

Tools you will need



- ◆ 1/2" box wrench
- ◆ 10mm box wrench
- ◆ Metric Allen wrench set



What's in the box?

Force-2 Frame assembly



Hardware



Fork assembly and 2 rear wheels



Footrest and strap x 2



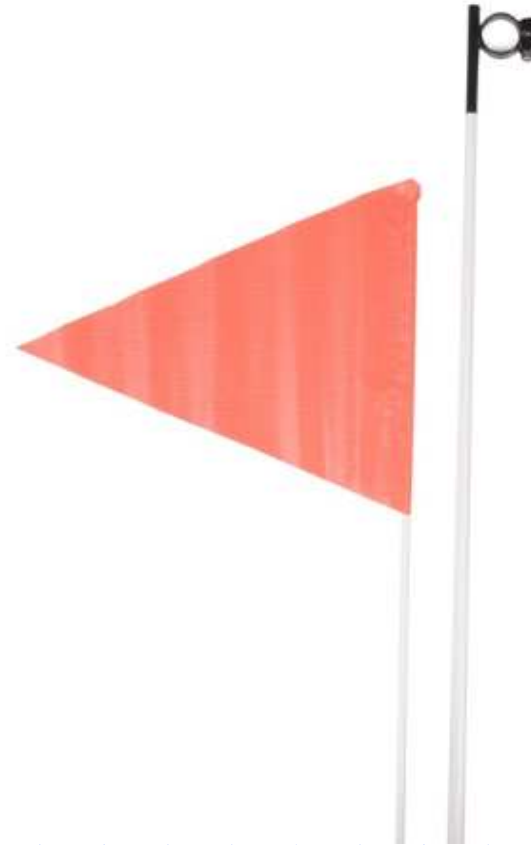
Drafting bumper



Leg guard and 2 zip-ties



Chainguard, safety flag and flag holder



Seat and back cushion



- ◆ 2" foam seat cushion and seat restraint.
- ◆ Back cushion



Step 1



- ◆ Tighten camber tube clamps before attaching rear wheels

Step 2



- ◆ Insert axle into rear wheel
- ◆ Repeat for other wheel



Step 3



- ◆ Secure each rear wheel to frame with 6 mm wrench.
- ◆ Tighten so there is no play or threads showing.



Step 4

Set frame with rear wheels attached on table with cushion to support the front frame as shown below



Step 5



- ◆ Attach plate to rubber dampener by threading bolt into dampener.



Step 6



- ◆ Place fork clamp loosely over lower part of fork.



Step 7



- ◆ Slide lower half of clamp over lower section of the front of the frame.



Step 8



- ◆ Place second clamp over the frame and the fork/frame attachment plate.



Step 9-Tighten both clamps



- ◆ Firmly tighten both upper and lower clamps.
- ◆ Make sure they are evenly tightened side-to-side.



Step 10



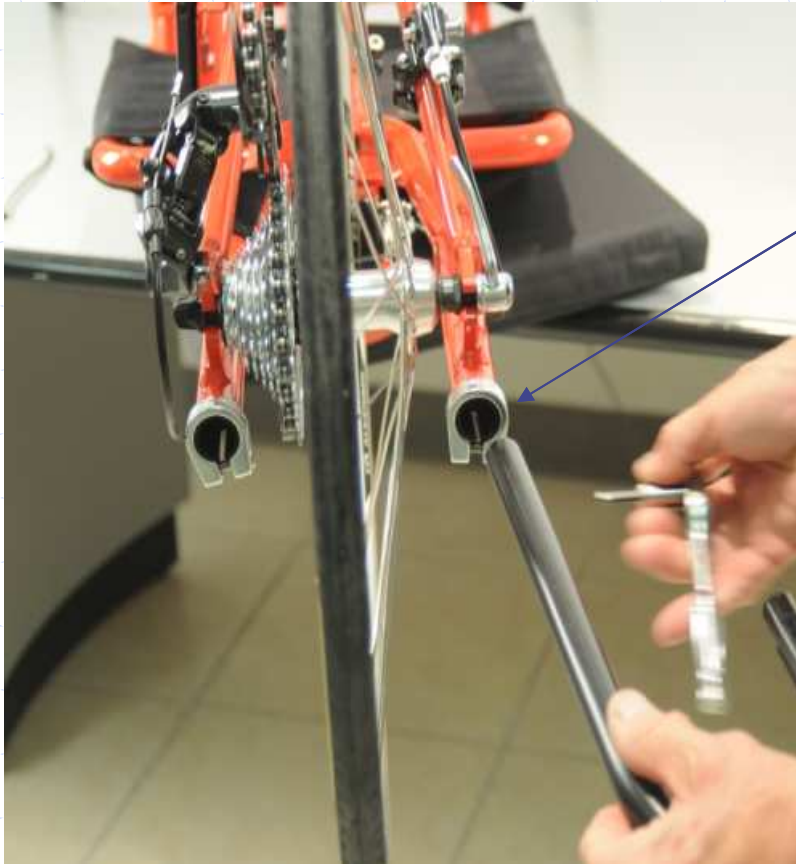
- ◆ Loosely tighten dampener bolt to hold fork in place
- ◆ Tighten again after front wheel is aligned see step 11

Step 11



- ◆ To center front wheel, with dampener bolt slightly loose, tighten set screws on side of dampener plate.
- ◆ Then tighten dampener screw.

Step 12



- ◆ Loosen footrest clamp if needed.
- ◆ Slide footrest in to end of fork.

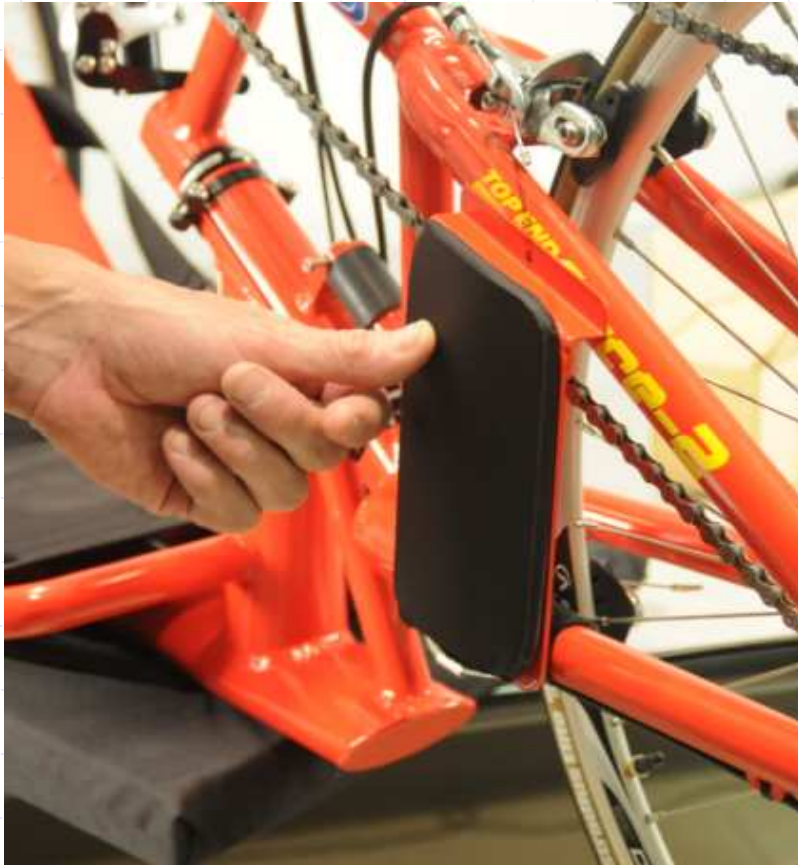


Step 13: Attach footrest strap as pictured below.



4" of hook & loop overlap is required

Step 14



- ◆ Place leg guard against frame aligned with hook and loop fastener on bottom of leg guard.

Step 15



- ◆ Secure with one zip tie
- ◆ Carefully trim zip tie with scissors

Step 16



- ◆ Remove protective backing from sticky back hook and loop fastener on back of the back cushion.

Step 17



- ◆ Align the back cushion with the back rest
- ◆ Carefully press the back cushion to the back rest so that the sticky back hook and loop fastener is in contact with back rest.

Step 18



- ◆ Place seat cushion on top of the seat upholstery as pictured left.
- ◆ The hook and loop fastener will secure the cushion to the seat upholstery.

Step 19



- ◆ The clamp-on chain guard attaches to the crank assembly
- ◆ Remove the bottom clamp with a 5mm allen wrench as shown on left

Step 20



- ◆ Place clamp around the bottom bracket and tighten screw on the right side

Step 21



- ◆ Tighten clamp assembly on left side
- ◆ Make sure it does not rub on chain

Step 22



- ◆ Remove backrest support bar from clamp on frame
- ◆ It is much easier to install the top first. (believe us)

Step 23



- ◆ Remove bolt, nut and washer
- ◆ Hold curved spacers firmly and insert into space
- ◆ You may need to widen this slightly so it fits.

Step 24



- ◆ Curved spacers and back support should look like this

Step 25



- ◆ Use small wrench to align holes
- ◆ Slide bolt through holes
- ◆ Slide washer onto bolt and thread nut to secure

Step 26:



- ◆ Tighten the top of backrest support bar to top of backrest using 5mm wrench and 10mm box wrench



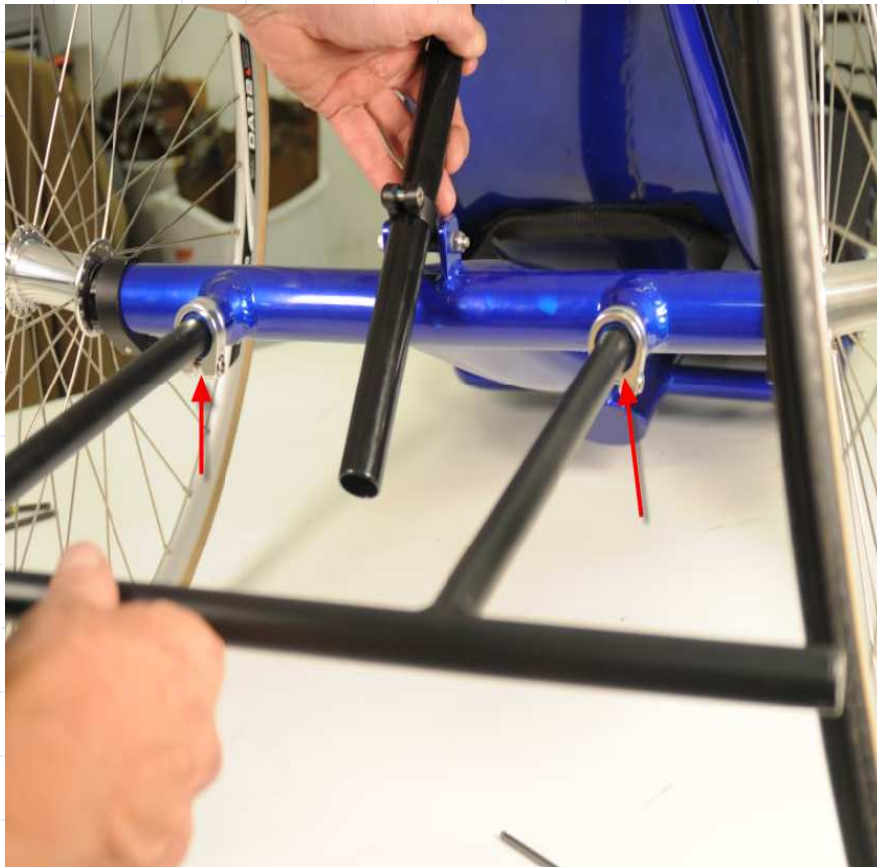
Step 27



- ◆ Slide backrest support bar through clamp located on frame.
- ◆ Tighten with 5mm allen wrench.
- ◆ Adjust back angle to comfortable position before you ride



Step 28



- ◆ Remove left drafting bumper clamp



Step 29



- ◆ Slide flag holder over bumper receiver in the place of clamp you just removed
- ◆ Slide drafting bumper into bumper receivers and tighten with 4mm wrench

Step 30



- ◆ When finished should look like this
- ◆ Insert flag

Step 31



- ◆ VERY IMPORTANT
- ◆ Tighten crank support with a Allen wrench

Step 32



- ◆ Adjust footrests to proper length
- ◆ Tighten footrests with 5mm wrench.
- ◆ Make sure it is tight enough to prevent turning.



Step 33



- ◆ Place caps over outside of rear wheel axles.
- ◆ You are done!
- ◆ **Do not ride until you have read the owner's manual, especially the operating instructions.**
- ◆ Call 1-800-532-8677 if you have any questions.

