#8-32 x 3/8")	1	2

Front Riggings - Pivot and Slide Tube w/ Footplate

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
4	A	1110317	Spring, Leaf	1	1
5			Cap, End, Tube, Black (7/8")	1	1
6			Footplate, Composite, Black (6" W x 7-53/64" L)	1	1
7			Tube, Pivot/Slide, Legrest, Chrome	1	1
8			Pivot Slide Tube Assembly with Aluminum	1	1
			Footplate, Chrome - Right		
2			Plug Button, Black (3/4")	1	2
3			Screw, Phillips Pan Head (#8-32 x 3/8")	1	2
4	A	1110318	Spring, Leaf	1	1
5			Cap, End, Tube, Black (7/8")	1	1
6			Footplate, Aluminum, Medium, Black (7-3/4" W x 6" L)	1	1
7			Tube, Pivot/Slide, Legrest, Chrome	1	1
8			Pivot Slide Tube Assembly with Aluminum	1	1
			Footplate, Chrome - Left		
2			Plug Button, Black (3/4")	1	2
3			Screw, Phillips Pan Head (#8-32 x 3/8")	1	2
4	B	1110346	Spring, Leaf	1	1
5			Cap, End, Tube, Black (7/8")	1	1
6			Footplate, Aluminum, Medium, Black (7-3/4" W x 6" L)	1	1
7			Tube, Pivot/Slide, Legrest, Chrome	1	1
9			Pivot Slide Tube Assembly with Extra Large	1	1
			Footplate, Chrome - Right		
2			Plug Button, Black (3/4")	1	1
3			Screw, Phillips Pan Head (#8-32 x 3/8")	1	2
6	B	1110347	Footplate, Aluminum, Extra Large, Black - Right (8" W x 8-1/2" L)	1	1
7			Tube, Pivot/Slide, Footrest, Chrome	1	1
10			Spring, Leaf	1	1
11			Plug Button, Black (7/8")	1	1
9			Pivot Slide Tube Assembly with Extra Large	1	1
			Footplate, Chrome - Left		
2			Plug Button, Black (3/4")	1	1
3			Screw, Phillips Pan Head (#8-32 x 3/8")	1	2
6	B	1110363	Footplate, Aluminum, Extra Large, Black - Right (8" W x 8-1/2" L)	1	1
7			Tube, Pivot/Slide, Footrest, Chrome	1	1
10			Spring, Leaf	1	1
11			Plug Button, Black (7/8")	1	1
9			Pivot Slide Tube Assembly with Small Aluminium	1	1
			Footplate, Chrome - Right		
2			Plug Button, Black (3/4")	1	1
3			Screw, Phillips Pan Head (#8-32 x 3/8")	1	2
6			Footplate, Aluminum, Small, Black (6-3/4" W x 6" L)	1	1
7			Tube, Pivot/Slide, Footrest, Chrome	1	1

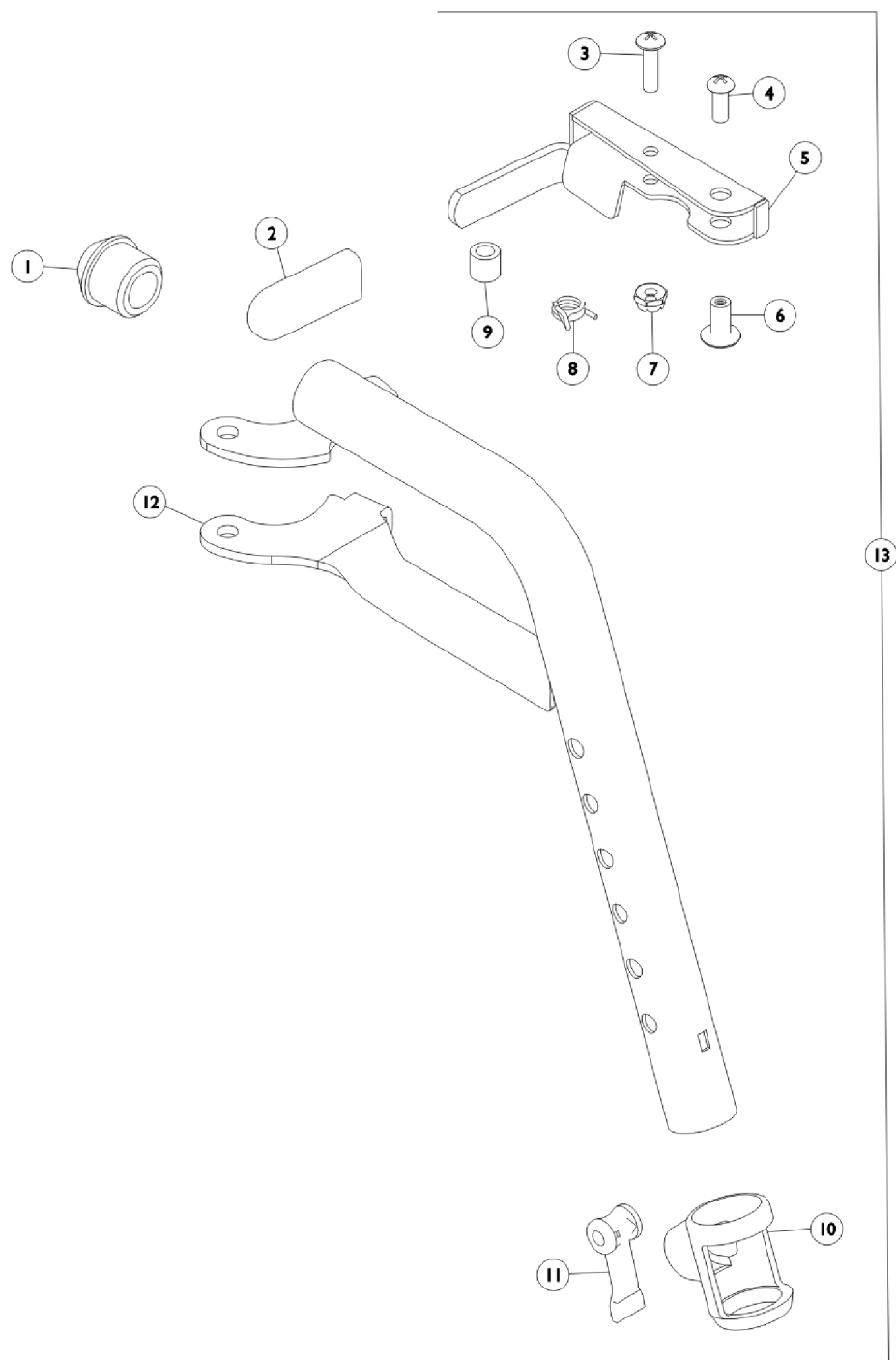
Front Riggings - Pivot and Slide Tube w/ Footplate

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
10			Spring, Leaf	1	1
11			Cap, End, Tube, Black (7/8")	1	1
9	B	1110364	Pivot Slide Tube Assembly with Small Aluminium Footplate, Chrome - Left	1	1
2			Plug Button, Black (3/4")	1	1
3			Screw, Phillips Pan Head (#8-32 x 3/8")	1	2
6			Footplate, Aluminum, Small, Black (6-3/4" W x 6" L)	1	1
7			Tube, Pivot/Slide, Footrest, Chrome	1	1
10			Spring, Leaf	1	1
11			Cap, End, Tube, Black (7/8")	1	1
12	B	1110350	Pivot Slide Tube Assembly with Extra Large Footplate, Chrome - Right	1	1
2			Plug Button, Black (3/4")	1	2
3			Screw, Phillips Pan Head (#8-32 x 3/8")	1	2
6			Footplate, Aluminum, Extra Large, Black - Right (8" W x 8-1/2" L)	1	1
7			Tube, Pivot/Slide, Legrest, Chrome	1	1
10			Spring, Leaf	1	1
11			Plug Button, Black (7/8")	1	1
12	B	1110351	Pivot Slide Tube Assembly with Extra Large Footplate, Chrome - Left	1	1
2			Plug Button, Black (3/4")	1	2
3			Screw, Phillips Pan Head (#8-32 x 3/8")	1	2
6			Footplate, Aluminum, Extra Large, Black - Left (8" W x 8-1/2" L)	1	1
7			Tube, Pivot/Slide, Legrest, Chrome	1	1
10			Spring, Leaf	1	1
11			Plug Button, Black (7/8")	1	1
12	B	1110367	Pivot Slide Tube Assembly with Small Aluminium Footplate, Chrome - Right	1	1
2			Plug Button, Black (3/4")	1	2
3			Screw, Phillips Pan Head (#8-32 x 3/8")	1	2
6			Footplate, Aluminum, Small, Black (6-3/4" W x 6" L)	1	1
7			Tube, Pivot/Slide, Legrest, Chrome	1	1
10			Spring, Leaf	1	1
11			Cap, End, Tube, Black (7/8")	1	1
12	B	1110368	Pivot Slide Tube Assembly with Small Aluminium Footplate, Chrome - Left	1	1
2			Plug Button, Black (3/4")	1	2
3			Screw, Phillips Pan Head (#8-32 x 3/8")	1	2
6			Footplate, Aluminum, Small, Black (6-3/4" W x 6" L)	1	1
7			Tube, Pivot/Slide, Legrest, Chrome	1	1
10			Spring, Leaf	1	1
11			Cap, End, Tube, Black (7/8")	1	1

Front Riggings - Pivot and Slide Tube w/ Footplate

NOTE: A - Includes items 2-7.
B - Includes items 2, 3, 6, 7, 10 and 11.

Footrest Support Assembly - T93H Series - Veranda Only



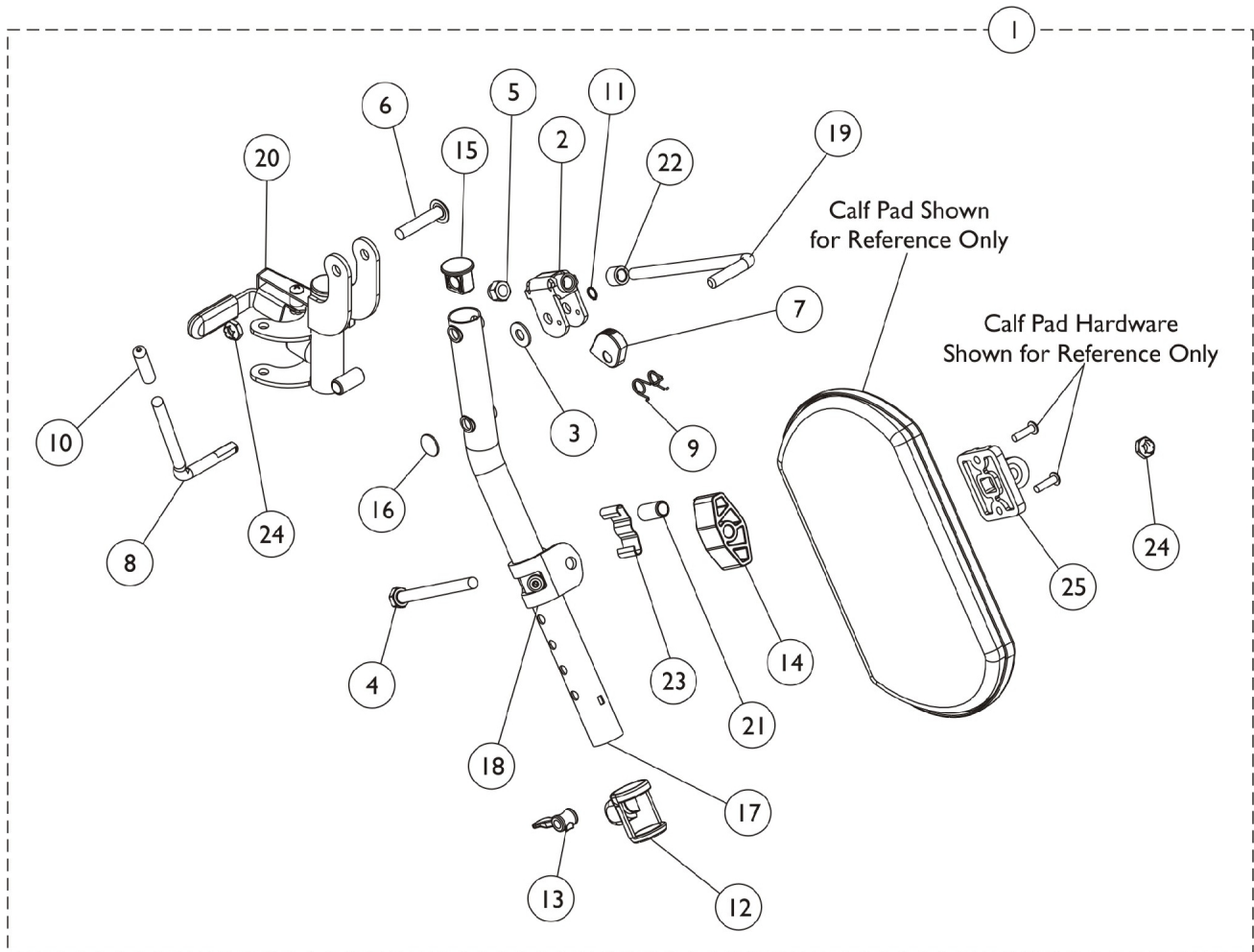
Footrest Support Assembly - T93H Series - Veranda Only

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1		1020719	Anti-Rattle, Black	1	1
2		1006490	Tip, Plastic, Black	1	1
3	B,C	1025716	Screw, Phillips Pan Head (#10-32 x 11/16")	1	1
4	B,C	1026114	Screw, Phillips Pan Head (#10-32 x 1/2")	1	1
5	B,C	1110178	Handle, Release, Black - Right	1	1
5	B,C	1110179	Handle, Release, Black - Left	1	1
6	B,C	1028846	Rivnut (#10-32)	1	1
7	B,C	1025735	Locknut (#10-32)	1	1
8	B,C	1028707-NLA	Spring, Release - Right	1	1
8	B,C	1028708	Spring, Release - Left	1	1
9		47565X057	Bushing (7/32 x 3/8 x 11/32")	1	1
10		1048085	Housing, Cam	1	1
11		1048086	Lever, Cam, Black	1	1
12		1111268	Tube, Support, Black - Right	1	1
12		1111269	Tube, Support, Black - Left	1	1
12		1111270	Tube, Footrest Support, Hemi, Chrome - Right	1	1
12		1111271	Tube, Footrest Support, Hemi, Chrome - Left	1	1
13	A	See Chart	Footrest Upper Support Assembly - T93HA, T93HC, T93HS, T93HAB, T93HCB, T93HSB	1	1
NOTE: A - Includes items 1-12 B - For use on black chairs. C - For use on color chairs.					

Footrest Upper Support Assembly - T93H Series

Current Model Number	Chair Width	Right Side	Left Side
T93H A/S/C Color	14-22"	8881118241	8881118242
T93H A/C Black	14-22"	1111272	1111273
T93H A/C/S Chrome	14-22"	1111274	1111275

Legrest Support Assembly - T94H Series - Veranda Only



Legrest Support Assembly - T94H Series - Veranda Only

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A	1110338	Legrest Support Assembly, Hemi, Chrome - Right	1	1
1	A	1110339	Legrest Support Assembly, Hemi, Chrome - Left	1	1
1	A	1110336	Legrest Support Assembly, Hemi, Black - Right	1	1
1	A	1110337	Legrest Support Assembly, Hemi, Black - Left	1	1
2		1110308	Bracket, Release, Chrome	1	1
3		1013519	Washer, Nylon (5/16 x 11/16 x 1/16")	1	1
4		1014807	Screw, Hex Head (5/16-24 x 3-1/4")	1	1
5		10261X000	Nut, Acorn (5/16"-24)	1	1
6		1030948	Screw, Slotted Truss Head (5/16-24 x 1-1/2")	1	1
7		1037125	Cam, Legrest	1	1
8		1037126	Handle, Release	1	1
9		1037485	Spring, Release	1	1
10		1040060	Tip, Plastic, Black	1	1
11		1040831	Ring, Snap	1	1
12		1048085	Housing, Cam	1	1
13		1048086	Lever, Cam, Black	1	1
14		1091220	Spacer	1	1
15		1095433	Plug Button, Black (7/8")	1	1
16		1096773	Nut, Push Dome (5/16")	1	1
17		1110165	Tube, Elevating Support, Chrome - Right	1	1
17		1110166	Tube, Elevating Support, Chrome - Left	1	1
17		1110163	Tube, Support, Black - Right	1	1
17		1110164	Tube, Support, Black - Left	1	1
18		1110208	Bracket, Calf Pad Mounting, Chrome	1	1
18		1110207	Bracket, Calf Pad Mounting, Black	1	1
19		42326X001	Bar, Ratchet	1	1
20	B	1110334	Legrest Support Tube Assembly, Hemi, Chrome - Right	1	1
20	B	1110335	Legrest Support Tube Assembly, Hemi, Chrome - Left	1	1
20	B	1110332	Legrest Support Tube Assembly, Hemi, Black - Right	1	1
20	B	1110333	Legrest Support Tube Assembly, Hemi, Black - Left	1	1
21		47328X003	Bushing, Pivot (5/16 x 7/16 x 7/8")	1	1
22		47330X003	Spacer (5/16 x 1/2 x 3/8")	1	1
23		48823X008	Spring, Leaf	1	1
24		60264X001	Locknut (5/16-24)	1	2
25		04526X019	Plate, Legrest Pad	1	1

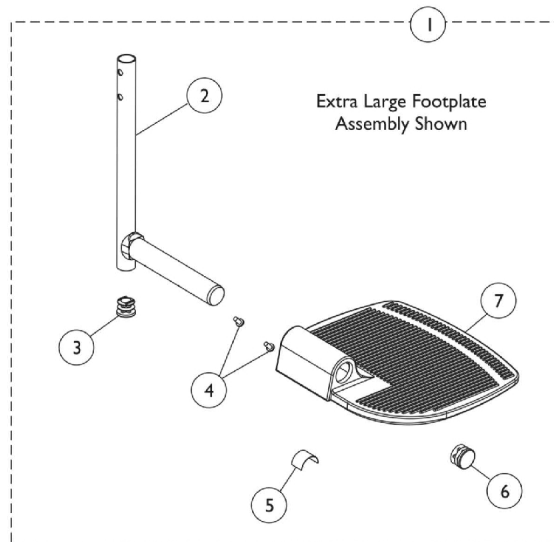
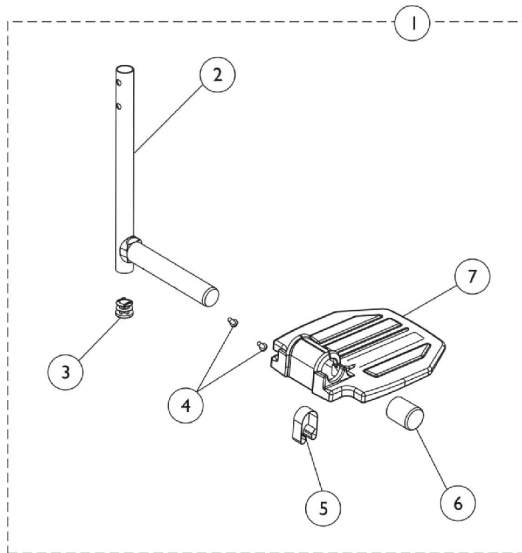
NOTE: A - Includes items 2-25.

B - Assembly includes: tip, bumper, screws, plug, spring, nuts, handle release, legrest support and bushing.

NOTE: Chrome and black finish is available. Color option is not available.

Pivot & Slide Tube w/ Footplate - T93H Series - Veranda Only

NOTE: Pivot Slide Tube and Footplate is attached to Footrest Support using the spring button or bolt thru hardware. See chart titled, "Pivot Slide Tube Attaching Hardware."



Pivot & Slide Tube w/ Footplate - T93H Series - Veranda Only

NOTE: Pivot Slide Tube and Footplate is attached to Footrest Support using the spring button or bolt thru hardware. See chart titled, "Pivot Slide Tube Attaching Hardware."

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A	See Chart	Pivot Slide Tube with Footplate	1	1
2		1111277	Pivot/Slide Tube w/ Plug Button, Footrest, Black	1	1
3		1027097	Plug Button, Black (3/4")	1	1
4		40120X001	Screw, Phillips Pan Head (#8-32 x 3/8")	1	2
5		1006981	Spring, Leaf	1	1
5	B	1036123	Spring, Leaf	1	1
6		1016346	Cap, End, Tube, Black (7/8")	1	1
6	B	1027095	Plug Button, Black (7/8")	1	1
7		1015178	Footplate, Composite, Black (6" W x 7-53/64" L)	1	1
7		44200X059	Footplate, Aluminum, Small, Black (6-3/4" W x 6" L)	1	1
7		44200X027	Footplate, Aluminum, Medium, Black (7-3/4" W x 6" L)	1	1
7	B	44200X025	Footplate, Aluminum, Extra Large, Black - Right (8" W x 8-1/2" L)	1	1
7	B	44200X026	Footplate, Aluminum, Extra Large, Black - Left (8" W x 8-1/2" L)	1	1
	C	See Chart	Pivot Slide Tube Attaching Hardware	1	1
NOTE: A - Includes items 2-7. B - For use on extra large footplate. C - Not Shown.					

Pivot & Slide Tube w/ Footplate - T93H Series - Veranda Only

NOTE: Pivot Slide Tube and Footplate is attached to Footrest Support using the spring button or bolt thru hardware. See chart titled, "Pivot Slide Tube Attaching Hardware."

Footrest Pivot Slide Tube with Footplate

Model Number	Chair Width	Footplate Style	Frame Side	Standard	2" Longer	4" Longer
T93HSA T93HA - Black	14-15"	Aluminium	Right	1110361	N/A	N/A
T93HSA T93HA - Black	14-15"	Aluminium	Left	1110362	N/A	N/A
T93HA T93HAB - Black	16-22"	Aluminium	Right	1111285	N/A	N/A
T93HA T93HAB - Black	16-22"	Aluminium	Left	1111286	N/A	N/A
T93HC T93HCB - Black	16-22"	Composite	Right	1111289	N/A	N/A
T93HC T93HCB - Black	16-22"	Composite	Left	1111290	N/A	N/A
T93HA - Black	16-22"	Extra Large	Right	1110344	N/A	N/A
T93HA - Black	16-22"	Extra Large	Left	1110345	N/A	N/A

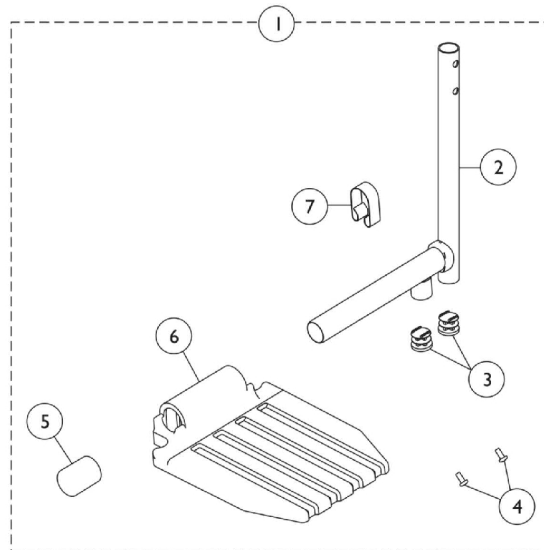
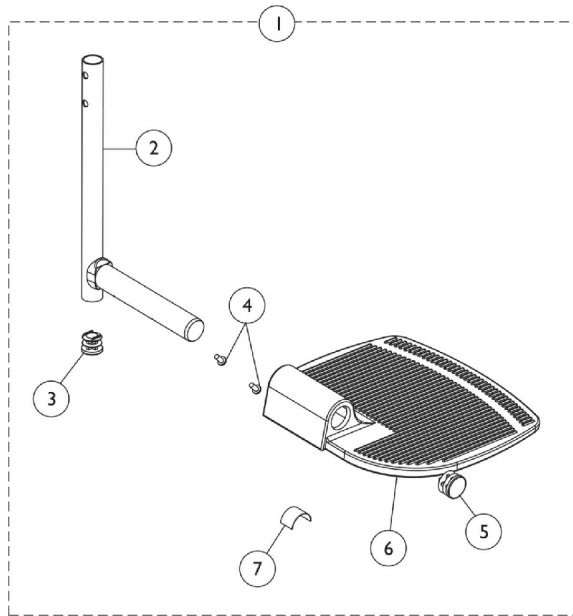
Pivot Slide Tube Attaching Hardware

Style	Part Number	Quantity per Package	Quantity Per Footrest	Quantity Per Legrest
Spring Button Hardware Kit	1121272 See Note(s) A	2	2	4
Bolt Through Hardware Kit	1101776 See Note(s) A	2	2	2
Tool Kit	1058407 See Note(s) B	1	N/A	N/A

NOTE: A - Kit includes hardware and instruction sheet.
B - Kit includes allen wrench, key, and open end wrench.

Pivot & Slide Tube w/ Footplate - T94H Series - Veranda Only

NOTE: Pivot Slide Tube and Footplate is attached to Footrest Support using the spring button or bolt thru hardware. See chart titled, "Pivot Slide Tube Attaching Hardware."



Pivot & Slide Tube w/ Footplate - T94H Series - Veranda Only

NOTE: Pivot Slide Tube and Footplate is attached to Footrest Support using the spring button or bolt thru hardware. See chart titled, "Pivot Slide Tube Attaching Hardware."

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A	See Chart	Pivot Slide Tube with Footplate	1	1
2		1110301	Tube, Pivot/Slide, Legrest, Black	1	1
2		1110300	Tube, Pivot/Slide, Legrest, Chrome	1	1
2	B	1111277	Pivot/Slide Tube w/ Plug Button, Footrest, Black	1	1
3		1027097	Plug Button, Black (3/4")	2	2
4		40120X001	Screw, Phillips Pan Head (#8-32 x 3/8")	2	2
5		1016346	Cap, End, Tube, Black (7/8")	1	1
5	B	1027095	Plug Button, Black (7/8")	1	1
6		1015178	Footplate, Composite, Black (6" W x 7-53/64" L)	1	1
6		44200X059	Footplate, Aluminum, Small, Black (6-3/4" W x 6" L)	1	1
6		44200X027	Footplate, Aluminum, Medium, Black (7-3/4" W x 6" L)	1	1
6	B	44200X025	Footplate, Aluminum, Extra Large, Black - Right (8" W x 8-1/2" L)	1	1
6	B	44200X026	Footplate, Aluminum, Extra Large, Black - Left (8" W x 8-1/2" L)	1	1
7		1006981	Spring, Leaf	1	1
7	B	1036123	Spring, Leaf	1	1
	C	See Chart	Pivot Slide Tube Attaching Hardware	1	1
NOTE: A - Includes items 2-7. B - For use on extra large footplate assembly. C - Not Shown.					

Pivot & Slide Tube w/ Footplate - T94H Series - Veranda Only

NOTE: Pivot Slide Tube and Footplate is attached to Footrest Support using the spring button or bolt thru hardware. See chart titled, "Pivot Slide Tube Attaching Hardware."

Pivot Slide Tube with Footplate

Current Model Number	Chair Width	Frame Side	Standard	2" Longer	4" Longer
T94HA/T94HAB - Black	16-22"	Right	1110315	N/A	N/A
T94HA/T94HAB - Black	16-22"	Left	1110316	N/A	N/A
T94HA/T94HAB - Chrome	16-22"	Right	1110317	N/A	N/A
T94HA/T94HAB - Chrome	16-22"	Left	1110318	N/A	N/A
T94HAB - Black	18-22"	Right	1110344	N/A	N/A
T94HAB - Black	18-22"	Left	1110345	N/A	N/A
TH94A/T94HAB - Black	16-22"	Right	1110348	N/A	N/A
TH94A/T94HAB - Black	16-22"	Left	1110349	N/A	N/A
T94HS/T94HSB - Black	14-15"	Right	1110365	N/A	N/A
T94HS/T94HSB - Black	14-15"	Left	1110366	N/A	N/A
T94HS/T94HSB - Chrome	14-15"	Right	1110367	N/A	N/A
T94HS/T94HSB - Chrome	14-15"	Left	1110368	N/A	N/A
T94HC/T94HCB - Black	16-22"	Right	1110311	N/A	N/A
T94HC/T94HCB - Black	16-22"	Left	1110312	N/A	N/A
T94HC/T94HCB - Chrome	16-22"	Right	1110313	N/A	N/A
T94HC/T94HCB - Chrome	16-22"	Left	1110314	N/A	N/A
T94HA - Black	16-22"	Right	1110348	N/A	N/A
T94HA - Black	16-22"	Left	1110349	N/A	N/A
T94HA - Chrome	16-22"	Right	1110350	N/A	N/A
T94HA - Chrome	16-22"	Left	1110351	N/A	N/A

Pivot & Slide Tube w/ Footplate - T94H Series - Veranda Only

NOTE: Pivot Slide Tube and Footplate is attached to Footrest Support using the spring button or bolt thru hardware. See chart titled, "Pivot Slide Tube Attaching Hardware."

Pivot Slide Tube Attaching Hardware

Style	Part Number	Quantity Per Package	Quantity Per Footrest	Quantity Per Legrest
Spring Button Hardware Kit	1121272 See Note(s) A	2	2	4
Bolt Through Hardware Kit	1101776 See Note(s) A	2	2	2
Tool Kit	1058407 See Note(s) B	1	N/A	N/A

NOTE: A - Kit includes hardware and instruction sheet.
B - Kit includes allen wrench, key, and open end wrench.

Seat/Chest Positioning Straps

Buckle Style	16-19" Wide Chairs	20-22" Wide Chairs
Auto	1004310	1034625



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