

**9000SL
9000XT
9000XDT
9000XT Recliner**



Parts Catalog Usage Guide

The information contained in this document is subject to change without notice. This catalog contains service parts for Form No. 95-137. If you have any questions regarding this catalog, please contact one of our Customer Service Representatives.

For Customer Service Support Call:

1-800-333-6900

For Faxed In Orders Call:

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1-440-366-0709

For Technical Service Call:

1-800-832-4707

Literature Can Be Found at:

www.invacare.com or

1-800-828-6272

SYMBOL DEFINITION

Throughout this catalog you will notice letters to draw your attention to specific footnotes which are located at the bottom of the page or below specified charts.

Examples:

A,B,C etc. = Special Comments

NOTE: = General information pertaining to that specific page

NLA = No Longer Available

HARDWARE MEASUREMENTS

The measurements for the hardware will be listed as follows:

Screws, Bolts Diameter X Thread Count/Pitch X Length

Washers Inside Diameter X Outside Diameter X Thickness

Spacers Inside Diameter X Outside Diameter X Length

For your convenience, we have supplied an area for you to list your Invacare Representatives.

Name	Phone Numbers

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Frame Finishes, Upholstery Colors, Decals, Literature and Packaging

Frame Finishes

Color Number	Color	Touch-Up Paint Part Number	Chair Style
08P	Deep Purple	1031456	XT, SL
15P	Chrome	N/A	SL, XT, XDT, Recliner
17P	Cobalt Blue	1046319	XT, XDT, Recliner
24P	Wet Black	1031450	SL, XT, XDT, Recliner
61P	Electric Red	1046321	XT, XDT, Recliner
71P	Silver Vein	N/A	SL, XT, XDT, Recliner
105P	Midnight Blue	N/A	XT

Upholstery Color Options - Nylon & Sail Cloth

Chair Style	Color Number	Description
9000SL, 9000XT, 9000XDT, 9000XT Recliner	U240	Nylon - Black
9000XT, 9000XDT, 9000XT Recliner	U245	Sail Cloth - Black

Upholstery Color Options - Vinyl

Chair Style	Color Number	Description
9000SL, 9000XT, 9000XDT, 9000XT Recliner	U67	Black
9000XT Recliner	U75	Dove Grey
9000XT, 9000XDT	U85	Dark Blue
9000XT Recliner	U86	Ruby Red
9000XT, 9000XDT, 9000XT Recliner	U88	Camel
9000XT Recliner	U550	Midnight Blue

Frame Finishes, Upholstery Colors, Decals, Literature and Packaging

Decals

Chair Style	Part Number	Quantity
9000SL	1101535	1
9000XT & 9000XT Recliner	1101536	1
9000XDT	1101537	1

Literature

Part Number	Description
1056953	9000 Series Owner's Manual
1052754-NLA	Instruction Sheet, Patient Operated Wheel Lock
1122146	Instruction Sheet, 9662L Folding Seat

Frame Finishes, Upholstery Colors, Decals, Literature and Packaging

Packaging

Chair Style	Part Number	Quantity Per Assembly
9000SL - Adult w/15-17" Back Height - Hemi w/15-17" Back Height - Hemi w/17-19" Back Height	1112314	1
9000SL -Adult w/17-19" Back Height	1112315	1
9000XDT w/16-18" Seat Depth	1120099	1
9000XDT w/19-20" Seat Depth or Tall models	1059358	1
9000XT	1112314	1
9000XT Recliner	1076848	1

Frames without Hardware

9000SL

Chair Style	Frame Side	Chrome	Flat Black - 34P	Color
Adult/Hemi Before 7/12/99	Right	1056598	1066267	8881066269 See Note(s) A
	Left	1056599-NLA	1066268	8881066270 See Note(s) A
Adult/Hemi After 7/11/99	Right	1091096	1091098	8881091100 See Note(s) A
	Left	1091097	1091099	8881091101 See Note(s) A
Adjustable Angle Back	Right	1063910 See Note(s) B	1064774 See Note(s) B	8881063917 See Note(s) B, A
	Left	1063911 See Note(s) B	1064775 See Note(s) B	8881063918 See Note(s) B, A

NOTE: A - Specify frame color when ordering, see category titled, "Frame Finishes, Upholstery Colors, Decals and Packaging."
 B - Adjustable angle back frame is only available with adjustable height conventional style arms. Adjustable angle back frames are the same regardless of the chair's seat-to-floor height. All frames include caster headtube and bearings.

NOTE: When ordering frames for chairs built before 10/3/97, both left and right side frames must be ordered due to a style change.

9000XT

Chair Style	Frame Side	Chrome	Flat Black - 34P	Color
Adult/Hemi/ Super Hemi	Right	1056981	1056977	8881056979 See Note(s) A
	Left	1056982	1056978	8881056980 See Note(s) A
Adult/Hemi/ Super Hemi with Optional Headtube	Right	1091106	1091108	8881091070 See Note(s) A
	Left	1091107	1091109	8881091071 See Note(s) A
Super Low 16-17" Deep	Right	1063167	1063163	8881063165 See Note(s) A
	Left	1063168	1063164	8881063166 See Note(s) A
Super Low 18" Deep	Right	1079219	1079221	8881079223 See Note(s) A
	Left	1079220	1079222	8881079224 See Note(s) A
Adjustable Angle Back	Right	1063910	1064774	8881063917 See Note(s) A
	Left	1063911	1064775	8881063918 See Note(s) A

NOTE: A - Specify frame color when ordering, see category titled, "Frame Finishes, Upholstery Colors, Decals and Packaging."

NOTE: When ordering frames for chairs built before 10/3/97, both left and right side frames must be ordered due to a style change.

Frames without Hardware

9000XT Recliner

Chair Style	Frame Side	Chrome	Flat Black - 34P	Color
With Out Lift Kit	Right	1072058	1072054	8881072056 See Note(s) A
	Left	1072059	1072055	8881072057 See Note(s) A
With Lift Kit	Right	1074637	1074633	8881074635 See Note(s) A
	Left	1074638	1074634	8881074636 See Note(s) A

NOTE: A - Specify frame color when ordering, see category titled, "Frame Finishes, Upholstery Colors, Decals and Packaging."

NOTE: When ordering frames for chairs built before 10/3/97, both left and right side frames must be ordered due to a style change.

9000XDT

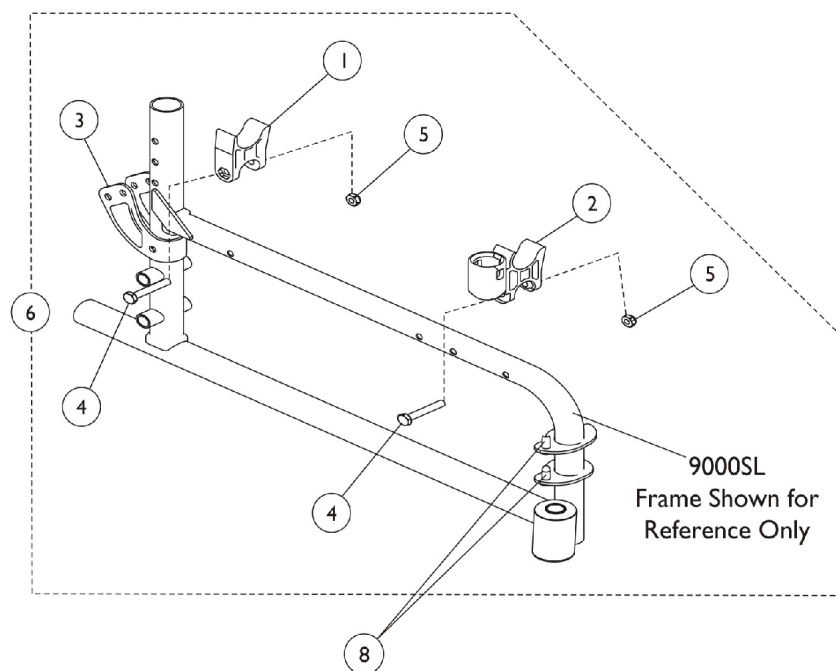
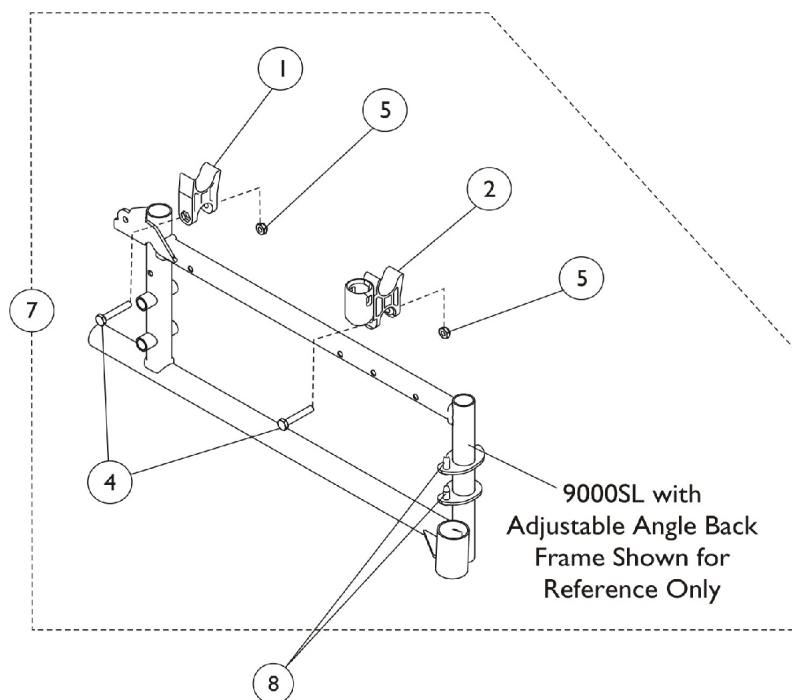
Chair Style	Frame Side	Chrome	Flat Black - 34P	Color
Adult/Hemi 16-18" Deep	Right	1074886	1074888	8881074890 See Note(s) A
	Left	1074887	1074889	8881074891 See Note(s) A
Adult/Hemi 19-20" Deep	Right	1074892	1074894	8881074896 See Note(s) A
	Left	1074893	1074895	8881074897 See Note(s) A
Tall 16-18" Deep	Right	1074898	1074900	8881074902 See Note(s) A
	Left	1074899	1074901	8881074903 See Note(s) A
Tall 19-20" Deep	Right	1074904	1074906	8881074908 See Note(s) A
	Left	1074905	1074907	8881074909 See Note(s) A

NOTE: A - Specify frame color when ordering, see category titled, "Frame Finishes, Upholstery Colors, Decals and Packaging."

NOTE: When ordering frames for chairs built before 10/3/97, both left and right side frames must be ordered due to a style change.

NOTE: When ordering replacement frames for a previous special frame modification, please contact an Invacare Parts Specialist at 1-800-333-6900 extension 3722.

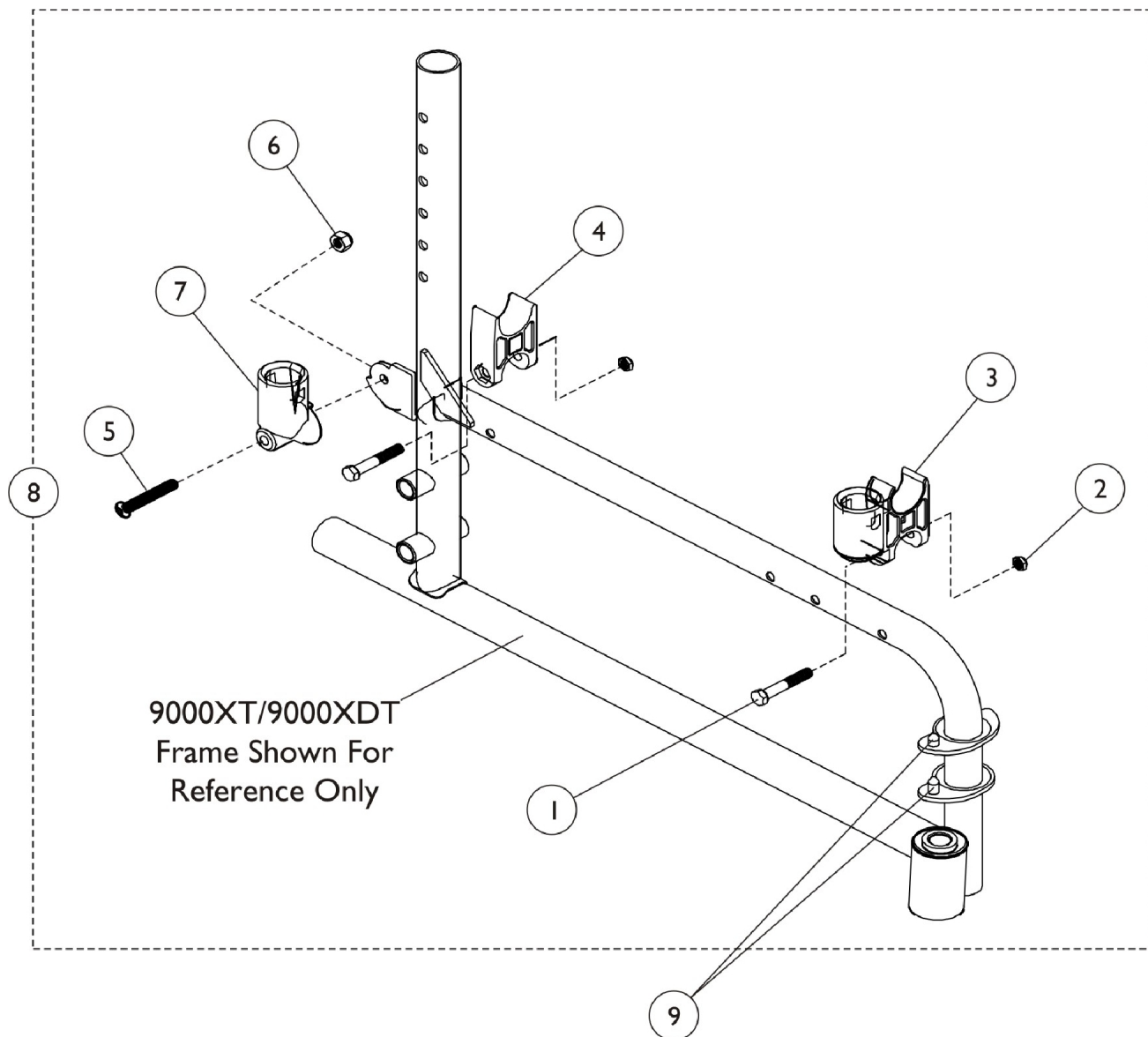
Frame Hardware - 9000SL



Frame Hardware - 9000SL

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	G	1107805	H-Block	1	1
2		1109938	H-Block with Socket Cup	1	1
3	F	1056110	Bracket, Armrest, Chrome	1	1
3	F	1066261	Bracket, Armrest, Black	1	1
4		16720X004	Screw, Hex Head (1/4-20 x 1-1/2")	1	2
5		60275X000	Locknut (1/4-20)	1	2
6	A	1091104	Kit, Frame Hardware, Chrome	1	1
6	A	1091105	Kit, Frame Hardware, Black	1	1
7	B	1121091	Kit, Frame Hardware	1	1
8		1096781	Hardware Kit, Hinge Replacement	4	1
			Wrench, Allen (3/32")	1	1
			Cap, Threaded	1	4
			Washer, Locking Split (#10)	1	4
			Screw, Regulator (8-32 x 3/8")	1	4
	C,D	1058139	Kit, Armrest Hardware	1	1
			Cup, Socket Pivot	1	1
			Screw, Hex Head (1/4-20 x 1-3/8")	1	1
			Locknut (1/4-20)	1	1
	C,E	1091072	Hardware, Armrest	1	1
			Spacer, Coved (1/4 x 3/4 x 11/32")	1	4
			Screw, Socket Button Head (1/4-20 x 1-7/16")	1	2
			Screw, Hex Head (1/4-20 x 1-1/2")	1	4
			Locknut (1/4-20)	1	6
NOTE: A - Includes items 1-5. B - To be used on 9000SL with Adjustable Angle Back. Includes items 1, 2, 4 and 5. C - Not Shown D - To be used on Conventional Style Arms. E - To be used on Space Saver Arms. F - For attaching hardware, see category titled, "Back Canes and Hardware." G - Due to design change, H-Blocks should be ordered in pairs for chairs built before 6/1/02.					

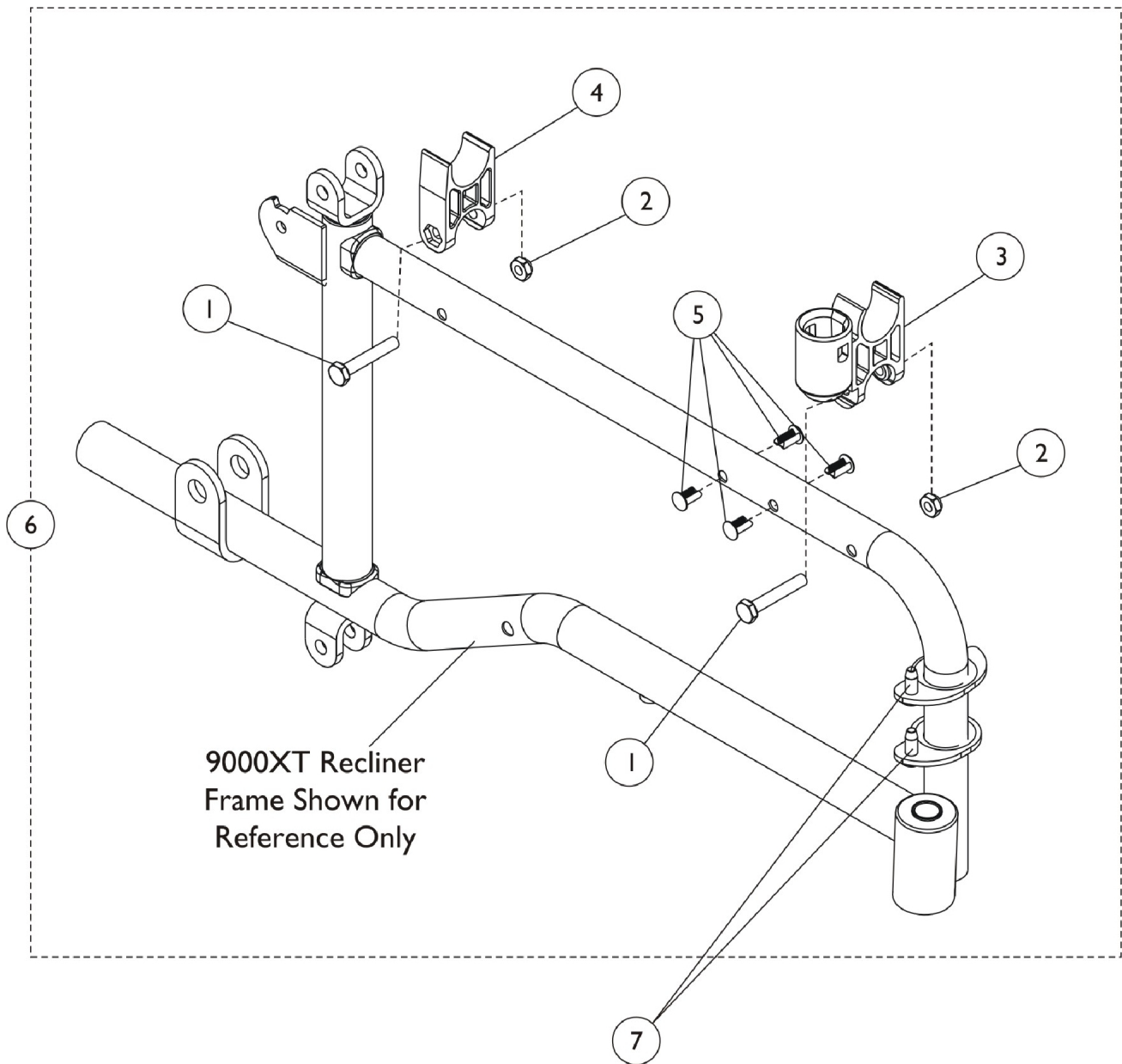
Frame Hardware - 9000XT & 9000XDT



Frame Hardware - 9000XT & 9000XDT

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A	16720X004	Screw, Hex Head (1/4-20 x 1-1/2")	1	2
2		60275X000	Locknut (1/4-20)	1	2
3		1109938	H-Block with Socket Cup	1	1
4		1107805	H-Block	1	1
5		1019590	Screw, Socket Button Head (1/4-20 x 1-5/8")	1	1
6		1008882	Locknut (1/4-20)	1	1
7		1056406	Cup, Socket Pivot	1	1
8		1057222	Kit, Frame Hardware, Black	1	1
9		1096781	Hardware Kit, Hinge Replacement	1	1
			Wrench, Allen (3/32")	1	1
			Cap, Threaded	1	4
			Washer, Locking Split (#10)	1	4
			Screw, Regulator (8-32 x 3/8")	1	4
		B	1058139	Kit, Armrest Hardware	1
			Cup, Socket Pivot	1	1
			Screw, Hex Head (1/4-20 x 1-3/8")	1	1
			Locknut (1/4-20)	1	1
NOTE: A - Includes items 1-7. B - Not Shown					

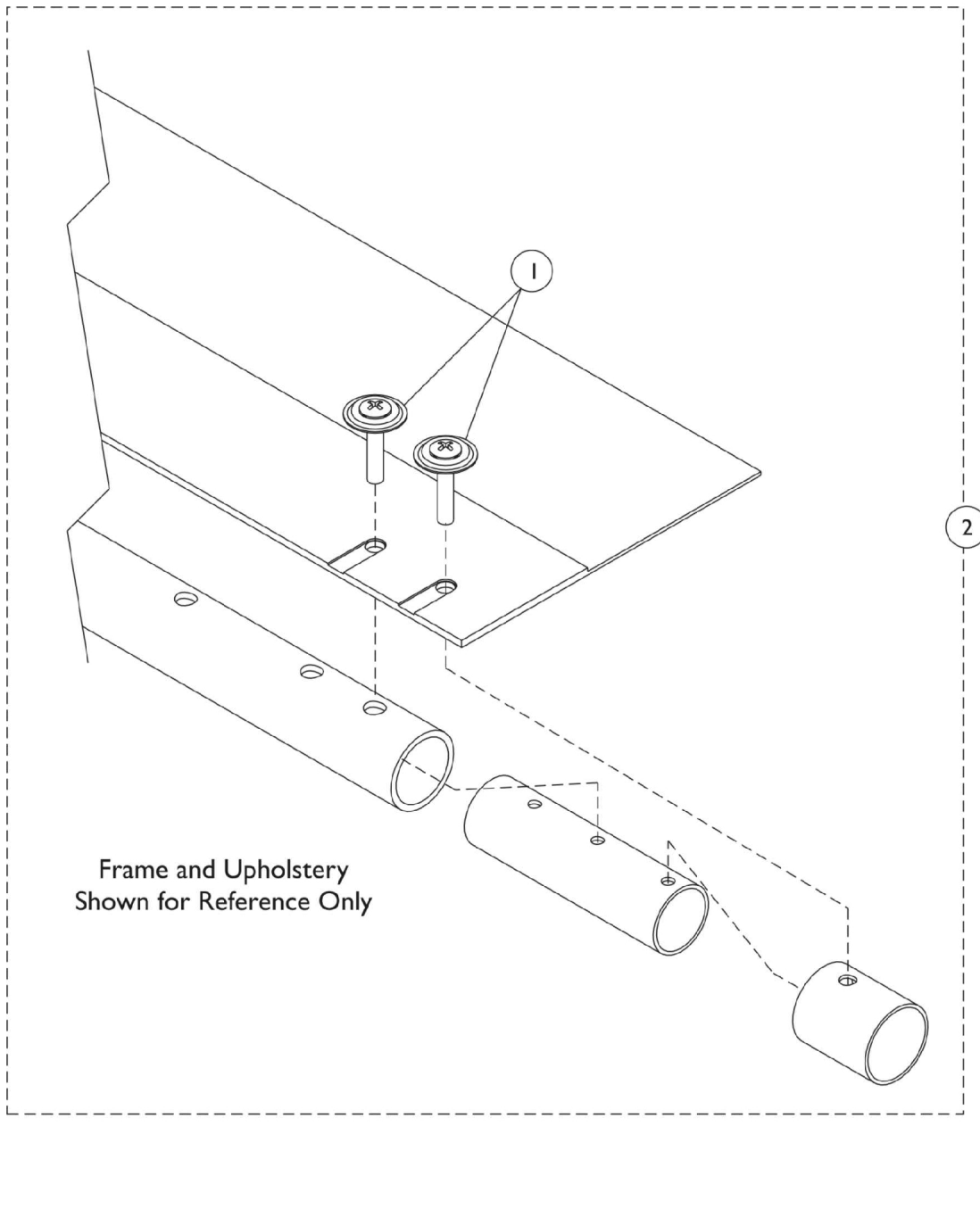
Frame Hardware - 9000XT Recliner



Frame Hardware - 9000XT Recliner

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A	16720X004	Screw, Hex Head (1/4-20 x 1-1/2")	1	2
2		60275X000	Locknut (1/4-20)	1	2
3		1109938	H-Block with Socket Cup	1	1
4		1107805	H-Block	1	1
5		1023450	Rivet, Ratchet	1	4
6		1074659	Kit, Frame Hardware	1	1
7		1096781	Hardware Kit, Hinge Replacement	4	1
			Wrench, Allen (3/32")	1	1
			Cap, Threaded	1	4
			Washer, Locking Split (#10)	1	4
	B	1058139	Screw, Regulator (8-32 x 3/8")	1	4
			Kit, Armrest Hardware	1	1
			Cup, Socket Pivot	1	1
			Screw, Hex Head (1/4-20 x 1-3/8")	1	1
			Locknut (1/4-20)	1	1
NOTE: A - Includes items 1-5. B - Not Shown					

Seat Extension Kits



Seat Extension Kits

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1		1041541	Package, Screw Phillips Csunk Oval Head w/ Washer (#10-16 x 7/8")	1	4
2		See Chart	Seat Extension Kits - 9000SL	1	1
2		See Chart	Seat Extension Kits - 9000XT	1	1
2		See Chart	Seat Extension Kits - 9000XT Recliner	1	1
2		See Chart	Seat Extension Kits - 9000XDT	1	1
3		1029501	Plug Button, Black (1")	1	2

9000 SL

Chair Style	Part Number	Description
For chairs built between 11/4/96 - 6/16/02	1038539	Seat Extension Kit (2")
For chairs built after 6/17/02	1112794	Seat Extension Kit (2")

NOTE: Standard crossbrace seat depth is 16 inches. Seat depths of 17" and 18" are achieved by the Seat Extension tubes.

9000 XT

Chair Size	Part Number	Description
14" Wide x 17" Deep	1035970	Seat Extension Kit (1")
14" Wide x 18" Deep	1035971	Seat Extension Kit (2")
15" Wide x 17" Deep	1035970	Seat Extension Kit (1")
15" Wide x 18" Deep	1035971	Seat Extension Kit (2")
16" Wide x 17" Deep	1035970	Seat Extension Kit (1")
16" Wide x 18" Deep	1035971	Seat Extension Kit (2")
17" Wide x 17" Deep	1035970	Seat Extension Kit (1")
17" Wide x 18" Deep	1035971	Seat Extension Kit (2")
18" Wide x 17" Deep	1035970	Seat Extension Kit (1")
18" Wide x 18" Deep	1035971	Seat Extension Kit (2")
19" Wide x 17" Deep	1038538 See Note(s) A	Seat Extension Kit (1")
19" Wide x 17" Deep	1118272 See Note(s) B	Seat Extension Kit (1")
19" Wide x 18" Deep	1038539 See Note(s) A	Seat Extension Kit (2")
19" Wide x 18" Deep	1112794 See Note(s) B	Seat Extension Kit (2")
20" Wide x 17" Deep	1038538 See Note(s) A	Seat Extension Kit (1")

Seat Extension Kits

9000 XT

Chair Size	Part Number	Description
20" Wide x 17" Deep	1118272 See Note(s) B	Seat Extension Kit (1")
20" Wide x 18" Deep	1038539 See Note(s) A	Seat Extension Kit (2")
20" Wide x 18" Deep	1112794 See Note(s) B	Seat Extension Kit (2")
22" Wide x 17" Deep	1038538 See Note(s) A	Seat Extension Kit (1")
22" Wide x 17" Deep	1118272 See Note(s) B	Seat Extension Kit (1")
22" Wide x 18" Deep	1038539 See Note(s) A	Seat Extension Kit (2")
22" Wide x 18" Deep	1112794 See Note(s) B	Seat Extension Kit (2")

NOTE: A - To be used on chairs manufactured before 8/6/04.

B - To be used on chairs manufactured after 8/5/04.

NOTE: Standard crossbrace seat depth is 16 inches. Seat depths of 17" and 18" are achieved by the Seat Extension tubes.

Seat Extension Kits

9000XT Recliner

Chair Style	Depth Size	Part Number	Description
For chairs built between 2/2/98 - 8/6/04	17" Deep	1038538	Seat Extension Kit (1")
For chairs built between 2/2/98 - 8/6/04	18" Deep	1038539	Seat Extension Kit (2")
For chairs built after 8/5/04	17" Deep	1118272	Seat Extension Kit (1")
For chairs built after 8/5/04	18" Deep	1112794	Seat Extension Kit (2")
w/Lift Package	17" Deep	1118272	Seat Extension Kit (1")
w/Lift Package	18" Deep	1112794	Seat Extension Kit (2")

NOTE: Standard crossbrace seat depth is 16 inches. Seat depths of 17" and 18" are achieved by the Seat Extension tubes.

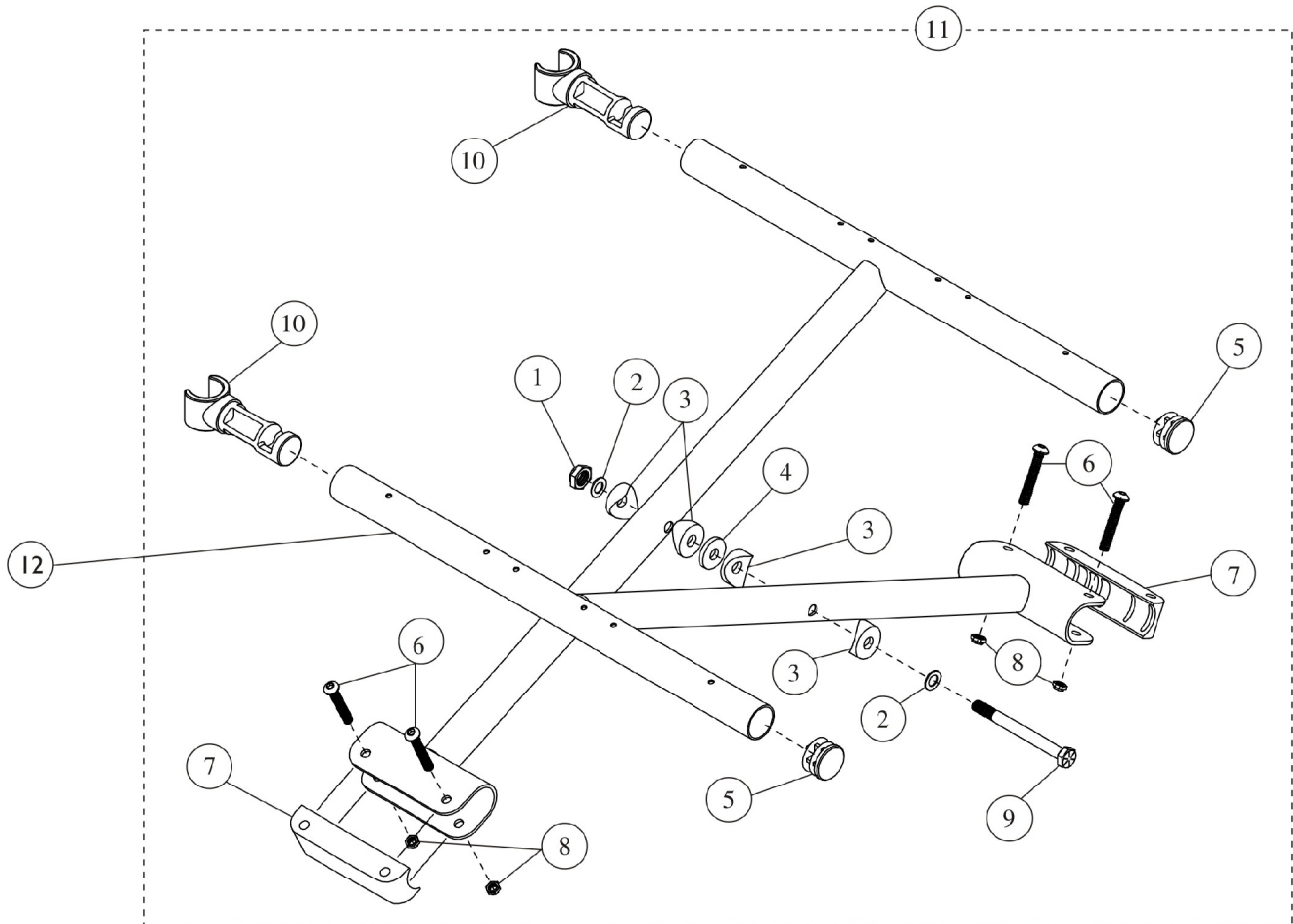
9000XDT

Depth Size	Part Number	Description
17" Deep or 19" Deep	1123889	Seat Extension Kit (1")
18" Deep or 20" Deep	1123890	Seat Extension Kit (2")

NOTE: Standard crossbrace seat depth is 16 inches. Seat depths of 17" and 18" are achieved by the Seat Extension tubes.

Crossbrace and Crossbrace Hardware

9000SL - Before 7/12/99

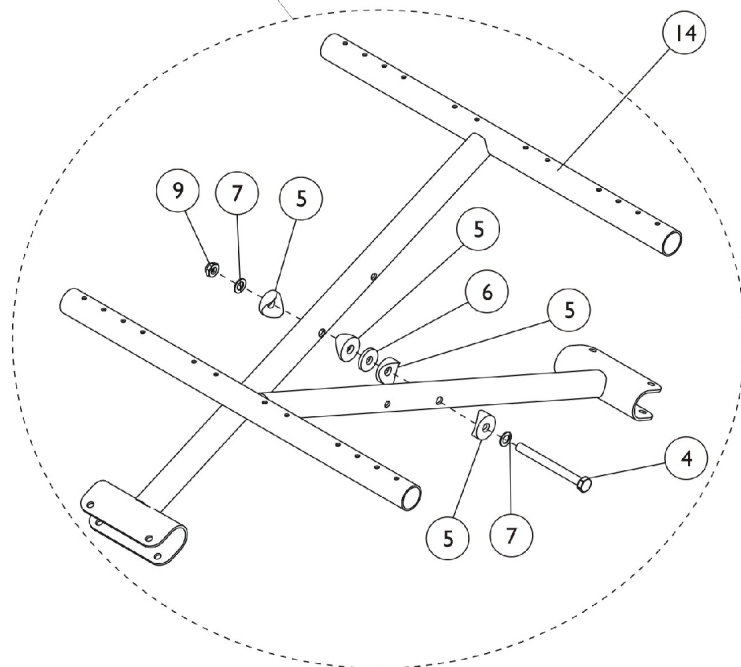
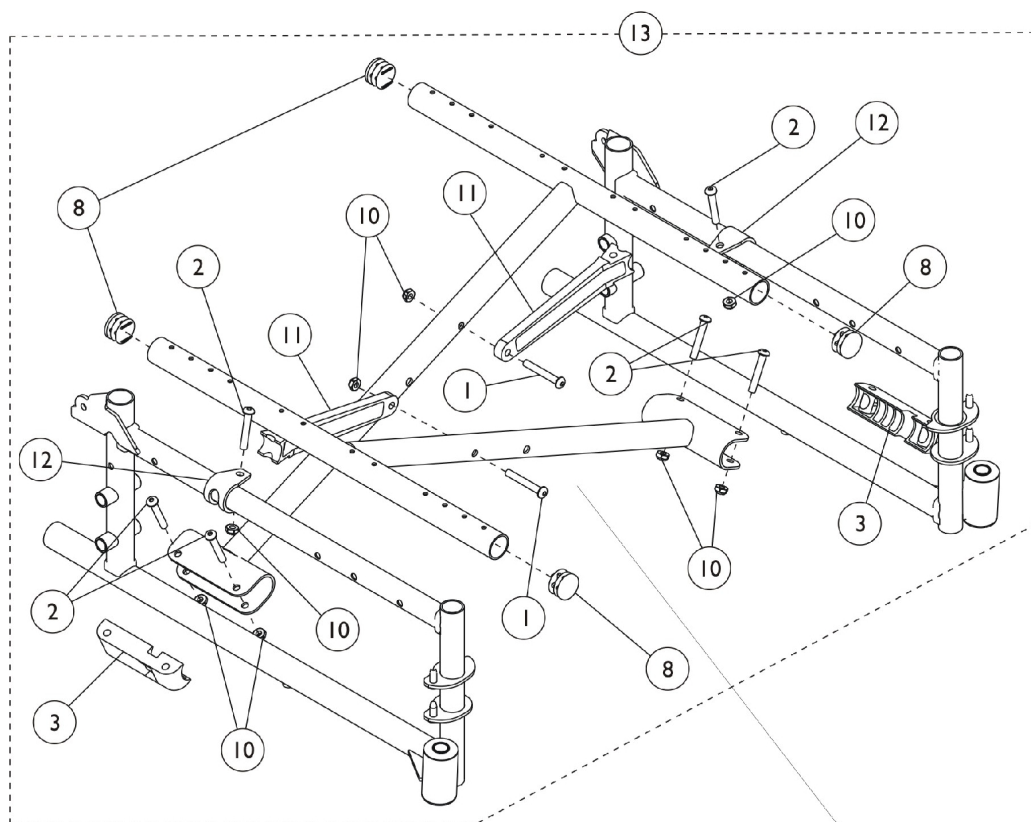


Crossbrace and Crossbrace Hardware

9000SL - Before 7/12/99

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1		60264X001	Locknut (5/16-24)	1	1
2		1016652	Washer (5/16 x 9/16 x 1/32")	1	2
3		1016263	Spacer, Coved (3/4 x 1 x 1/2")	1	4
4		1016301	Washer, Nylon (5/16 x 7/8 x 1/8")	1	1
5		1029501	Plug Button, Black (1")	1	2
6		1008495	Screw, Socket Button Head (1/4-20 x 1-1/2")	1	4
7		1012172	Clamp, Saddle	1	2
8		60275X000	Locknut (1/4-20)	1	4
9		1016261	Screw, Hex Head (5/16-24 x 3-1/4")	1	1
10		1055419-NLA	Guide, Seat	1	2
11	A	1054887-NLA	Kit, Crossbrace Hardware	2	1
12		1090818-NLA	Crossbrace w/o Hardware, Black - Right/ Left (16" W)	1	1
12		1090820	Crossbrace w/o Hardware, Black - Right/ Left (18" W)	1	1
12		1090822	Crossbrace w/o Hardware, Black - Right/ Left (20" W)	1	1
	B	1019027	Kit, Extension, Seat (2")	1	1
NOTE: A - Includes items 1-10. B - Not Shown.					
NOTE: Chairs that are 18" deep use a 2" seat extension kit. See category titled, "Seat Extension Kit."					

Crossbraces and Crossbrace Hardware



Crossbraces and Crossbrace Hardware

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1		1001762	Screw, Socket Button Head (1/4-20 x 1-3/4")	1	2
2		1008495	Screw, Socket Button Head (1/4-20 x 1-1/2")	1	4
3		1012172	Clamp, Saddle	1	2
4		1016261	Screw, Hex Head (5/16-24 x 3-1/4")	1	1
5		1016263	Spacer, Coved (3/4 x 1 x 1/2")	1	4
6		1016301	Washer, Nylon (5/16 x 7/8 x 1/8")	1	1
7		1016652	Washer (5/16 x 9/16 x 1/32")	1	2
8		1029501	Plug Button, Black (1")	1	4
9		60264X001	Locknut (5/16-24)	1	1
10		60275X000	Locknut (1/4-20)	1	8
11	A	1046501	Link, Pivot, Black (14 - 15" W)	1	2
11	B	1110000	Link, Pivot, Black (14 - 15" W)	1	2
11	A	1012173	Link, Pivot, Black (16 - 18" W)	1	2
11	B	1110001	Link, Pivot, Black (16 - 18" W)	1	2
11		1046503	Link, Pivot, Black (19" W)	1	2
11	A	1018238	Link, Pivot, Black (20 - 22" W)	1	2
11	B	1110002	Link, Pivot, Black (20 - 22" W)	1	2
12		1012180	Bracket, Pivot, Black	1	2
13	A,C	1046925	Hardware, Crossbrace (14 - 15" W)	1	2
13	B,C,D	1110085	Hardware, Crossbrace, Hemi (14 - 15" W)	1	2
13	A,C	1034077	Hardware, Crossbrace (16 - 18" W)	1	2
13	B,C,D	1110086	Hardware, Crossbrace, Hemi (16 - 18" W)	1	2
13	C	1120639	Hardware, Crossbrace (19" W)	1	2
13	A,C	1034078	Hardware, Crossbrace (20 - 22" W)	1	2
13	B,C,D	1110087	Hardware, Crossbrace, Hemi (20 - 22" W)	1	2
14		See Chart	Crossbraces - 9000SL	1	1
14		See Chart	Crossbraces - 9000XDT	1	1
14		See Chart	Crossbraces - 9000XT	1	1
14		See Chart	Crossbraces - 9000XT Recliner	1	1

NOTE: A - For use on chairs manufactured 4/1/03 thru 1/23/05 with two piece Pivot Link and Pivot Bracket design
 B - For use on chairs manufactured before 4/1/03 and after 1/23/05 with one piece Pivot Link design.
 C - Includes items 1-12.
 D - Does not include item 12; is not needed for the assembly.

NOTE: Crossbrace Hardware Kit contains enough hardware for complete crossbrace.

9000SL

Chair Size	Part Number
16" Wide X 16" Deep 16" Wide x 18" Deep	1109960
18" Wide X 16" Deep 18" Wide X 18" Deep	1109961

Crossbraces and Crossbrace Hardware

9000SL

Chair Size	Part Number
20" Wide X 16" Deep 20" Wide X 18" Deep 20" Wide X 20" Deep	1109962
NOTE: Due to style change, an 18" deep chair manufactured before 6/17/02 will require a new seat extension. See category titled, "Seat Extension Kits."	

9000 XT

Chair Size	Part Number
14" Wide X 16" Deep 14" Wide X 17" Deep 14" Wide X 18" Deep	1123881
15" Wide X 16" Deep 15" Wide X 17" Deep 15" Wide X 18" Deep	1046110
16" Wide X 16" Deep 16" Wide X 17" Deep 16" Wide X 18" Deep	1123882
17" Wide X 16" Deep 17" Wide X 17" Deep 17" Wide X 18" Deep	1123883
18" Wide X 16" Deep 18" Wide X 17" Deep 18" Wide X 18" Deep	1123884
19" Wide X 16" Deep 19" Wide X 17" Deep 19" Wide X 18" Deep	1122090
20" Wide X 16" Deep 20" Wide X 17" Deep 20" Wide X 18" Deep	1109962
22" Wide X 16" Deep 22" Wide X 17" Deep 22" Wide X 18" Deep	1109963
NOTE: Due to style change, a 19-20" wide and a 17-18" deep chair manufactured before 8/6/04 will require a new seat extension. See category titled, "Seat Extension Kits."	

Crossbraces and Crossbrace Hardware

9000XT Recliner

Chair Size	Part Number
14" Wide X 16" Deep 14" Wide X 17" Deep 14" Wide X 18" Deep	1109959
16" Wide X 16" Deep 16" Wide X 17" Deep 16" Wide X 18" Deep	1109960
18" Wide X 16" Deep 18" Wide X 17" Deep 18" Wide X 18" Deep	1109961
19" Wide X 16" Deep 19" Wide X 17" Deep 19" Wide X 18" Deep	1122090
20" Wide X 16" Deep 20" Wide X 17" Deep 20" Wide X 18" Deep	1109962
22" Wide X 16" Deep 22" Wide X 17" Deep 22" Wide X 18" Deep	1109963
NOTE: Due to style change, a 17-18" deep chair manufactured before 8/6/04 will require a new seat extension. See category titled, "Seat Extension Kits."	

9000 XDT

Chair Size	Part Number
16" Wide x 16" Deep 16" Wide x 17" Deep 16" Wide x 18" Deep	1120628
16" Wide x 19" Deep 16" Wide x 20" Deep	1120627
17" Wide x 16" Deep 17" Wide x 17" Deep 17" Wide x 18" Deep	1120630
17" Wide x 19" Deep 17" Wide x 20" Deep	1120629
18" Wide x 16" Deep 18" Wide x 17" Deep 18" Wide x 18" Deep	1120632
18" Wide x 19" Deep 18" Wide x 20" Deep	1120631
19" Wide x 16" Deep 19" Wide x 17" Deep 19" Wide x 18" Deep	1120633
19" Wide x 19" Deep 19" Wide x 20" Deep	1120634

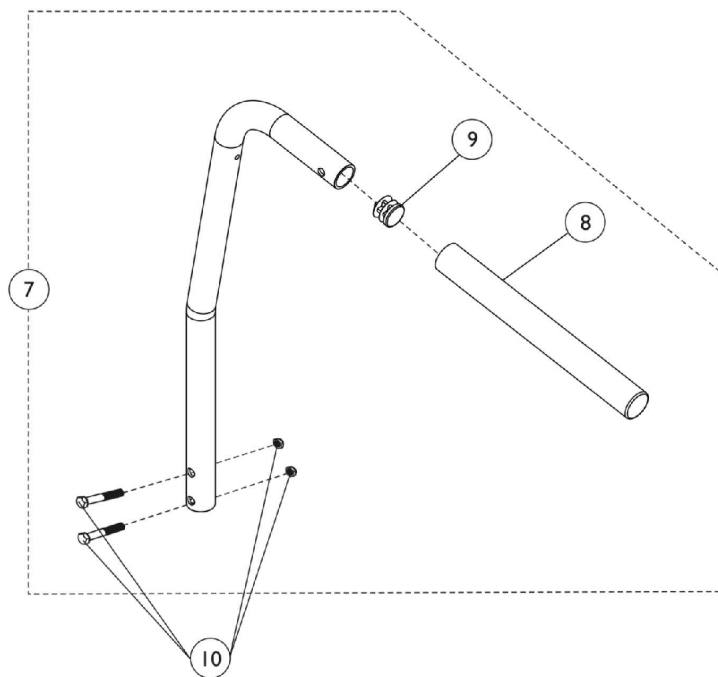
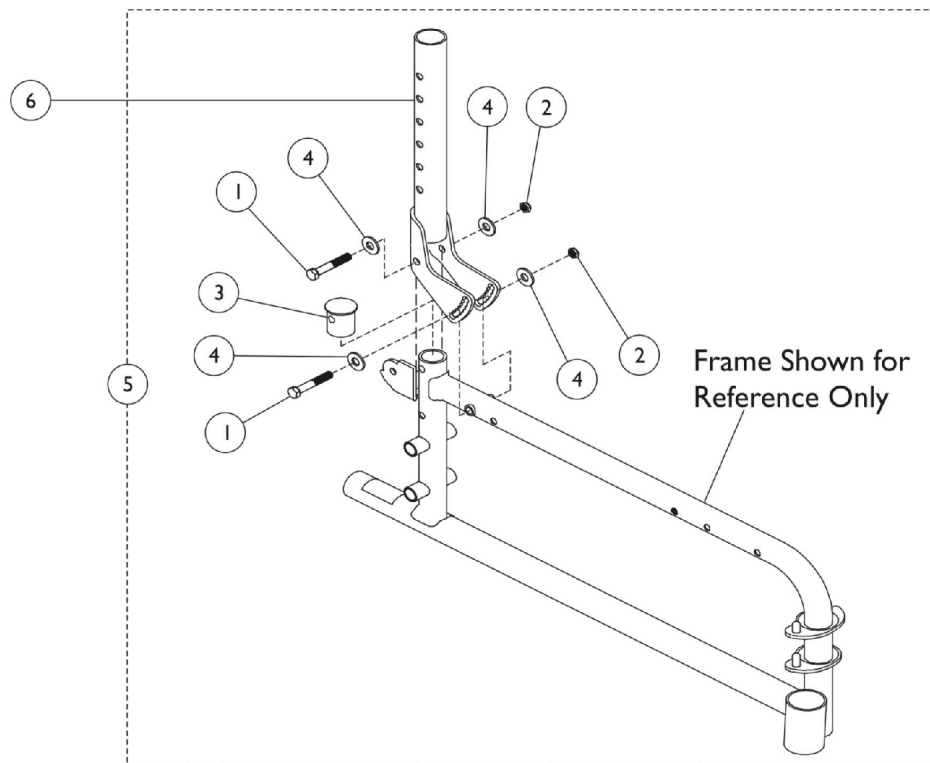
Crossbraces and Crossbrace Hardware

9000 XDT

Chair Size	Part Number
20" Wide x 16" Deep 20" Wide x 17" Deep 20" Wide x 18" Deep	1120635
20" Wide x 19" Deep 20" Wide x 20" Deep	1120636
22" Wide x 16" Deep 22" Wide x 17" Deep 22" Wide x 18" Deep	1120638
22" Wide x 19" Deep 22" Wide x 20" Deep	1120637

Standard Back Canes with Grip

9000SL with Adjustable Angle Back Option, 9000XT or 9000XDT



Standard Back Canes with Grip

9000SL with Adjustable Angle Back Option, 9000XT or 9000XDT

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1		1013046	Screw, Hex Head (1/4-20 x 1-3/4")	1	4
2		60275X000	Locknut (1/4-20)	1	6
3		1063137	Plug, End	1	2
4		16348X009	Washer, Steel (3/16 x 9/16 x 1/16")	1	8
5	A	1063912	Hardware, Adjustable Angle	1	1
6		1063913	Bracket, Adjustable Angle Back Tube, Chrome	1	1
6	E,F	8881063914	Bracket, Adjustable Angle Back Tube, Color	1	1
6	E,G	8881142648	Bracket, Adjustable Angle Back Tube, Color	1	1
6		1064771	Bracket, Adjustable Angle Back Tube, Black	1	1
7		See Chart	Standard Back Canes with Grip - 9000SL with Adjustable Angle Back Option or 9000XT	1	1
7		See Chart	Standard Back Canes with Grip and Hardware-9000XDT	1	1
8		1006229	Grip, Foam (8")	1	1
9	B	1027097	Plug Button, Black (3/4")	1	1
9	C	1027095	Plug Button, Black (7/8")	1	1
10	D	1142608	Hardware, Rear Cane Mounting	1	1
			Screw, Socket Button Head (1/4-20 x 1-1/4")	1	4
			Spacer (.125 x .375 x .257)	1	4
			Locknut (1/4-20)	1	4

NOTE: A - Includes items 1-4.
 B - To be used on 9000SL with Adjustable Angle Back Option and 9000XT.
 C - To be used on 9000XDT.
 D - Hardware includes (2) each 1/4-20 x 1-1/4" screws and (2) each 1/4-20 locknuts.
 E - Specify frame color when ordering, see category titled, "Frame Finishes, Upholstery Colors, Decals and Packaging."
 F - Before 3/6/06.
 G - After 3/5/06.

9000SL with Adjustable Angle Back Option or 9000XT

Cane Style	Wrap Around Upholstery	Screw On Upholstery
10 Degree Bend	1028372 See Note(s) A	1043373
10 Degree Bend	1142602 See Note(s) B	1043373
Straight	1142604	1047691

NOTE: A - Before 3/6/06.
 B - After 3/5/06.

Standard Back Canes with Grip and Hardware- 9000XDT

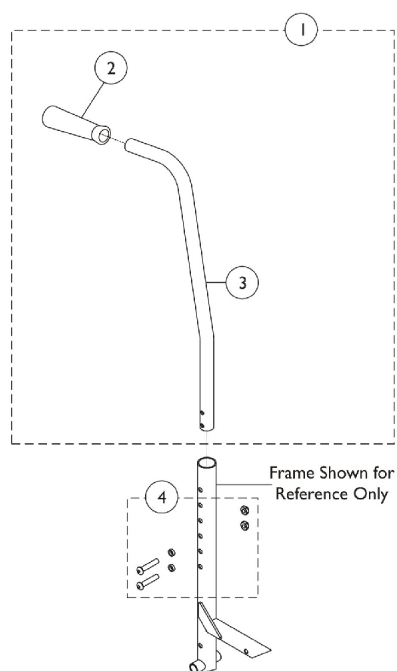
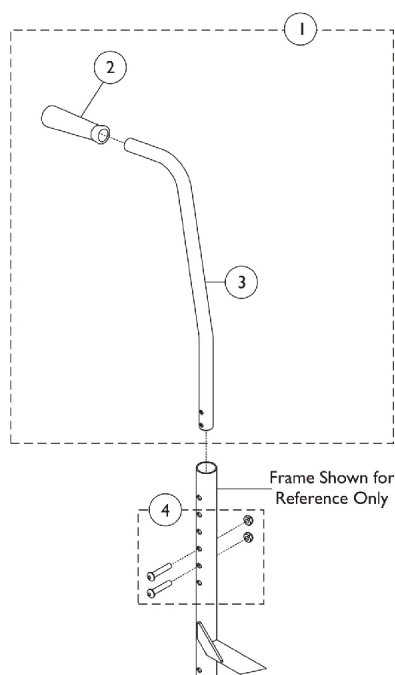
Cane Style	Wrap Around Upholstery	Screw On Upholstery
10 Degree Bend	1120661	1120657

Standard Back Canes with Grip
9000SL with Adjustable Angle Back Option, 9000XT or 9000XDT
Standard Back Canes with Grip and Hardware- 9000XDT

Cane Style	Wrap Around Upholstery	Screw On Upholstery
Straight	1120659	1120656

Extended Back Canes with Grip and Hardware

9000SL with Adjustable Angle Back Option and 9000XT

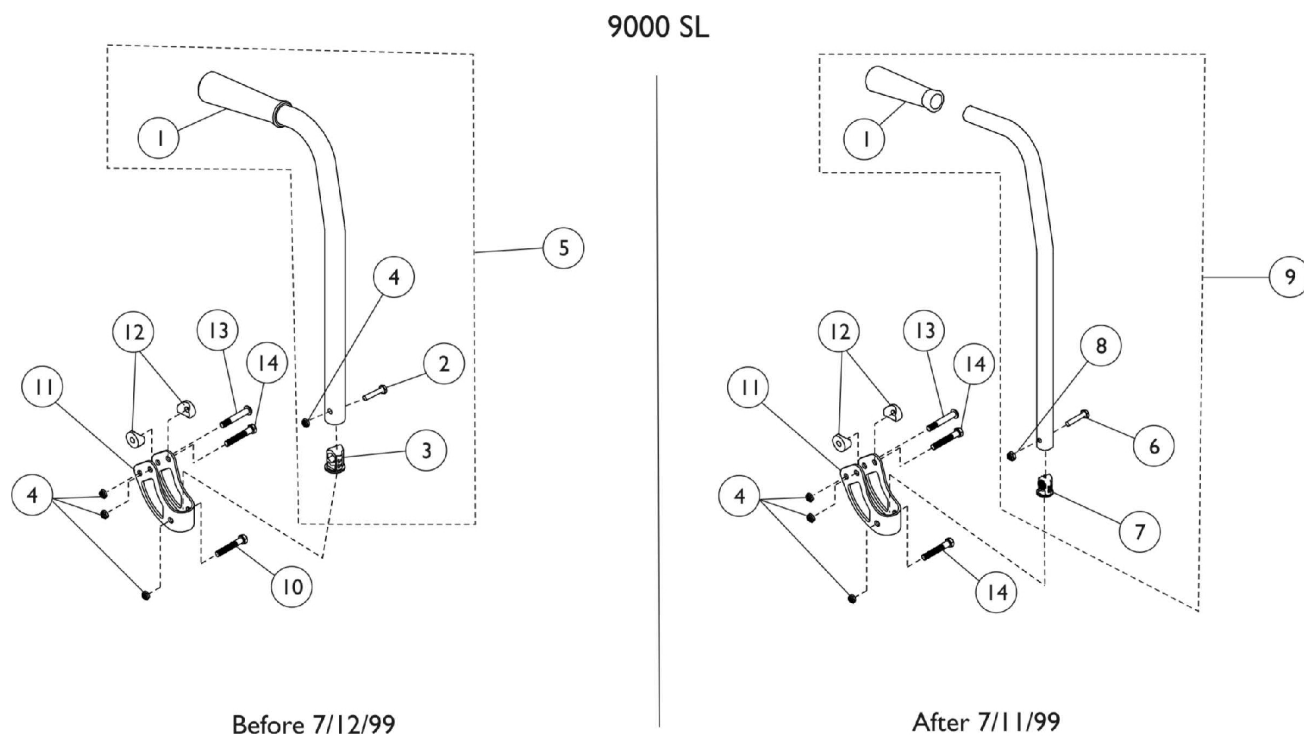


Extended Back Canes with Grip and Hardware

9000SL with Adjustable Angle Back Option and 9000XT

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A	1142612	Cane Assembly, Extended with 10 Degree Bend and Grip - Black	1	1
2			Grip, Hand, Foam (4-3/4")	1	1
3			Cane, Back w/ 10 Degree Bend, Extended	1	1
1	B	1065178	Cane Assembly, Extended with 10 Degree Bend	1	1
2			Grip, Hand, Foam (4-3/4")	1	1
3			Cane, Back, Upright, Black	1	1
1	A	1064523	Cane Assembly, Extended, Straight	1	1
2			Grip, Hand, Foam (4-3/4")	1	1
3			Cane, Back, Straight, Black	1	1
1	B	1064527	Cane Assembly, Extended, Straight	1	1
2			Grip, Hand, Foam (4-3/4")	1	1
3			Cane, Back, Black	1	1
4	C,D	1042623	Hardware, Mounting	1	1
			Screw, Socket Button Head (1/4-20 x 1-1/4")	1	4
			Locknut (1/4-20)	1	4
4	C,E	1142608	Hardware, Rear Cane Mounting	1	1
			Screw, Socket Button Head (1/4-20 x 1-1/4")	1	4
			Spacer (.125 x .375 x .257)	1	4
			Locknut (1/4-20)	1	4
NOTE: A - For use with wrap around upholstery. B - For use with screw on upholstery. C - Hardware includes (4) each screws (1/4-20 x 1-1/4") and (4) each locknuts (1/4-20). D - Before 3/6/06. E - After 3/5/06.					

Standard Back Canes with Grip - 9000SL



Standard Back Canes with Grip - 9000SL

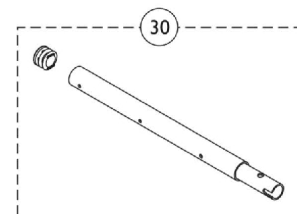
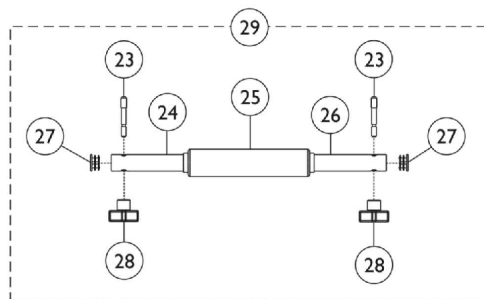
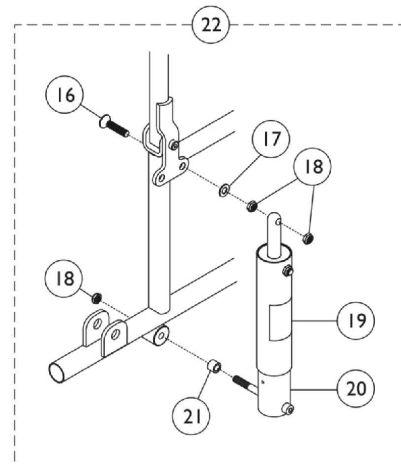
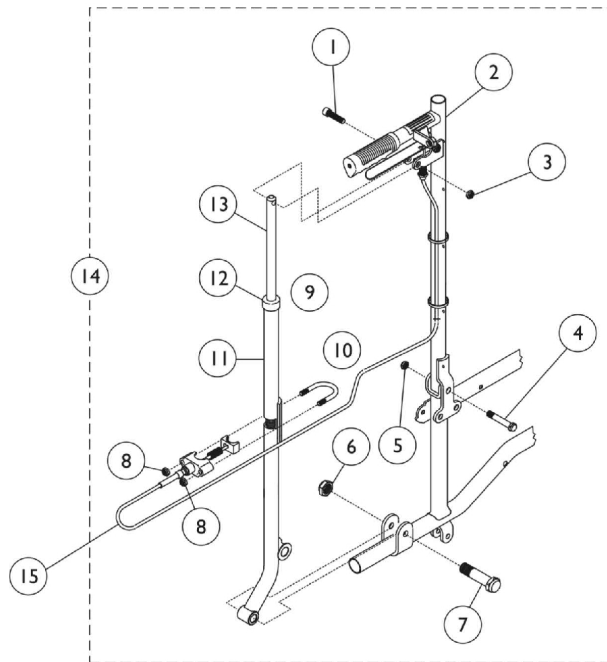
Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A	1057248	Grip, Hand, Foam (4-3/4")	1	1
2		1058561	Screw, Hex Head (1/4-20 x 1-1/2")	1	1
3		1056551	Insert	1	1
4		60275X000	Locknut (1/4-20)	1	1
5		See Chart	Standard Back Canes with Grip - 9000SL	1	1
6		1057955	Screw, Hex Head (1/4-20 x 1-1/4")	1	1
7		1056551	Insert	1	1
8		1025195	Locknut (1/4-20)	1	1
9	B	See Chart	Standard Back Canes with Grip - 9000SL	1	1
10		16720X004	Screw, Hex Head (1/4-20 x 1-1/2")	1	1
11		1056110	Bracket, Armrest, Chrome	1	1
12		1025457	Spacer, Coved (1/4 x 3/4 x 11/32")	1	2
13		1029583	Screw, Socket Button Head (1/4-20 x 1-7/16")	1	1
14		1013046	Screw, Hex Head (1/4-20 x 1-3/4")	1	1
NOTE: A - To be used with models manufactured before 7/12/99. Includes items 1-5. B - To be used with models manufactured after 7/11/99. Includes items 1, 6, 7 and 8.					

Standard Back Canes with Grip - 9000SL

Back Height	Part Number
15"	1058203 See Note(s) A
15-17"	1091102 See Note(s) B
16"	1058204 See Note(s) A
17"	1058205 See Note(s) A
17-19"	1091103 See Note(s) B
18"	1058206 See Note(s) A
19"	1058207
NOTE: A - Before 7/19/99 B - After 7/18/99	

Back Canes and Hardware

9000XT Recliner



Back Canes and Hardware

9000XT Recliner

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1		1021343	Screw, Socket Head (5/16-18 x 1-1/4")	1	1
2	A	1074475	Back Tube with Cable Assembly, Chrome - Right	1	1
2	A	1074476	Back Tube with Cable Assembly, Chrome - Left	1	1
2	B	1074480	Back Tube with Cable Assembly, Chrome - Right	1	1
2	B	1074481	Back Tube with Cable Assembly, Chrome - Left	1	1
3		60290X002	Locknut (5/16-18)	1	1
4	A	1044762	Bolt, Pivot (5/16-24 x 1-7/8")	1	1
4	B	1074647	Bolt, Pivot (5/16-24)	1	1
5		60264X001	Locknut (5/16-24)	1	1
6		1001979	Locknut (1/2-20)	1	1
7		1044195	Bolt, Pivot (1/2-20 x 1-3/4")	1	1
8		1008882	Locknut (1/4-20)	1	2
9		1023329	Plate Support	1	1
10		1023328	U-Bolt (1/4-20 x 1-13/16")	1	1
11		1070961	Tube, Recliner, Chrome	1	1
12		1024221	Anti-Rattle, Black	1	1
13		1042736	Rod, Locking	1	1
14	D,J	1074477	Recliner Back Assembly w/ Lift Option, Chrome (23" H) (Pair)	2	1
14	D,K	1142778	Recliner Back Assembly w/ Lift Option, Black (23" H) (Pair)	1	1
14	D,J	1074482	Recliner Back Assembly w/o Lift Option, Chrome (23" H) (Pair)	2	1
14	D,K	1142779	Recliner Back Assembly w/o Lift Option, Black (23" H) (Pair)	1	1
15	C	1074471	Assembly, Cable and Housing	1	1
			Cable Assembly	1	1
			Nut, Hex (5/16"-18)	1	2
			Housing, Support	1	1
			Spring, Compression (27/64 x 1 x 3/64")	1	1
			Sector, Threaded	1	1
			Tubing, Heatshrink Adhesive (1-1/2")	1	1
			Nut, Swivel (5/16-18 x 21/32")	1	1
16		1021337	Screw, Socket Flat Head (5/16-18 x 1-1/2")	1	1
17		40157X000	Washer, Steel (11/32 x 5/8 x 3/64")	1	1
18		60290X002	Locknut (5/16-18)	1	3
19		1022642	Label, Warning	1	1
20		1021338	Spring and Housing Assembly	1	1
21		47330X003	Spacer (5/16 x 1/2 x 3/8")	1	1
22	E	1034176	Kit, Lift (Pair)	2	1
23		1021091	Stud (5/16-18 x 1-3/4")	1	2
24		See Chart	Adjustment Tube	1	1
25	F	1016298	Grip, Push Handle	1	1
25	G,H	1016254	Grip, Push Handle	1	1

Back Canes and Hardware

9000XT Recliner

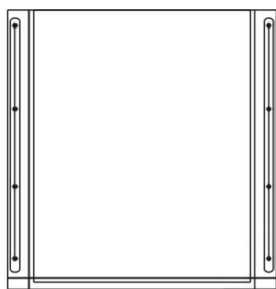
Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
26	F	1021353	Cover, Tube	1	1
26	G,H	1021088	Cover, Tube	1	1
27		1027097	Plug Button, Black (3/4")	1	2
28		1021092	Knob, Black	1	2
29	I	1052597	Bar, Adjustable, Spreader, Chrome (14 - 15" W)	1	1
29	I	1021276	Bar, Adjustable, Spreader (16 - 19" W)	1	1
29	I	1026736	Bar, Adjustable, Spreader, Chrome (20 - 22" W)	1	1
30		1054595	Headrest Extension Tube Assembly, Chrome	1	1
NOTE: A - For use on models with a Lift Option. B - For use on models without a Lift Option. C - Includes: Housing, Spring and Sector D - Includes Items 1-14. E - Includes Items 16-21. F - 14-15" Wide Chairs. G - 16-19" Wide Chairs. H - 20-22" Wide Chairs. I - Includes Items 23-28. J - Before 3/6/06. K - After 3/5/06.					

Adjustment Tube

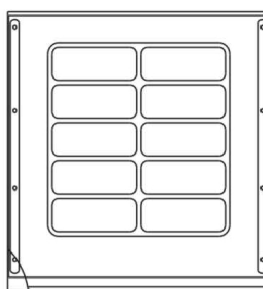
Adjustment Tube	14-15" Wide	16-19" Wide	20-22" Wide
Right	1021351	1021100	1026734
Left	1021352	1021101	1026735

Back Upholstery and Hardware

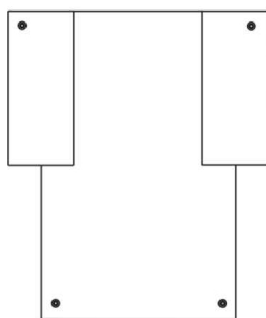
9000SL / 9000XT / 9000XDT



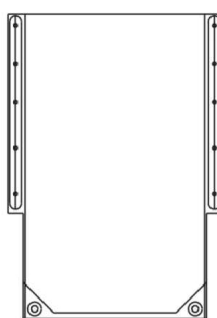
9000SL
Back Upholstery
Screw-On
15-19" - Nylon



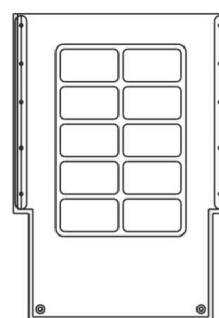
9000SL
Back Upholstery
Screw-On
15-19" - Vinyl



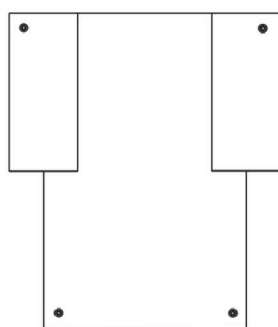
9000XT
Back Upholstery
Wrap-Around
15-19" -Nylon/Vinyl



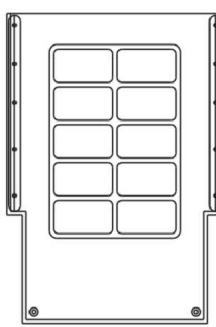
9000XT
Back Upholstery
Screw-On
15-19" - Vinyl



9000XT
Back Upholstery
Screw-On
15-19" - Vinyl



9000XDT
Back Upholstery
Wrap-Around
15-19" - Nylon/Vinyl



9000XDT
Back Upholstery
Screw-On
15-19" - Vinyl

Back Upholstery and Hardware

9000SL / 9000XT / 9000XDT

9000SL Nylon Screw-On Back Upholstery

Nylon - Before 7/12/99

Chair Width	15" Back Height	16" Back Height	17" Back Height	18" Back Height	19" Back Height
16" W	8881057251	8881057252	8881057253	8881057254	8881057255
18" W	8881057256	8881057257	8881057258	8881057259	8881057260
20" W	N/A	N/A	N/A	8881066271	8881066272

NOTE: Hardware is not included. See chart titled, "Hardware for Back Upholstery - 9000SL."

NOTE: Upholstery color is black.

9000SL Nylon Screw-On Back Upholstery

Nylon - After 7/11/99

Chair Width	Back Height 15-17"	Back Height 17-19"
16" W	1127480	1127481
18" W	1127482	1127483
20" W	1127484	1127485

NOTE: Upholstery color is black.

9000SL Screw-On Back Upholstery

Vinyl - After 7/11/99

Chair Width	Back Height 15-17"	Back Height 17-19"
16" W	8881117341 See Note(s) A	8881127501
18" W	8881117343 See Note(s) A	8881127503
20" W	8881117345 See Note(s) A	8881127505

NOTE: A - Hardware is not included. See chart titled, "Hardware for Back Upholstery - 9000SL."

NOTE: Specify upholstery color, see category titled, "Frame Finishes, Upholstery Colors, Decals and Packaging."

Back Upholstery and Hardware

9000SL / 9000XT / 9000XDT

Hardware for Back Upholstery - 9SL

Part Number	Description	Quantity
1041541 See Note(s) A	Screws w/ Washers	1 package of 12
1018239 See Note(s) B	Tie Wrap	2
NOTE: A - Hardware is not sold individually. B - Sold individually; assembly requires (2).		

9000XT & 9000XDT Back Upholstery

Chair Width	Nylon Wrap-Around Upholstery 15-19" Back Height	Vinyl Wrap-Around Upholstery 15-19" Back Height	Vinyl Screw-On Upholstery 15-19" Back Height
14" W	1130876 See Note(s) A	8881130884 See Note(s) B	8881130892 See Note(s) B
15" W	1130877 See Note(s) A	8881130885 See Note(s) B	8881130893 See Note(s) B
16" W	1130878 See Note(s) A	8881130886 See Note(s) B	8881130894 See Note(s) B
17" W	1130879 See Note(s) A	8881130887 See Note(s) B	8881130895 See Note(s) B
18" W	1130880 See Note(s) A	8881130888 See Note(s) B	8881130896 See Note(s) B
19" W	1130881 See Note(s) A	8881130889 See Note(s) B	8881130897 See Note(s) B
20" W	1130882 See Note(s) A	8881130890 See Note(s) B	8881130898 See Note(s) B
22" W	1130883 See Note(s) A	8881130891 See Note(s) B	8881130899 See Note(s) B
NOTE: A - Upholstery color is black. B - Specify upholstery color, see category titled, "Frame Finishes, Upholstery Colors, Decals and Packaging."			

Back Upholstery and Hardware

9000SL / 9000XT / 9000XDT

Hardware for Back Upholstery - 9000XT

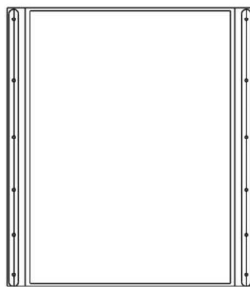
Part Number	Description	Quantity
1041541 See Note(s) A	Screws w/ Washers	1 package of 12
1018239 See Note(s) B	Tie Wrap	2
NOTE: A - Hardware is not sold individually. B - Sold individually; assembly requires 2.		

Hardware for Back Upholstery - 9000XDT

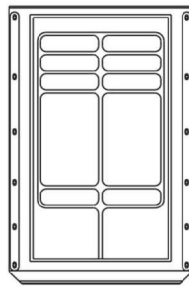
Part Number	Description	Quantity
1041541 See Note(s) A	Screws w/washers	1 package of 12
NOTE: A - Hardware is not sold individually.		

Back Upholstery and Hardware

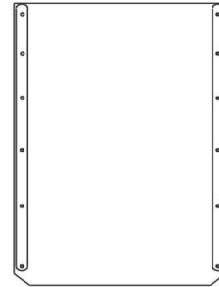
9000XT Recliner



9000XT Recliner
Back Upholstery
23" Height
Nylon



9000XT Recliner
Back Upholstery
23" Height
Vinyl



9000XT Recliner
Back Upholstery
23" Height
Light-Weight Vinyl

Back Upholstery and Hardware

9000XT Recliner

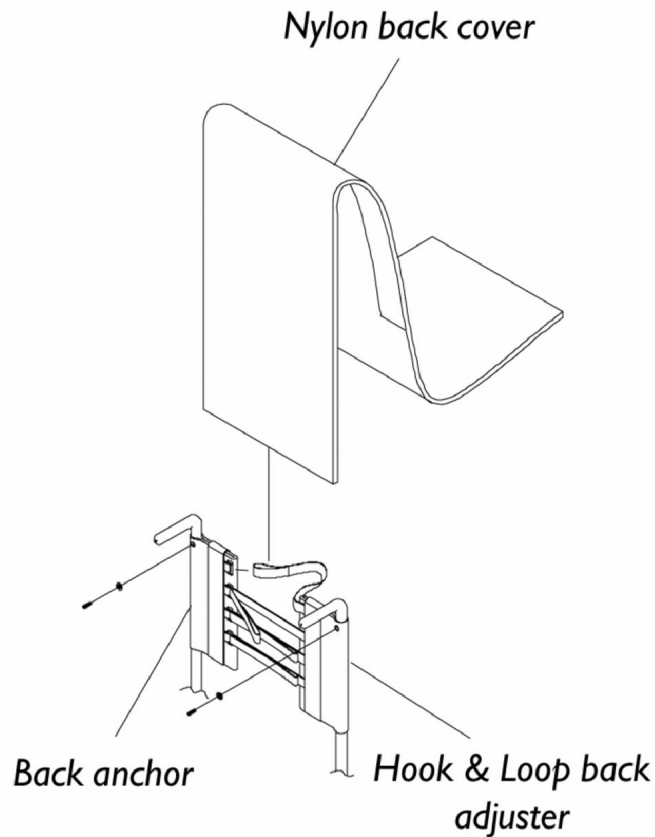
Back Upholstery (23" Back Height)

Width	Nylon	Vinyl
14" W	1130900	8881130906 See Note(s) A
16" W	1130901	8881130907 See Note(s) A
18" W	1130902	8881130908 See Note(s) A
19" W	1130903	8881130909 See Note(s) A
20" W	1130904	8881130910 See Note(s) A
22" W	1130905	8881130911 See Note(s) A
NOTE: A - Specify upholstery color when ordering, see category titled, "Frame Finishes, Upholstery Colors, Decals and Packaging."		

Hardware for Back Upholstery

Part Number	Description	Quantity
1035975 See Note(s) A	Screws w/washers	1 package of 18
NOTE: A - Hardware is not sold individually.		

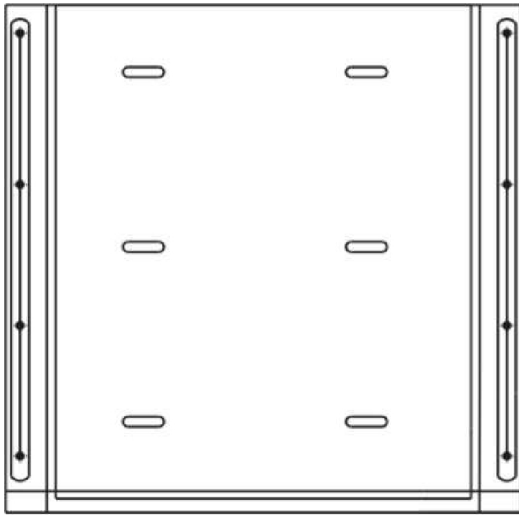
Back Upholstery - Adjustable Tension



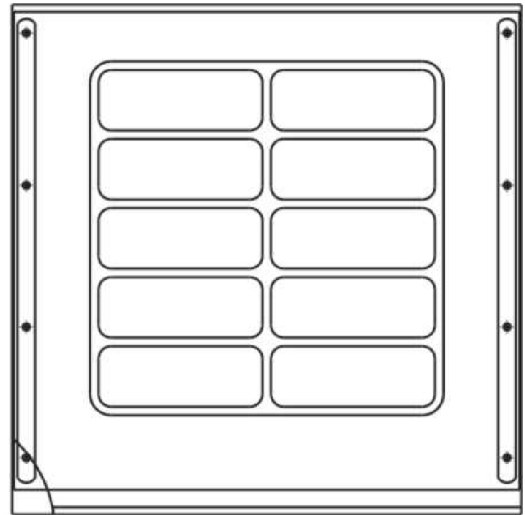
Back Height	Chair Width	Back Anchor	Back Adjuster	Back Cover	Back Assembly
14"-18"	14"	1037720	1037736	1037722	1039485
	15"	1037720	1037736	1037723	1039486
	16"	1037720	1037736	1037724	1039487
	17"	1037720	1037721	1037725	1039488
	18"	1037720	1037721	1037726	1039489
	19"	1037720	1037737	1037727	1039490
	20"	1037720	1037737	1037728	1039491
	22"	1037720	1108329	1108325	1114127

Seat Upholstery and Hardware

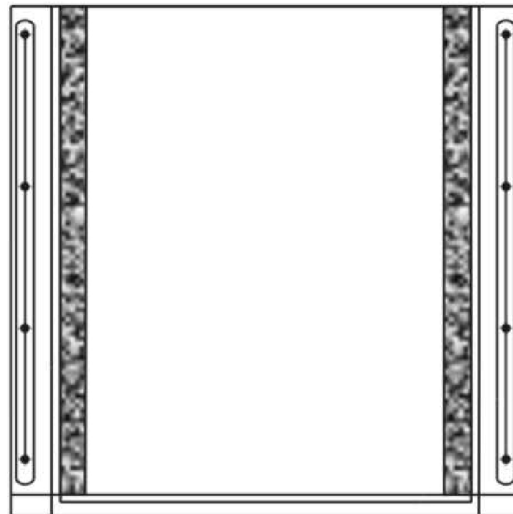
NOTE: Lightweight Vinyl upholstery is no longer available; vinyl upholstery may be used as a replacement.



9000XT - 9XT Recliner
9000XDT - 9SL
Seat Upholstery - Nylon



9000XT - 9XT Recliner
9000XDT - 9SL
Seat Upholstery - Vinyl



9XT / XDT / Recliner
Sail Cloth Seat Upholstery

Seat Upholstery and Hardware

NOTE: Lightweight Vinyl upholstery is no longer available; vinyl upholstery may be used as a replacement.

Nylon Seat Upholstery Kit - 9000XT

Chair Width	16" Depth	17" Depth	18" Depth
14" W	1127529	1130915	1127530
15" W	1130912	1130916	1130923
16" W	1127531	1130917	1127532
17" W	1130913	1130918	1130924
18" W	1127533	1130919	1127534
19" W	1130914	1130920	1130925
20" W	1127535	1130921	1127536
22" W	1127537	1130922	1127538

NOTE: Upholstery color is black.

Vinyl Seat Upholstery Kit - 9000XT

Chair Width	16" Depth	17" Depth	18" Depth
14" W	8881127539	8881130929	8881127540
15" W	8881130926	8881130930	8881130937
16" W	8881127523	8881130931	8881127524
17" W	8881130927	8881130932	8881130938
18" W	8881127525	8881130933	8881127512
19" W	8881130928	8881130934	8881130939
20" W	8881127527	8881130935	8881119817
22" W	8881127547	8881130936	8881127591

NOTE: A - Hardware is not included. See chart titled, "Hardware for Seat Upholstery - 9000XT and 9000XT Recliner."

NOTE: Specify upholstery color, see category titled, "Frame Finishes, Upholstery Color, Decals and Packaging."

Seat Upholstery and Hardware

NOTE: Lightweight Vinyl upholstery is no longer available; vinyl upholstery may be used as a replacement.

Nylon Seat Upholstery Kit - 9000XT Recliner

Chair Width	16" Depth	17" Depth	18" Depth
14" W	1127529	1130915	1127530
16" W	1127531	1130962	1127532
18" W	1127533	1130919	1127534
19" W	1130914	1130920	1130925
20" W	1127535	1130921	1127536
22" W	1127537	1130922	1127538

NOTE: Upholstery color is black.

Vinyl Seat Upholstery Kit - 9000XT Recliner

Chair Width	16" Depth	17" Depth	18" Depth
14" W	8881127539	8881130929	8881127540
16" W	8881127523	8881130931	8881127524
18" W	8881127525	8881130933	8881127512
19" W	8881130928	8881130934	8881130939
20" W	8881127527	8881130935	8881127528
22" W	8881127547	8881130936	8881127548

NOTE: Specify upholstery color, see category titled, "Frame Finishes, Upholstery Colors, Decals and Packaging."

Seat Upholstery and Hardware

NOTE: Lightweight Vinyl upholstery is no longer available; vinyl upholstery may be used as a replacement.

Hardware for Seat Upholstery - 9000XT and 9000XT Recliner

Part Number	Description	Quantity
1041541 See Note(s) A	Screws w/washers	1 package of 12
NOTE: A - Hardware is not sold individually.		

Sail Cloth Seat Upholstery Kit - 9000XT, 9000XDT and 9000XT Recliner

Chair Width	16" Depth	17" Depth	18" Depth	19" Depth	20" Depth
14" W	1031717 See Note(s) A	1031718 See Note(s) A	1130942	N/A	N/A
15" W	1031720 See Note(s) A	1031721 See Note(s) A	1130943	N/A	N/A
16" W	1031723 See Note(s) A	1031724 See Note(s) A	1130944	1130950	1130956
17" W	1031728 See Note(s) A	1031729 See Note(s) A	1130945	1130951	1130957
18" W	1031731 See Note(s) A	1031732 See Note(s) A	1130946	1130952	1130958
19" W	1031736 See Note(s) A	1031737 See Note(s) A	1130947	1130953	1130959
20" W	1031739 See Note(s) A	1130940	1130948	1130954	1130960
22" W	1031742 See Note(s) A	1130941	1130949	1130955	1130961
NOTE: A - Hardware is not included. See chart titled, "Sail Cloth Hardware."					
NOTE: Upholstery color is black.					

Sail Cloth Upholstery Hardware

Part Number	Description	Quantity
1041541 See Note(s) A	Screws w/washers	1 package of 12
NOTE: A - Hardware is not sold individually.		

Seat Upholstery and Hardware

NOTE: Lightweight Vinyl upholstery is no longer available; vinyl upholstery may be used as a replacement.

Nylon Seat Upholstery Kit - 9000XDT

Chair Width	16" Depth	17" Depth	18" Depth	19" Depth	20" Depth
16" W	1127531	1130962	1127532	1130969	1130975
17" W	1130913	1130963	1130924	1130970	1130976
18" W	1127533	1130964	1127534	1130971	1127580
19" W	1130914	1130965	1130968	1130972	1130977
20" W	1127535	1130966	1127536	1130973	1127582
22" W	1127537	1130967	1127538	1130974	1127584

NOTE: Upholstery color is black.

Vinyl Seat Upholstery Kit - 9000XDT

Chair Width	16" Depth	17" Depth	18" Depth	19" Depth	20" Depth
16" W	8881127523	8881130980	8881130986	8881130989	8881130995
17" W	8881130978	8881130981	8881130987	8881130990	8881130996
18" W	8881127525	8881130982	8881127512	8881130991	8881127588
19" W	8881130979	8881130983	8881130988	8881130992	8881130997
20" W	8881127527	8881130984	8881119817 See Note(s) A	8881130993	8881127590
22" W	8881127547	8881130985	8881127591	8881130994	8881127592

NOTE: A - Hardware not included. See category titled, "Hardware kit for Seat Upholstery - 9000XDT."

NOTE: Specify upholstery color, see category titled, "Frame Finishes, Upholstery Color, Decals and Packaging."

Seat Upholstery and Hardware

NOTE: Lightweight Vinyl upholstery is no longer available; vinyl upholstery may be used as a replacement.

Hardware Kit for Seat Upholstery - 9000XDT

Part Number	Description	Quantity Required
1131378 See Note(s) A	Screws w/washers	1 package of 12
NOTE: A - Hardware is not sold individually.		

Nylon Seat Upholstery Kit - 9SL Only

Chair Width	16" Depth	18" Depth
16" W	1127531	1127532
18" W	1127533	1127534
20" W	1127535	1127536
NOTE: Upholstery color is black.		

Vinyl Seat Upholstery Kit - 9SL Only

Chair Width	16" Depth	18" Depth
16" W	8881127523	8881127524
18" W	8881127525	8881127512
20" W	8881127527	8881127528
NOTE: Upholstery color is black.		

Hardware for Seat Upholstery - 9SL Only

Part Number	Description	Quantity
1041541 See Note(s) A	Screws w/washers	1 package of 12
NOTE: A - Hardware is not sold individually.		

Headrest Upholstery & Pillow

NOTE: Includes Headrest Extension Tube, Headrest Upholstery, Recliner Pillow and Hardware.

Recliner Pillows

Width	Nylon	Vinyl
14" W	1115386	8881091676 See Note(s) A
16" W	1115387	8881091677 See Note(s) A
18" W	1115387	8881091677 See Note(s) A
19" W	1119603	8881119604 See Note(s) A
20" W	1115388	8881091678 See Note(s) A
22" W	1115389	8881091679 See Note(s) A
NOTE: A - Specify color when ordering, see category titled, Frame Finishes, Upholstery Colors, Decals, Literature and Packaging.		

Recliner Headrest Extension Tube and Upholstery Kits

Chair Width	Nylon	Vinyl
14" Wide	1133389 See Note(s) B	8881133384 See Note(s) B, A
16" Wide	1133390 See Note(s) B	8881133385 See Note(s) B, A
18" Wide	1133391 See Note(s) B	8881133386 See Note(s) B, A
19" Wide	1133394 See Note(s) B	8881133395 See Note(s) B, A
20" Wide	1133392 See Note(s) B	8881133387 See Note(s) B, A
22" Wide	1133393 See Note(s) B	8881133388 See Note(s) B, A
NOTE: A - Specify color when ordering, see category titled, Frame Finishes, Upholstery Colors, Decals, Literature and Packaging. B - Kits includes headrest extension tube, headrest upholstery, recliner pillow and hardware.		

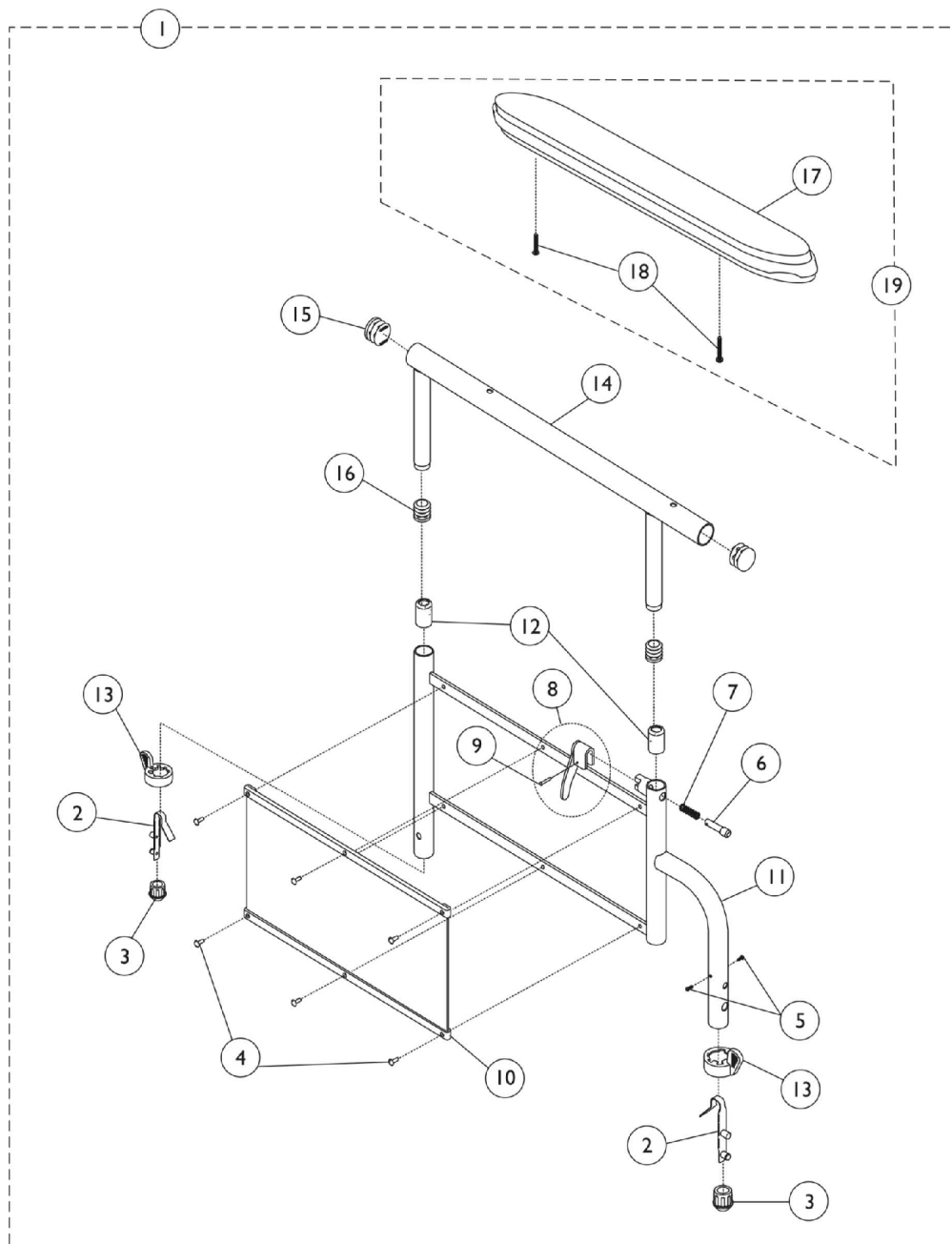
Headrest Upholstery & Pillow

NOTE: Includes Headrest Extension Tube, Headrest Upholstery, Recliner Pillow and Hardware.

Hardware for Headrest Upholstery

Part Number	Description	Quantity Required
1041541 See Note(s) A	Screws w/ washers	1 Pkg of 12
NOTE: A - Hardware is not sold individually.		

9000XDT & 9000XT Recliner Conventional Adjustable Height Arms



9000XDT & 9000XT Recliner Conventional Adjustable Height Arms

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A	8881130809	Kit, Armrest, Full Length, Black - Right (Style 19JY)	1	1
2			Spring, Torsion with Button Lock	1	2
3			Plug Button, Arm Tube, Black (3/4")	1	2
4			Rivet	1	6
5			Screw, Phillips Pan Head Tap (#8-32 x 3/8")	1	2
6			Pin, Locking	1	1
7			Spring, Arm Lock	1	1
8			Handle, Lock, Black - Right	1	1
9			Rivet, Tubular	1	1
10			Guard, Clothing	1	1
11			Arm Assembly, Adjustable Height (2" Lower)	1	1
12			Anti-Rattle	1	2
13			Handle, Quad Release	1	2
14			Tube, Armrest, Full Length, Black (2" Lower)	1	1
15			Plug Button, Black (7/8")	1	2
17			Pad, Arm, Full Length	1	1
16			Plug Button, Black (5/8")	1	2
18			Package, Screw Phillips Pan Head (#10-32 x 1-1/8")	1	1
1	A	8881130810	Kit, Armrest, Full Length, Black - Left (Style 19JY)	1	1
2			Spring, Torsion with Button Lock	1	2
3			Plug Button, Arm Tube, Black (3/4")	1	2
4			Rivet	1	6
5			Screw, Phillips Pan Head Tap (#8-32 x 3/8")	1	2
6			Pin, Locking	1	1
7			Spring, Arm Lock	1	1
8			Handle, Lock, Black - Left	1	1
9			Rivet, Tubular	1	1
10			Guard, Clothing	1	1
11			Arm Assembly, Adjustable Height (2" Lower)	1	1
12			Anti-Rattle	1	2
13			Handle, Quad Release	1	2
14			Tube, Armrest, Full Length, Black (2" Lower)	1	1
15			Plug Button, Black (7/8")	1	2
16			Plug Button, Black (5/8")	1	2
17			Pad, Arm, Full Length	1	1
18			Package, Screw Phillips Pan Head (#10-32 x 1-1/8")	1	1
1	A	8881130807	Kit, Armrest, Desk Length, Black - Right (Style 29JY)	1	1
2			Spring, Torsion with Button Lock	1	2
3			Plug Button, Arm Tube, Black (3/4")	1	2
4			Rivet	1	6
5			Screw, Phillips Pan Head Tap (#8-32 x 3/8")	1	2
6			Pin, Locking	1	1

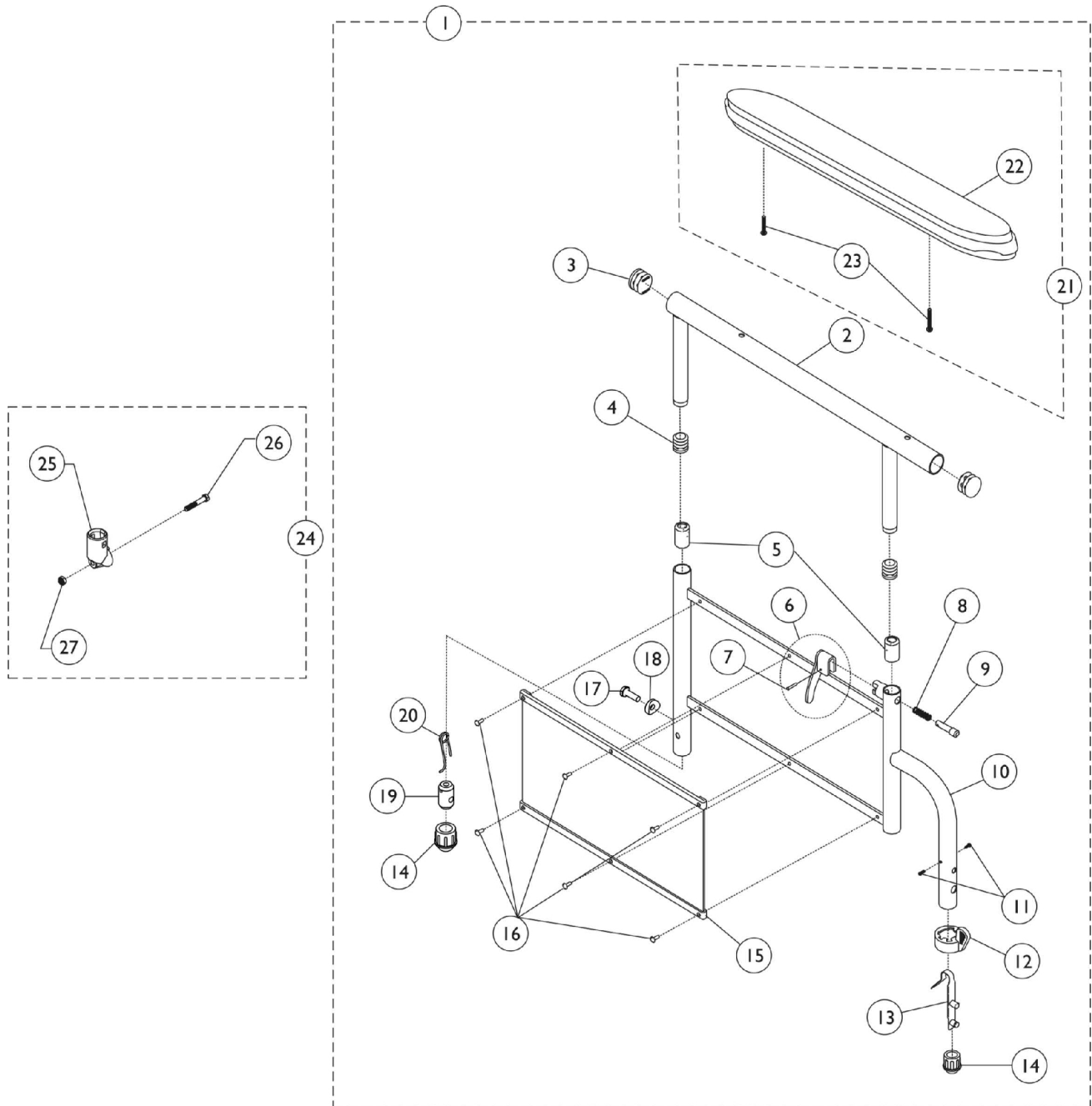
9000XDT & 9000XT Recliner Conventional Adjustable Height Arms

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
7			Spring, Arm Lock	1	1
8			Handle, Lock, Black - Right	1	1
9			Rivet, Tubular	1	1
10			Guard, Clothing	1	1
11			Arm Assembly, Adjustable Height (2" Lower)	1	1
12			Anti-Rattle	1	1
13			Handle, Quad Release	1	1
14			Tube, Armrest, Desk Length, Black (2" Lower)	1	1
15			Plug Button, Black (7/8")	1	2
16			Plug Button, Black (5/8")	1	2
17			Pad, Arm, Desk Length	1	1
18			Package, Screw Phillips Pan Head (#10-32 x 1-1/8")	1	2
1	A	8881130808	Kit, Armrest, Desk Length, Black - Left (Style 29JY)	1	1
2			Spring, Torsion with Button Lock	1	2
3			Plug Button, Arm Tube, Black (3/4")	1	2
4			Rivet	1	6
5			Screw, Phillips Pan Head Tap (#8-32 x 3/8")	1	2
6			Pin, Locking	1	1
7			Spring, Arm Lock	1	1
8			Handle, Lock, Black - Left	1	1
9			Rivet, Tubular	1	1
10			Guard, Clothing	1	1
11			Arm Assembly, Adjustable Height (2" Lower)	1	1
12			Anti-Rattle	1	1
13			Handle, Quad Release	1	1
14			Tube, Armrest, Desk Length, Black (2" Lower)	1	1
15			Plug Button, Black (7/8")	1	2
16			Plug Button, Black (5/8")	1	2
17			Package, Screw Phillips Pan Head (#10-32 x 1-1/8")	1	2
18			Pad, Arm, Desk Length	1	1
19	B	8881127509	Kit, Arm Pad w/Screws - Full Length	1	1
17			Pad, Arm, Full Length	1	1
18			Package, Screw Phillips Pan Head (#10-32 x 1-1/8")	1	2
19	B	8881127510	Kit, Arm Pad w/Screws - Desk Length	1	1
17			Pad, Arm, Desk Length	1	1
18			Package, Screw Phillips Pan Head (#10-32 x 1-1/8")	1	2
	C	7100053	Arm Lock Assembly, Black - Right	1	1
			Handle, Lock, Black - Right	1	1
			Rivet, Tubular	1	2
			Pin, Locking	1	2
			Spring, Arm Lock	1	2
	C	7100054	Arm Lock Assembly, Black - Left	1	1
			Handle, Lock, Black - Left	1	1

9000XDT & 9000XT Recliner Conventional Adjustable Height Arms

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
			Rivet, Tubular	1	2
			Pin, Locking	1	2
			Spring, Arm Lock	1	2
NOTE: A - Includes items 2-18. B - Includes items 17 and 18. C - Not shown. Includes items 6-9.					

9000SL Non-Removable Conventional Adjustable Height Arms



9000SL Non-Removable Conventional Adjustable Height Arms

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A	8881130801	Kit, Armrest, Desk Length, Black - Right (Style 29)	1	1
2			Tube, Armrest, Desk Length, Black - Right	1	1
3			Plug Button, Black (7/8")	1	2
4			Plug Button, Black (5/8")	1	2
5			Anti-Rattle	1	2
6			Handle, Lock, Black - Right	1	1
7			Rivet, Tubular	1	1
8			Spring, Arm Lock	1	1
9			Pin, Locking	1	1
10			Arm Base, Black	1	1
11			Screw, Self Tapping (#6-20 x 1/2")	1	2
12			Handle, Quad Release	1	1
13			Spring, Torsion with Button Lock	1	1
14			Plug, Armrest, Black (3/4")	1	2
15			Guard, Clothing	1	1
16			Rivet	1	6
17			Bolt, Hex Head Cap (1/4-20 x 3/4")	1	1
18			Spacer, Coved (1/4 x 11/16 x 1/2")	1	1
19			Insert, Threaded	1	1
20			Spring, Release	1	1
22			Pad, Arm, Desk Length	1	1
23			Package, Screw Phillips Pan Head (#10-32 x 1-1/8")	1	1
1	A	8881130802	Kit, Armrest, Desk Length, Black - Left (Style 29)	1	1
2			Tube, Armrest, Desk Length, Black - Right	1	1
3			Plug Button, Black (7/8")	1	2
4			Plug Button, Black (5/8")	1	2
5			Anti-Rattle	1	2
6			Handle, Lock, Black - Left	1	1
7			Rivet, Tubular	1	1
8			Spring, Arm Lock	1	1
9			Pin, Locking	1	1
10			Arm Base, Black	1	1
11			Screw, Self Tapping (#6-20 x 1/2")	1	2
12			Handle, Quad Release	1	1
13			Spring, Torsion with Button Lock	1	1
14			Plug, Armrest, Black (3/4")	1	2
15			Guard, Clothing	1	1
16			Rivet	1	6
17			Bolt, Hex Head Cap (1/4-20 x 3/4")	1	1
18			Spacer, Coved (1/4 x 11/16 x 1/2")	1	1
19			Insert, Threaded	1	1
20			Spring, Release	1	1
22			Pad, Arm, Desk Length	1	1

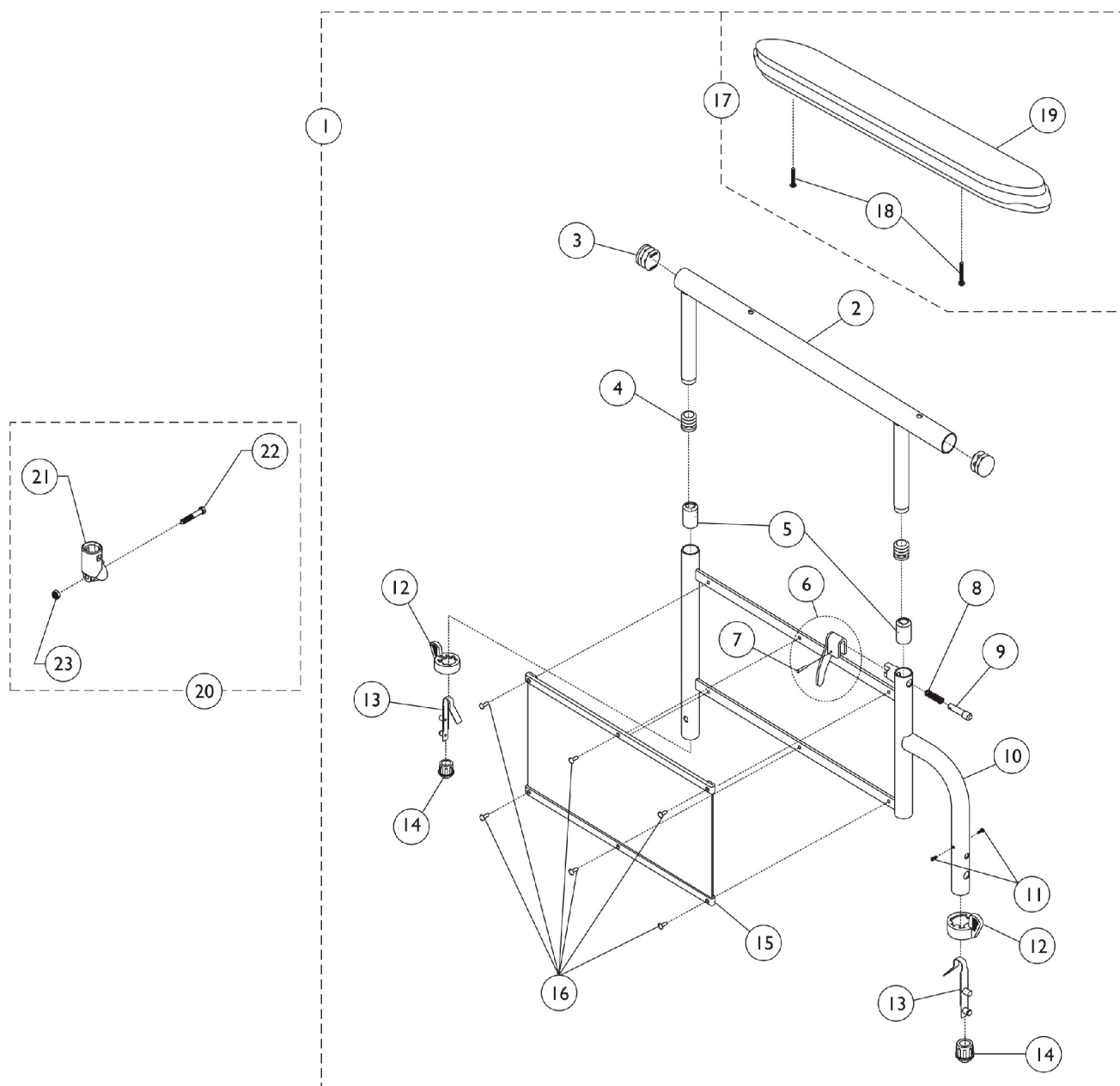
9000SL Non-Removable Conventional Adjustable Height Arms

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
23	A	8881135524	Package, Screw Phillips Pan Head (#10-32 x 1-1/8")	1	1
1			Kit, Armrest, Full Length, Black - Right (Style 19)	1	1
2			Tube, Armrest, Full Length, Black	1	1
3			Plug Button, Black (7/8")	1	2
4			Plug Button, Black (5/8")	1	2
5			Anti-Rattle	1	2
6			Handle, Lock, Black - Right	1	1
7			Rivet, Tubular	1	1
8			Spring, Arm Lock	1	1
9			Pin, Locking	1	1
10			Arm Base, Black	1	1
11			Screw, Self Tapping (#6-20 x 1/2")	1	2
12			Handle, Quad Release	1	1
13			Spring, Torsion with Button Lock	1	1
14			Plug, Armrest, Black (3/4")	1	2
15			Guard, Clothing	1	1
16			Rivet	1	6
17			Bolt, Hex Head Cap (1/4-20 x 3/4")	1	1
18			Spacer, Coved (1/4 x 11/16 x 1/2")	1	1
19			Insert, Threaded	1	1
20			Spring, Release	1	1
22			Pad, Arm, Full Length	1	1
23	A	8881135525	Package, Screw Phillips Pan Head (#10-32 x 1-1/8")	1	2
1			Kit, Armrest, Full Length, Black - Left (Style 19)	1	1
2			Tube, Armrest, Full Length, Black	1	1
3			Plug Button, Black (7/8")	1	2
4			Plug Button, Black (5/8")	1	2
5			Anti-Rattle	1	2
6			Handle, Lock, Black - Left	1	1
7			Rivet, Tubular	1	1
8			Spring, Arm Lock	1	1
9			Pin, Locking	1	1
10			Arm Base, Black	1	1
11			Screw, Self Tapping (#6-20 x 1/2")	1	2
12			Handle, Quad Release	1	1
13			Spring, Torsion with Button Lock	1	1
14			Plug, Armrest, Black (3/4")	1	2
15			Guard, Clothing	1	1
16			Rivet	1	6
17			Bolt, Hex Head Cap (1/4-20 x 3/4")	1	1
18			Spacer, Coved (1/4 x 11/16 x 1/2")	1	1
19			Insert, Threaded	1	1
20			Spring, Release	1	1

9000SL Non-Removable Conventional Adjustable Height Arms

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
22			Pad, Arm, Full Length	1	1
23			Package, Screw Phillips Pan Head (#10-32 x 1-1/8")	1	2
21	B	8881127510	Kit, Arm Pad w/Screws - Desk Length	1	1
22			Pad, Arm, Desk Length	1	1
23			Package, Screw Phillips Pan Head (#10-32 x 1-1/8")	1	2
21	B	8881127509	Kit, Arm Pad w/Screws - Full Length	1	1
22			Pad, Arm, Full Length	1	1
23			Package, Screw Phillips Pan Head (#10-32 x 1-1/8")	1	2
24	C	1058139	Kit, Armrest Hardware	1	1
25			Cup, Socket Pivot	1	1
26			Screw, Hex Head (1/4-20 x 1-3/8")	1	1
27			Locknut (1/4-20)	1	1
	F	7100053	Arm Lock Assembly, Black - Right	1	1
			Handle, Lock, Black - Right	1	1
			Rivet, Tubular	1	2
			Pin, Locking	1	2
			Spring, Arm Lock	1	2
	F	7100054	Arm Lock Assembly, Black - Left	1	1
			Handle, Lock, Black - Left	1	1
			Rivet, Tubular	1	2
			Pin, Locking	1	2
			Spring, Arm Lock	1	2
NOTE: A - Includes items 2-23. B - Includes items 22 and 23. C - Includes items 25-27. F - Not shown. Includes items 6-9.					

9000SL Removable Conventional Adjustable Height Arms



9000SL Removable Conventional Adjustable Height Arms

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A	8881130797	Kit, Armrest, Full Length, Black - Right (Style 19)	1	1
2			Tube, Armrest, Full Length, Black	1	1
3			Plug Button, Black (7/8")	1	2
4			Plug Button, Black (5/8")	1	2
5			Anti-Rattle	1	2
6			Handle, Lock, Black - Right	1	1
7			Rivet, Tubular	1	1
8			Spring, Arm Lock	1	1
9			Pin, Locking	1	1
10			Arm Base, Black	1	1
11			Screw, Self Tapping (#6-20 x 1/2")	1	2
12			Handle, Quad Release	1	2
13			Spring, Torsion with Button Lock	1	2
14			Plug, Armrest, Black (3/4")	1	2
15			Guard, Clothing	1	1
16			Rivet	1	6
18			Package, Screw Phillips Pan Head (#10-32 x 1-1/8")	1	1
19			Pad, Arm, Full Length	1	1
1	A	8881130798	Kit, Armrest, Full Length, Black - Left (Style 19)	1	1
2			Tube, Armrest, Full Length, Black	1	1
3			Plug Button, Black (7/8")	1	2
4			Plug Button, Black (5/8")	1	2
5			Anti-Rattle	1	2
6			Handle, Lock, Black - Left	1	1
7			Rivet, Tubular	1	1
8			Spring, Arm Lock	1	1
9			Pin, Locking	1	1
10			Arm Base, Black	1	1
11			Screw, Self Tapping (#6-20 x 1/2")	1	2
12			Handle, Quad Release	1	2
13			Spring, Torsion with Button Lock	1	2
14			Plug, Armrest, Black (3/4")	1	2
15			Guard, Clothing	1	1
16			Rivet	1	6
18			Package, Screw Phillips Pan Head (#10-32 x 1-1/8")	1	1
19			Pad, Arm, Full Length	1	1
1	A	8881135520	Kit, Armrest, Desk Length, Black - Right (Style 29)	1	1
2			Tube, Armrest, Desk Length, Black - Right	1	1
3			Plug Button, Black (7/8")	1	2
4			Plug Button, Black (5/8")	1	2
5			Anti-Rattle	1	2
6			Handle, Lock, Black - Right	1	1
7			Rivet, Tubular	1	1
8			Spring, Arm Lock	1	1

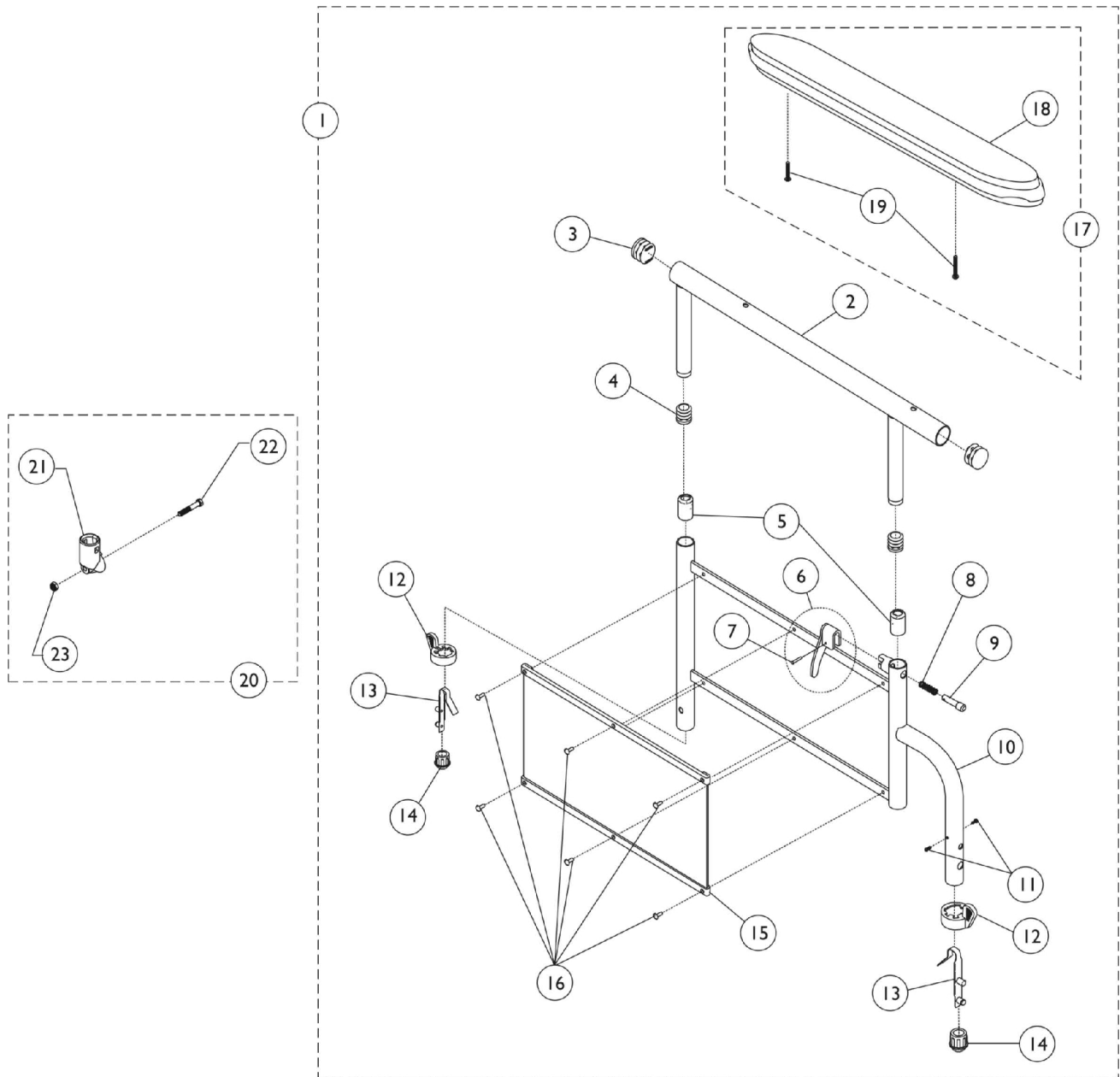
9000SL Removable Conventional Adjustable Height Arms

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
9			Pin, Locking	1	1
10			Arm Base, Black	1	1
11			Screw, Self Tapping (#6-20 x 1/2")	1	2
12			Handle, Quad Release	1	2
13			Spring, Torsion with Button Lock	1	2
14			Plug, Armrest, Black (3/4")	1	2
15			Guard, Clothing	1	1
16			Rivet	1	6
18			Package, Screw Phillips Pan Head (#10-32 x 1-1/8")	1	2
19			Pad, Arm, Desk Length	1	1
1	A	8881135521	Kit, Armrest, Desk Length, Black - Left (Style 29)	1	1
2			Tube, Armrest, Desk Length, Black - Right	1	1
3			Plug Button, Black (7/8")	1	2
4			Plug Button, Black (5/8")	1	2
5			Anti-Rattle	1	2
6			Handle, Lock, Black - Left	1	1
7			Rivet, Tubular	1	1
8			Spring, Arm Lock	1	1
9			Pin, Locking	1	1
10			Arm Base, Black	1	1
11			Screw, Self Tapping (#6-20 x 1/2")	1	2
12			Handle, Quad Release	1	2
13			Spring, Torsion with Button Lock	1	2
14			Plug, Armrest, Black (3/4")	1	2
15			Guard, Clothing	1	1
16			Rivet	1	6
18			Package, Screw Phillips Pan Head (#10-32 x 1-1/8")	1	1
19			Pad, Arm, Desk Length	1	1
17	B	8881127509	Kit, Arm Pad w/Screws - Full Length	1	1
18			Package, Screw Phillips Pan Head (#10-32 x 1-1/8")	1	2
19			Pad, Arm, Full Length	1	1
17	B	8881127510	Kit, Arm Pad w/Screws - Desk Length	1	1
18			Package, Screw Phillips Pan Head (#10-32 x 1-1/8")	1	2
19			Pad, Arm, Desk Length	1	1
20	C	1058139	Kit, Armrest Hardware	1	1
21			Cup, Socket Pivot	1	1
22			Screw, Hex Head (1/4-20 x 1-3/8")	1	1
23			Locknut (1/4-20)	1	1
	F	7100053	Arm Lock Assembly, Black - Right	1	1
			Handle, Lock, Black - Right	1	1
			Rivet, Tubular	1	2
			Pin, Locking	1	2
			Spring, Arm Lock	1	2
	F	7100054	Arm Lock Assembly, Black - Left	1	1

9000SL Removable Conventional Adjustable Height Arms

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
			Handle, Lock, Black - Left	1	1
			Rivet, Tubular	1	2
			Pin, Locking	1	2
			Spring, Arm Lock	1	2
NOTE: A - Includes items 2-19. B - Includes items 18 and 19. C - Includes 21-23. F - Not Shown. Includes items 6-9.					

9000XT & 9000XDT Removable Conventional Adjustable Height Arms



9000XT & 9000XDT Removable Conventional Adjustable Height Arms

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A,D	8881130795	Kit, Armrest, Desk Length, Color - Right (Style 29)	1	1
2			Tube, Armrest, Desk Length, Black - Right	1	1
3			Plug Button, Black (7/8")	1	2
4			Plug Button, Black (5/8")	1	2
5			Anti-Rattle	1	2
6			Handle, Lock, Black - Right	1	1
7			Rivet, Tubular	1	1
8			Spring, Arm Lock	1	1
9			Pin, Locking	1	1
10			Arm Base, Color	1	1
11			Screw, Self Tapping (#6-20 x 1/2")	1	2
12			Handle, Quad Release	1	2
13			Spring, Torsion with Button Lock	1	2
14			Plug, Armrest, Black (3/4")	1	2
15			Guard, Clothing	1	1
16			Rivet	1	6
18			Pad, Arm, Desk Length	1	1
19			Package, Screw Phillips Pan Head (#10-32 x 1-1/8")	1	2
1	A,D	8881130796	Kit, Armrest, Desk Length, Color - Left (Style 29)	1	1
2			Tube, Armrest, Desk Length, Black - Right	1	1
3			Plug Button, Black (7/8")	1	1
4			Plug Button, Black (5/8")	1	1
5			Anti-Rattle	1	2
6			Handle, Lock, Black - Left	1	1
7			Rivet, Tubular	1	1
8			Spring, Arm Lock	1	1
9			Pin, Locking	1	1
10			Arm Base, Color	1	1
11			Screw, Self Tapping (#6-20 x 1/2")	1	2
12			Handle, Quad Release	1	2
13			Spring, Torsion with Button Lock	1	2
14			Plug, Armrest, Black (3/4")	1	2
15			Guard, Clothing	1	1
16			Rivet	1	6
18			Pad, Arm, Desk Length	1	1
19			Package, Screw Phillips Pan Head (#10-32 x 1-1/8")	1	2
1	A,D	8881125214	Kit, Armrest, Full Length, Color - Right (Style 19)	1	1
2			Tube, Armrest, Full Length, Black	1	1
3			Plug Button, Black (7/8")	1	2
4			Plug Button, Black (5/8")	1	2
5			Anti-Rattle	1	2
6			Handle, Lock, Black - Right	1	1
7			Rivet, Tubular	1	1

9000XT & 9000XDT Removable Conventional Adjustable Height Arms

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
8			Spring, Arm Lock	1	1
9			Pin, Locking	1	1
10			Arm Base, Color	1	1
11			Screw, Self Tapping (#6-20 x 1/2")	1	2
12			Handle, Quad Release	1	2
13			Spring, Torsion with Button Lock	1	2
14			Plug, Armrest, Black (3/4")	1	2
15			Guard, Clothing	1	1
16			Rivet	1	6
18			Pad, Arm, Full Length	1	1
19			Package, Screw Phillips Pan Head (#10-32 x 1-1/8")	1	2
1	A,D	8881125215	Kit, Armrest, Full Length, Color - Left (Style 19)	1	1
2			Tube, Armrest, Full Length, Black	1	1
3			Plug Button, Black (7/8")	1	2
4			Plug Button, Black (5/8")	1	2
5			Anti-Rattle	1	2
6			Handle, Lock, Black - Left	1	1
7			Rivet, Tubular	1	1
8			Spring, Arm Lock	1	1
9			Pin, Locking	1	1
10			Arm Base, Color	1	1
11			Screw, Self Tapping (#6-20 x 1/2")	1	2
12			Handle, Quad Release	1	2
13			Spring, Torsion with Button Lock	1	2
14			Plug, Armrest, Black (3/4")	1	2
15			Guard, Clothing	1	1
16			Rivet	1	6
18			Pad, Arm, Full Length	1	1
19			Package, Screw Phillips Pan Head (#10-32 x 1-1/8")	1	2
1	A	8881130799	Kit, Armrest, Full Length, Chrome - Right (Style 19)	1	1
2			Tube, Arm, Full Length, Chrome - Right/Left	1	1
3			Plug Button, Black (7/8")	1	2
4			Plug Button, Black (5/8")	1	2
5			Anti-Rattle	1	2
6			Handle, Lock, Black - Right	1	1
7			Rivet, Tubular	1	1
8			Spring, Arm Lock	1	1
9			Pin, Locking	1	1
10			Arm Base, Chrome	1	1
11			Screw, Self Tapping (#6-20 x 1/2")	1	2
12			Handle, Quad Release	1	2
13			Spring, Torsion with Button Lock	1	2
14			Plug, Armrest, Black (3/4")	1	2

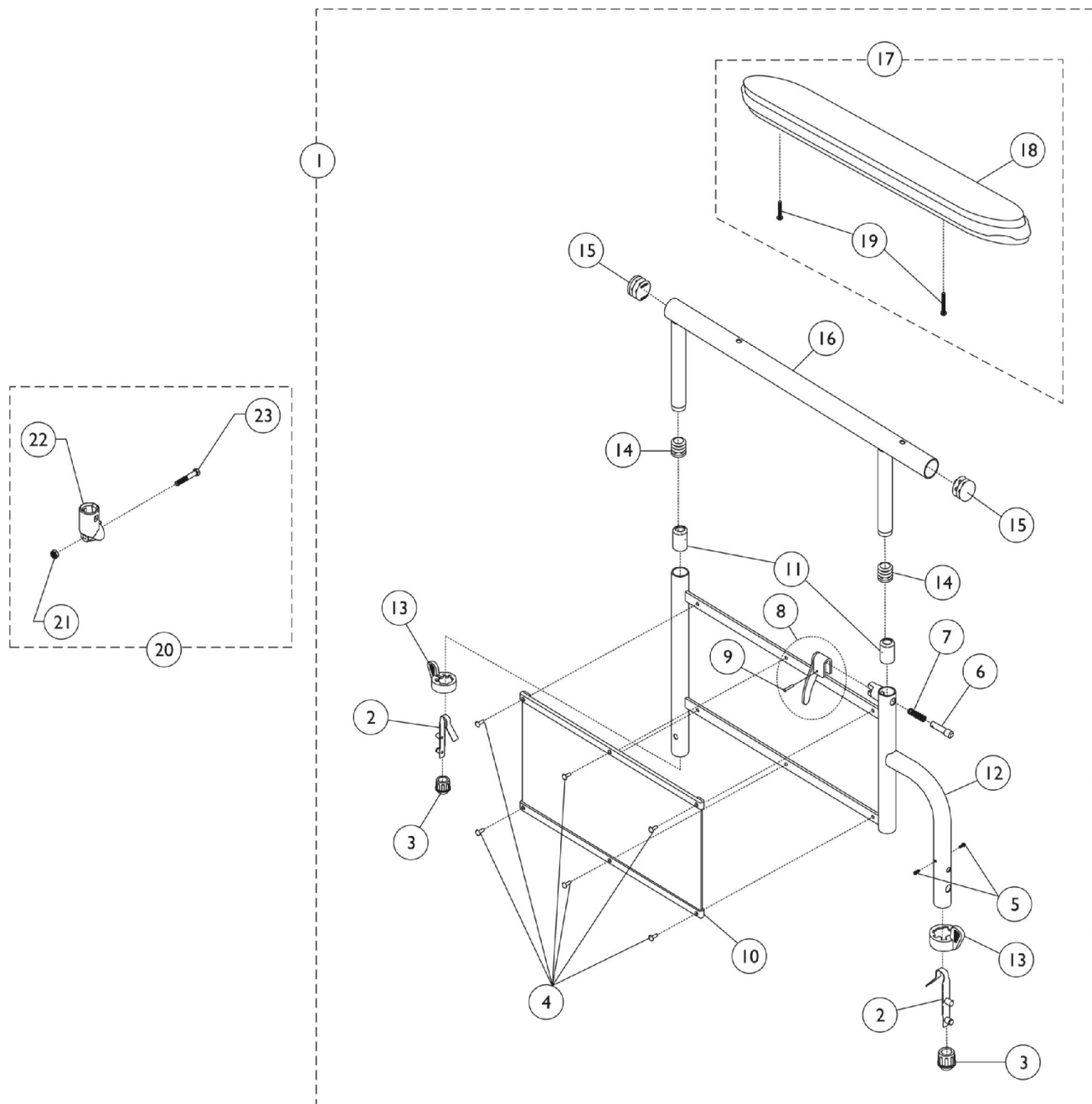
9000XT & 9000XDT Removable Conventional Adjustable Height Arms

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
15			Guard, Clothing	1	1
16			Rivet	1	6
18			Pad, Arm, Full Length	1	1
19			Package, Screw Phillips Pan Head (#10-32 x 1-1/8")	1	2
1	A	8881130800	Kit, Armrest, Full Length, Chrome - Left (Style 19)	1	1
2			Tube, Arm, Full Length, Chrome - Right/Left	1	1
3			Plug Button, Black (7/8")	1	2
4			Plug Button, Black (5/8")	1	2
5			Anti-Rattle	1	2
6			Handle, Lock, Black - Left	1	1
7			Rivet, Tubular	1	1
8			Spring, Arm Lock	1	1
9			Pin, Locking	1	1
10			Arm Base, Chrome	1	1
11			Screw, Self Tapping (#6-20 x 1/2")	1	2
12			Handle, Quad Release	1	2
13			Spring, Torsion with Button Lock	1	2
14			Plug, Armrest, Black (3/4")	1	2
15			Guard, Clothing	1	1
16			Rivet	1	6
18			Pad, Arm, Full Length	1	1
19			Package, Screw Phillips Pan Head (#10-32 x 1-1/8")	1	2
1	A	8881135522	Kit, Armrest, Desk Length, Chrome - Right (Style 29)	1	1
2			Tube, Arm, Desk Length, Chrome - Right/Left	1	1
3			Plug Button, Black (7/8")	1	2
4			Plug Button, Black (5/8")	1	2
5			Anti-Rattle	1	2
6			Handle, Lock, Black - Right	1	1
7			Rivet, Tubular	1	1
8			Spring, Arm Lock	1	1
9			Pin, Locking	1	1
10			Arm Base, Chrome	1	1
			Handle, Quad Release	1	2
			Spring, Torsion with Button Lock	1	2
			Plug, Armrest, Black (3/4")	1	2
			Rivet	1	6
			Screw, Self Tapping (#6-20 x 1/2")	1	2
			Guard, Clothing	1	1
			Pad, Arm, Desk Length	1	1
			Package, Screw Phillips Pan Head (#10-32 x 1-1/8")	1	2
1	A	8881135523	Kit, Armrest, Desk Length, Chrome - Left (Style 29)	1	1
			Tube, Arm, Desk Length, Chrome - Right/Left	1	1

9000XT & 9000XDT Removable Conventional Adjustable Height Arms

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
			Plug Button, Black (7/8")	1	2
			Plug Button, Black (5/8")	1	2
			Handle, Quad Release	1	2
			Spring, Torsion with Button Lock	1	2
			Plug, Armrest, Black (3/4")	1	2
			Rivet	1	6
			Screw, Self Tapping (#6-20 x 1/2")	1	2
			Pin, Locking	1	1
			Spring, Arm Lock	1	1
			Handle, Lock, Black - Left	1	1
			Rivet, Tubular	1	1
			Guard, Clothing	1	1
			Anti-Rattle	1	2
			Arm Base, Chrome	1	1
			Pad, Arm, Desk Length	1	1
			Package, Screw Phillips Pan Head (#10-32 x 1-1/8")	1	2
17	B	8881127509	Kit, Arm Pad w/Screws - Full Length	1	1
18			Pad, Arm, Full Length	1	1
19			Package, Screw Phillips Pan Head (#10-32 x 1-1/8")	1	2
17	B	8881127510	Kit, Arm Pad w/Screws - Desk Length	1	1
18			Pad, Arm, Desk Length	1	1
19			Package, Screw Phillips Pan Head (#10-32 x 1-1/8")	1	2
20	C	1058139	Kit, Armrest Hardware	1	1
21			Cup, Socket Pivot	1	1
22			Screw, Hex Head (1/4-20 x 1-3/8")	1	1
23			Locknut (1/4-20)	1	1
	F	7100053	Arm Lock Assembly, Black - Right	1	1
			Handle, Lock, Black - Right	1	1
			Rivet, Tubular	1	2
			Pin, Locking	1	2
			Spring, Arm Lock	1	2
	F	7100054	Arm Lock Assembly, Black - Left	1	1
			Handle, Lock, Black - Left	1	1
			Rivet, Tubular	1	2
			Pin, Locking	1	2
			Spring, Arm Lock	1	2
NOTE: A - Includes items 2-19. B - Includes items 18 and 19. C - Includes items 21-23. D - Specify frame color when ordering, see category titled, "Frame Finishes, Upholstery Colors, Decals and Packaging." F - Not shown. Includes items 6-9.					

9000XT Recliner Removable Conventional Adjustable Height Arms



9000XT Recliner Removable Conventional Adjustable Height Arms

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A,D	8881135530	Kit, Armrest, Desk Length, Color - Right (Style 29)	1	1
2			Spring, Torsion with Button Lock	1	2
3			Plug, Armrest, Black (3/4")	1	2
4			Rivet	1	6
5			Screw, Self Tapping (#6-20 x 1/2")	1	2
6			Pin, Locking	1	1
7			Spring, Arm Lock	1	1
8			Handle, Lock, Black - Right	1	1
9			Rivet, Tubular	1	1
10			Guard, Clothing	1	1
11			Anti-Rattle	1	2
12			Arm Base, Color	1	1
13			Handle, Quad Release	1	2
14			Plug Button, Black (7/8")	1	2
15			Plug Button, Black (5/8")	1	2
16			Tube, Armrest, Desk Length, Black - Right	1	1
18			Pad, Arm, Desk Length	1	1
19			Package, Screw Phillips Pan Head (#10-32 x 1-1/8")	1	2
1	A,D	8881135531	Kit, Armrest, Desk Length, Color - Left (Style 29)	1	1
2			Spring, Torsion with Button Lock	1	2
3			Plug, Armrest, Black (3/4")	1	2
4			Rivet	1	6
5			Screw, Self Tapping (#6-20 x 1/2")	1	2
6			Pin, Locking	1	1
7			Spring, Arm Lock	1	1
8			Handle, Lock, Black - Left	1	1
9			Rivet, Tubular	1	1
10			Guard, Clothing	1	1
11			Anti-Rattle	1	2
12			Arm Base, Color	1	1
13			Handle, Quad Release	1	2
14			Plug Button, Black (7/8")	1	2
15			Plug Button, Black (5/8")	1	2
16			Tube, Armrest, Desk Length, Black - Right	1	1
18			Pad, Arm, Desk Length	1	1
19			Package, Screw Phillips Pan Head (#10-32 x 1-1/8")	1	2
1	A	8881135532	Kit, Armrest, Desk Length, Chrome - Right (Style 29)	1	1
2			Spring, Torsion with Button Lock	1	2
3			Plug, Armrest, Black (3/4")	1	2
4			Rivet	1	6
5			Screw, Self Tapping (#6-20 x 1/2")	1	2
6			Pin, Locking	1	1

9000XT Recliner Removable Conventional Adjustable Height Arms

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
7			Spring, Arm Lock	1	1
8			Handle, Lock, Black - Right	1	1
9			Rivet, Tubular	1	1
10			Guard, Clothing	1	1
11			Anti-Rattle	1	2
12			Arm Base, Chrome	1	1
13			Handle, Quad Release	1	2
14			Plug Button, Black (5/8")	1	2
15			Plug Button, Black (7/8")	1	2
16			Tube, Arm, Desk Length, Chrome - Right/Left	1	1
18			Pad, Arm, Desk Length	1	1
19			Package, Screw Phillips Pan Head (#10-32 x 1-1/8")	1	2
1	A	8881135533	Kit, Armrest, Desk Length, Chrome - Left (Style 29)	1	1
2			Spring, Torsion with Button Lock	1	2
3			Plug, Armrest, Black (3/4")	1	2
4			Rivet	1	6
5			Screw, Self Tapping (#6-20 x 1/2")	1	2
6			Pin, Locking	1	1
7			Spring, Arm Lock	1	1
8			Handle, Lock, Black - Left	1	1
9			Rivet, Tubular	1	1
10			Guard, Clothing	1	1
11			Anti-Rattle	1	2
12			Arm Base, Chrome	1	1
13			Handle, Quad Release	1	2
14			Plug Button, Black (5/8")	1	2
15			Plug Button, Black (7/8")	1	2
16			Tube, Arm, Desk Length, Chrome - Right/Left	1	1
18			Pad, Arm, Desk Length	1	1
19			Package, Screw Phillips Pan Head (#10-32 x 1-1/8")	1	2
1	A,D	8881137321	Kit, Armrest, Full Length, Color - Right (Style 19)	1	1
2			Spring, Torsion with Button Lock	1	2
3			Plug, Armrest, Black (3/4")	1	2
4			Rivet	1	6
5			Screw, Self Tapping (#6-20 x 1/2")	1	2
6			Pin, Locking	1	1
7			Spring, Arm Lock	1	1
8			Handle, Lock, Black - Right	1	1
9			Rivet, Tubular	1	1
10			Guard, Clothing	1	1
11			Anti-Rattle	1	2
12			Arm Base, Color	1	1
13			Handle, Quad Release	1	2

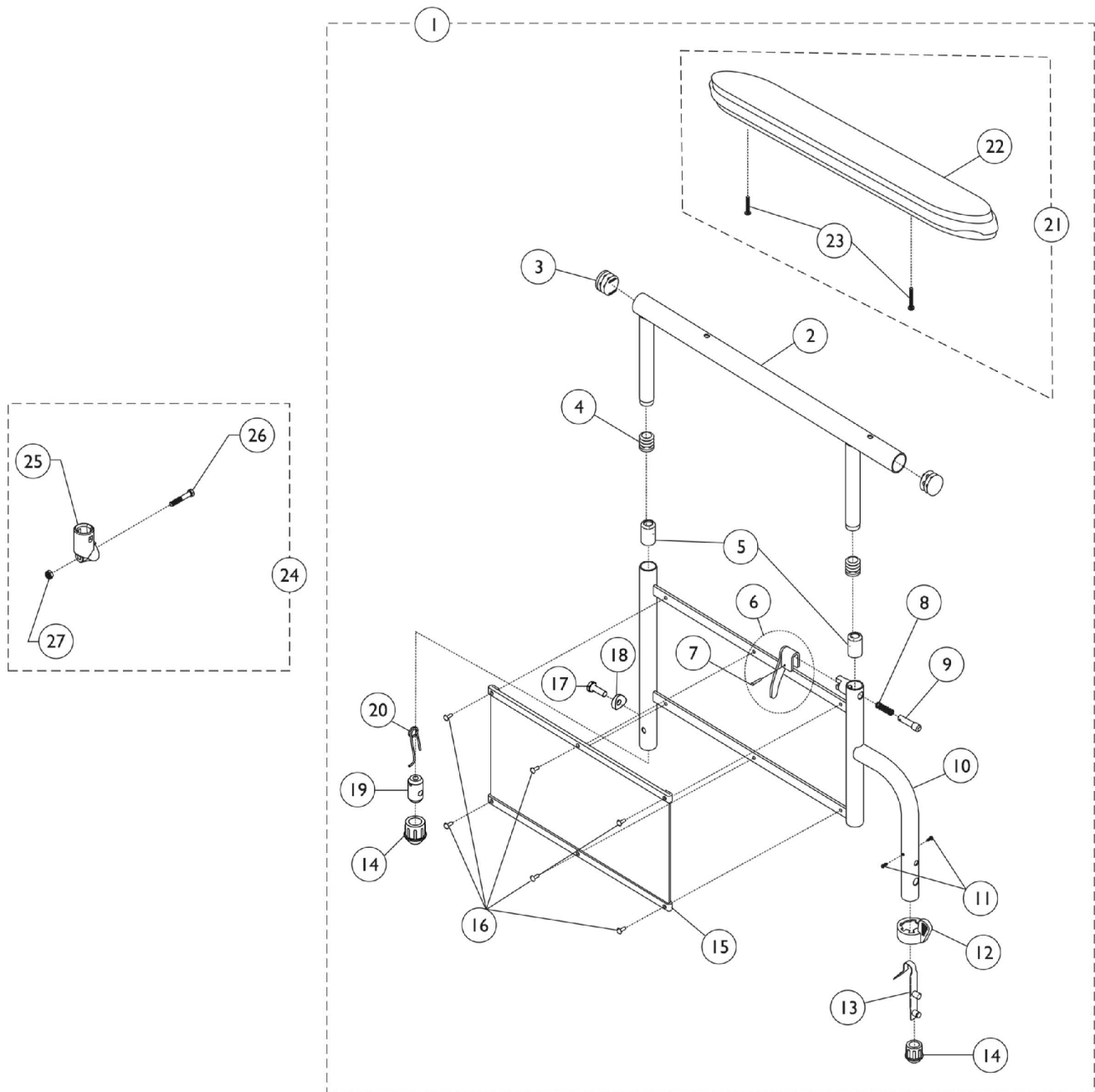
9000XT Recliner Removable Conventional Adjustable Height Arms

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
14	A,D	8881137322	Plug Button, Black (7/8")	1	2
15			Plug Button, Black (5/8")	1	2
16			Tube, Armrest, Full Length, Black	1	1
18			Pad, Arm, Full Length	1	1
19			Package, Screw Phillips Pan Head (#10-32 x 1-1/8")	1	2
1			Kit, Armrest, Full Length, Color - Left (Style 19)	1	1
2			Spring, Torsion with Button Lock	1	2
3			Plug, Armrest, Black (3/4")	1	2
4			Rivet	1	6
5			Screw, Self Tapping (#6-20 x 1/2")	1	2
6			Pin, Locking	1	1
7			Spring, Arm Lock	1	1
8			Handle, Lock, Black - Left	1	1
9			Rivet, Tubular	1	1
10			Guard, Clothing	1	1
11			Anti-Rattle	1	2
12			Arm Base, Color	1	1
13			Handle, Quad Release	1	2
14			Plug Button, Black (7/8")	1	2
15			Plug Button, Black (5/8")	1	2
16			Tube, Armrest, Full Length, Black	1	1
18			Pad, Arm, Full Length	1	1
19			Package, Screw Phillips Pan Head (#10-32 x 1-1/8")	1	1
1	A	8881135534	Kit, Armrest, Full Length, Chrome - Right (Style 19)	1	1
2			Spring, Torsion with Button Lock	1	2
3			Plug, Armrest, Black (3/4")	1	2
4			Rivet	1	6
5			Screw, Self Tapping (#6-20 x 1/2")	1	2
6			Pin, Locking	1	1
7			Spring, Arm Lock	1	1
8			Handle, Lock, Black - Right	1	1
9			Rivet, Tubular	1	1
10			Guard, Clothing	1	1
11			Anti-Rattle	1	2
12			Arm Base, Chrome	1	1
13			Handle, Quad Release	1	2
14			Plug Button, Black (7/8")	1	2
15			Plug Button, Black (5/8")	1	2
16			Tube, Arm, Full Length, Chrome - Right/Left	1	1
18			Pad, Arm, Full Length	1	1
19			Package, Screw Phillips Pan Head (#10-32 x 1-1/8")	1	2
1	A	8881135535	Kit, Armrest, Full Length, Chrome - Left (Style 19)	1	1
2			Spring, Torsion with Button Lock	1	2

9000XT Recliner Removable Conventional Adjustable Height Arms

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
3			Plug, Armrest, Black (3/4")	1	2
4			Rivet	1	6
5			Screw, Self Tapping (#6-20 x 1/2")	1	2
6			Pin, Locking	1	1
7			Spring, Arm Lock	1	1
8			Handle, Lock, Black - Left	1	1
9			Rivet, Tubular	1	1
10			Guard, Clothing	1	1
11			Anti-Rattle	1	2
12			Arm Base, Chrome	1	1
13			Handle, Quad Release	1	2
14			Plug Button, Black (5/8")	1	2
15			Plug Button, Black (7/8")	1	2
16			Tube, Arm, Full Length, Chrome - Right/Left	1	1
18			Pad, Arm, Full Length	1	1
19			Package, Screw Phillips Pan Head (#10-32 x 1-1/8")	1	2
17	B	8881127509	Kit, Arm Pad w/Screws - Full Length	1	1
18			Pad, Arm, Full Length	1	1
19			Package, Screw Phillips Pan Head (#10-32 x 1-1/8")	1	2
17	B	8881127510	Kit, Arm Pad w/Screws - Desk Length	1	1
18			Pad, Arm, Desk Length	1	1
19			Package, Screw Phillips Pan Head (#10-32 x 1-1/8")	1	2
20	C	1058139	Kit, Armrest Hardware	1	1
21			Locknut (1/4-20)	1	1
22			Cup, Socket Pivot	1	1
23			Screw, Hex Head (1/4-20 x 1-3/8")	1	1
	E,F	7100053	Arm Lock Assembly, Black - Right	1	1
			Handle, Lock, Black - Right	1	1
			Rivet, Tubular	1	2
			Pin, Locking	1	2
			Spring, Arm Lock	1	2
	E,F	7100054	Arm Lock Assembly, Black - Left	1	1
			Handle, Lock, Black - Left	1	1
			Rivet, Tubular	1	2
			Pin, Locking	1	2
			Spring, Arm Lock	1	2
NOTE: A - Includes items 2-19. B - Includes items 16 and 17. C - Includes items 19-21. D - Specify frame color when ordering, see category titled, "Frame Finishes, Upholstery Colors, Decals and Packaging." E - Not shown. F - Includes items 6-9.					

9000XT, 9000XDT & 9000XT Recliner Non-Removable Conventional Adjustable Height Arms



9000XT, 9000XDT & 9000XT Recliner Non-Removable Conventional Adjustable Height Arms

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A	8881130803	Kit, Armrest, Desk Length, Color - Right (Style 29)	1	1
2			Tube, Armrest, Desk Length, Black - Right	1	1
3			Plug Button, Black (7/8")	1	2
4			Plug Button, Black (5/8")	1	2
5			Anti-Rattle	1	2
6			Handle, Lock, Black - Right	1	1
7			Rivet, Tubular	1	1
8			Spring, Arm Lock	1	1
9			Pin, Locking	1	1
10			Arm Base, Color	1	1
11			Screw, Self Tapping (#6-20 x 1/2")	1	2
12			Handle, Quad Release	1	1
13			Spring, Torsion with Button Lock	1	1
14			Plug, Armrest, Black (3/4")	1	2
15			Guard, Clothing	1	1
16			Rivet	1	6
17			Bolt, Hex Head Cap (1/4-20 x 3/4")	1	1
18			Spacer, Coved (1/4 x 11/16 x 1/2")	1	1
19			Insert, Threaded	1	1
20			Spring, Release	1	1
22			Pad, Arm, Desk Length	1	1
23			Package, Screw Phillips Pan Head (#10-32 x 1-1/8")	1	2
1	A	8881130804	Kit, Armrest, Desk Length, Color - Left (Style 29)	1	1
2			Tube, Armrest, Desk Length, Black - Right	1	1
3			Plug Button, Black (7/8")	1	2
4			Plug Button, Black (5/8")	1	2
5			Anti-Rattle	1	2
6			Handle, Lock, Black - Left	1	1
7			Rivet, Tubular	1	1
8			Spring, Arm Lock	1	1
9			Pin, Locking	1	1
10			Arm Base, Color	1	1
11			Screw, Self Tapping (#6-20 x 1/2")	1	2
12			Handle, Quad Release	1	1
13			Spring, Torsion with Button Lock	1	1
14			Plug, Armrest, Black (3/4")	1	2
15			Guard, Clothing	1	1
16			Rivet	1	6
17			Bolt, Hex Head Cap (1/4-20 x 3/4")	1	1
18			Spacer, Coved (1/4 x 11/16 x 1/2")	1	1
19			Insert, Threaded	1	1
20			Spring, Release	1	1
22			Pad, Arm, Desk Length	1	1

9000XT, 9000XDT & 9000XT Recliner Non-Removable Conventional Adjustable Height Arms

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
23	A	8881130805	Package, Screw Phillips Pan Head (#10-32 x 1-1/8")	1	2
1			Kit, Armrest, Desk Length, Chrome - Right (Style 29)	1	1
2			Tube, Arm, Desk Length, Chrome - Right/Left	1	1
3			Plug Button, Black (7/8")	1	2
4			Plug Button, Black (5/8")	1	2
5			Anti-Rattle	1	2
6			Handle, Lock, Black - Right	1	1
7			Rivet, Tubular	1	1
8			Spring, Arm Lock	1	1
9			Pin, Locking	1	1
10			Arm Base, Chrome	1	1
11			Screw, Self Tapping (#6-20 x 1/2")	1	2
12			Handle, Quad Release	1	1
13			Spring, Torsion with Button Lock	1	1
14			Plug, Armrest, Black (3/4")	1	2
15			Guard, Clothing	1	1
16			Rivet	1	6
17			Bolt, Hex Head Cap (1/4-20 x 3/4")	1	1
18			Spacer, Coved (1/4 x 11/16 x 1/2")	1	1
19			Insert, Threaded	1	1
20			Spring, Release	1	1
22			Pad, Arm, Desk Length	1	1
23	A	8881130806	Package, Screw Phillips Pan Head (#10-32 x 1-1/8")	1	2
1			Kit, Armrest, Desk Length, Chrome - Left (Style 29)	1	1
2			Tube, Arm, Desk Length, Chrome - Right/Left	1	1
3			Plug Button, Black (7/8")	1	2
4			Plug Button, Black (5/8")	1	2
5			Anti-Rattle	1	2
6			Handle, Lock, Black - Left	1	1
7			Rivet, Tubular	1	1
8			Spring, Arm Lock	1	1
9			Pin, Locking	1	1
10			Arm Base, Chrome	1	1
11			Screw, Self Tapping (#6-20 x 1/2")	1	2
12			Handle, Quad Release	1	1
13			Spring, Torsion with Button Lock	1	1
14			Plug, Armrest, Black (3/4")	1	2
15			Guard, Clothing	1	1
16			Rivet	1	6
17			Bolt, Hex Head Cap (1/4-20 x 3/4")	1	1
18			Spacer, Coved (1/4 x 11/16 x 1/2")	1	1
19			Insert, Threaded	1	1

9000XT, 9000XDT & 9000XT Recliner Non-Removable Conventional Adjustable Height Arms

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
20	A,B	8881135526	Spring, Release	1	1
22			Pad, Arm, Desk Length	1	1
23			Package, Screw Phillips Pan Head (#10-32 x 1-1/8")	1	2
1			Kit, Armrest, Full Length, Color - Right (Style 19)	1	1
2			Tube, Armrest, Full Length, Black	1	1
3			Plug Button, Black (7/8")	1	2
4			Plug Button, Black (5/8")	1	2
5			Anti-Rattle	1	2
6			Handle, Lock, Black - Right	1	1
7			Rivet, Tubular	1	1
8			Spring, Arm Lock	1	1
9			Pin, Locking	1	1
10			Arm Base, Color	1	1
11			Screw, Self Tapping (#6-20 x 1/2")	1	2
12			Handle, Quad Release	1	1
13			Spring, Torsion with Button Lock	1	1
14			Plug, Armrest, Black (3/4")	1	2
15			Guard, Clothing	1	1
16			Rivet	1	6
17			Bolt, Hex Head Cap (1/4-20 x 3/4")	1	1
18			Spacer, Coved (1/4 x 11/16 x 1/2")	1	1
20	A,B	8881135527	Spring, Release	1	1
22			Pad, Arm, Full Length	1	1
23			Package, Screw Phillips Pan Head (#10-32 x 1-1/8")	1	2
1			Kit, Armrest, Full Length, Color - Left (Style 19)	1	1
2			Tube, Armrest, Full Length, Black	1	1
3			Plug Button, Black (7/8")	1	2
4			Plug Button, Black (5/8")	1	2
5			Anti-Rattle	1	2
6			Handle, Lock, Black - Left	1	1
7			Rivet, Tubular	1	1
8			Spring, Arm Lock	1	1
9			Pin, Locking	1	1
10			Arm Base, Color	1	1
11			Screw, Self Tapping (#6-20 x 1/2")	1	2
12			Handle, Quad Release	1	1
13			Spring, Torsion with Button Lock	1	1
14			Plug, Armrest, Black (3/4")	1	2
15			Guard, Clothing	1	1
16			Rivet	1	6
17			Bolt, Hex Head Cap (1/4-20 x 3/4")	1	1
18			Spacer, Coved (1/4 x 11/16 x 1/2")	1	1

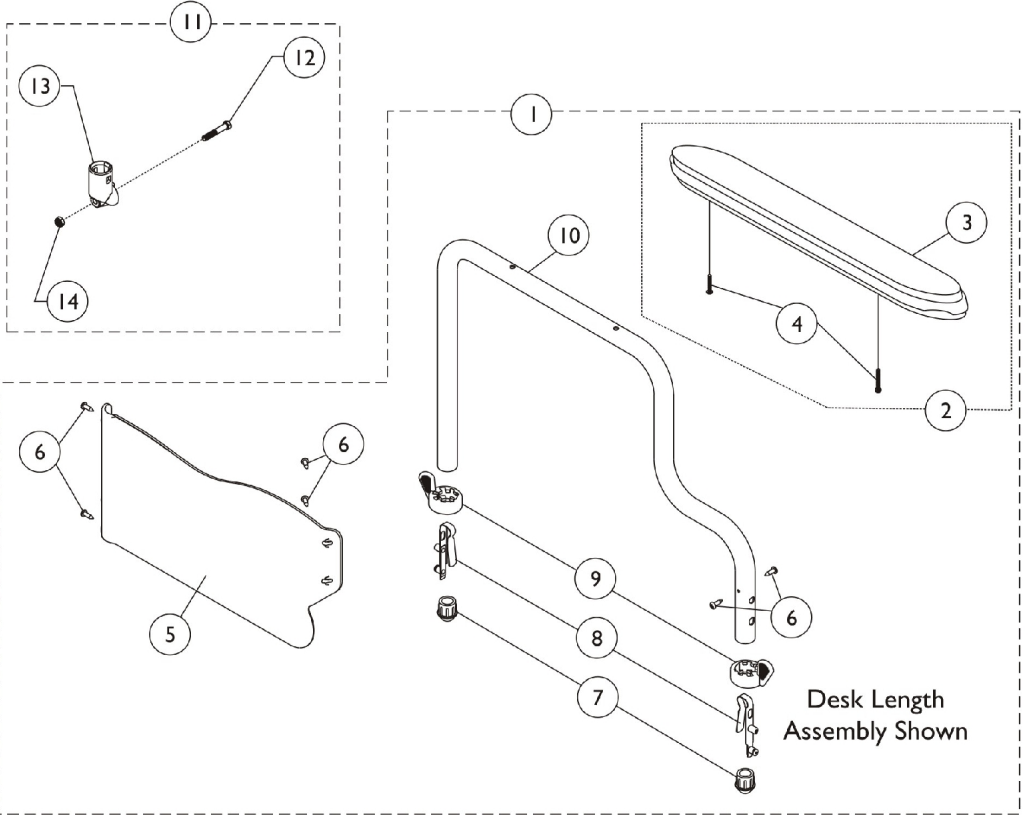
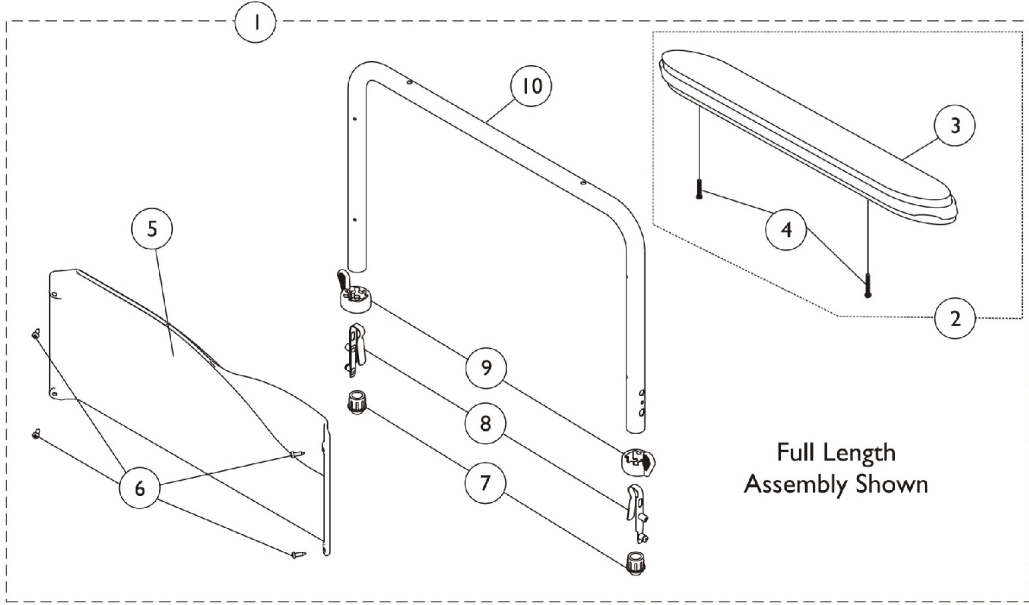
9000XT, 9000XDT & 9000XT Recliner Non-Removable Conventional Adjustable Height Arms

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
19	A	8881135528	Insert, Threaded	1	1
20			Spring, Release	1	1
22			Pad, Arm, Full Length	1	1
23			Package, Screw Phillips Pan Head (#10-32 x 1-1/8")	1	2
1			Kit, Armrest, Full Length, Chrome - Right (Style 19)	1	1
2			Tube, Arm, Full Length, Chrome - Right/Left	1	1
3			Plug Button, Black (7/8")	1	2
4			Plug Button, Black (5/8")	1	2
5			Anti-Rattle	1	2
6			Handle, Lock, Black - Right	1	1
7			Rivet, Tubular	1	1
8			Spring, Arm Lock	1	1
9			Pin, Locking	1	1
10			Arm Base, Chrome	1	1
11			Screw, Self Tapping (#6-20 x 1/2")	1	2
12			Handle, Quad Release	1	1
13			Spring, Torsion with Button Lock	1	1
14			Plug, Armrest, Black (3/4")	1	2
15			Guard, Clothing	1	1
16			Rivet	1	6
17			Bolt, Hex Head Cap (1/4-20 x 3/4")	1	1
18			Spacer, Coved (1/4 x 11/16 x 1/2")	1	1
19			Insert, Threaded	1	1
20			Spring, Release	1	1
22			Pad, Arm, Full Length	1	1
23	A	8881135529	Package, Screw Phillips Pan Head (#10-32 x 1-1/8")	1	2
1			Kit, Armrest, Full Length, Chrome - Left (Style 19)	1	1
2			Tube, Arm, Full Length, Chrome - Right/Left	1	1
3			Plug Button, Black (7/8")	1	2
4			Plug Button, Black (5/8")	1	2
5			Anti-Rattle	1	2
6			Handle, Lock, Black - Left	1	1
7			Rivet, Tubular	1	1
8			Spring, Arm Lock	1	1
9			Pin, Locking	1	1
10			Arm Base, Chrome	1	1
11			Screw, Self Tapping (#6-20 x 1/2")	1	2
12			Handle, Quad Release	1	1
13			Spring, Torsion with Button Lock	1	1
14			Plug, Armrest, Black (3/4")	1	2
15			Guard, Clothing	1	1
16			Rivet	1	6
17			Bolt, Hex Head Cap (1/4-20 x 3/4")	1	1

9000XT, 9000XDT & 9000XT Recliner Non-Removable Conventional Adjustable Height Arms

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
18			Spacer, Coved (1/4 x 11/16 x 1/2")	1	1
19			Insert, Threaded	1	1
20			Spring, Release	1	1
22			Pad, Arm, Full Length	1	1
23			Package, Screw Phillips Pan Head (#10-32 x 1-1/8")	1	2
21	C	8881127509	Kit, Arm Pad w/Screws - Full Length	1	1
22			Pad, Arm, Full Length	1	1
23			Package, Screw Phillips Pan Head (#10-32 x 1-1/8")	1	2
21	C	8881127510	Kit, Arm Pad w/Screws - Desk Length	1	1
22			Pad, Arm, Desk Length	1	1
23			Package, Screw Phillips Pan Head (#10-32 x 1-1/8")	1	2
24	D	1058139	Kit, Armrest Hardware	1	1
25			Cup, Socket Pivot	1	1
26			Locknut (1/4-20)	1	1
27			Screw, Hex Head (1/4-20 x 1-3/8")	1	1
	G	7100053	Arm Lock Assembly, Black - Right	1	1
			Handle, Lock, Black - Right	1	1
			Rivet, Tubular	1	2
			Pin, Locking	1	2
			Spring, Arm Lock	1	2
	G	7100054	Arm Lock Assembly, Black - Left	1	1
			Handle, Lock, Black - Left	1	1
			Rivet, Tubular	1	2
			Pin, Locking	1	2
			Spring, Arm Lock	1	2
NOTE: A - Includes items 2-23. B - Specify frame color when ordering, see category titled, "Frame Finishes, Upholstery Colors, Decals and Packaging." C - Includes items 22 and 23. D - Includes items 25-27. G - Not Shown. Includes items 6-9.					

9000XT Removable Conventional Fixed Height Arms



9000XT Removable Conventional Fixed Height Arms

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A	8881130821	Kit, Armrest, Full Length, Black - Right (Style 18)	1	1
3			Pad, Arm, Full Length	1	1
4			Package, Screw Phillips Pan Head (#10-32 x 1-1/8")	1	2
5			Guard, Clothing, Full Length - Right	1	1
6			Screw, Self Tapping (#6-20 x 1/2")	1	4
7			Plug Button, Arm Tube, Black (3/4")	1	2
8			Spring, Torsion with Button Lock	1	2
9			Handle, Quad Release	1	2
10			Tube, Armrest, Conventional, Full Height, Black	1	1
1	A	8881130822	Kit, Armrest, Full Length, Black - Left (Style 18)	1	1
3			Pad, Arm, Full Length	1	1
4			Package, Screw Phillips Pan Head (#10-32 x 1-1/8")	1	2
5			Guard, Clothing, Full Length - Left	1	1
6			Screw, Self Tapping (#6-20 x 1/2")	1	4
7			Plug Button, Arm Tube, Black (3/4")	1	2
8			Spring, Torsion with Button Lock	1	2
9			Handle, Quad Release	1	2
10			Tube, Armrest, Conventional, Full Height, Black	1	1
1	A	8881135540	Kit, Armrest, Desk Length, Black - Right (Style 28)	1	1
3			Pad, Arm, Desk Length	1	1
4			Package, Screw Phillips Pan Head (#10-32 x 1-1/8")	1	2
5			Guard, Clothing, Desk Length - Right	1	1
6			Screw, Self Tapping (#6-20 x 1/2")	1	6
7			Plug Button, Arm Tube, Black (3/4")	1	2
8			Spring, Torsion with Button Lock	1	2
9			Handle, Quad Release	1	2
10			Armrest, Desk Length, Black - Right	1	1
1	A	8881135541	Kit, Armrest, Desk Length, Black - Left (Style 28)	1	1
3			Pad, Arm, Desk Length	1	1
4			Package, Screw Phillips Pan Head (#10-32 x 1-1/8")	1	2
5			Guard, Clothing, Desk Length - Left	1	1
6			Screw, Self Tapping (#6-20 x 1/2")	1	6
7			Plug Button, Arm Tube, Black (3/4")	1	2
8			Spring, Torsion with Button Lock	1	2
9			Handle, Quad Release	1	2
10			Armrest, Desk Length, Black - Left	1	1
1	A,B	8881130823	Kit, Armrest, Full Length, Color - Right (Style 18)	1	1
3			Pad, Arm, Full Length	1	1
4			Package, Screw Phillips Pan Head (#10-32 x 1-1/8")	1	2
5			Guard, Clothing, Full Length - Right	1	1
6			Screw, Self Tapping (#6-20 x 1/2")	1	4
7			Plug Button, Arm Tube, Black (3/4")	1	2
8			Spring, Torsion with Button Lock	1	2
9			Handle, Quad Release	1	2

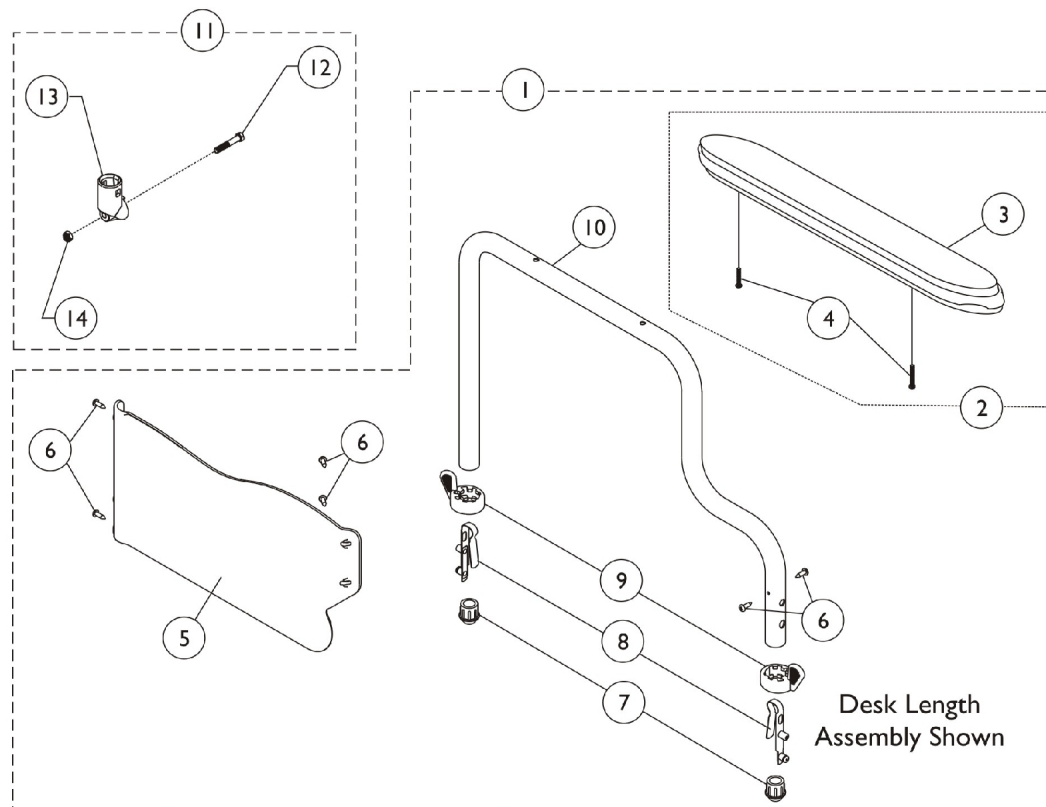
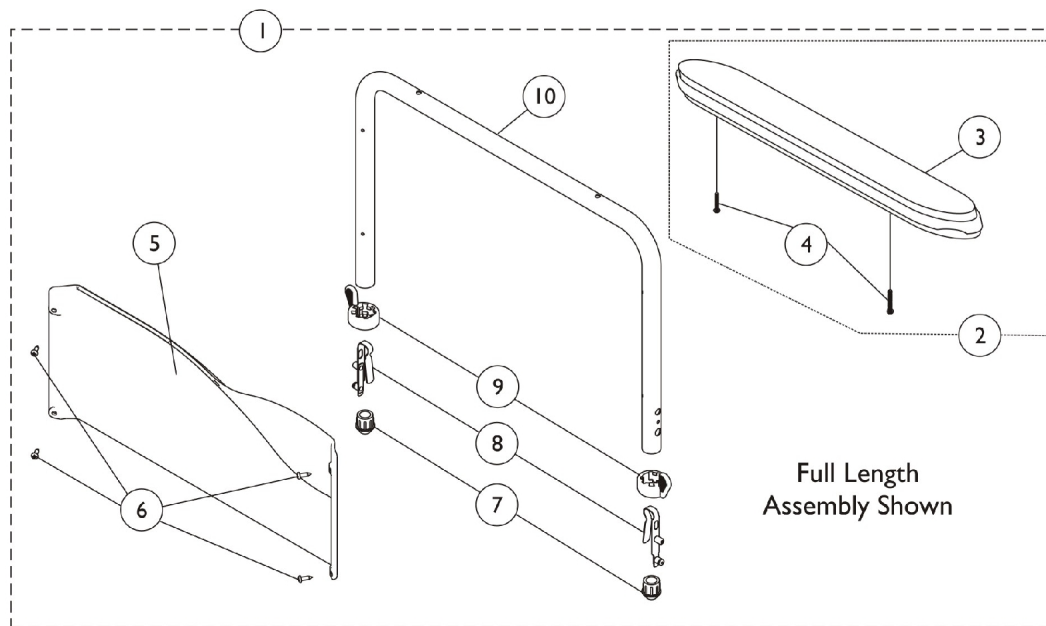
9000XT Removable Conventional Fixed Height Arms

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
10	A,B	8881130824	Tube, Armrest, Conventional, Full Height, Color	1	1
1			Kit, Armrest, Full Length, Color - Left (Style 18)	1	1
3			Pad, Arm, Full Length	1	1
4			Package, Screw Phillips Pan Head (#10-32 x 1-1/8")	1	2
5			Guard, Clothing, Full Length - Left	1	1
6			Screw, Self Tapping (#6-20 x 1/2")	1	4
7			Plug Button, Arm Tube, Black (3/4")	1	2
8			Spring, Torsion with Button Lock	1	2
9			Handle, Quad Release	1	2
10	A,B	8881135542	Tube, Armrest, Conventional, Full Height, Color	1	1
1			Kit, Armrest, Desk Length, Color - Right (Style 28)	1	1
3			Pad, Arm, Desk Length	1	1
4			Package, Screw Phillips Pan Head (#10-32 x 1-1/8")	1	2
5			Guard, Clothing, Desk Length - Right	1	1
6			Screw, Self Tapping (#6-20 x 1/2")	1	6
7			Plug Button, Arm Tube, Black (3/4")	1	2
8			Spring, Torsion with Button Lock	1	2
9			Handle, Quad Release	1	2
10	A,B	8881135543	Armrest, Desk Length, Color - Right	1	1
1			Kit, Armrest, Desk Length, Color - Left (Style 28)	1	1
3			Pad, Arm, Desk Length	1	1
4			Package, Screw Phillips Pan Head (#10-32 x 1-1/8")	1	2
5			Guard, Clothing, Desk Length - Left	1	1
6			Screw, Self Tapping (#6-20 x 1/2")	1	6
7			Plug Button, Arm Tube, Black (3/4")	1	2
8			Spring, Torsion with Button Lock	1	2
9			Handle, Quad Release	1	2
10	C	8881127509	Armrest, Desk Length, Color - Left	1	1
2			Kit, Arm Pad w/Screws - Full Length	1	1
3			Pad, Arm, Full Length	1	1
4	C	8881127510	Package, Screw Phillips Pan Head (#10-32 x 1-1/8")	1	2
2			Kit, Arm Pad w/Screws - Desk Length	1	1
3			Pad, Arm, Desk Length	1	1
4	D	1058139	Package, Screw Phillips Pan Head (#10-32 x 1-1/8")	1	2
11			Kit, Armrest Hardware	1	1
12			Screw, Hex Head (1/4-20 x 1-3/8")	1	1
13			Cup, Socket Pivot	1	1
14			Locknut (1/4-20)	1	1
			Guard, Clothing, Desk Length - Right	1	1
			Guard, Clothing, Desk Length - Left	1	1
	E	1110285	Guard, Clothing, Full Length - Right	1	1
	E	1110287	Guard, Clothing, Full Length - Left	1	1
	E	1110288			

9000XT Removable Conventional Fixed Height Arms

NOTE: A - Includes items 3-10.
B - Specify upholstery color, see page titled "Frame Finishes, Upholstery Colors, Decals, and Packaging."
C - Includes items 3 and 4.
D - Includes items 12-14.
E - Not Shown. Includes clothing guard and decal only. Replacement hardware listed within kits.

9000XDT Removable Conventional Fixed Height Arms



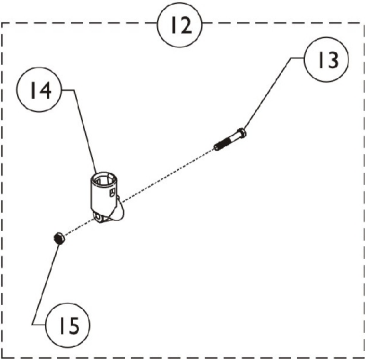
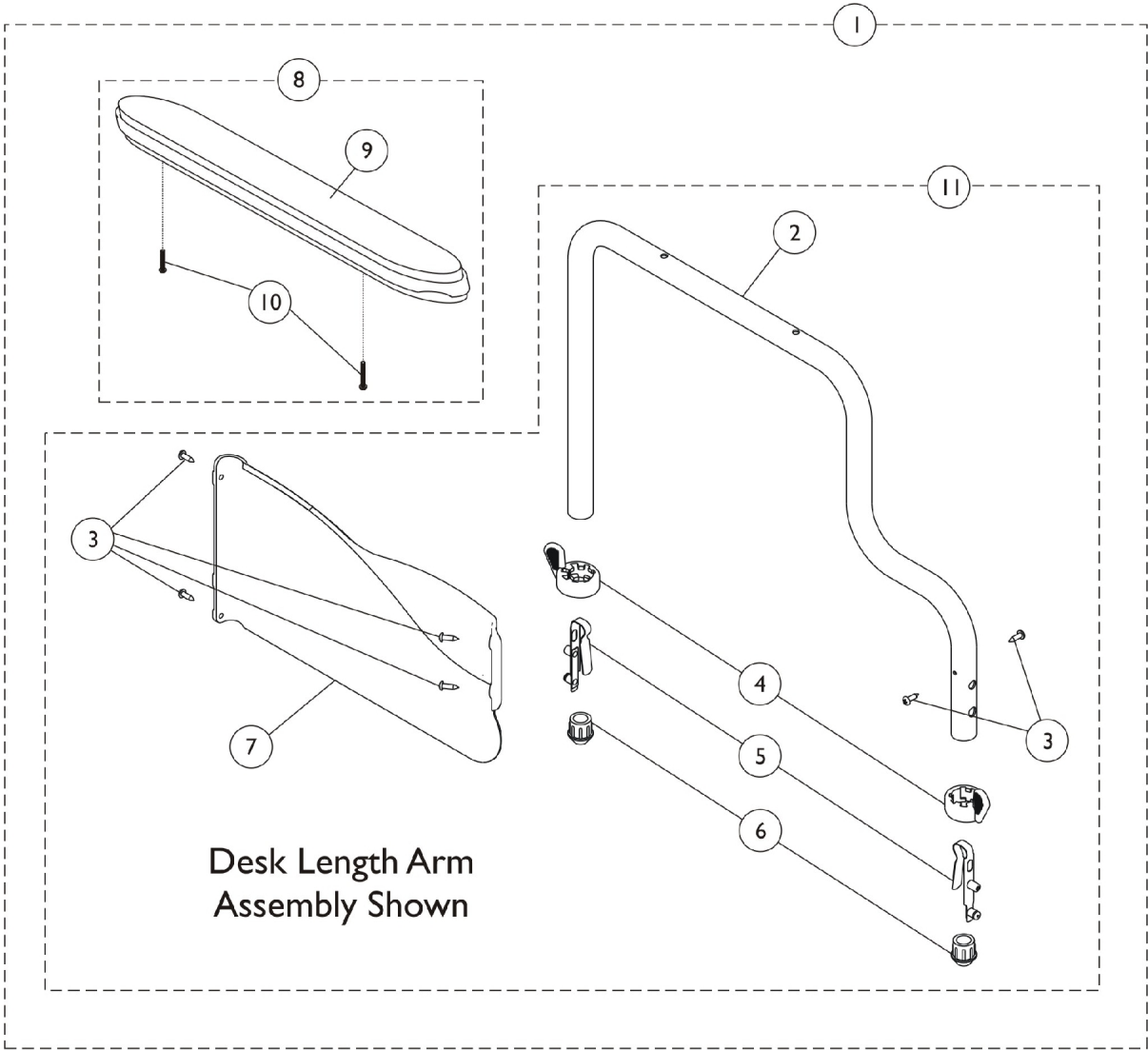
9000XDT Removable Conventional Fixed Height Arms

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A,C	8881130815	Kit, Armrest, Desk Length, Color - Right (Style 28)	1	1
3			Pad, Arm, Desk Length	1	1
4			Package, Screw Phillips Pan Head (#10-32 x 1-1/8")	1	2
5			Guard, Clothing, Desk Length - Right	1	1
6			Screw, Self Tapping (#6-20 x 1/2")	1	6
7			Plug Button, Arm Tube, Black (3/4")	1	2
8			Spring, Torsion with Button Lock	1	2
9			Handle, Quad Release	1	2
10			Tube, Armrest, Conventional, Desk Length, Color	1	1
1	A,C	8881130816	Kit, Armrest, Desk Length, Color - Left (Style 28)	1	1
3			Pad, Arm, Desk Length	1	1
4			Package, Screw Phillips Pan Head (#10-32 x 1-1/8")	1	2
5			Guard, Clothing, Desk Length - Left	1	1
6			Screw, Self Tapping (#6-20 x 1/2")	1	6
7			Plug Button, Arm Tube, Black (3/4")	1	2
8			Spring, Torsion with Button Lock	1	2
9			Handle, Quad Release	1	2
10			Tube, Armrest, Conventional, Desk Length, Color - Left	1	1
1	A,C	8881130817	Kit, Armrest, Full Length, Color - Right (Style 18)	1	1
3			Pad, Arm, Full Length	1	1
4			Package, Screw Phillips Pan Head (#10-32 x 1-1/8")	1	1
5			Guard, Clothing, Full Length - Right	1	1
6			Screw, Self Tapping (#6-20 x 1/2")	1	4
7			Plug Button, Arm Tube, Black (3/4")	1	2
8			Spring, Torsion with Button Lock	1	2
9			Handle, Quad Release	1	2
10			Armrest, Conventional, Full Height, Color	1	1
1	A,C	8881130818	Kit, Armrest, Full Length, Color - Left (Style 18)	1	1
3			Pad, Arm, Full Length	1	1
4			Package, Screw Phillips Pan Head (#10-32 x 1-1/8")	1	2
5			Guard, Clothing, Full Length - Left	1	1
6			Screw, Self Tapping (#6-20 x 1/2")	1	4
7			Plug Button, Arm Tube, Black (3/4")	1	2
8			Spring, Torsion with Button Lock	1	2
9			Handle, Quad Release	1	2
10			Armrest, Conventional, Full Height, Color	1	1
1	A	8881130819	Kit, Armrest, Full Length, Black - Right (Style 18)	1	1
3			Pad, Arm, Full Length	1	1
4			Package, Screw Phillips Pan Head (#10-32 x 1-1/8")	1	1
5			Guard, Clothing, Full Length - Right	1	1
6			Screw, Self Tapping (#6-20 x 1/2")	1	4
7			Plug Button, Arm Tube, Black (3/4")	1	2
8			Spring, Torsion with Button Lock	1	2
9			Handle, Quad Release	1	2

9000XDT Removable Conventional Fixed Height Arms

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
10	A	8881130820	Tube, Armrest, Conventional, Full Length, Black	1	1
1			Kit, Armrest, Full Length, Black - Left (Style 18)	1	1
3			Pad, Arm, Full Length	1	1
4			Package, Screw Phillips Pan Head (#10-32 x 1-1/8")	1	1
5			Guard, Clothing, Full Length - Left	1	1
6			Screw, Self Tapping (#6-20 x 1/2")	1	4
7			Plug Button, Arm Tube, Black (3/4")	1	2
8			Spring, Torsion with Button Lock	1	2
9			Handle, Quad Release	1	2
10			Tube, Armrest, Conventional, Full Length, Black	1	1
2	B	8881127509	Kit, Arm Pad w/Screws - Full Length	1	1
3			Pad, Arm, Full Length	1	1
4			Package, Screw Phillips Pan Head (#10-32 x 1-1/8")	1	2
2	B	8881127510	Kit, Arm Pad w/Screws - Desk Length	1	1
3			Pad, Arm, Desk Length	1	1
4			Package, Screw Phillips Pan Head (#10-32 x 1-1/8")	1	2
11	D	1058139	Kit, Armrest Hardware	1	1
12			Screw, Hex Head (1/4-20 x 1-3/8")	1	1
13			Cup, Socket Pivot	1	1
14			Locknut (1/4-20)	1	1
	E	1110285	Guard, Clothing, Desk Length - Right	1	1
	E	1110286	Guard, Clothing, Desk Length - Left	1	1
	E	1110287	Guard, Clothing, Full Length - Right	1	1
	E	1110288	Guard, Clothing, Full Length - Left	1	1
NOTE: A - Includes items 2-10. B - Includes: Items 3 and 4. C - Specify frame color when ordering, see category titled, "Frame Finishes, Upholstery Colors, Decals and Packaging." D - Includes items 12-14. E - Not Shown. Includes clothing guard and decal only. Replacement hardware listed within kits.					

9000XT Recliner Removable Conventional Fixed Height Arms



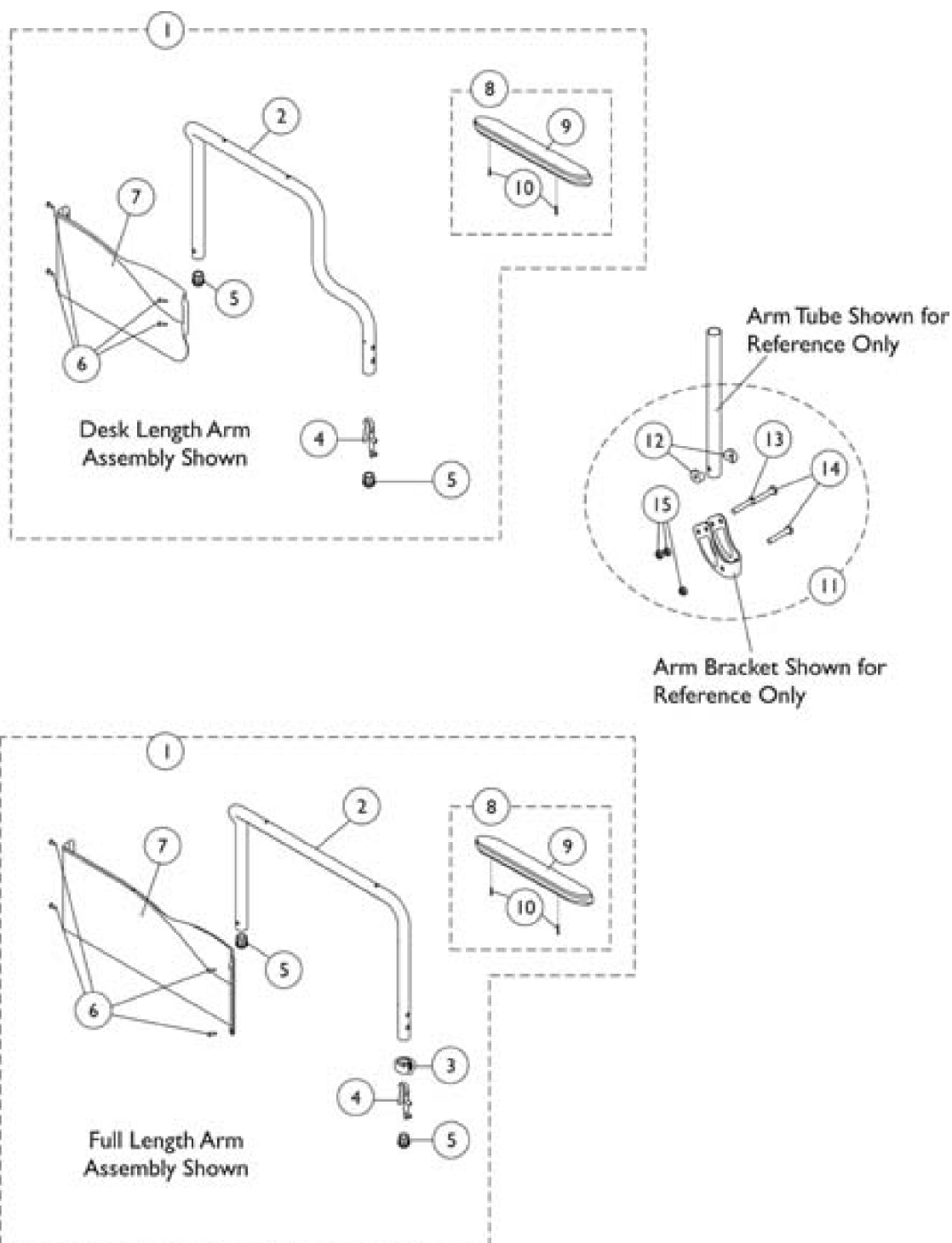
9000XT Recliner Removable Conventional Fixed Height Arms

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A,B	8881130832	Kit, Armrest, Full Length, Color - Right (Style 18)	1	1
2			Armrest, Conventional, Full Height, Color - Right/Left	1	1
3			Screw, Self Tapping (#6-20 x 1/2")	1	6
4			Handle, Quad Release	1	2
5			Spring, Torsion with Button Lock	1	2
6			Plug, Armrest, Black (3/4")	1	2
7			Guard, Clothing, Full Length - Right	1	1
9			Pad, Arm, Full Length	1	1
10			Package, Screw Phillips Pan Head (#10-32 x 1-1/8")	1	1
1	A,B	8881130833	Kit, Armrest, Full Length, Color - Left (Style 18)	1	1
2			Armrest, Conventional, Full Height, Color - Right/Left	1	1
3			Screw, Self Tapping (#6-20 x 1/2")	1	6
4			Handle, Quad Release	1	2
5			Spring, Torsion with Button Lock	1	2
6			Plug, Armrest, Black (3/4")	1	2
7			Guard, Clothing, Full Length - Left	1	1
9			Pad, Arm, Full Length	1	1
10			Package, Screw Phillips Pan Head (#10-32 x 1-1/8")	1	1
1	A	8881130829	Kit, Armrest, Full Length, Black - Right (Style 18)	1	1
2			Armrest, Conventional, Full Height, Black - Right/Left	1	1
3			Screw, Self Tapping (#6-20 x 1/2")	1	4
4			Handle, Quad Release	1	2
5			Spring, Torsion with Button Lock	1	2
6			Plug, Armrest, Black (3/4")	1	2
7			Guard, Clothing, Full Length - Right	1	1
9			Pad, Arm, Full Length	1	1
10			Package, Screw Phillips Pan Head (#10-32 x 1-1/8")	1	2
1	A	8881130830	Kit, Armrest, Full Length, Black - Left (Style 18)	1	1
2			Armrest, Conventional, Full Height, Black - Right/Left	1	1
3			Screw, Self Tapping (#6-20 x 1/2")	1	4
4			Handle, Quad Release	1	2
5			Spring, Torsion with Button Lock	1	2
6			Plug, Armrest, Black (3/4")	1	2
7			Guard, Clothing, Full Length - Left	1	1
9			Pad, Arm, Full Length	1	1
10			Package, Screw Phillips Pan Head (#10-32 x 1-1/8")	1	2
8	C	8881127509	Kit, Arm Pad w/Screws - Full Length	1	1
9			Pad, Arm, Full Length	1	1
10	C	8881127510	Package, Screw Phillips Pan Head (#10-32 x 1-1/8")	1	2
8			Kit, Arm Pad w/Screws - Desk Length	1	1

9000XT Recliner Removable Conventional Fixed Height Arms

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
9			Pad, Arm, Desk Length	1	1
10			Package, Screw Phillips Pan Head (#10-32 x 1-1/8")	1	2
11	D	1071663	Arm Assembly w/o Arm Pad, Desk Length, Black - Right	1	1
11	D	1071664	Arm Assembly w/o Arm Pad, Desk Length, Black - Left	1	1
11	B,D	8881074654	Arm Assembly w/o Arm Pad, Desk Length, Color - Right	1	1
11	B,D	8881074655	Arm Assembly w/o Arm Pad, Desk Length, Color - Left	1	1
	E,F	1117365	Kit, Clothing Guards - Desk Length w/ Screws & Decals	1	1
	E,F	1117366	Kit, Clothing Guards - Full Length w/ Screws & Decals	1	1
12	G	1058139	Kit, Armrest Hardware	1	1
13			Screw, Hex Head (1/4-20 x 1-3/8")	1	1
14			Cup, Socket Pivot	1	1
15			Locknut (1/4-20)	1	1
NOTE: A - Includes items 2-10. B - Specify color when ordering, see category titled, "Frame Finishes, Upholstery Colors, Decals and Packaging." C - Includes items 9-10. D - Includes items 2-7. E - Not Shown. F - Clothing Guard is not sold individually after 11/03. Kit Includes: Clothing Guards (RT & LT sides), Screws & Decals. G - Includes items 13-15.					

9000SL Non-Removable Space Saver Fixed Height Arms



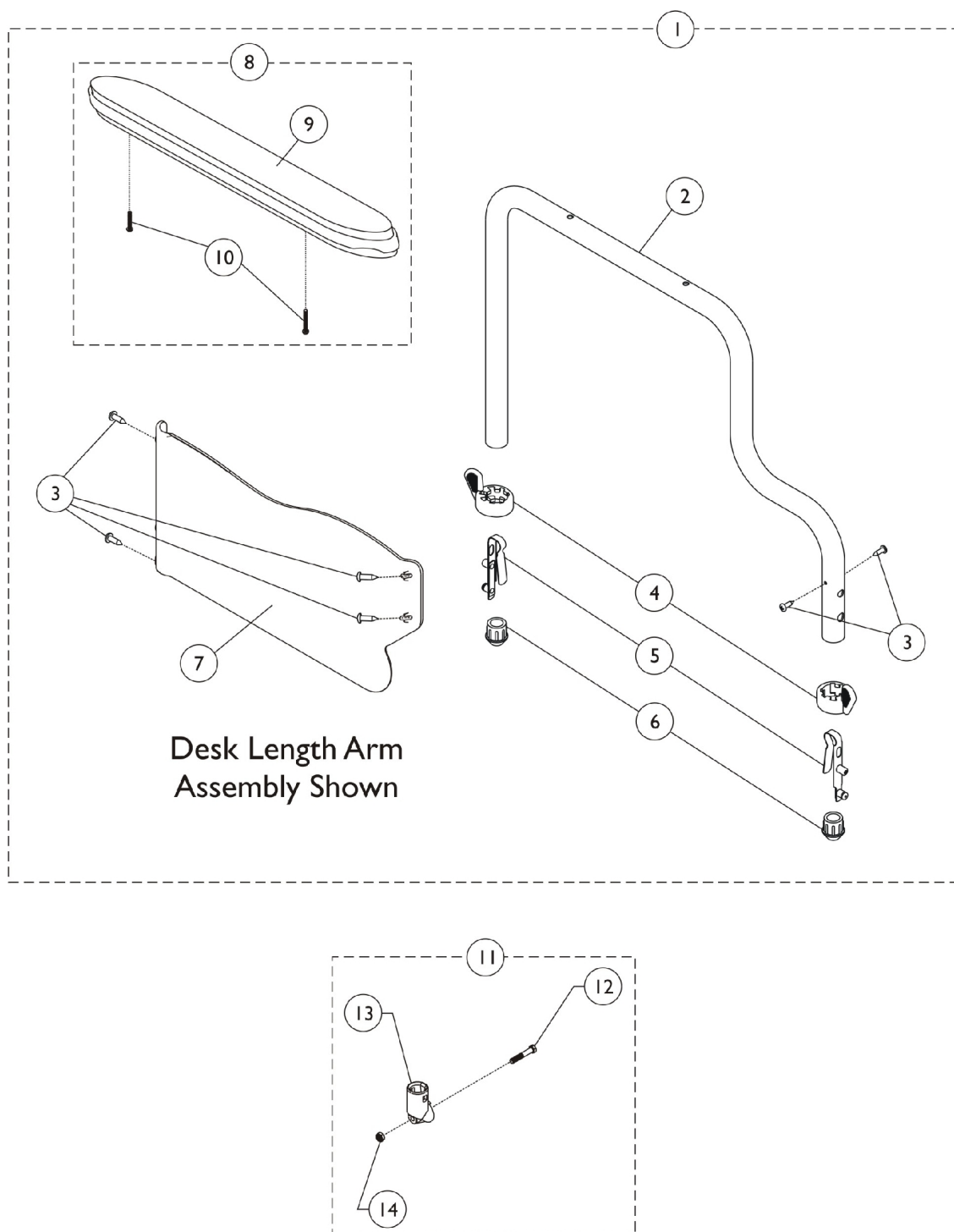
9000SL Non-Removable Space Saver Fixed Height Arms

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A,G	8881130858	Kit, Armrest, Desk Length, Black - Right (Style 88)	1	1
2			Tube, Armrest, Space Saver, Black - Right	1	1
4			Spring, Torsion w/ Button	1	1
5			Plug, Armrest, Black (3/4")	1	2
6			Screw, Self Tapping (#6-20 x 1/2")	1	4
7			Guard, Clothing, Desk Length - Right	1	1
9			Pad, Arm, Desk Length	1	1
10			Package, Screw Phillips Pan Head (#10-32 x 1-1/8")	1	2
1		8881130859	Kit, Armrest, Desk Length, Black - Left (Style 88)	1	1
2			Tube, Armrest, Space Saver, Black - Left	1	1
4			Spring, Torsion w/ Button	1	1
5			Plug, Armrest, Black (3/4")	1	2
6			Screw, Self Tapping (#6-20 x 1/2")	1	4
7			Guard, Clothing, Desk Length - Left	1	1
9			Pad, Arm, Desk Length	1	1
10			Package, Screw Phillips Pan Head (#10-32 x 1-1/8")	1	2
1	A	8881137325	Kit, Armrest, Full Length, Black - Right (Style 78)	1	1
2			Armrest, Space-Saver, Full, Black - Right	1	1
3			Handle, Quad Release	1	1
4			Spring, Torsion with Button Lock	1	1
5			Plug Button, Arm Tube, Black (3/4")	1	2
6			Screw, Self Tapping (#6-20 x 1/2")	1	4
7			Guard, Clothing, Full Length	1	1
9			Pad, Arm, Full Length	1	1
10			Package, Screw Phillips Pan Head (#10-32 x 1-1/8")	1	2
1		8881137326	Kit, Armrest, Full Length, Black - Left (Style 78)	1	1
2			Armrest, Space-Saver, Full, Black - Left	1	1
3			Handle, Quad Release	1	1
4			Spring, Torsion with Button Lock	1	1
5			Plug Button, Arm Tube, Black (3/4")	1	2
6			Screw, Self Tapping (#6-20 x 1/2")	1	4
7			Guard, Clothing, Full Length - Left	1	1
9			Pad, Arm, Full Length	1	1
10			Package, Screw Phillips Pan Head (#10-32 x 1-1/8")	1	2
8	B	8881127509	Kit, Arm Pad w/Screws - Full Length	1	1
9			Pad, Arm, Full Length	1	1
10	B	8881127510	Package, Screw Phillips Pan Head (#10-32 x 1-1/8")	1	2
8			Kit, Arm Pad w/Screws - Desk Length	1	1
9			Pad, Arm, Desk Length	1	1
10			Package, Screw Phillips Pan Head (#10-32 x 1-1/8")	1	2
	C,D,E	1123307	Kit, Clothing Guard, Space Saver, Desk Length w/ Screws and Decals (Pair)	2	1
	C,D,E	1123308	Kit, Clothing Guard, Space Saver, Full Length w/ Screws & Decals (Pair)	2	1
11	F	1091072	Hardware, Armrest	1	1

9000SL Non-Removable Space Saver Fixed Height Arms

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
12			Spacer, Coved (1/4 x 3/4 x 11/32")	1	4
13			Screw, Socket Button Head (1/4-20 x 1-7/16")	1	2
14			Screw, Hex Head (1/4-20 x 1-1/2")	1	4
15			Locknut (1/4-20)	1	6
NOTE: A - Includes items 2-10. B - Includes items 9 and 10. C - Not Shown. D - Due to clothing guard change, it is recommended (for chairs built before 11/25/03) when only one arm is requested, the appropriate clothing guard kit (item 7) be ordered also, so the arms will match. E - Includes items 6-7. F - Includes items 12-15. G - After 9/11/07, Invacare recommends ordering arm assemblies in pairs to assure uniform appearance on chair.					

9000XT & 9000XDT Removable Space Saver Fixed Height Arms



9000XT & 9000XDT Removable Space Saver Fixed Height Arms

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A,B	8881130848	Kit, Armrest, Desk Length, Color - Right (Style 88)	1	1
2			Tube, Armrest, Spacer Saver, Desk, Color - Right	1	1
3			Screw, Self Tapping (#6-20 x 1/2")	1	6
4			Handle, Quad Release	1	2
5			Spring, Torsion with Button Lock	1	2
6			Plug Button, Arm Tube, Black (3/4")	1	2
7			Guard, Clothing, Desk Length - Right	1	1
9			Pad, Arm, Desk Length	1	1
10			Package, Screw Phillips Pan Head (#10-32 x 1-1/8")	1	1
1	A,B	8881130849	Kit, Armrest, Desk Length, Color - Left (Style 88)	1	1
2			Tube, Armrest, Spacer Saver, Desk, Color - Left	1	1
3			Screw, Self Tapping (#6-20 x 1/2")	1	6
4			Handle, Quad Release	1	2
5			Spring, Torsion with Button Lock	1	2
6			Plug Button, Arm Tube, Black (3/4")	1	2
7			Guard, Clothing, Desk Length - Left	1	1
9			Pad, Arm, Desk Length	1	1
10			Package, Screw Phillips Pan Head (#10-32 x 1-1/8")	1	2
1	B	8881130846	Kit, Armrest, Desk Length, Black - Right (Style 88)	1	1
2			Tube, Armrest, Spacer Saver, Desk, Black - Right	1	1
3			Screw, Self Tapping (#6-20 x 1/2")	1	6
4			Handle, Quad Release	1	2
5			Spring, Torsion with Button Lock	1	2
6			Plug Button, Arm Tube, Black (3/4")	1	2
7			Guard, Clothing, Desk Length - Right	1	1
9			Pad, Arm, Desk Length	1	1
10			Package, Screw Phillips Pan Head (#10-32 x 1-1/8")	1	2
1	B	8881130847	Kit, Armrest, Desk Length, Black - Left (Style 88)	1	1
2			Tube, Armrest, Spacer Saver, Desk, Black - Left	1	1
3			Screw, Self Tapping (#6-20 x 1/2")	1	6
4			Handle, Quad Release	1	2
5			Spring, Torsion with Button Lock	1	2
6			Plug Button, Arm Tube, Black (3/4")	1	2
7			Guard, Clothing, Desk Length - Left	1	1
9			Pad, Arm, Desk Length	1	1
10			Package, Screw Phillips Pan Head (#10-32 x 1-1/8")	1	2
1	B	8881130850	Kit, Armrest, Full Length, Black - Right (Style 78)	1	1
2			Tube, Armrest, Space Saver, Full Length, Black - Right	1	1
3			Screw, Self Tapping (#6-20 x 1/2")	1	4
4			Handle, Quad Release	1	2
5			Spring, Torsion with Button Lock	1	2
6			Plug Button, Arm Tube, Black (3/4")	1	2

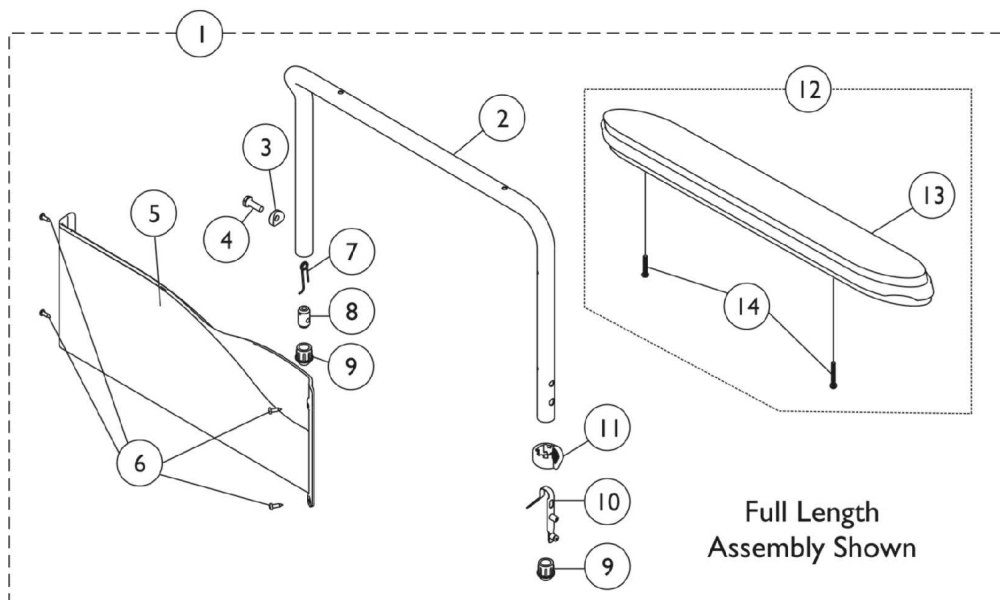
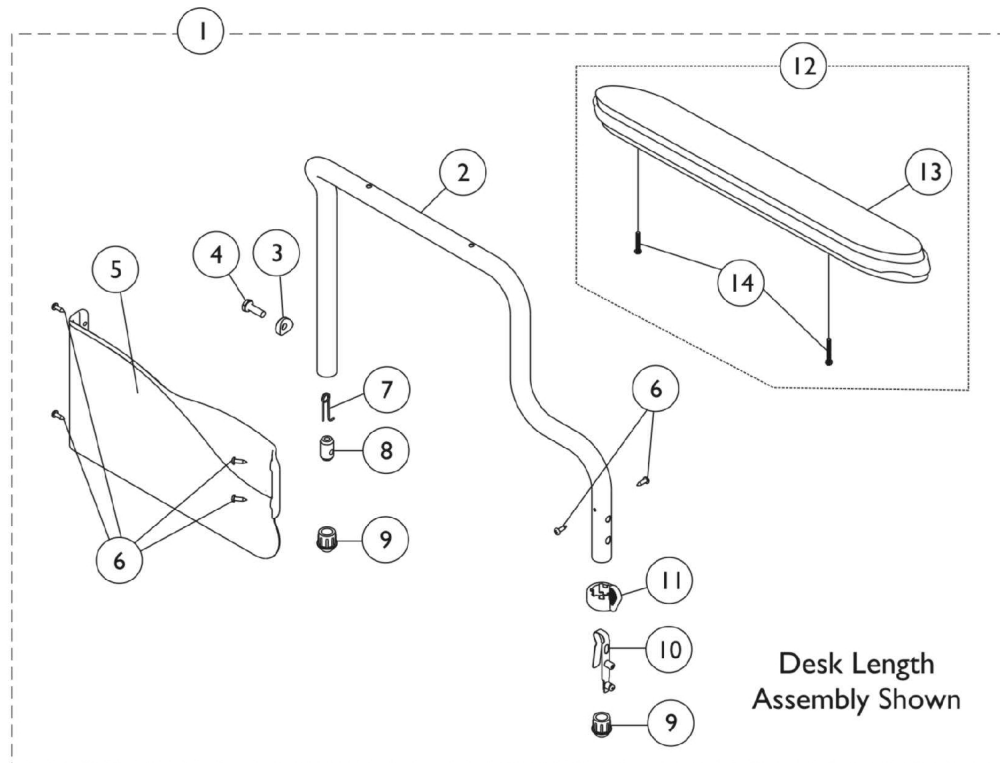
9000XT & 9000XDT Removable Space Saver Fixed Height Arms

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
7			Guard, Clothing, Full Length	1	1
9			Pad, Arm, Full Length	1	1
10			Package, Screw Phillips Pan Head (#10-32 x 1-1/8")	1	2
1	B	8881130851	Kit, Armrest, Full Length, Black - Left (Style 78)	1	1
2			Tube, Armrest, Space Saver, Full Length, Black - Left	1	1
3			Screw, Self Tapping (#6-20 x 1/2")	1	4
4			Handle, Quad Release	1	2
5			Spring, Torsion with Button Lock	1	2
6			Plug Button, Arm Tube, Black (3/4")	1	2
7			Guard, Clothing, Full Length - Left	1	1
9			Pad, Arm, Full Length	1	1
10			Package, Screw Phillips Pan Head (#10-32 x 1-1/8")	1	2
1	A,B	8881130852	Kit, Armrest, Full Length, Color - Right (Style 78)	1	1
2			Tube, Armrest, Space Saver, Full Length, Color - Right	1	1
3			Screw, Self Tapping (#6-20 x 1/2")	1	4
4			Handle, Quad Release	1	2
5			Spring, Torsion with Button Lock	1	2
6			Plug Button, Arm Tube, Black (3/4")	1	2
7			Guard, Clothing, Full Length	1	1
9			Pad, Arm, Full Length	1	1
10			Package, Screw Phillips Pan Head (#10-32 x 1-1/8")	1	2
1	A,B	8881130853	Kit, Armrest, Full Length, Color - Left (Style 78)	1	1
2			Tube, Armrest, Space Saver, Full Length, Color - Left	1	1
3			Screw, Self Tapping (#6-20 x 1/2")	1	4
4			Handle, Quad Release	1	2
5			Spring, Torsion with Button Lock	1	2
6			Plug Button, Arm Tube, Black (3/4")	1	2
7			Guard, Clothing, Full Length - Left	1	1
9			Pad, Arm, Full Length	1	1
10			Package, Screw Phillips Pan Head (#10-32 x 1-1/8")	1	2
8	C	8881127509	Kit, Arm Pad w/Screws - Full Length	1	1
9			Pad, Arm, Full Length	1	1
10			Package, Screw Phillips Pan Head (#10-32 x 1-1/8")	1	2
8	C	8881127510	Kit, Arm Pad w/Screws - Desk Length	1	1
9			Pad, Arm, Desk Length	1	1
10			Package, Screw Phillips Pan Head (#10-32 x 1-1/8")	1	2
11	D	1058139	Kit, Armrest Hardware	1	1
12			Screw, Hex Head (1/4-20 x 1-3/8")	1	1
13			Cup, Socket Pivot	1	1
14			Locknut (1/4-20)	1	1

9000XT & 9000XDT Removable Space Saver Fixed Height Arms

NOTE: A - Specify upholstery color, see page titled "Frame Finishes, Upholstery Colors, Decals and Packaging."
B - Includes items 2-10.
C - Includes items 9 and 10.
D - Includes items 12-14.

9000XT & 9000XDT Non-Removable Space Saver Fixed Height Arms



9000XT & 9000XDT Non-Removable Space Saver Fixed Height Arms

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A,E	8881130836	Kit, Armrest, Desk Length, Black - Right (Style 88)	1	1
2			Tube, Armrest, Spacer Saver, Desk, Black - Right	1	1
3			Spacer, Coved (1/4 x 11/16 x 1/2")	1	1
4			Bolt, Hex Head Cap (1/4-20 x 3/4")	1	1
5			Guard, Clothing, Desk Length - Right	1	1
6			Screw, Self Tapping (#6-20 x 1/2")	1	6
7			Spring, Release	1	1
8			Insert, Threaded	1	1
9			Plug Button, Arm Tube, Black (3/4")	1	2
10			Spring, Torsion with Button Lock	1	1
11			Handle, Quad Release	1	1
13			Pad, Arm, Desk Length	1	1
14			Package, Screw Phillips Pan Head (#10-32 x 1-1/8")	1	2
1	A,E	8881130837	Kit, Armrest, Desk Length, Black - Left (Style 88)	1	1
2			Tube, Armrest, Spacer Saver, Desk, Black - Left	1	1
3			Spacer, Coved (1/4 x 11/16 x 1/2")	1	1
4			Bolt, Hex Head Cap (1/4-20 x 3/4")	1	1
5			Guard, Clothing, Desk Length - Left	1	1
6			Screw, Self Tapping (#6-20 x 1/2")	1	6
7			Spring, Release	1	1
8			Insert, Threaded	1	1
9			Plug Button, Arm Tube, Black (3/4")	1	2
10			Spring, Torsion with Button Lock	1	1
11			Handle, Quad Release	1	1
13			Pad, Arm, Desk Length	1	1
14			Package, Screw Phillips Pan Head (#10-32 x 1-1/8")	1	2
1	A,B,D	8881137333	Kit, Armrest, Desk Length, Color - Right (Style 88)	1	1
2			Armrest, Desk Length, Color - Right	1	1
3			Spacer, Coved (1/4 x 11/16 x 1/2")	1	1
4			Bolt, Hex Head Cap (1/4-20 x 3/4")	1	1
5			Guard, Clothing, Desk Length - Right	1	1
6			Screw, Self Tapping (#6-20 x 1/2")	1	6
7			Spring, Release	1	1
8			Insert, Threaded	1	1
9			Plug Button, Arm Tube, Black (3/4")	1	2
10			Spring, Torsion with Button Lock	1	1
11			Handle, Quad Release	1	1
13			Pad, Arm, Desk Length	1	1
14			Package, Screw Phillips Pan Head (#10-32 x 1-1/8")	1	2
1	A,B,D	8881137334	Kit, Armrest, Desk Length, Color - Left (Style 88)	1	1
2			Armrest, Desk Length, Color - Left	1	1
3			Spacer, Coved (1/4 x 11/16 x 1/2")	1	1
4			Bolt, Hex Head Cap (1/4-20 x 3/4")	1	1

9000XT & 9000XDT Non-Removable Space Saver Fixed Height Arms

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
5			Screw, Self Tapping (#6-20 x 1/2")	1	6
6			Guard, Clothing, Desk Length - Left	1	1
7			Spring, Release	1	1
8			Insert, Threaded	1	1
9			Plug Button, Arm Tube, Black (3/4")	1	2
10			Spring, Torsion with Button Lock	1	1
11			Handle, Quad Release	1	1
13			Pad, Arm, Desk Length	1	1
14			Package, Screw Phillips Pan Head (#10-32 x 1-1/8")	1	2
1	A,B,E	8881137335	Kit, Armrest, Desk Length, Color - Right (Style 88)	1	1
2			Tube, Armrest, Spacer Saver, Desk, Color - Right	1	1
3			Spacer, Coved (1/4 x 11/16 x 1/2")	1	1
4			Bolt, Hex Head Cap (1/4-20 x 3/4")	1	1
5			Guard, Clothing, Desk Length - Right	1	1
6			Screw, Self Tapping (#6-20 x 1/2")	1	6
7			Spring, Release	1	1
8			Insert, Threaded	1	1
9			Plug Button, Arm Tube, Black (3/4")	1	2
10			Spring, Torsion with Button Lock	1	1
11			Handle, Quad Release	1	1
13			Pad, Arm, Desk Length	1	1
14			Package, Screw Phillips Pan Head (#10-32 x 1-1/8")	1	2
1	A,B,E	8881137336	Kit, Armrest, Desk Length, Color - Left (Style 88)	1	1
2			Tube, Armrest, Spacer Saver, Desk, Color - Left	1	1
3			Spacer, Coved (1/4 x 11/16 x 1/2")	1	1
4			Bolt, Hex Head Cap (1/4-20 x 3/4")	1	1
5			Guard, Clothing, Desk Length - Left	1	1
6			Screw, Self Tapping (#6-20 x 1/2")	1	6
7			Spring, Release	1	1
8			Insert, Threaded	1	1
9			Plug Button, Arm Tube, Black (3/4")	1	2
10			Spring, Torsion with Button Lock	1	1
11			Handle, Quad Release	1	1
13			Pad, Arm, Desk Length	1	1
14			Package, Screw Phillips Pan Head (#10-32 x 1-1/8")	1	2
1	A,E	8881130838	Kit, Armrest, Full Length, Black - Right (Style 78)	1	1
2			Tube, Armrest, Space Saver, Full Length, Black - Right	1	1
3			Spacer, Coved (1/4 x 11/16 x 1/2")	1	1
4			Bolt, Hex Head Cap (1/4-20 x 3/4")	1	1
5			Guard, Clothing, Full Length	1	1
6			Screw, Self Tapping (#6-20 x 1/2")	1	4
7			Spring, Release	1	1

9000XT & 9000XDT Non-Removable Space Saver Fixed Height Arms

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
8			Insert, Threaded	1	1
9			Plug Button, Arm Tube, Black (3/4")	1	2
10			Spring, Torsion with Button Lock	1	1
11			Handle, Quad Release	1	1
13			Pad, Arm, Full Length	1	1
14			Package, Screw Phillips Pan Head (#10-32 x 1-1/8")	1	2
1	A,E	8881130839	Kit, Armrest, Full Length, Black - Left (Style 78)	1	1
2			Tube, Armrest, Space Saver, Full Length, Black - Left	1	1
3			Spacer, Coved (1/4 x 11/16 x 1/2")	1	1
4			Bolt, Hex Head Cap (1/4-20 x 3/4")	1	1
5			Guard, Clothing, Full Length - Left	1	1
6			Screw, Self Tapping (#6-20 x 1/2")	1	4
7			Spring, Release	1	1
8			Insert, Threaded	1	1
9			Plug Button, Arm Tube, Black (3/4")	1	2
10			Spring, Torsion with Button Lock	1	1
11			Handle, Quad Release	1	1
13			Pad, Arm, Full Length	1	1
14			Package, Screw Phillips Pan Head (#10-32 x 1-1/8")	1	2
1	A,D	8881137327	Kit, Armrest, Full Length, Black - Right (Style 78)	1	1
2			Armrest, Full, Black - Right	1	1
3			Spacer, Coved (1/4 x 11/16 x 1/2")	1	1
4			Bolt, Hex Head Cap (1/4-20 x 3/4")	1	1
5			Guard, Clothing, Full Length	1	1
6			Screw, Self Tapping (#6-20 x 1/2")	1	4
7			Spring, Release	1	1
8			Insert, Threaded	1	1
9			Plug Button, Arm Tube, Black (3/4")	1	2
10			Spring, Torsion with Button Lock	1	1
11			Handle, Quad Release	1	1
13			Pad, Arm, Full Length	1	1
14			Package, Screw Phillips Pan Head (#10-32 x 1-1/8")	1	2
1	A,D	8881137328	Kit, Armrest, Full Length, Black - Left (Style 78)	1	1
2			Armrest, Full, Black - Left	1	1
3			Spacer, Coved (1/4 x 11/16 x 1/2")	1	1
4			Bolt, Hex Head Cap (1/4-20 x 3/4")	1	1
5			Guard, Clothing, Full Length - Left	1	1
6			Screw, Self Tapping (#6-20 x 1/2")	1	4
7			Spring, Release	1	1
8			Insert, Threaded	1	1
9			Plug Button, Arm Tube, Black (3/4")	1	2
10			Spring, Torsion with Button Lock	1	1

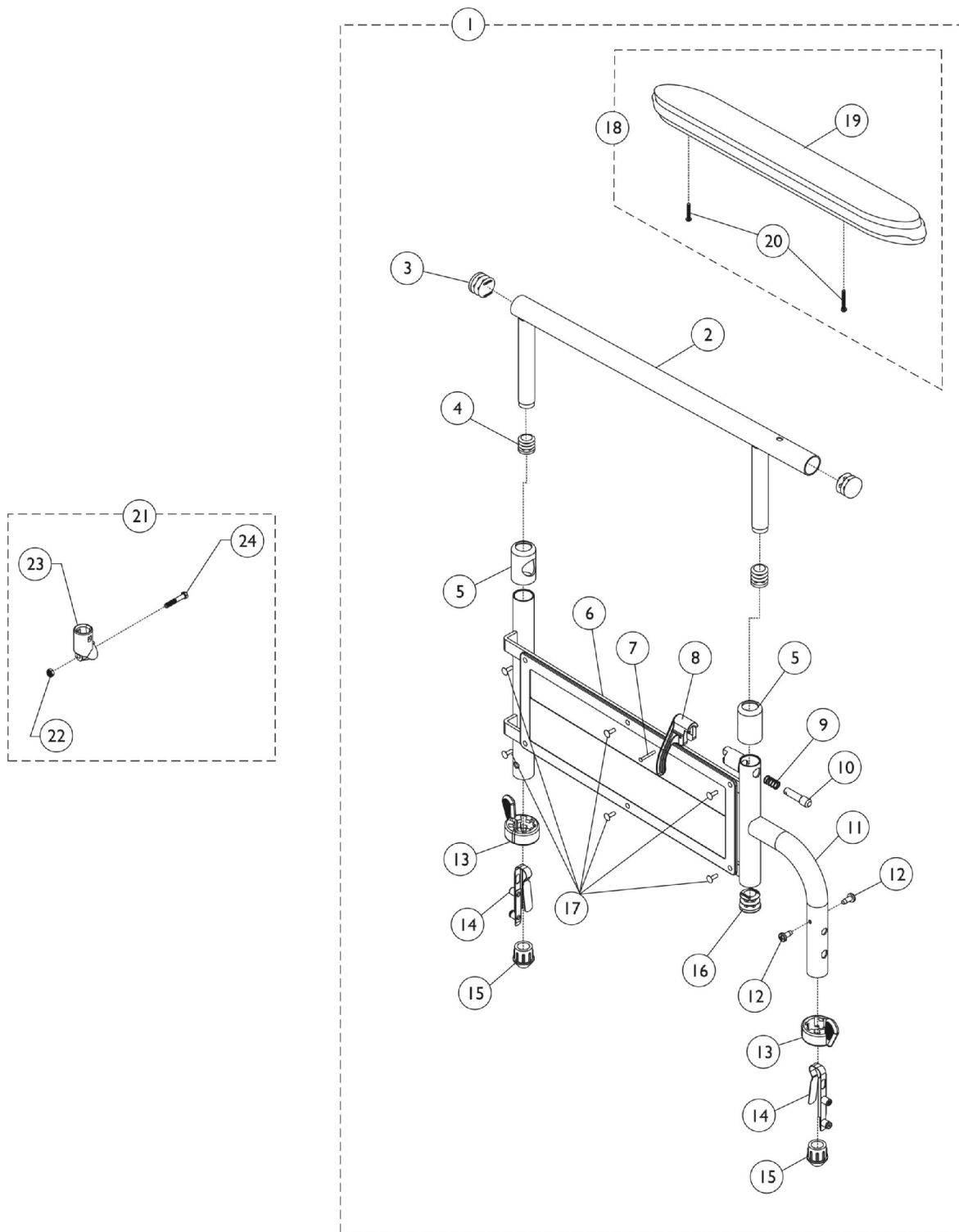
9000XT & 9000XDT Non-Removable Space Saver Fixed Height Arms

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
11	A,B,E	8881130840	Handle, Quad Release	1	1
13			Pad, Arm, Full Length	1	1
14			Package, Screw Phillips Pan Head (#10-32 x 1-1/8")	1	2
1			Kit, Armrest, Full Length, Color - Right (Style 78)	1	1
2			Tube, Armrest, Space Saver, Full Length, Color - Right	1	1
3			Spacer, Coved (1/4 x 11/16 x 1/2")	1	1
4			Bolt, Hex Head Cap (1/4-20 x 3/4")	1	1
5			Guard, Clothing, Full Length	1	1
6			Screw, Self Tapping (#6-20 x 1/2")	1	4
7			Spring, Release	1	1
8			Insert, Threaded	1	1
9			Plug Button, Arm Tube, Black (3/4")	1	2
10			Spring, Torsion with Button Lock	1	1
11			Handle, Quad Release	1	1
13	A,B,E	8881130841	Pad, Arm, Full Length	1	1
14			Package, Screw Phillips Pan Head (#10-32 x 1-1/8")	1	2
1			Kit, Armrest, Full Length, Color - Left (Style 78)	1	1
2			Tube, Armrest, Space Saver, Full Length, Color - Left	1	1
3			Spacer, Coved (1/4 x 11/16 x 1/2")	1	1
4			Bolt, Hex Head Cap (1/4-20 x 3/4")	1	1
5			Guard, Clothing, Full Length - Left	1	1
6			Screw, Self Tapping (#6-20 x 1/2")	1	4
7			Spring, Release	1	1
8			Insert, Threaded	1	1
9			Plug Button, Arm Tube, Black (3/4")	1	2
10			Spring, Torsion with Button Lock	1	1
11			Handle, Quad Release	1	1
13			Pad, Arm, Full Length	1	1
14	A,B,D	8881137329	Package, Screw Phillips Pan Head (#10-32 x 1-1/8")	1	2
1			Kit, Armrest, Full Length, Color - Right (Style 78)	1	1
2			Armrest, Full, Color - Right	1	1
3			Bolt, Hex Head Cap (1/4-20 x 3/4")	1	1
4			Spacer, Coved (1/4 x 11/16 x 1/2")	1	1
5			Guard, Clothing, Full Length	1	1
6			Screw, Self Tapping (#6-20 x 1/2")	1	4
7			Spring, Release	1	1
8			Insert, Threaded	1	1
9			Plug Button, Arm Tube, Black (3/4")	1	2
10			Spring, Torsion with Button Lock	1	1
11			Handle, Quad Release	1	1
13			Pad, Arm, Full Length	1	1

9000XT & 9000XDT Non-Removable Space Saver Fixed Height Arms

Item Number	Note	Part Number	Description	Quantity Per		
				Package	Assembly	
14	A,B,D	8881137330	Package, Screw Phillips Pan Head (#10-32 x 1-1/8")	1	1	
1			Kit, Armrest, Full Length, Color - Left (Style 78)	1	1	
2			Armrest, Full Length, Color - Left	1	1	
3			Spacer, Coved (1/4 x 11/16 x 1/2")	1	1	
4			Bolt, Hex Head Cap (1/4-20 x 3/4")	1	1	
5			Guard, Clothing, Full Length - Left	1	1	
6			Screw, Self Tapping (#6-20 x 1/2")	1	4	
7			Spring, Release	1	1	
8			Insert, Threaded	1	1	
9			Plug Button, Arm Tube, Black (3/4")	1	2	
10			Spring, Torsion with Button Lock	1	1	
11			Handle, Quad Release	1	1	
13			Pad, Arm, Full Length	1	1	
14			Package, Screw Phillips Pan Head (#10-32 x 1-1/8")	1	2	
12	C	8881127509	Kit, Arm Pad w/Screws - Full Length	1	1	
13			Pad, Arm, Full Length	1	1	
14			Package, Screw Phillips Pan Head (#10-32 x 1-1/8")	1	2	
12			8881127510	Kit, Arm Pad w/Screws - Desk Length	1	1
13				Pad, Arm, Desk Length	1	1
14	Package, Screw Phillips Pan Head (#10-32 x 1-1/8")	1		2		
NOTE: A - Includes items 2-14. B - Specify upholstery color, see page titled "Frame Finishes, Upholstery Colors, Decals and Packaging." C - Includes items 13 and 14. D - To be used on 9000XT models only. E - To be used on 9000XDT models only.						

9000XT Space Saver Adjustable Height Arms - 79JY & 89JY



9000XT Space Saver Adjustable Height Arms - 79JY & 89JY

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A	8881130862	Kit, Armrest, Desk Length, Black - Right (Style 89JY)	1	1
2			Tube, Armrest, Desk, Black - Right	1	1
3			Plug Button, Black (5/8")	1	3
4			Plug Button, Black (7/8")	1	2
5			Anti-Rattle	1	2
6			Guard, Clothing	1	1
7			Rivet, Tubular	1	1
8			Handle, Lock, Black - Right	1	1
9			Spring, Arm Lock	1	1
10			Pin, Locking	1	1
11			Tube, Armrest Base, Adjustable Height, Black -Right	1	1
12			Screw, Phillips Pan Head Tap (#8-32 x 3/8")	1	2
13			Handle, Quad Release	1	2
14			Spring, Torsion with Button Lock	1	2
15			Plug Button, Arm Tube, Black (3/4")	1	2
16			Plug Button, Black (3/4")	1	1
17			Rivet	1	6
19			Pad, Arm, Desk Length	1	1
20			Package, Screw Phillips Pan Head (#10-32 x 1-1/8")	1	1
1	A	8881130863	Kit, Armrest, Desk Length, Black - Left (Style 89JY)	1	1
2			Tube, Armrest, Desk, Black - Left	1	1
3			Plug Button, Black (5/8")	1	3
4			Plug Button, Black (7/8")	1	2
5			Anti-Rattle	1	2
6			Guard, Clothing	1	1
7			Rivet, Tubular	1	1
8			Handle, Lock, Black - Left	1	1
9			Spring, Arm Lock	1	1
10			Pin, Locking	1	1
11			Tube, Armrest Base, Adjustable Height, Black - Left	1	1
12			Screw, Phillips Pan Head Tap (#8-32 x 3/8")	1	2
13			Handle, Quad Release	1	2
14			Spring, Torsion with Button Lock	1	2
15			Plug Button, Arm Tube, Black (3/4")	1	2
16			Plug Button, Black (3/4")	1	1
17			Rivet	1	6
19			Pad, Arm, Desk Length	1	1
20			Package, Screw Phillips Pan Head (#10-32 x 1-1/8")	1	2
1	A	8881130874	Kit, Armrest, Full Length, Black - Right (Style 79JY)	1	1
2			Tube, Armrest, Full Length, Black - Right	1	1
3			Plug Button, Black (5/8")	1	3

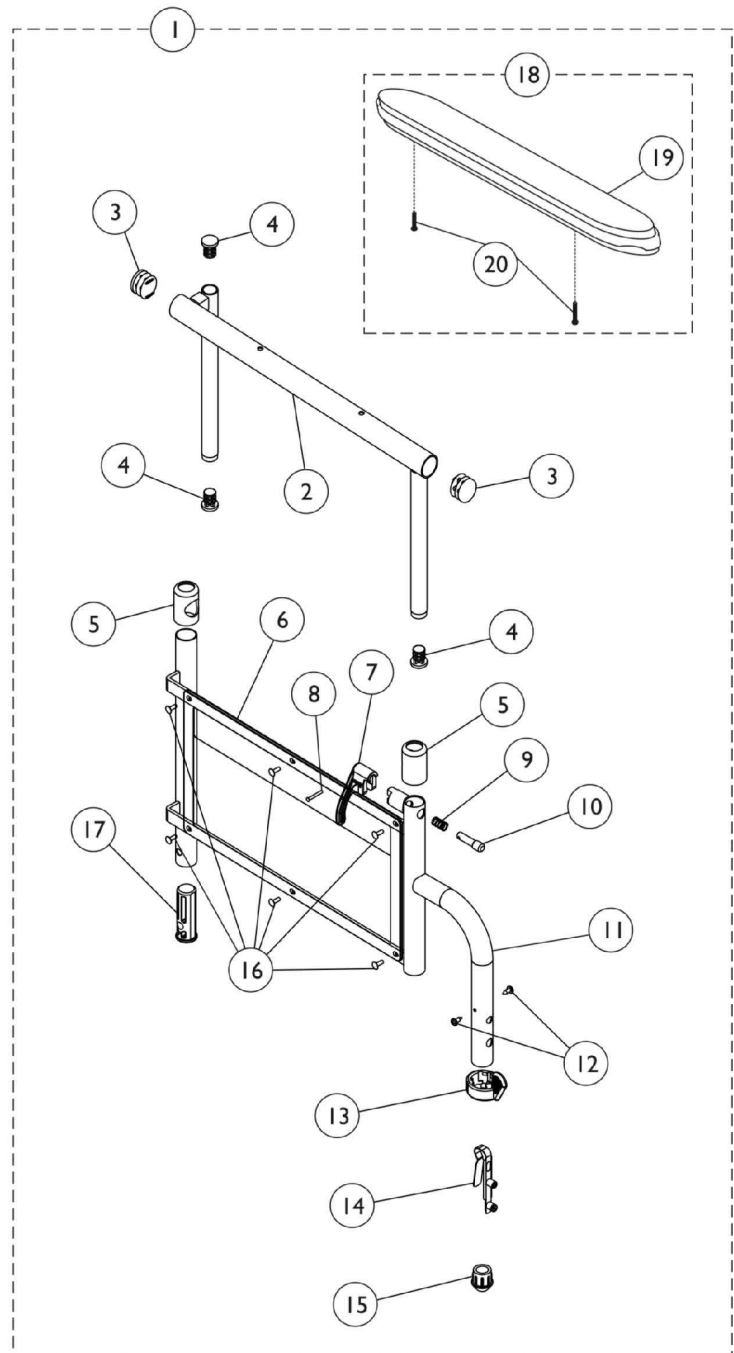
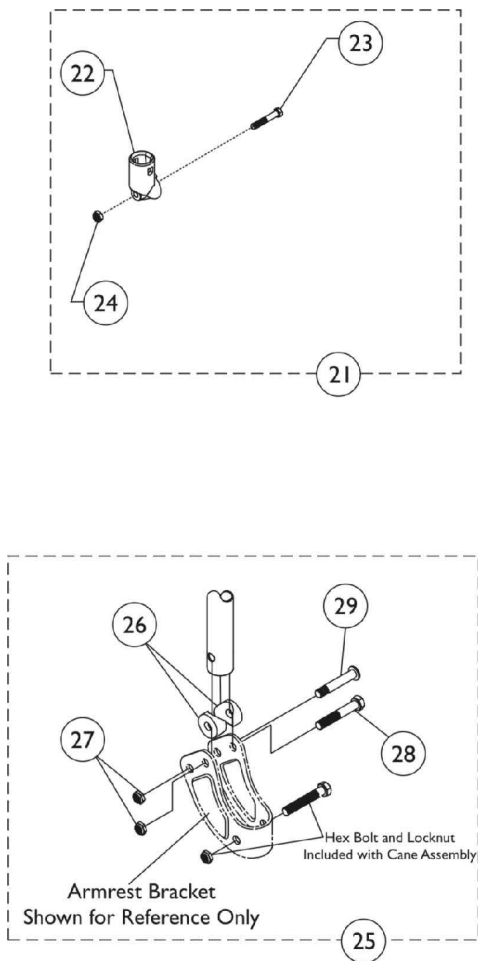
9000XT Space Saver Adjustable Height Arms - 79JY & 89JY

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
4			Plug Button, Black (7/8")	1	2
5			Anti-Rattle	1	2
6			Guard, Clothing	1	1
7			Rivet, Tubular	1	1
8			Handle, Lock, Black - Right	1	1
9			Spring, Arm Lock	1	1
10			Pin, Locking	1	1
11			Tube, Armrest Base, Adjustable Height, Black -Right	1	1
12			Screw, Phillips Pan Head Tap (#8-32 x 3/8")	1	2
13			Handle, Quad Release	1	2
14			Spring, Torsion with Button Lock	1	2
15			Plug Button, Arm Tube, Black (3/4")	1	2
16			Plug Button, Black (3/4")	1	1
17			Rivet	1	6
19			Pad, Arm, Full Length	1	1
20			Package, Screw Phillips Pan Head (#10-32 x 1-1/8")	1	2
1	A	8881130875	Kit, Armrest, Full Length, Black - Left (Style 79JY)	1	1
2			Tube, Armrest, Full Length, Black - Left	1	1
3			Plug Button, Black (5/8")	1	3
4			Plug Button, Black (7/8")	1	2
5			Anti-Rattle	1	2
6			Guard, Clothing	1	1
7			Rivet, Tubular	1	1
8			Handle, Lock, Black - Left	1	1
9			Spring, Arm Lock	1	1
10			Pin, Locking	1	1
11			Tube, Armrest Base, Adjustable Height, Black - Left	1	1
12			Screw, Phillips Pan Head Tap (#8-32 x 3/8")	1	2
13			Handle, Quad Release	1	2
14			Spring, Torsion with Button Lock	1	2
15			Plug Button, Arm Tube, Black (3/4")	1	2
16			Plug Button, Black (3/4")	1	1
17			Rivet	1	6
19			Pad, Arm, Full Length	1	1
20			Package, Screw Phillips Pan Head (#10-32 x 1-1/8")	1	2
18	B	8881127510	Kit, Arm Pad w/Screws - Desk Length	1	1
19			Pad, Arm, Desk Length	1	1
20			Package, Screw Phillips Pan Head (#10-32 x 1-1/8")	1	2
18	B	8881127509	Kit, Arm Pad w/Screws - Full Length	1	1
19			Pad, Arm, Full Length	1	1
20			Package, Screw Phillips Pan Head (#10-32 x 1-1/8")	1	2
21	C	1058139	Kit, Armrest Hardware	1	1

9000XT Space Saver Adjustable Height Arms - 79JY & 89JY

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
22	D	7100053	Cup, Socket Pivot	1	1
23			Screw, Hex Head (1/4-20 x 1-3/8")	1	1
24			Locknut (1/4-20)	1	1
			Arm Lock Assembly, Black - Right	1	1
			Handle, Lock, Black - Right	1	1
	D	7100054	Rivet, Tubular	1	2
			Pin, Locking	1	2
			Spring, Arm Lock	1	2
			Arm Lock Assembly, Black - Left	1	1
			Handle, Lock, Black - Left	1	1
			Rivet, Tubular	1	2
			Pin, Locking	1	2
			Spring, Arm Lock	1	2
NOTE: A - Includes items 2-20. B - Includes items 19 and 20. C - Includes items 22-24. D - Not Shown. Includes items 7-10.					

9000SL Adjustable Height Space Saver Arms



9000SL Adjustable Height Space Saver Arms

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A	8881130860	Kit, Armrest, Full Length, Black - Right (Style 79)	1	1
2			Tube, Arm, Black - Right	1	1
3			Plug Button, Black (7/8")	1	2
4			Plug Button, Black (5/8")	1	3
5			Anti-Rattle	1	2
6			Guard, Clothing	1	1
7			Handle, Lock, Black - Right	1	1
8			Rivet, Tubular	1	1
9			Spring, Arm Lock	1	1
10			Pin, Locking	1	1
11			Base, Arm, Black - Right	1	1
12			Screw, Phillips Pan Head Tap (#8-20 x 3/8")	1	2
13			Handle, Quad Release	1	1
14			Spring, Torsion with Button Lock	1	1
15			Plug Button, Arm Tube, Black (3/4")	1	1
16			Rivet	1	6
17			Insert, Arm, Black	1	1
19			Pad, Arm, Full Length	1	1
20			Package, Screw Phillips Pan Head (#10-32 x 1-1/8")	1	1
1	A	8881130861	Kit, Armrest, Full Length, Black - Left (Style 79)	1	1
2			Tube, Arm, Black - Left	1	1
3			Plug Button, Black (7/8")	1	1
4			Plug Button, Black (5/8")	1	1
5			Anti-Rattle	1	2
6			Guard, Clothing	1	1
7			Handle, Lock, Black - Left	1	1
8			Rivet, Tubular	1	1
9			Spring, Arm Lock	1	1
10			Pin, Locking	1	1
11			Base, Arm, Black - Left	1	1
12			Screw, Phillips Pan Head Tap (#8-20 x 3/8")	1	2
13			Handle, Quad Release	1	1
14			Spring, Torsion with Button Lock	1	1
15			Plug Button, Arm Tube, Black (3/4")	1	1
16			Rivet	1	6
17			Insert, Arm, Black	1	1
19			Pad, Arm, Full Length	1	1
20			Package, Screw Phillips Pan Head (#10-32 x 1-1/8")	1	1
1	A	8881135546	Kit, Armrest, Desk Length, Black - Right (Style 89)	1	1
2			Tube, Armrest, Desk, Black - Right	1	1
3			Plug Button, Black (5/8")	1	3
4			Plug Button, Black (7/8")	1	2
5			Anti-Rattle	1	2
6			Guard, Clothing	1	1

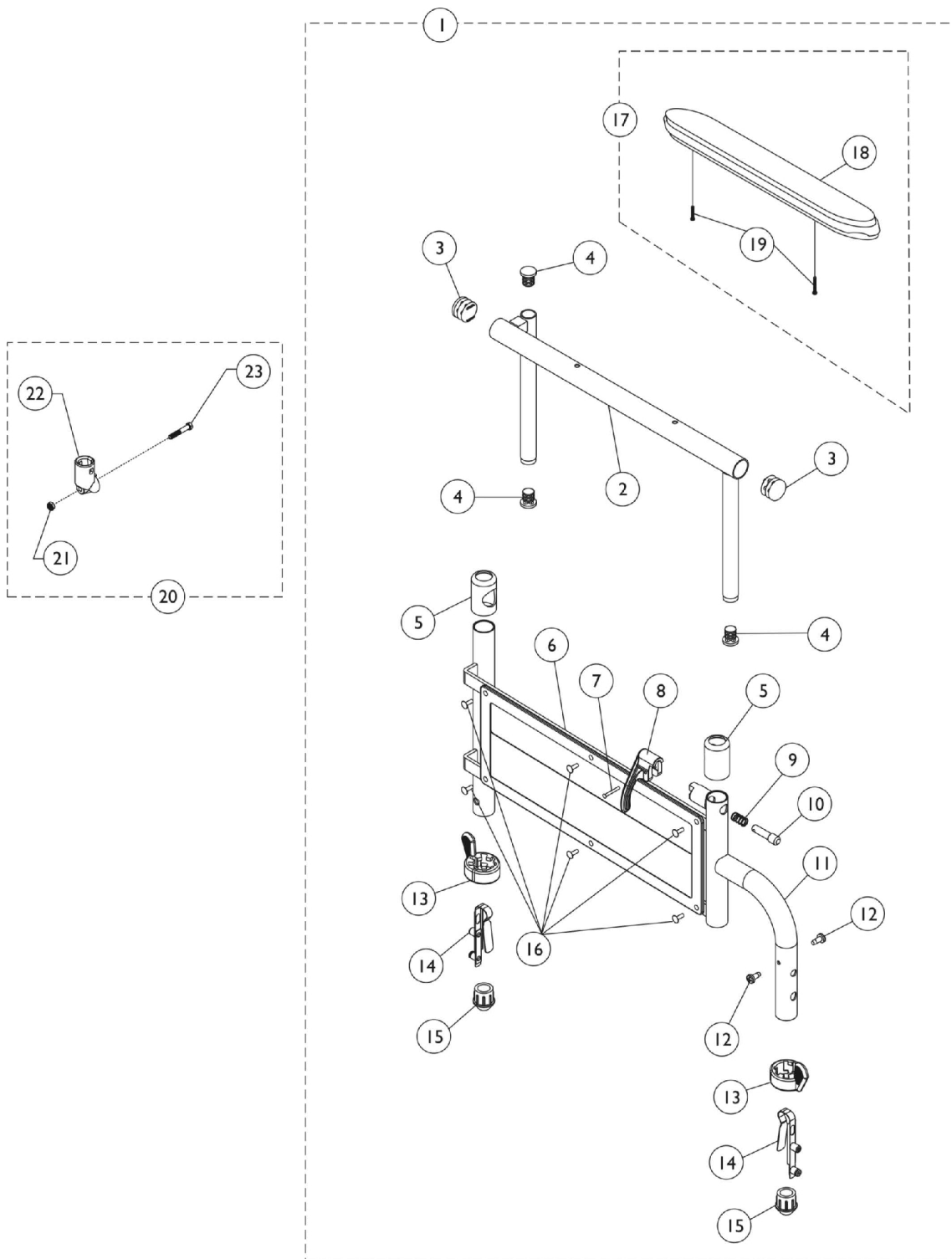
9000SL Adjustable Height Space Saver Arms

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
7			Handle, Lock, Black - Right	1	1
8			Rivet, Tubular	1	1
9			Spring, Arm Lock	1	1
10			Pin, Locking	1	1
11			Base, Arm, Black - Right	1	1
12			Screw, Phillips Pan Head Tap (#8-20 x 3/8")	1	2
13			Handle, Quad Release	1	1
14			Spring, Torsion with Button Lock	1	1
15			Plug Button, Arm Tube, Black (3/4")	1	1
16			Rivet	1	6
17			Insert, Arm, Black	1	1
19			Pad, Arm, Desk Length	1	1
20			Package, Screw Phillips Pan Head (#10-32 x 1-1/8")	1	2
1	A	8881135547	Kit, Armrest, Desk Length, Black - Left (Style 89)	1	1
2			Tube, Armrest, Desk, Black - Left	1	1
3			Plug Button, Black (5/8")	1	3
4			Plug Button, Black (7/8")	1	2
5			Anti-Rattle	1	2
6			Guard, Clothing	1	1
7			Handle, Lock, Black - Left	1	1
8			Rivet, Tubular	1	1
9			Spring, Arm Lock	1	1
10			Pin, Locking	1	1
11			Base, Arm, Black - Left	1	1
12			Screw, Phillips Pan Head Tap (#8-20 x 3/8")	1	2
13			Handle, Quad Release	1	1
14			Spring, Torsion with Button Lock	1	1
15			Plug Button, Arm Tube, Black (3/4")	1	1
16			Rivet	1	6
17			Insert, Arm, Black	1	1
19			Pad, Arm, Desk Length	1	1
20			Package, Screw Phillips Pan Head (#10-32 x 1-1/8")	1	2
18	B	8881127509	Kit, Arm Pad w/Screws - Full Length	1	1
19			Pad, Arm, Full Length	1	1
20			Package, Screw Phillips Pan Head (#10-32 x 1-1/8")	1	2
18	B	8881127510	Kit, Arm Pad w/Screws - Desk Length	1	1
19			Pad, Arm, Desk Length	1	1
20			Package, Screw Phillips Pan Head (#10-32 x 1-1/8")	1	2
21	C	1058139	Kit, Armrest Hardware	1	1
22			Cup, Socket Pivot	1	1
23			Screw, Hex Head (1/4-20 x 1-3/8")	1	1
24			Locknut (1/4-20)	1	1
25	D	1091072	Hardware, Armrest	1	1
26			Spacer, Coved (1/4 x 3/4 x 11/32")	1	4

9000SL Adjustable Height Space Saver Arms

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
27	E	7100053	Locknut (1/4-20)	1	6
28			Screw, Hex Head (1/4-20 x 1-1/2")	1	4
29			Screw, Socket Button Head (1/4-20 x 1-7/16")	1	2
			Arm Lock Assembly, Black - Right	1	1
			Handle, Lock, Black - Right	1	1
			Rivet, Tubular	1	2
			Pin, Locking	1	2
			Spring, Arm Lock	1	2
	E	7100054	Arm Lock Assembly, Black - Left	1	1
			Handle, Lock, Black - Left	1	1
			Rivet, Tubular	1	2
			Pin, Locking	1	2
			Spring, Arm Lock	1	2
NOTE: A - Includes items 2-20. B - Includes items 19 and 20. C - Includes items 22-24. D - Includes items 26-28. E - Not Shown. Includes items 7-10.					

9000XT & 9000XDT Removable Space Saver Adjustable Height Arms



9000XT & 9000XDT Removable Space Saver Adjustable Height Arms

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A,D	8881130866	Kit, Armrest, Desk Length, Color - Right (Style 89)	1	1
2			Tube, Armrest, Desk, Black - Right	1	1
3			Plug Button, Black (7/8")	1	2
4			Plug Button, Black (5/8")	1	3
5			Anti-Rattle	1	2
6			Guard, Clothing	1	1
7			Rivet, Tubular	1	1
8			Pin, Locking	1	1
9			Spring, Arm Lock	1	1
10			Handle, Lock, Black - Right	1	1
11			Base, Arm, Color - Right	1	1
12			Screw, Phillips Pan Head Tap (#8-20 x 3/8")	1	2
13			Handle, Quad Release	1	2
14			Spring, Torsion with Button Lock	1	2
15			Plug, Armrest, Black (3/4")	1	2
16			Rivet	1	6
18			Pad, Arm, Desk Length	1	1
19			Package, Screw Phillips Pan Head (#10-32 x 1-1/8")	1	1
1	A,D	8881130867	Kit, Armrest, Desk Length, Color - Left (Style 89)	1	1
2			Tube, Armrest, Desk, Black - Left	1	1
3			Plug Button, Black (7/8")	1	1
4			Plug Button, Black (5/8")	1	1
5			Anti-Rattle	1	2
6			Guard, Clothing	1	1
7			Rivet, Tubular	1	1
8			Pin, Locking	1	1
9			Spring, Arm Lock	1	1
10			Handle, Lock, Black - Left	1	1
11			Base, Arm, Color - Left	1	1
12			Screw, Phillips Pan Head Tap (#8-20 x 3/8")	1	2
13			Handle, Quad Release	1	2
14			Spring, Torsion with Button Lock	1	2
15			Plug, Armrest, Black (3/4")	1	2
16			Rivet	1	6
18			Pad, Arm, Desk Length	1	1
19			Package, Screw Phillips Pan Head (#10-32 x 1-1/8")	1	1
1	A,D	8881135548	Kit, Armrest, Full Length, Color - Right (Style 79)	1	1
2			Tube, Arm, Black - Right	1	1
3			Plug Button, Black (5/8")	1	3
4			Plug Button, Black (7/8")	1	2
5			Anti-Rattle	1	2
6			Guard, Clothing	1	1
7			Rivet, Tubular	1	1

9000XT & 9000XDT Removable Space Saver Adjustable Height Arms

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
8			Handle, Lock, Black - Right	1	1
9			Spring, Arm Lock	1	1
10			Pin, Locking	1	1
11			Base, Arm, Color - Right	1	1
12			Screw, Phillips Pan Head Tap (#8-20 x 3/8")	1	2
13			Handle, Quad Release	1	2
14			Spring, Torsion with Button Lock	1	2
15			Plug, Armrest, Black (3/4")	1	2
16			Rivet	1	6
18			Pad, Arm, Full Length	1	1
19			Package, Screw Phillips Pan Head (#10-32 x 1-1/8")	1	2
1	A,D	8881135549	Kit, Armrest, Full Length, Color - Left (Style 79)	1	1
2			Tube, Arm, Black - Left	1	1
3			Plug Button, Black (7/8")	1	2
4			Plug Button, Black (5/8")	1	3
5			Anti-Rattle	1	2
6			Guard, Clothing	1	1
7			Rivet, Tubular	1	1
8			Handle, Lock, Black - Left	1	1
9			Spring, Arm Lock	1	1
10			Pin, Locking	1	1
11			Base, Arm, Color - Left	1	1
12			Screw, Phillips Pan Head Tap (#8-20 x 3/8")	1	2
13			Handle, Quad Release	1	2
14			Spring, Torsion with Button Lock	1	2
15			Plug, Armrest, Black (3/4")	1	2
16			Rivet	1	6
18			Pad, Arm, Full Length	1	1
19			Package, Screw Phillips Pan Head (#10-32 x 1-1/8")	1	2
1	A	8881135550	Kit, Armrest, Desk Length, Chrome - Right (Style 89)	1	1
2			Tube, Arm, Desk Length, Chrome - Right	1	1
3			Plug Button, Black (7/8")	1	2
4			Plug Button, Black (5/8")	1	3
5			Anti-Rattle	1	2
6			Guard, Clothing	1	1
7			Rivet, Tubular	1	1
8			Handle, Lock, Black - Right	1	1
9			Spring, Arm Lock	1	1
10			Pin, Locking	1	1
11			Base, Arm, Chrome - Right	1	1
12			Screw, Phillips Pan Head Tap (#8-20 x 3/8")	1	2
13			Handle, Quad Release	1	2

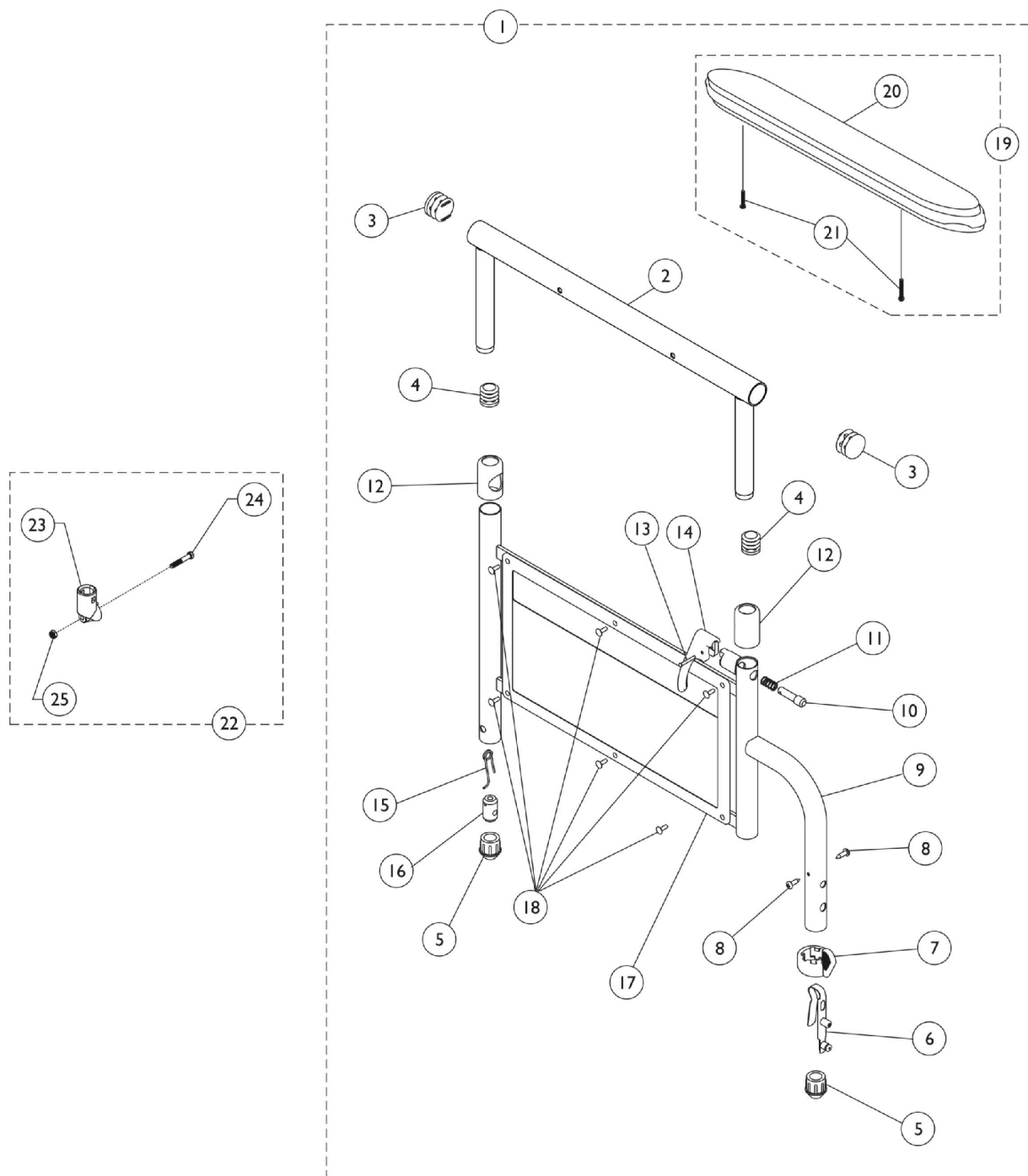
9000XT & 9000XDT Removable Space Saver Adjustable Height Arms

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
14			Spring, Torsion with Button Lock	1	2
15			Plug, Armrest, Black (3/4")	1	2
16			Rivet	1	6
18			Pad, Arm, Desk Length	1	1
19			Package, Screw Phillips Pan Head (#10-32 x 1-1/8")	1	2
1	A	8881135551	Kit, Armrest, Desk Length, Chrome - Left (Style 89)	1	1
2			Tube, Arm, Desk Length, Chrome - Left	1	1
3			Plug Button, Black (5/8")	1	3
4			Plug Button, Black (7/8")	1	2
5			Anti-Rattle	1	2
6			Guard, Clothing	1	1
7			Rivet, Tubular	1	1
8			Handle, Lock, Black - Left	1	1
9			Spring, Arm Lock	1	1
10			Pin, Locking	1	1
11			Base, Arm, Chrome - Left	1	1
12			Screw, Phillips Pan Head Tap (#8-20 x 3/8")	1	2
13			Handle, Quad Release	1	2
14			Spring, Torsion with Button Lock	1	2
15			Plug, Armrest, Black (3/4")	1	2
16			Rivet	1	6
18			Pad, Arm, Desk Length	1	1
19			Package, Screw Phillips Pan Head (#10-32 x 1-1/8")	1	2
1	A	8881130870	Kit, Armrest, Full Length, Chrome - Right (Style 79)	1	1
2			Tube, Arm, Full Length, Chrome - Right	1	1
3			Plug Button, Black (7/8")	1	2
4			Plug Button, Black (5/8")	1	3
5			Anti-Rattle	1	2
6			Guard, Clothing	1	1
7			Rivet, Tubular	1	1
8			Handle, Lock, Black - Right	1	1
9			Spring, Arm Lock	1	1
10			Pin, Locking	1	1
11			Base, Arm, Chrome - Right	1	1
12			Screw, Phillips Pan Head Tap (#8-20 x 3/8")	1	2
13			Handle, Quad Release	1	2
14			Spring, Torsion with Button Lock	1	2
15			Plug, Armrest, Black (3/4")	1	2
16			Rivet	1	6
18			Pad, Arm, Full Length	1	1
19			Package, Screw Phillips Pan Head (#10-32 x 1-1/8")	1	1
1	A	8881130871	Kit, Armrest, Full Length, Chrome - Left (Style 79)	1	1
2			Tube, Arm, Full Length, Chrome - Left	1	1

9000XT & 9000XDT Removable Space Saver Adjustable Height Arms

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
3			Plug Button, Black (5/8")	1	3
4			Plug Button, Black (7/8")	1	2
5			Anti-Rattle	1	2
6			Guard, Clothing	1	1
7			Rivet, Tubular	1	1
8			Handle, Lock, Black - Left	1	1
9			Spring, Arm Lock	1	1
10			Pin, Locking	1	1
11			Base, Arm, Chrome - Left	1	1
12			Screw, Phillips Pan Head Tap (#8-20 x 3/8")	1	2
13			Handle, Quad Release	1	2
14			Spring, Torsion with Button Lock	1	2
15			Plug, Armrest, Black (3/4")	1	2
16			Rivet	1	6
18			Pad, Arm, Full Length	1	1
19			Package, Screw Phillips Pan Head (#10-32 x 1-1/8")	1	1
17	B	8881127509	Kit, Arm Pad w/Screws - Full Length	1	1
18			Pad, Arm, Full Length	1	1
19			Package, Screw Phillips Pan Head (#10-32 x 1-1/8")	1	2
17	B	8881127510	Kit, Arm Pad w/Screws - Desk Length	1	1
18			Pad, Arm, Desk Length	1	1
19			Package, Screw Phillips Pan Head (#10-32 x 1-1/8")	1	2
20	C	1058139	Kit, Armrest Hardware	1	1
21			Locknut (1/4-20)	1	1
22			Cup, Socket Pivot	1	1
23			Screw, Hex Head (1/4-20 x 1-3/8")	1	1
	E	7100053	Arm Lock Assembly, Black - Right	1	1
			Handle, Lock, Black - Right	1	1
			Rivet, Tubular	1	2
			Pin, Locking	1	2
			Spring, Arm Lock	1	2
	E	7100054	Arm Lock Assembly, Black - Left	1	1
			Handle, Lock, Black - Left	1	1
			Rivet, Tubular	1	2
			Pin, Locking	1	2
			Spring, Arm Lock	1	2
NOTE: A - Includes items 2-19. B - Includes items 18 and 19. C - Includes items 21-23. D - Specify upholstery color, see page titled "Frame Finishes, Upholstery Colors, Decals and Packaging." E - Not shown. Includes items 7-10.					

9000XT & 9000XDT Non-Removable Space Saver Adjustable Height Arms



9000XT & 9000XDT Non-Removable Space Saver Adjustable Height Arms

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A	8881130856	Kit, Armrest, Desk Length, Chrome - Right (Style 89)	1	1
2			Tube, Arm, Desk Length, Chrome - Right	1	1
3			Plug Button, Black (7/8")	1	2
4			Plug Button, Black (5/8")	1	3
5			Plug, Armrest, Black (3/4")	1	2
6			Spring, Torsion with Button Lock	1	1
7			Handle, Quad Release	1	1
8			Screw, Self Tapping (#6-20 x 1/2")	1	2
9			Base, Arm, Chrome - Right	1	1
10			Pin, Locking	1	1
11			Spring, Arm Lock	1	1
12			Anti-Rattle	1	2
13			Rivet, Tubular	1	1
14			Handle, Lock, Black - Right	1	2
15			Spring, Release	1	1
16			Insert, Threaded	1	1
17			Guard, Clothing	1	1
18			Rivet	1	6
19			Bolt, Hex Head Cap (1/4-20 x 3/4")	1	1
20			Spacer, Coved (1/4 x 11/16 x 1/2")	1	1
22			Pad, Arm, Desk Length	1	1
23			Package, Screw Phillips Pan Head (#10-32 x 1-1/8")	1	1
1		8881130857	Kit, Armrest, Desk Length, Chrome - Left (Style 89)	1	1
2			Tube, Arm, Desk Length, Chrome - Left	1	1
3			Plug Button, Black (7/8")	1	2
4			Plug Button, Black (5/8")	1	3
5			Plug, Armrest, Black (3/4")	1	2
6			Spring, Torsion with Button Lock	1	1
7			Handle, Quad Release	1	1
8			Screw, Self Tapping (#6-20 x 1/2")	1	2
9			Base, Arm, Chrome - Left	1	1
10			Pin, Locking	1	1
11			Spring, Arm Lock	1	1
12			Anti-Rattle	1	2
13			Rivet, Tubular	1	1
14			Handle, Lock, Black - Left	1	1
15			Spring, Release	1	1
16			Insert, Threaded	1	1
17			Guard, Clothing	1	1
18			Rivet	1	6
19			Bolt, Hex Head Cap (1/4-20 x 3/4")	1	1
20			Spacer, Coved (1/4 x 11/16 x 1/2")	1	1

9000XT & 9000XDT Non-Removable Space Saver Adjustable Height Arms

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
22	A	8881135538	Pad, Arm, Desk Length	1	1
23			Package, Screw Phillips Pan Head (#10-32 x 1-1/8")	1	1
1			Kit, Armrest, Full Length, Chrome - Right (Style 79)	1	1
2			Tube, Arm, Full Length, Chrome - Right	1	1
3			Plug Button, Black (5/8")	1	3
4			Plug Button, Black (7/8")	1	2
5			Plug, Armrest, Black (3/4")	1	2
6			Spring, Torsion with Button Lock	1	1
7			Handle, Quad Release	1	1
8			Screw, Self Tapping (#6-20 x 1/2")	1	2
9			Base, Arm, Chrome - Right	1	1
10			Pin, Locking	1	1
11			Spring, Arm Lock	1	1
12			Anti-Rattle	1	2
13			Rivet, Tubular	1	1
14			Handle, Lock, Black - Right	1	1
15			Spring, Release	1	1
16			Insert, Threaded	1	1
17			Guard, Clothing	1	1
18			Rivet	1	6
19			Bolt, Hex Head Cap (1/4-20 x 3/4")	1	1
22	A	8881135539	Pad, Arm, Full Length	1	1
23			Package, Screw Phillips Pan Head (#10-32 x 1-1/8")	1	2
1			Kit, Armrest, Full Length, Chrome - Left (Style 79)	1	1
2			Tube, Arm, Full Length, Chrome - Left	1	1
3			Plug Button, Black (5/8")	1	3
4			Plug Button, Black (7/8")	1	2
5			Plug, Armrest, Black (3/4")	1	2
6			Spring, Torsion with Button Lock	1	1
7			Handle, Quad Release	1	1
8			Screw, Self Tapping (#6-20 x 1/2")	1	2
9			Base, Arm, Chrome - Left	1	1
10			Pin, Locking	1	1
11			Spring, Arm Lock	1	1
12			Anti-Rattle	1	2
13			Rivet, Tubular	1	1
14			Handle, Lock, Black - Left	1	1
15			Spring, Release	1	1
16			Insert, Threaded	1	1
17			Guard, Clothing	1	1
18			Rivet	1	6
19			Bolt, Hex Head Cap (1/4-20 x 3/4")	1	1

9000XT & 9000XDT Non-Removable Space Saver Adjustable Height Arms

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
20	A,D	8881135536	Spacer, Coved (1/4 x 11/16 x 1/2")	1	1
22			Pad, Arm, Full Length	1	1
23			Package, Screw Phillips Pan Head (#10-32 x 1-1/8")	1	2
1			Kit, Armrest, Desk Length, Color - Right (Style 89)	1	1
2			Tube, Armrest, Desk, Black - Right	1	1
3			Plug Button, Black (5/8")	1	3
4			Plug Button, Black (7/8")	1	2
5			Plug, Armrest, Black (3/4")	1	2
6			Spring, Torsion with Button Lock	1	1
7			Handle, Quad Release	1	1
8			Screw, Self Tapping (#6-20 x 1/2")	1	2
9			Base, Arm, Color - Right	1	1
10			Pin, Locking	1	1
11			Spring, Arm Lock	1	1
12			Anti-Rattle	1	1
13			Rivet, Tubular	1	1
14			Handle, Lock, Black - Right	1	2
15			Spring, Release	1	1
16			Insert, Threaded	1	1
17			Guard, Clothing	1	1
18			Rivet	1	6
19	A,D	8881135537	Bolt, Hex Head Cap (1/4-20 x 3/4")	1	1
20			Spacer, Coved (1/4 x 11/16 x 1/2")	1	1
22			Pad, Arm, Desk Length	1	1
23			Package, Screw Phillips Pan Head (#10-32 x 1-1/8")	1	2
1			Kit, Armrest, Desk Length, Color - Left (Style 89)	1	1
2			Tube, Armrest, Desk, Black - Left	1	1
3			Plug Button, Black (5/8")	1	3
4			Plug Button, Black (7/8")	1	2
5			Plug, Armrest, Black (3/4")	1	2
6			Spring, Torsion with Button Lock	1	1
7			Handle, Quad Release	1	1
8			Screw, Self Tapping (#6-20 x 1/2")	1	2
9			Base, Arm, Color - Left	1	1
10			Pin, Locking	1	1
11			Spring, Arm Lock	1	1
12			Anti-Rattle	1	2
13			Rivet, Tubular	1	1
14			Handle, Lock, Black - Left	1	1
15			Spring, Release	1	1
16			Insert, Threaded	1	1
17			Guard, Clothing	1	1
18			Rivet	1	6

9000XT & 9000XDT Non-Removable Space Saver Adjustable Height Arms

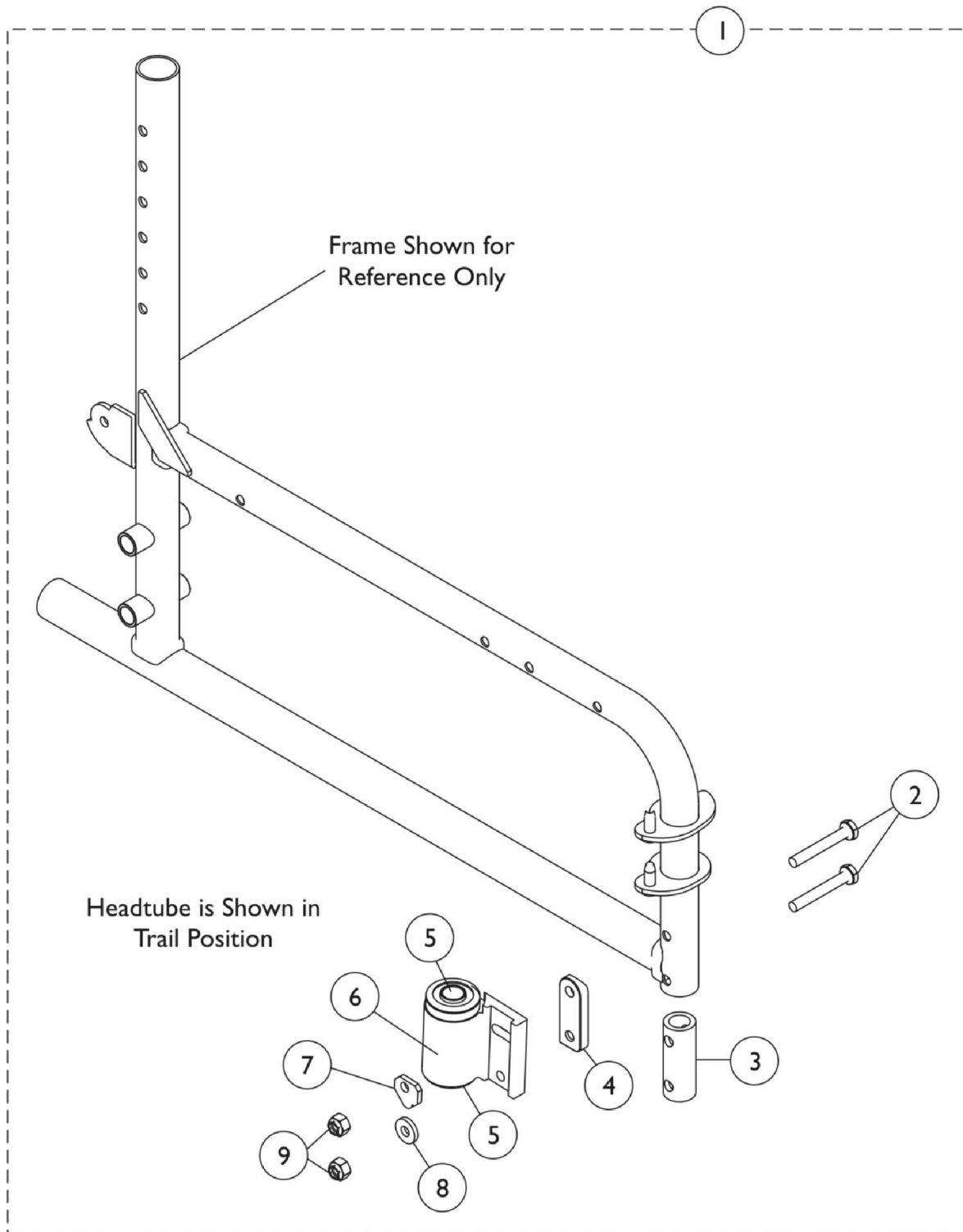
Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
19	A,D	8881135552	Bolt, Hex Head Cap (1/4-20 x 3/4")	1	1
20			Spacer, Coved (1/4 x 11/16 x 1/2")	1	1
22			Pad, Arm, Desk Length	1	1
23			Package, Screw Phillips Pan Head (#10-32 x 1-1/8")	1	2
1			Kit, Armrest, Full Length, Color - Right (Style 79)	1	1
2			Tube, Arm, Black - Right	1	1
3			Plug Button, Black (7/8")	1	2
4			Plug Button, Black (5/8")	1	3
5			Plug, Armrest, Black (3/4")	1	2
6			Spring, Torsion with Button Lock	1	1
7			Handle, Quad Release	1	1
8			Screw, Self Tapping (#6-20 x 1/2")	1	2
9			Base, Arm, Color - Right	1	1
10			Pin, Locking	1	1
11			Spring, Arm Lock	1	1
12			Anti-Rattle	1	2
13			Rivet, Tubular	1	1
14			Handle, Lock, Black - Right	1	1
15			Spring, Release	1	1
16			Insert, Threaded	1	1
17			Guard, Clothing	1	1
18			Rivet	1	6
19	A,D	8881135553	Bolt, Hex Head Cap (1/4-20 x 3/4")	1	1
20			Spacer, Coved (1/4 x 11/16 x 1/2")	1	1
22			Pad, Arm, Full Length	1	1
23			Package, Screw Phillips Pan Head (#10-32 x 1-1/8")	1	2
1			Kit, Armrest, Full Length, Color - Left (Style 79)	1	1
2			Tube, Arm, Black - Left	1	1
3			Plug Button, Black (7/8")	1	2
4			Plug Button, Black (5/8")	1	3
5			Plug, Armrest, Black (3/4")	1	2
6			Spring, Torsion with Button Lock	1	1
7			Handle, Quad Release	1	1
8			Screw, Self Tapping (#6-20 x 1/2")	1	2
9			Base, Arm, Color - Left	1	1
10			Pin, Locking	1	1
11			Spring, Arm Lock	1	1
12			Anti-Rattle	1	2
13			Rivet, Tubular	1	1
14			Handle, Lock, Black - Left	1	1
15			Spring, Release	1	1
16			Insert, Threaded	1	1
17			Guard, Clothing	1	1

9000XT & 9000XDT Non-Removable Space Saver Adjustable Height Arms

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
18			Rivet	1	6
19			Bolt, Hex Head Cap (1/4-20 x 3/4")	1	1
20			Spacer, Coved (1/4 x 11/16 x 1/2")	1	1
22			Pad, Arm, Full Length	1	1
23			Package, Screw Phillips Pan Head (#10-32 x 1-1/8")	1	2
19	B	8881127509	Kit, Arm Pad w/Screws - Full Length	1	1
20			Pad, Arm, Full Length	1	1
21			Package, Screw Phillips Pan Head (#10-32 x 1-1/8")	1	2
19	B	8881127510	Kit, Arm Pad w/Screws - Desk Length	1	1
20			Pad, Arm, Desk Length	1	1
21			Package, Screw Phillips Pan Head (#10-32 x 1-1/8")	1	2
22	C	1058139	Kit, Armrest Hardware	1	1
23			Cup, Socket Pivot	1	1
24			Screw, Hex Head (1/4-20 x 1-3/8")	1	1
25			Locknut (1/4-20)	1	1
	E	7100053	Arm Lock Assembly, Black - Right	1	1
			Handle, Lock, Black - Right	1	1
			Rivet, Tubular	1	2
			Pin, Locking	1	2
			Spring, Arm Lock	1	2
	E	7100054	Arm Lock Assembly, Black - Left	1	1
			Handle, Lock, Black - Left	1	1
			Rivet, Tubular	1	2
			Pin, Locking	1	2
			Spring, Arm Lock	1	2
NOTE: A - Includes items 2-23. B - Includes items 22 and 23. C - Includes items 25-27. D - Specify frame color when ordering, see category titled, "Frame Finishes, Upholstery Colors, Decals and Packaging." E - Not shown. Includes items 10, 11, 13 and 14.					

Headtube Hardware

9000XT Option Only



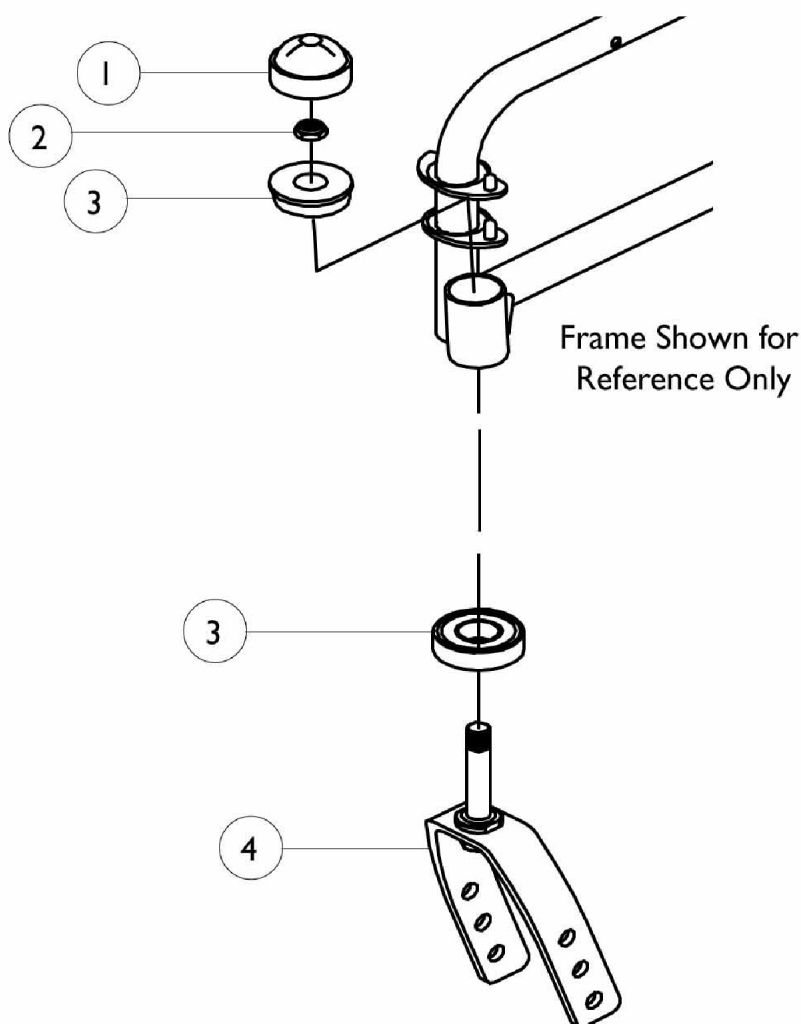
Headtube Hardware

9000XT Option Only

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A	1091074	Assembly, Headtube Caster w/Flanged Bearing	1	2
2			Screw, Hex Head (1/4-28 x 1-3/4")	1	4
3			Tube, Insert	1	2
4			Spacer, Coved Headtube - Right	1	1
4			Spacer, Coved Headtube - Left	1	1
5			Bearing, Flange (1/2")	1	2
6			Headtube, Caster w/ Flanged Bearings - Right	1	1
6			Headtube, Caster w/ Flanged Bearings - Left	1	1
7			Cam, Headtube Adjustment	1	2
8	A	1113590	Washer (1/4 x 5/8 x 3/32")	1	2
9			Locknut (1/4-28)	1	4
1			Assembly, Headtube Caster w/Bearing Precision	1	1
2			Screw, Hex Head (1/4-28 x 1-3/4")	1	4
3			Tube, Insert	1	2
4			Spacer, Coved Headtube - Right	1	1
4			Spacer, Coved Headtube - Left	1	1
5			Bearing (1/2" I.D. x 1-1/8" O.D.)	1	2
6			Headtube, Caster with Bearings, Black - Right	1	1
6	A,B	1080318	Headtube, Caster with Bearings, Black - Left	1	1
7			Cam, Headtube Adjustment	1	2
8			Washer (1/4 x 5/8 x 3/32")	1	2
9			Locknut (1/4-28)	1	4
			Cam, Headtube Adjustable	1	1
NOTE: A - Includes items 2-9. B - Before 8/1/02. To be used with Headtube Caster Assembly with Flanged Bearing.					

Forks and Hardware

9000SL / 9000XT / 9000XT Recliner

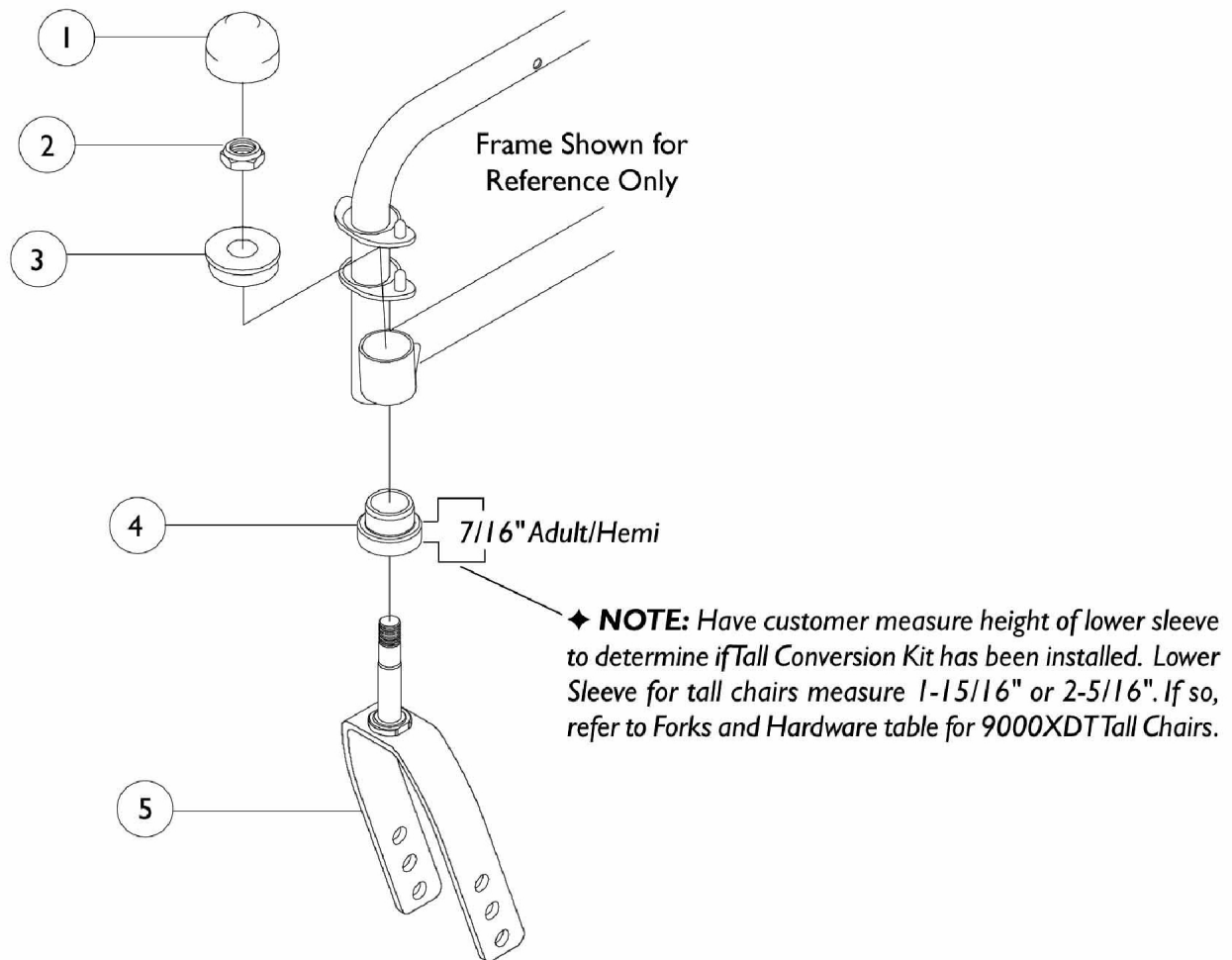


Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1		1001843	Cap, Head Tube, Black	1	1
2		1001979	Locknut (1/2-20)	1	1
3		1001801	Bearing, Flange (1/2")	1	2
4	A	1037420	Fork and Stem Assembly, Black (6 x 1" Urethane Caster)	1	1
4		1056640	Fork and Stem Assembly, Black (6 x 2" and 8" Casters)	1	1

NOTE: A - Not available for 9000XT Recliner.

Forks and Hardware

9000XDT - Adult/Hemi

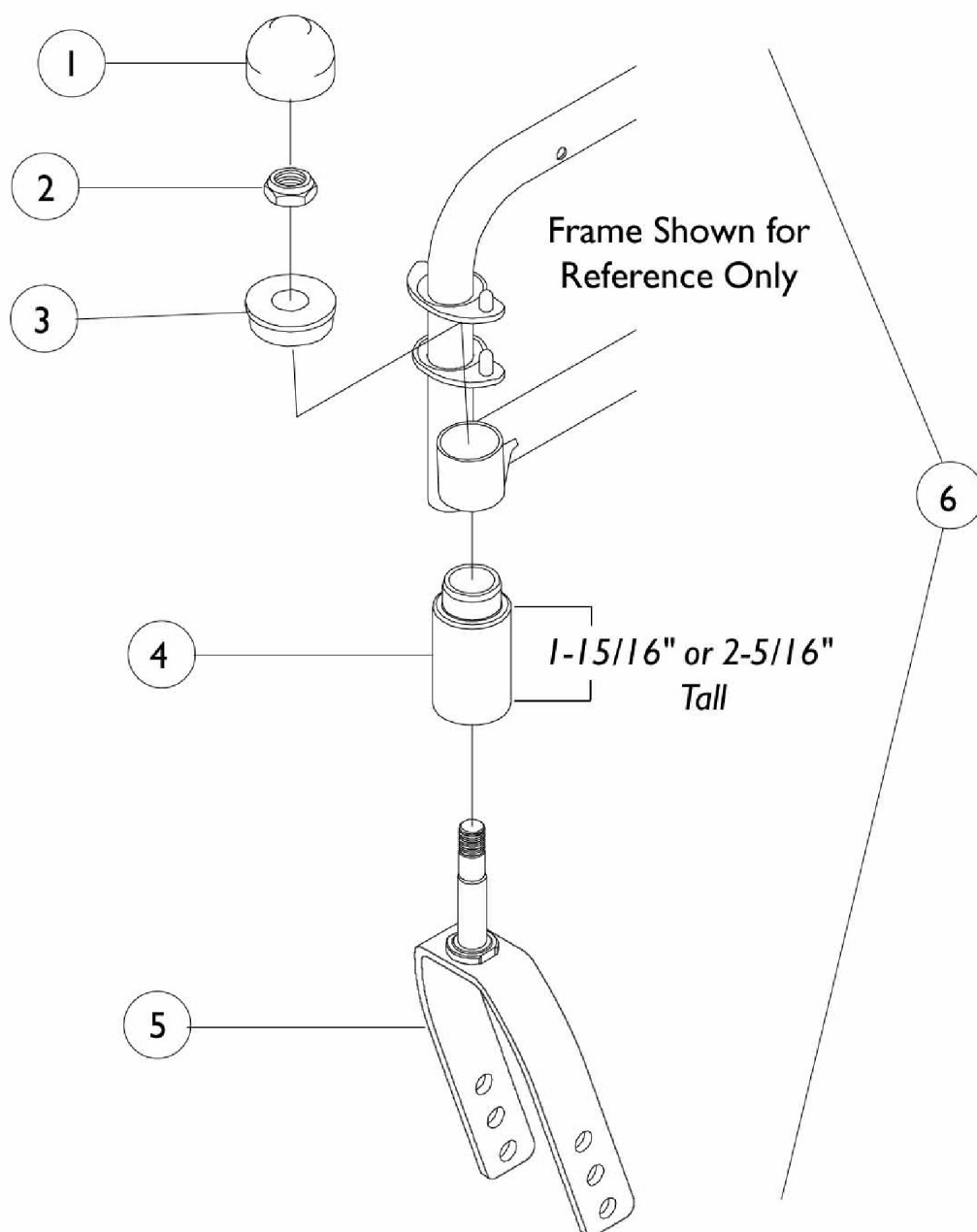


Forks and Hardware

9000XDT - Adult/Hemi

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1		1001843	Cap, Head Tube, Black	1	1
2		20225X000	Locknut (7/16-20)	1	1
3		1065530	Bearing (7/16")	1	1
4	A	1074930	Bearing, Adult/Hemi	1	1
5		1065589	Fork and Stem, Adult/Hemi	1	1
	B,C,D, F	1070843	Kit, Conversion, Chrome, Adult/ Hemi to Tall (Pair)	2	1
	B,C,E, F	1075042	Conversion Kits (Chrome), Adult/ Hemi to Tall (Pair)	2	1
	G	1037422	Kit, Wheel Lock Shoe Spacer, 22" Rear Wheels (Pair)	1	1
			Spacer, Wheel Lock Shoe (1-45/64")	1	2
			Screw, Set Socket Cup Point (#8-32 x 3/16")	1	4
NOTE: A - After 9/97. B - Includes upper and lower bearings. C - Not Shown. Includes items 1-5. D - Before 10/97 pair. E - After 9/97 pair. F - Chairs with U2222 rear wheels will also need wheel lock shoe spacer with hardware, #1037422. G - Not shown.					
NOTE: Lower sleeve with bearing only available with Chrome finish. Black finish is discontinued.					

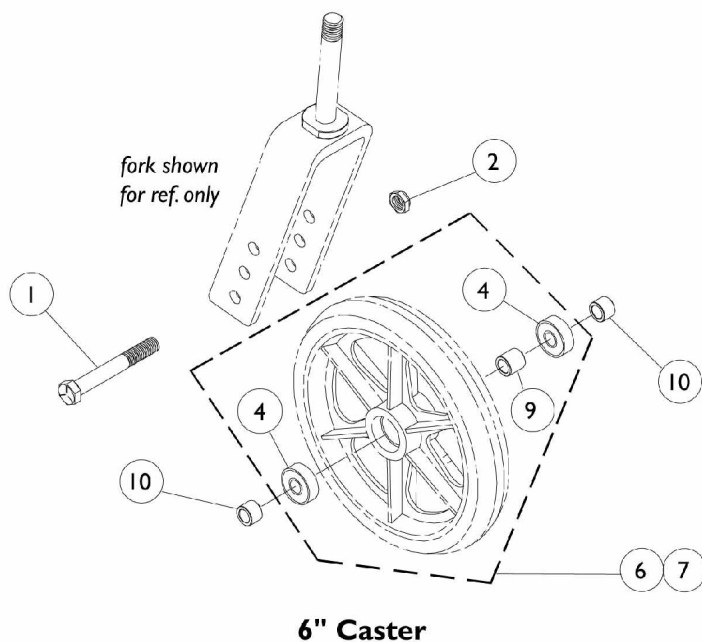
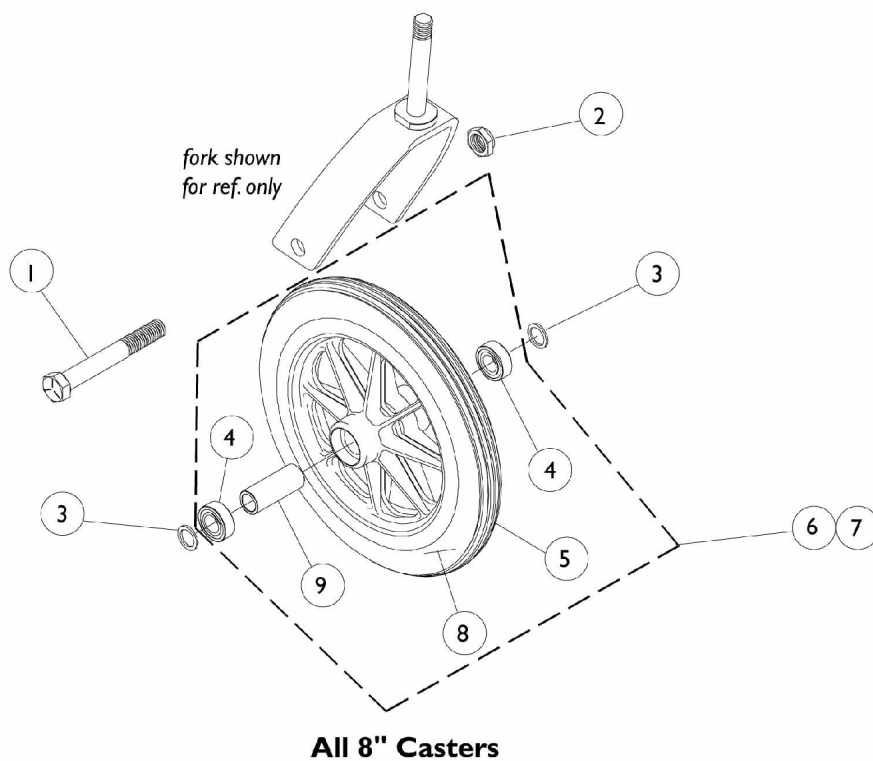
Forks and Hardware 9000XDT - Tall Only



Forks and Hardware 9000XDT - Tall Only

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1		1001843	Cap, Head Tube, Black	1	1
2		1001979	Locknut (1/2-20)	1	1
3		1001801	Bearing, Flange (1/2")	1	1
4	A	1066590	Bottom Sleeve w/ Bearing, Chrome	1	1
4	B	1074931	Bearing/ Sleeve Assembly, Tall 9000XDT	1	1
5		1062585	Fork and Stem Assembly, Tall	1	1
6	C,F	1070843	Kit, Conversion, Chrome, Adult/ Hemi to Tall (Pair)	2	1
6	E,F	1075042	Conversion Kits (Chrome), Adult/ Hemi to Tall (Pair)	2	1
	G	1070845-NLA	Instruction Sheet	1	1
	G	1075041	Instruction Sheet	1	1
	G	1037422	Kit, Wheel Lock Shoe Spacer, 22" Rear Wheels (Pair)	1	1
			Spacer, Wheel Lock Shoe (1-45/64")	1	2
			Screw, Set Socket Cup Point (#8-32 x 3/16")	1	4
NOTE: A - Before 10/97 (Height 1-15/16"). B - After 9/97 (Height 2-15/16"). C - Before 10/97. E - After 9/97. F - Includes Items 1-5 and Instruction Sheet #1075041 - Pair. G - Not Shown. NOTE: After 9/97 a product improvement was made to the lower sleeve with bearing and the black was discontinued and replaced with Chrome. NOTE: Chairs with U2222 rear wheels will also need wheellock shoe spacers with hardware part number 1037422.					

Front Casters and Hardware



Front Casters and Hardware

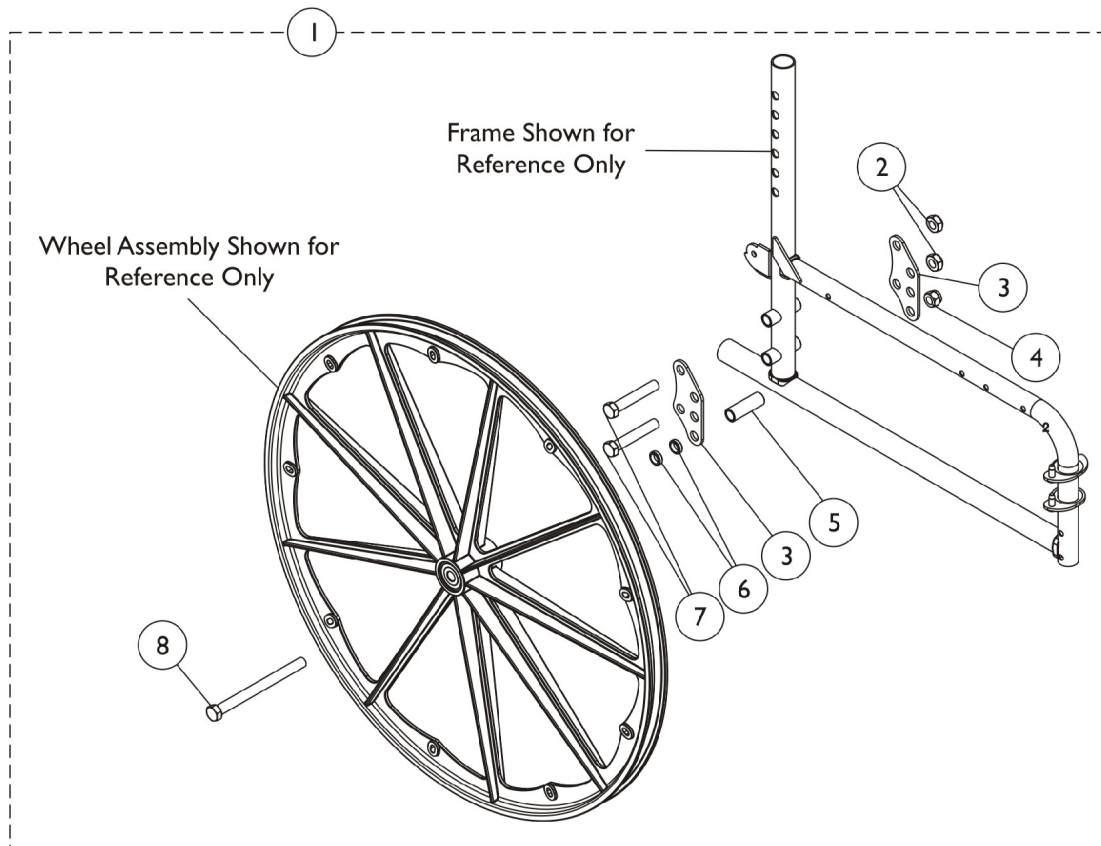
Item Number	Description	1686 Composite Light Grey Urethane 6 X 1"	AT902 Composite Dark Grey Urethane 6 X 1"	1290 Composite Cast-Charcoal 8 X 1"	AT903 Composite Urethane 8 X 1-1/4"
1	Front Axle	7930362	7930362	57667P007	57667P007
2	Axle Locknut	7930363	7930363	20225X000	20225X000
3	Axle Washer	--	--	1026101	7930312
4	Bearing	40117X026	40117X026	1006049	1040102
5	Tire	--	--	1075458 See Note(s) B	1038157
6	Wheel Assembly - 1pc	1026956 See Note(s) A	1029500 See Note(s) A	1086841	1058649 See Note(s) A
7	Wheel Assembly - 1pr	--	--	1086842	--
8	Tube/Insert	--	--	--	--
9	Hub Spacer	1026172	1026172	1018982	1037911
10	Axle Spacer	1053202	1053202	--	--
NOTE: A - Includes tire, tube/insert, bearings, and spacer. B - Effective 1/14/05, tire color changed. Due to change, it is recommended tires be ordered in pairs.					
NOTE: #1686 and AT902 are not available for 9000XT Recliners.					

Front Casters and Hardware

Item Number	Description	1228 Composite Semi-Pneumatic After 6-9-97 8 X 1-3/4" See Note(s) A	1292 Composite Pneumatic 8 X 1-1/4"	1492 Composite Pneu. w/ Flat Free Insert 8 X 1-1/4"	1299 Composite Solid Rubber 8 X 1"
1	Front Axle	57667P007	57667P007	57667P007	57667P007
2	Axle Locknut	7930352	7930302	7930302	7930302
3	Axle Washer	7930312	7930312	7930312	1026101
4	Bearing	1006049	1006049	1006049	1040102
5	Tire	--	40176X040	40176X040	1040144 See Note(s) C
6	Wheel Asm. - 1pc	1070811 See Note(s) B	1009481 See Note(s) B	1030773 See Note(s) B	1058648 See Note(s) B
7	Wheel Asm. - 1pr	1071666 See Note(s) B	--	--	--
8	Tube/Insert	--	40176X041	1010904	--
10	Axle Spacer	--	--	--	--
NOTE: A - Order in Pairs (#1071666) for chairs manufactured before 6-9-97. B - Includes tire, tube/insert, bearings, and spacer. C - Effective 1/14/05, tire color changed from grey to light grey. Due to change, it is recommended tires be ordered in pairs.					

Offset Axle with Hardware

9XT Option Only (After 8/1/02)



Offset Axle with Hardware

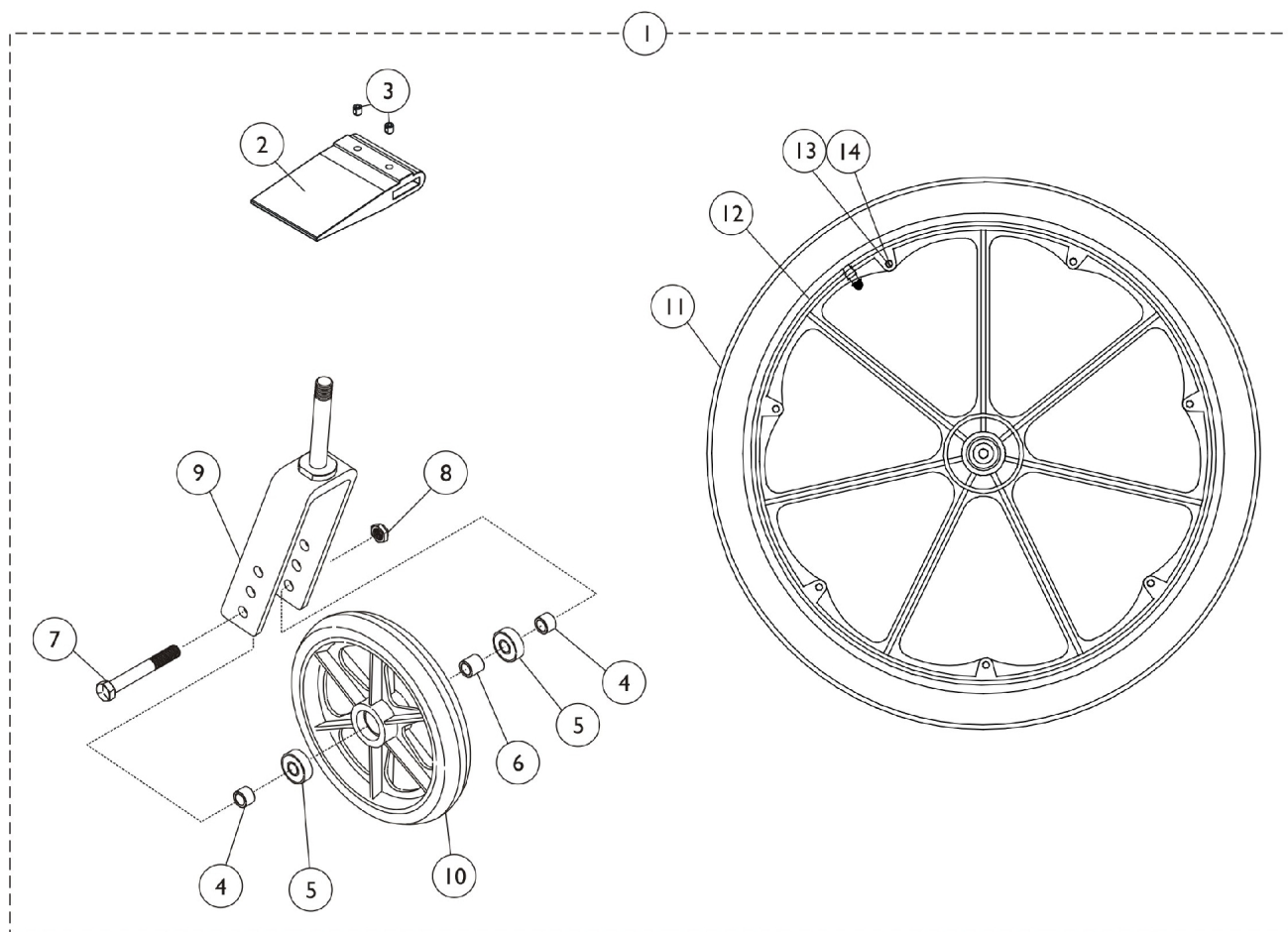
9XT Option Only (After 8/1/02)

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A	1111314	Mounting Axle Assembly	1	1
2		20225X000	Locknut (7/16-20)	1	2
3		1108525	Plate, Axle, Black	1	2
4		1045608	Locknut (7/16-20)	1	1
5		1111004	Lug, Axle, Black	1	1
6		1026101	Spacer (7/16 x 5/8 x 3/16")	1	2
7		1021755	Screw, Hex Head (7/16-20 x 2-1/2")	1	2
8		1085454	Screw, Hex Head (7/16-20 x 5-1/8")	1	1
NOTE: A - Includes items 1-7.					

20-6 and 22-6 Wheel Options

7/16" Bearing Only

NOTE: This item is not available for the 9000XDT or the 9000XT Recliner Wheel Chairs due to weight limitations.



20-6 and 22-6 Wheel Options

7/16" Bearing Only

NOTE: This item is not available for the 9000XDT or the 9000XT Recliner Wheel Chairs due to weight limitations.

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A,B,C	1037777	20-6 Pneumatic Wheel Options with (6 x 1") Lt. Grey Urethane Casters	1	1
2			Spacer, Wheel Lock Shoe (2-63/64")	1	2
3			Screw, Set Socket Cup Point (#8-32 x 3/16")	1	4
4			Spacer (5/16 x 7/16 x 1/4")	1	4
5			Bearing, Flange (5/16")	1	4
6			Spacer (5/16 x 7/16 x 15/32")	1	2
7			Screw, Hex Head (5/16-24 x 2-1/4")	1	2
8			Locknut (5/16-24)	1	2
9			Fork and Stem Assembly, Black (6 x 1" Urethane Caster)	1	2
10			Wheel Assembly, Composite, Urethane, Light Grey (6" x 1")	1	2
11			Wheel Assembly, Composite, Pneumatic (20")	1	2
12			Handrim, Aluminum, 7 PT, Black (20" Wheel)	1	2
13			Screw, Phillips Pan Head w/ Patch (#10-32 x 1-3/4")	1	14
14			Spacer (1/4 x 11/32 x 15/16")	1	14
1	A,B,C	1052735	20-6 Pneumatic Wheel Options with (6 x 1") Dk. Grey Urethane Casters	1	1
2			Spacer, Wheel Lock Shoe (2-63/64")	1	2
3			Screw, Set Socket Cup Point (#8-32 x 3/16")	1	4
4			Spacer (5/16 x 7/16 x 1/4")	1	4
5			Bearing, Flange (5/16")	1	4
6			Spacer (5/16 x 7/16 x 15/32")	1	2
7			Screw, Hex Head (5/16-24 x 2-1/4")	1	2
8			Locknut (5/16-24)	1	2
9			Fork and Stem Assembly, Black (6 x 1" Urethane Caster)	1	2
10			Wheel, Urethane (6")	1	2
11			Wheel Assembly, Composite, Pneumatic (20")	1	2
12			Handrim, Aluminum, 7 PT, Black (20" Wheel)	1	2
13			Screw, Phillips Pan Head w/ Patch (#10-32 x 1-3/4")	1	14
14			Spacer (1/4 x 11/32 x 15/16")	1	14
1	A,B,C	1037778	22-6 Pneumatic Wheel Options with (6 x 1") Lt. Grey Urethane Casters	1	1
2			Spacer, Wheel Lock Shoe (1-45/64")	1	2
3			Screw, Set Socket Cup Point (#8-32 x 3/16")	1	4
4			Spacer (5/16 x 7/16 x 1/4")	1	4
5			Bearing, Flange (5/16")	1	4
6			Spacer (5/16 x 7/16 x 15/32")	1	2
7			Screw, Hex Head (5/16-24 x 2-1/4")	1	2
8			Locknut (5/16-24)	1	2

20-6 and 22-6 Wheel Options

7/16" Bearing Only

NOTE: This item is not available for the 9000XDT or the 9000XT Recliner Wheel Chairs due to weight limitations.

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
9	A,B,C	1052736	Fork and Stem Assembly, Black (6 x 1" Urethane Caster)	1	2
10			Wheel Assembly, Composite, Urethane, Light Grey (6" x 1")	1	2
11			Wheel Assembly, Composite, Pneumatic (22")	1	2
12			Handrim, Aluminum, 7 PT, Black (22" Wheel)	1	2
13			Screw, Phillips Pan Head w/ Patch (#10-32 x 1-3/4")	1	14
14			Spacer (1/4 x 11/32 x 15/16")	1	14
1			22-6 Pneumatic Wheel Options with (6 x 1") Dk. Grey Urethane Casters	1	1
2			Spacer, Wheel Lock Shoe (1-45/64")	1	2
3			Screw, Set Socket Cup Point (#8-32 x 3/16")	1	4
4			Spacer (5/16 x 7/16 x 1/4")	1	4
5			Bearing, Flange (5/16")	1	4
6			Spacer (5/16 x 7/16 x 15/32")	1	2
7			Screw, Hex Head (5/16-24 x 2-1/4")	1	2
8			Locknut (5/16-24)	1	2
9	A,B,C	1064482	Fork and Stem Assembly, Black (6 x 1" Urethane Caster)	1	2
10			Wheel, Urethane (6")	1	2
11			Wheel Assembly, Composite, Pneumatic (22")	1	2
12			Handrim, Aluminum, 7 PT, Black (22" Wheel)	1	2
13			Screw, Phillips Pan Head w/ Patch (#10-32 x 1-3/4")	1	14
14			Spacer (1/4 x 11/32 x 15/16")	1	14
1			20-6 Urethane Wheel Options with (6 x 1") Lt. Grey Urethane Casters	1	1
2			Spacer, Wheel Lock Shoe (2-63/64")	1	2
3			Screw, Set Socket Cup Point (#8-32 x 3/16")	1	4
4			Spacer (5/16 x 7/16 x 1/4")	1	4
5			Bearing, Flange (5/16")	1	4
6			Spacer (5/16 x 7/16 x 15/32")	1	2
7			Screw, Hex Head (5/16-24 x 2-1/4")	1	2
8			Locknut (5/16-24)	1	2
9	A,B,C	1064476	Fork and Stem Assembly, Black (6 x 1" Urethane Caster)	1	2
10			Wheel Assembly, Composite, Urethane, Light Grey (6" x 1")	1	2
11			Wheel Assembly, Composite, Urethane (20")	1	2
12			Handrim, Aluminum, 7 PT, Black (20" Wheel)	1	2
13			Screw, Phillips Pan Head w/ Patch (#10-32 x 1-3/4")	1	14
14			Spacer (1/4 x 11/32 x 15/16")	1	14
1	A,B,C	1064476	20-6 Urethane Wheel Options with (6 x 1") Dk. Grey Urethane Casters	1	1

20-6 and 22-6 Wheel Options

7/16" Bearing Only

NOTE: This item is not available for the 9000XDT or the 9000XT Recliner Wheel Chairs due to weight limitations.

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
2			Spacer, Wheel Lock Shoe (2-63/64")	1	2
3			Screw, Set Socket Cup Point (#8-32 x 3/16")	1	4
4			Spacer (5/16 x 7/16 x 1/4")	1	4
5			Bearing, Flange (5/16")	1	4
6			Spacer (5/16 x 7/16 x 15/32")	1	2
7			Screw, Hex Head (5/16-24 x 2-1/4")	1	2
8			Locknut (5/16-24)	1	2
9			Fork and Stem Assembly, Black (6 x 1" Urethane Caster)	1	2
10			Wheel, Urethane (6")	1	2
11			Wheel Assembly, Composite, Urethane (20")	1	2
12			Handrim, Aluminum, 7 PT, Black (20" Wheel)	1	2
13			Screw, Phillips Pan Head w/ Patch (#10-32 x 1-3/4")	1	14
14			Spacer (1/4 x 11/32 x 15/16")	1	14
1	A,B,C	1064483	22-6 Urethane Wheel Options with (6 x 1") Lt. Grey Urethane Casters	1	1
2			Spacer, Wheel Lock Shoe (1-45/64")	1	2
3			Screw, Set Socket Cup Point (#8-32 x 3/16")	1	4
4			Spacer (5/16 x 7/16 x 1/4")	1	4
5			Bearing, Flange (5/16")	1	4
6			Spacer (5/16 x 7/16 x 15/32")	1	2
8			Locknut (5/16-24)	1	2
9			Fork and Stem Assembly, Black (6 x 1" Urethane Caster)	1	2
10			Wheel Assembly, Composite, Urethane, Light Grey (6" x 1")	1	2
11			Wheel Assembly, Composite, Urethane (22")	1	2
12			Handrim, Aluminum, 7 PT, Black (22" Wheel)	1	2
13			Screw, Phillips Pan Head w/ Patch (#10-32 x 1-3/4")	1	14
14			Spacer (1/4 x 11/32 x 15/16")	1	14
1	A,B,C	1064477	22-6 Urethane Wheel Options with (6 x 1") Dk. Grey Urethane Casters	1	1
2			Spacer, Wheel Lock Shoe (1-45/64")	1	2
3			Screw, Set Socket Cup Point (#8-32 x 3/16")	1	4
4			Spacer (5/16 x 7/16 x 1/4")	1	4
5			Bearing, Flange (5/16")	1	4
6			Spacer (5/16 x 7/16 x 15/32")	1	2
7			Screw, Hex Head (5/16-24 x 2-1/4")	1	2
8			Locknut (5/16-24)	1	2
9			Fork and Stem Assembly, Black (6 x 1" Urethane Caster)	1	2
10			Wheel, Urethane (6")	1	2

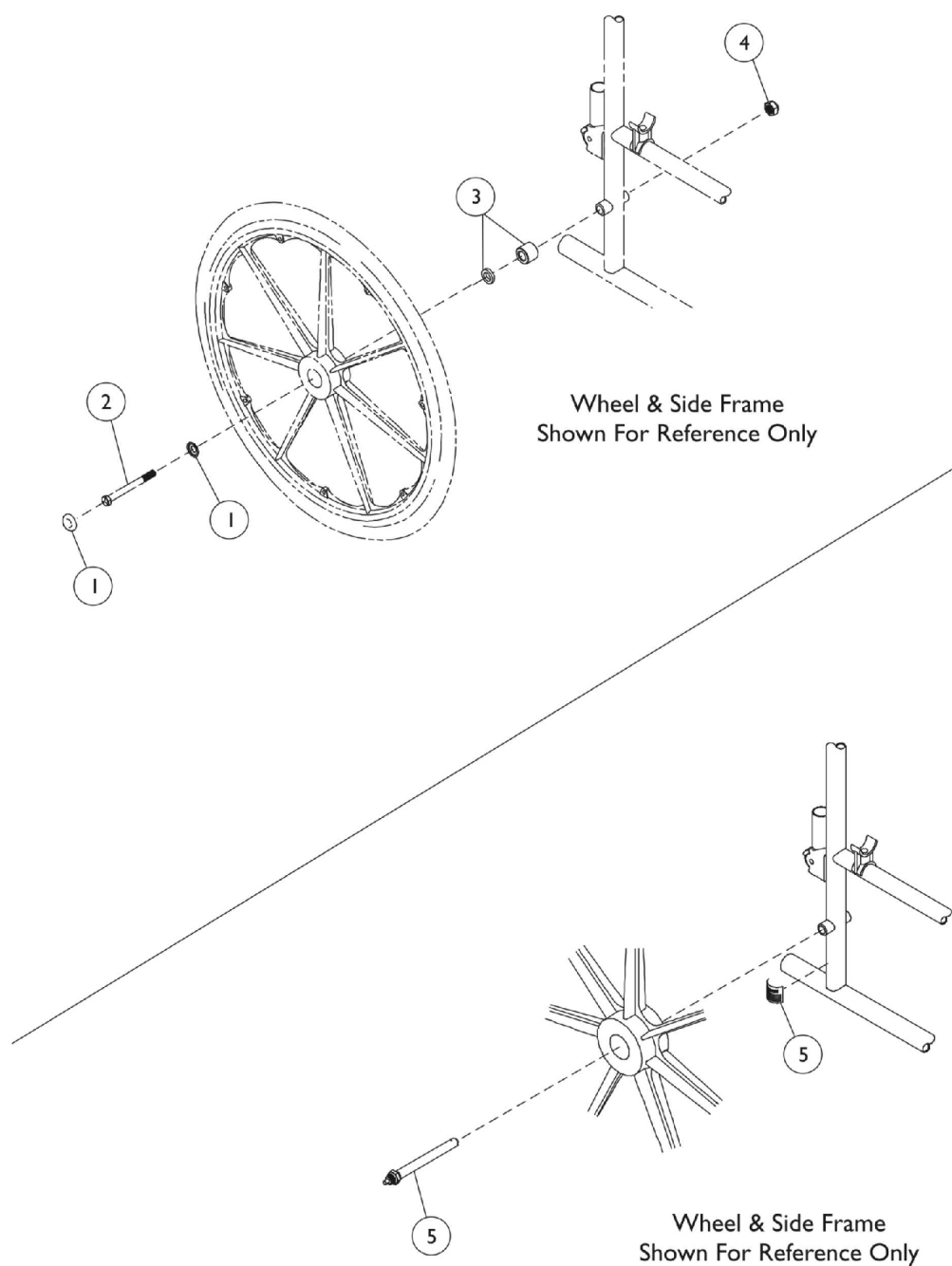
20-6 and 22-6 Wheel Options

7/16" Bearing Only

NOTE: This item is not available for the 9000XDT or the 9000XT Recliner Wheel Chairs due to weight limitations.

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
11			Wheel Assembly, Composite, Urethane (22")	1	2
12			Handrim, Aluminum, 7 PT, Black (22" Wheel)	1	2
13			Screw, Phillips Pan Head w/ Patch (#10-32 x 1-3/4")	1	14
14			Spacer (1/4 x 11/32 x 15/16")	1	14
NOTE: A - Includes items 2-14. B - These wheel options can be used in conjunction with Amputee Attachments for 9000SL and 9000XT only. C - In order to convert the chair to hemi seat-to-floor height, please refer to the seat-to-floor matrix in the price list and/or the service manual.					

Rear Wheel Hardware



Rear Wheel Hardware

Rear Wheel Hub Cap

Part Number	Description
1027600-NLA See Note(s) A	#1 Hub Cap, Black
1047943 See Note(s) C, B	#1 Hub Cap w/Hardware, Black
NOTE: A - Before 11/19/98. B - After 11/20/98. C - Includes: (1) Caplug washer #1016289 and (1) Caplug cap #1016291.	

Rear Wheel Attaching Hardware

Description	Hardware Kit	#2 Axle	#3 Spacer	#4 Locknut
Arm Style 78 and 88	1034106 See Note(s) B, A	47203X029	N/A	1045608
Arm Style 18, 19, 19JY, 28, 29 and 29JY	1034109 See Note(s) B, A	1085454	1022671	1045608
Arm Style 79, 79JY, 89 and 89JY	1110319 See Note(s) B, A	47203X025	1026101	1045608
9000 XT Recliner	1067777 See Note(s) C, A	1028554	1079153	60030X000
NOTE: A - Includes items 2, 3 and 4. B - Includes 7/16" Axle. C - Includes 5/8" Axle.				

Quick Release Axle Rear Wheel Hardware

Description	Part Number
#5 Quick Release Axle - Conventional Arms	1034113
#5 Quick Release Axle - Space Saver Arms	1034114

Rear Wheels

NOTE: All Wheels are Composite.

7/16" Axle - 9000SL/XT/XDT

Wheel Style	Handrim Attaching Points	Single Wheel Assembly	Tire	Tube/Insert	Bearing	Bearing Spacer
1763BK Pneumatic 20x1-3/8"	7	1034126 See Note(s) B, A	1017519	1017520	40117X024	1015756
U1763BK Urethane 20X1-1/4"	7	1038555 See Note(s) B, A	1037774	N/A	40117X024	1015756
1764BK Pneumatic 22 x 1-3/8"	7	1027149 See Note(s) B, A	1018544	1018545	40117X024	1015756
U1764BK Urethane 22 x 1-1/4"	7	1032115 See Note(s) B, A	1028250	N/A	40117X024	1015756
U2222 Urethane 24 x 1" (9 Spoke)	6	1044193 See Note(s) D, A	1039304 See Note(s) D	N/A	40117X024 See Note(s) D	1015756 See Note(s) D
U2222 Urethane 24 x 1" (9 Spoke)	6	1080378 See Note(s) E, A	1080400 See Note(s) E	N/A	40117X024	1015756
U2222C Corded Urethane 24 x 1" (9 Spoke) 9XDT Heavy Duty	6	1122726 See Note(s) A	1118209	N/A	40117X024 See Note(s) E	1015756 See Note(s) E
2244BK Pneumatic 24 x 1-3/8"	7	1025123 See Note(s) A	40176X060	40176X061	40117X024	1015756
U2244BK Urethane 24 x 1-1/4" 7 Spoke	7	1032117 See Note(s) A	1026904	N/A	40117X024	1015756
4244BK Pneumatic w/Flat Free Insert 24 x 1-3/8" See Note(s) C	7	1025124 See Note(s) A	40176X060	1010906	40117X024	1015756
4763BK Pneumatic w/Flat Free Insert 20 x 1-3/8" See Note(s) C	7	1034127 See Note(s) B, A	1017519	1023322	40117X024	1015756

Rear Wheels

NOTE: All Wheels are Composite.

7/16" Axle - 9000SL/XT/XDT

Wheel Style	Handrim Attaching Points	Single Wheel Assembly	Tire	Tube/Insert	Bearing	Bearing Spacer
4764BK Pneumatic w/Flat Free Insert 22 x 1-3/8" See Note(s) C	7	1027150 See Note(s) B, A	1018544	1023323	40117X024	1015756
5244BK Pneumatic w/Flat Free Insert 24 x 1-3/8" 9XDT Heavy Duty See Note(s) C	7	1066438 See Note(s) A	40176X060	1045280	40117X024	1019695
NOTE: A - Includes tire, tube/insert, bearing, and spacer. Does not include handrim. B - When ordering 20 or 22" wheels, a wheel lock shoe spacer may also be required. See Wheel Locks. C - Wheels with Flat Free Inserts have a plug which caps an opening in the rim. See category titled, "Rear Wheel Hardware" for plug. D - Before 11/20/98 E - After 11/19/98						

Rear Wheels

NOTE: All Wheels are Composite.

5/8" Axle - 9000XT Recliner

Wheel Style	Handrim Attaching Point	Single Wheel Assembly	Tire	Tube/Insert	Bearing	Bearing Spacer
1763BK Pneumatic 20x1-3/8"	7	1037418 See Note(s) B, A	1017519	1017520	40117X006	1019695
U1763BK Urethane 20X1-1/4"	7	1075995 See Note(s) B, A	1037774	N/A	40117X006	1019695
1764BK Pneumatic 22 x 1-3/8"	7	1037419 See Note(s) B, A	1018544	1018545	40117X006	1019695
U1764BK Urethane 22 x 1-1/4"	7	1075996 See Note(s) B, A	1028250	N/A	40117X006	1019695
2222BK Composite w/DTM Tire 24 x 7/8"	9	1123885 See Note(s) A	1039304	N/A	40117X006	1019695
U2222 Urethane 24 x 1" (9 Spoke)	6	1055659-NLA See Note(s) D, A	1039304 See Note(s) D	N/A	40117X006 See Note(s) D	1019695 See Note(s) D
U2222 Urethane 24 x 1" (9 Spoke)	6	1080383 See Note(s) E, A	1080400 See Note(s) E	N/A	40117X006 See Note(s) E	1015756 See Note(s) E
2244BK Pneumatic 24 x 1-3/8"	7	1034128 See Note(s) A	40176X060	40176X061	40117X006	1019695
U2244BK Urethane 24 x 1-1/4" (7 Spoke)	7	1034130 See Note(s) A	1026904	N/A	40117X006	1019695
4244BK Pneumatic w/Flat Free Insert 24 x 1-3/8" See Note(s) C	7	1034129 See Note(s) A	40176X060	1010906	40117X006	1019695
4763BK Pneumatic w/Flat Free Insert 20 x 1-3/8" See Note(s) C	7	1037416 See Note(s) B, A	1017519	1023322	40117X006	1019695

Rear Wheels

NOTE: All Wheels are Composite.

5/8" Axle - 9000XT Recliner

Wheel Style	Handrim Attaching Point	Single Wheel Assembly	Tire	Tube/Insert	Bearing	Bearing Spacer
4764BK Pneumatic w/Flat Free Insert 22 x 1-3/8" See Note(s) C	7	1037417 See Note(s) B, A	1018544	1023323	40117X006	1019695

NOTE: A - Does not include handrim. Includes tire, tube/insert, bearing and spacer.
 B - When ordering 20 or 22" wheels, a wheel lock shoe spacer may also be required. See category titled, "Wheel Locks."
 C - Wheels with Flat Free Inserts have a plug which caps an opening in the rim. See page titled, "Rear Wheel Hardware" for plug.
 D - Before 11/20/98.
 E - After 11/19/98.

NOTE: All Wheels are Composite.

Rear Wheel and Handrim Assemblies

NOTE: Assemblies include (1) each per side: Wheel, Handrim and Attaching Hardware.

Rear Wheel and Handrim Assemblies - 20" Wheel with 5/8" Axle

Wheel Type Model Number	Description	Part Number
1763BK	Assembly, Wheel 20" 5/8" Axle, Composite Pneumatic - Aluminium Handrim	1133353 See Note(s) A
1763BK	Assembly, Wheel 20" 5/8" Axle, Composite Pneumatic - Chrome Handrim	1133352 See Note(s) A
1763BK	Assembly, Wheel 20" 5/8" Axle, Composite Pneumatic - Plastic Coated Handrim	1133354
U1763BK	Assembly, Wheel 20" 5/8" Axle, Composite Urethane - Aluminium Handrim	1133356 See Note(s) B
U1763BK	Assembly, Wheel 20" 5/8" Axle, Composite Urethane - Chrome Handrim	1133355 See Note(s) B
U1763BK	Assembly, Wheel 20" 5/8" Axle, Composite Urethane - Plastic Coated Handrim	1133357 See Note(s) B
4763BK	Assembly, Wheel 20" 5/8" Axle, Composite Pneumatic with Flat Free Inserts - Aluminium Handrim	1133365
4763BK	Assembly, Wheel 20" 5/8" Axle, Composite Pneumatic with Flat Free Inserts - Chrome Handrim	1133364
4763BK	Assembly, Wheel 20" 5/8" Axle, Composite Pneumatic with Flat Free Inserts - Plastic Coated Handrim	1133366
NOTE: A - 20 x 1-1/8" Wheel B - 20 x 1-1/4" Wheel		

Rear Wheel and Handrim Assemblies - 22" Wheel with 5/8" Axle

Wheel Type Model Number	Description	Part Number
4764BK	Assembly, Wheel 22", 5/8" Axle, Composite Pneumatic with Flat Free Insert - Aluminium Handrim	1133346
1764BK	Assembly, Wheel 22", 5/8" Axle, Composite Pneumatic with Flat Free Insert - Aluminium Handrim	1133368
1764BK	Assembly, Wheel 22", 5/8" Axle, Composite Pneumatic with Flat Free Insert - Chrome Handrim	1133367
1764BK	Assembly, Wheel 22", 5/8" Axle, Composite Pneumatic with Flat Free Insert - Plastic Coated Handrim	1133369

Rear Wheel and Handrim Assemblies

NOTE: Assemblies include (1) each per side: Wheel, Handrim and Attaching Hardware.

Rear Wheel and Handrim Assemblies - 22" Wheel with 5/8" Axle

Wheel Type Model Number	Description	Part Number
1764BK	Assembly, Wheel 22", 5/8" Axle, Composite Pneumatic - Aluminium Handrim	1133359
1764BK	Assembly, Wheel 22", 5/8" Axle, Composite Pneumatic - Plastic Coated Handrim	1133360
1764BK	Assembly, Wheel 22", 5/8" Axle, Composite Urethane - Chrome Handrim	1133358
U1764BK	Assembly, Wheel 22", 5/8" Axle, Composite Urethane - Chrome Handrim	1133361
U1764BK	Assembly, Wheel 22", 5/8" Axle, Composite Urethane - Aluminium Handrim	1133362
U1764BK	Assembly, Wheel 22", 5/8" Axle, Composite Urethane - Plastic Coated Handrim	1133363

Rear Wheel and Handrim Assemblies

NOTE: Assemblies include (1) each per side: Wheel, Handrim and Attaching Hardware.

Rear Wheel and Handrim Assemblies - 24" Wheel with 5/8" Axle

Wheel Type Model Number	Description	Part Number
U2222	Assembly, Wheel 24", 5/8" Axle, Composite Urethane - Chrome Handrim	1133297 See Note(s) A
U2222	Assembly, Wheel 24", 5/8" Axle, Composite Urethane - Composite Handrim	1133298 See Note(s) A
U2222	Assembly, Wheel 24", 5/8" Axle, Composite Urethane - Plastic Coated Handrim	1133299 See Note(s) A
U2222C	Assembly, Wheel 24", 5/8" Axle, Composite Urethane - Chrome Handrim	1133300 See Note(s) B
U2244BK	Assembly, Wheel 24", 5/8" Axle, Composite Urethane - Aluminium Handrim	1133303
U2244BK	Assembly, Wheel 24", 5/8" Axle, Composite Urethane - Chrome Handrim	1133302 See Note(s) D
U2244BK	Assembly, Wheel 24", 5/8" Axle, Composite Urethane - Composite Handrim	1133304 See Note(s) D
U2244BK	Assembly, Wheel 24", 5/8" Axle, Composite Urethane - Plastic Coated Handrim	1133305 See Note(s) D
2244BK	Assembly, Wheel 24", 5/8" Axle, Composite Pneumatic - Aluminium Handrim	1133311
2244BK	Assembly, Wheel 24", 5/8" Axle, Composite Pneumatic - Chrome Handrim	1133310
2244BK	Assembly, Wheel 24", 5/8" Axle, Composite Pneumatic - Composite Handrim	1133312
2244BK	Assembly, Wheel 24", 5/8" Axle, Composite Pneumatic - Plastic Coated Handrim	1133313
4244BK	Assembly, Wheel 24", 5/8" Axle, Composite Pneumatic with Flat Free Insert - Aluminium Handrim	1133315
4244BK	Assembly, Wheel 24", 5/8" Axle, Composite Pneumatic with Flat Free Insert - Chrome Handrim	1133314
4244BK	Assembly, Wheel 24", 5/8" Axle, Composite Pneumatic with Flat Free Insert - Composite Handrim	1133316

Rear Wheel and Handrim Assemblies

NOTE: Assemblies include (1) each per side: Wheel, Handrim and Attaching Hardware.

Rear Wheel and Handrim Assemblies - 24" Wheel with 5/8" Axle

Wheel Type Model Number	Description	Part Number
4244BK	Assembly, Wheel 24", 5/8" Axle, Composite Pneumatic with Flat Free Insert - Plastic Coated Handrim	1133317
5244BK	Assembly, Wheel 24", 5/8" Axle, Composite Urethane - Chrome Handrim	1133301 See Note(s) C
NOTE: A - Cordless 24 x 1" Low Profile Urethane Tire. B - Corded 24 x 1" Low Profile Urethane Tire. C - 24 x 1-3/4" Pneumatic Tire. D - 24" Urethane Tire.		

Rear Wheel and Handrim Assemblies

NOTE: Assemblies include (1) each per side: Wheel, Handrim and Attaching Hardware.

Rear Wheel and Handrim Assemblies - 20" Wheel with 7/16" Axle

Wheel Type Model Numbers	Description	Part Number
1763BK	Assembly, Wheel 20" 7/16" Axle, Composite Pneumatic - Aluminium Handrim	1133337
1763BK	Assembly, Wheel 20" 7/16" Axle, Composite Pneumatic - Chrome Handrim	1133336
1763BK	Assembly, Wheel 20" 7/16" Axle, Composite Pneumatic - Plastic Coated Handrim	1133338
U1763BK	Assembly, Wheel 20" 7/16" Axle, Composite Urethane - Aluminium Handrim	1133319
U1763BK	Assembly, Wheel 20" 7/16" Axle, Composite Urethane - Chrome Handrim	1133318
U1763BK	Assembly, Wheel 20" 7/16" Axle, Composite Urethane - Plastic Coated Handrim	1133320
4763BK	Assembly, Wheel 20" 7/16" Axle, Composite with Flat Free Insert - Aluminium Handrim	1133343
4763BK	Assembly, Wheel 20" 7/16" Axle, Composite with Flat Free Insert - Chrome Handrim	1133342
4763BK	Assembly, Wheel 20" 7/16" Axle, Composite with Flat Free Insert - Plastic Coated Handrim	1133344

Rear Wheel and Handrim Assemblies

NOTE: Assemblies include (1) each per side: Wheel, Handrim and Attaching Hardware.

Rear Wheel and Handrim Assemblies - 22" Wheel with 7/16" Axle

Wheel Type Model Number	Description	Part Number
1764BK	Assembly, Wheel 22" 7/16" Axle, Composite Pneumatic - Aluminium Handrim	1133340 See Note(s) B
1764BK	Assembly, Wheel 22" 7/16" Axle, Composite Pneumatic - Chrome Handrim	1133339 See Note(s) B
1764BK	Assembly, Wheel 22" 7/16" Axle, Composite Pneumatic - Plastic Coated Handrim	1133341 See Note(s) B
U1764BK	Assembly, Wheel 22" 7/16" Axle, Composite Urethane - Aluminium Handrim	1133322 See Note(s) A
U1764BK	Assembly, Wheel 22" 7/16" Axle, Composite Urethane - Chrome Handrim	1133321 See Note(s) A
U1764BK	Assembly, Wheel 22" 7/16" Axle, Composite Urethane - Plastic Coated Handrim	1133323 See Note(s) A
4764BK	Assembly, Wheel 22" 7/16" Axle, Composite Pneumatic with Flat Free Insert - Chrome Handrim	1133345 See Note(s) B
4764BK	Assembly, Wheel 22" 7/16" Axle, Composite Pneumatic with Flat Free Insert - Plastic Coated Handrim	1133347 See Note(s) B
NOTE: A - 22 x 1-1/4" Wheel B - 22 x 1-3/8" Wheel		

Rear Wheel and Handrim Assemblies

NOTE: Assemblies include (1) each per side: Wheel, Handrim and Attaching Hardware.

Rear Wheel and Handrim Assemblies - 24" Wheel with 7/16" Axle

Wheel Type Model Number	Description	Part Number
U2222	Assembly, Wheel 24", 7/16" Axle, Composite Urethane - Chrome Handrim	1133306 See Note(s) A
U2222	Assembly, Wheel 24", 7/16" Axle, Composite Urethane - Plastic Coated Handrim	1133307 See Note(s) A
U2222	Assembly, Wheel 24", 7/16" Axle, Composite Urethane - Composite Handrim	1080379
U2222C	Assembly, Wheel 24", 7/16" Axle, Composite Urethane - Chrome Handrim	1133308 See Note(s) B
U2222C	Assembly, Wheel 24", 7/16" Axle, Composite Urethane - Plastic Coated Handrim	1133309 See Note(s) B
2244BK	Assembly, Wheel 24", 7/16" Axle, Composite Pneumatic - Aluminium Handrim	1133325
2244BK	Assembly, Wheel 24", 7/16" Axle, Composite Pneumatic - Chrome Handrim	1133324
2244BK	Assembly, Wheel 24", 7/16" Axle, Composite Pneumatic - Composite Handrim	1133326
2244BK	Assembly, Wheel 24", 7/16" Axle, Composite Pneumatic - Plastic Coated Handrim	1133327
U2244BK	Assembly, Wheel 24", 7/16" Axle, Composite Urethane - Aluminium Handrim	1133333
U2244BK	Assembly, Wheel 24", 7/16" Axle, Composite Urethane - Chrome Handrim	1133332
U2244BK	Assembly, Wheel 24", 7/16" Axle, Composite Urethane - Composite Handrim	1133334 See Note(s) B
U2244BK	Assembly, Wheel 24", 7/16" Axle, Composite Urethane - Plastic Coated Handrim	1133335 See Note(s) C
4244BK	Assembly, Wheel 24", 7/16" Axle, Composite Pneumatic with Flat Free Insert - Aluminium Handrim	1133328
4244BK	Assembly, Wheel 24", 7/16" Axle, Composite Pneumatic with Flat Free Insert- Chrome Handrim	1133330

Rear Wheel and Handrim Assemblies

NOTE: Assemblies include (1) each per side: Wheel, Handrim and Attaching Hardware.

Rear Wheel and Handrim Assemblies - 24" Wheel with 7/16" Axle

Wheel Type Model Number	Description	Part Number
4244BK	Assembly, Wheel 24", 7/16" Axle, Composite Pneumatic with Flat Free Insert- Composite Handrim	1133329
4244BK	Assembly, Wheel 24", 7/16" Axle, Composite Pneumatic with Flat Free Insert- Plastic Coated Handrim	1133331
5244BK	Assembly, Wheel 24", 7/16" Axle, Composite with Heavy Duty Flat Free Insert - Aluminium Handrim	1133350
5244BK	Assembly, Wheel 24", 7/16" Axle, Composite with Heavy Duty Flat Free Insert - Chrome Handrim	1133349
5244BK	Assembly, Wheel 24", 7/16" Axle, Composite with Heavy Duty Flat Free Insert - Composite Handrim	1133348
5244BK	Assembly, Wheel 24", 7/16" Axle, Composite with Heavy Duty Flat Free Insert - Plastic Coated Handrim	1133351
NOTE: A - 24 x 1" Cordless Low Profile Urethane Tire. B - 24 x 1" Corded Low Profile Urethane Tire. C - 24" Urethane Tire.		

Handrims and Attaching Hardware

Composite - Non-Projection

Wheel Style	Wheel Description	Handrim	Attaching Points	Attaching Hardware Kit
U2244BK	24" Composite Urethane Treaded Tire	1064036	7	1065790 See Note(s) A
2244BK	24" Composite Pneumatic Tire	1064036	7	1065790 See Note(s) A
4244BK	24" Composite Pneumatic w/Flat Free Insert	1064036	7	1065790 See Note(s) A
5244BK	24" Heavy Duty Composite Pneumatic w/Flat Free Insert	1064036	7	1065790 See Note(s) A
U2222	24" Composite Urethane Tire	1063919	9	1065791 See Note(s) A

NOTE: A - Hardware kit contains hardware for (1) handrim.

Chrome Plated - Non-Projection

Wheel Style	Wheel Description	Handrim Only	Attaching Points	Attaching Hardware Kit
1763BK	20" Composite Pneumatic Tire	1019999	7	1025153 See Note(s) A
U1763BK	20" Composite Urethane Tire	1019999	7	1025153 See Note(s) A
4763BK	20" Composite Pneumatic w/Flat Free Insert	1019999	7	1025153 See Note(s) A
1764BK	22" Composite Pneumatic Tire	1020000	7	1025153 See Note(s) A
U1764BK	22" Composite Urethane Tire	1020000	7	1025153 See Note(s) A
4764BK	22" Composite Pneumatic w/Flat Free Insert	1020000	7	1025153 See Note(s) A
U2222	24" Composite Urethane Tire	1055272	6	1042074 See Note(s) A
2244BK	24" Composite Pneumatic Tire	1054966	7	1025153 See Note(s) A
U2244BK	24" Composite Urethane w/Treaded Tire	1054966	7	1025153 See Note(s) A
4244BK	24" Composite Pneumatic w/Flat Free Insert	1054966	7	1025153 See Note(s) A

Handrims and Attaching Hardware

Chrome Plated - Non-Projection

Wheel Style	Wheel Description	Handrim Only	Attaching Points	Attaching Hardware Kit
5244BK	24" Heavy-Duty Composite Pneumatic w/ Flat Free Insert	1054966	7	1025153 See Note(s) A

NOTE: A - Hardware kit contains hardware for (1) handrim.

NOTE: For 9000SL chairs built between 6/1/01 and 6/20/02, please call an Invacare Parts Specialist at 1-800-333-6900 extension 3722 with the serial number of the chair in order to receive the correct handrim.

Handrims and Attaching Hardware

Aluminum - Flat Black - Non-Projection

Wheel Style	Handrim Only	Attaching Points	Attaching Hardware Kit
U2222 24" Composite Urethane Tire	1120063	6	1042074 See Note(s) A
2244BK 24" Composite Pneumatic Tire	1015406	7	1025153 See Note(s) A
4244BK 24" Composite Pneumatic w/Flat Free Insert	1015406	7	1025153 See Note(s) A
U2244BK 24" Composite Urethane Treaded Tire	1015406	7	1025153 See Note(s) A
5244BK 24" Heavy Duty Composite w/Flat Free Insert	1015406	7	1025153 See Note(s) A
4763BK 20" Composite Pnuematic w/Flat Free Insert	1020017	7	1025153 See Note(s) A
1763BK 20" Composite Pneumatic Tire	1020017	7	1025153 See Note(s) A
U1763BK 20" Composite Urethane w/Flat Free Insert	1020017	7	1025153 See Note(s) A
1764BK 22" Composite Pneumatic Tire	1020018	7	1025153 See Note(s) A
4764BK 22" Composite Pneumatic w/Flat Free Insert	1020018	7	1025153 See Note(s) A
U1764BK 22" Composite Urethane Tire	1020018	7	1025153 See Note(s) A
NOTE: A - Hardware kit contains enough hardware for (1) handrim.			
NOTE: When replacing handrims for chairs built before 12/17/99 order in pairs. Handrim color has changed from Pewter to Flat Black.			

Handrims and Attaching Hardware

Black Plastic Coated - Non-Projection

Wheel Style	Handrim Only	Attaching Points	Attaching Handrim Kit
U2222 24" Composite Urethane Tire	1115462	6	1025150 See Note(s) A
2244BK 24" Composite Pneumatic Tire	1115397	7	1025158 See Note(s) A
U2244BK 24" Composite Urethane Treaded Tire	1115397	7	1025158 See Note(s) A
4244BK 24" Composite Pneumatic w/Flat Free Insert	1115397	7	1025158 See Note(s) A
5244BK 24" Heavy Duty Composite Pneumatic w/Flat Free Insert	1115397	7	1025158 See Note(s) A
1763BK 20" Composite Pneumatic Tire	1115400	7	1025158 See Note(s) A
U1763BK 20" Composite Urethane Tires	1115400	7	1025158 See Note(s) A
4763BK 20" Composite Pneumatic w/Flat Free Insert	1115400	7	1025158 See Note(s) A
1764BK 22" Composite Pneumatic Tire	1115401	7	1025158 See Note(s) A
U1764BK 22" Composite Urethane Tire	1115401	7	1025158 See Note(s) A
4764BK 22" Composite Pneumatic w/Flat Free Insert	1115401	7	1025158 See Note(s) A

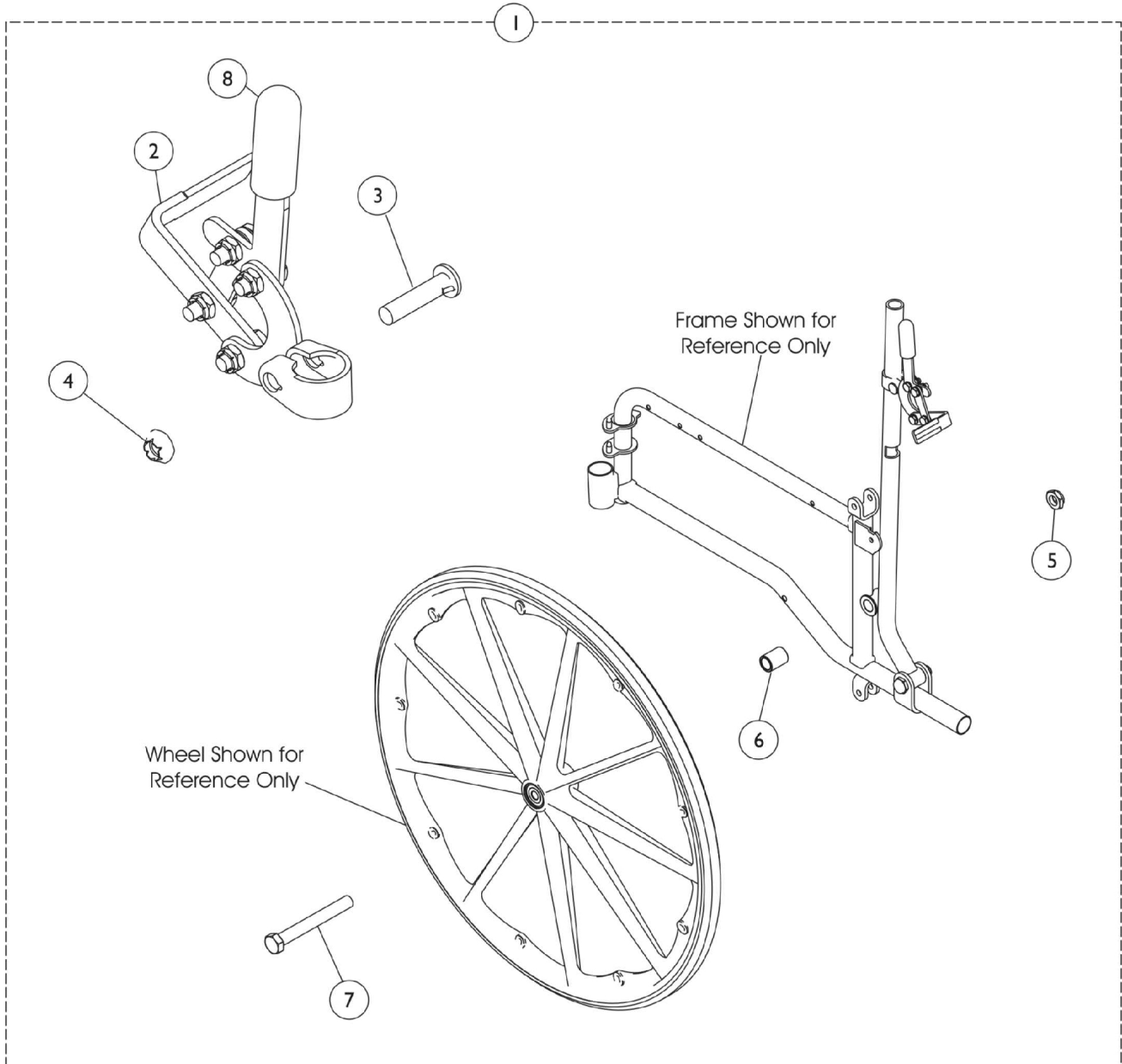
NOTE: A - Hardware kit contains hardware for (1) handrim.

Handrims and Attaching Hardware

Black Plastic Coated - Projection

Wheel Style	Wheel Description	Handrim Type	Handrim Only	Attaching Points	Attaching Hardware Kit
2244BK	24" Composite Pneumatic Tire	8 Oblique	1115396	7	1062765
4244BK	24" Composite Pneumatic w/Flat Free Insert	8 Oblique	1115396	7	1062765
5244BK	24" Heavy Duty Composite Pneumatic w/Flat Free Insert	8 Oblique	1115396	7	1062765
U2244BK	24" Composite Urethane Treaded Tire	8 Oblique	1115396	7	1062765
U2222	24" Composite Urethane Tire	8 Oblique	1115398	6	1062763
2244BK	24" Composite Pneumatic Tire	8 Vertical	1115394	7	1062764
4244BK	24" Composite Pneumatic w/Flat Free Insert	8 Vertical	1115394	7	1062764
5244BK	24" Heavy Duty Composite Pneumatic w/Flat Free Insert	8 Vertical	1115394	7	1062764
U2244BK	24" Composite Urethane Treaded Tire	8 Vertical	1115394	7	1062764
U2222	24" Composite Urethane Tire	8 Vertical	1115399	6	1062763
5244BK	24" Heavy-Duty Composite Pnuematic w/Flat Free Insert	12 Vertical	1115395	7	1062764
U2244BK	24" Composite Urethane Treaded Tire	12 Vertical	1115395	7	1062764
2244BK	24" Composite Pneumatic Tire	12 Vertical	1115395	7	1062764
4244BK	24" Composite Pneumatic w/Flat Free Insert	12 Vertical	1115395	7	1062764

Attendant Operated Wheel Lock

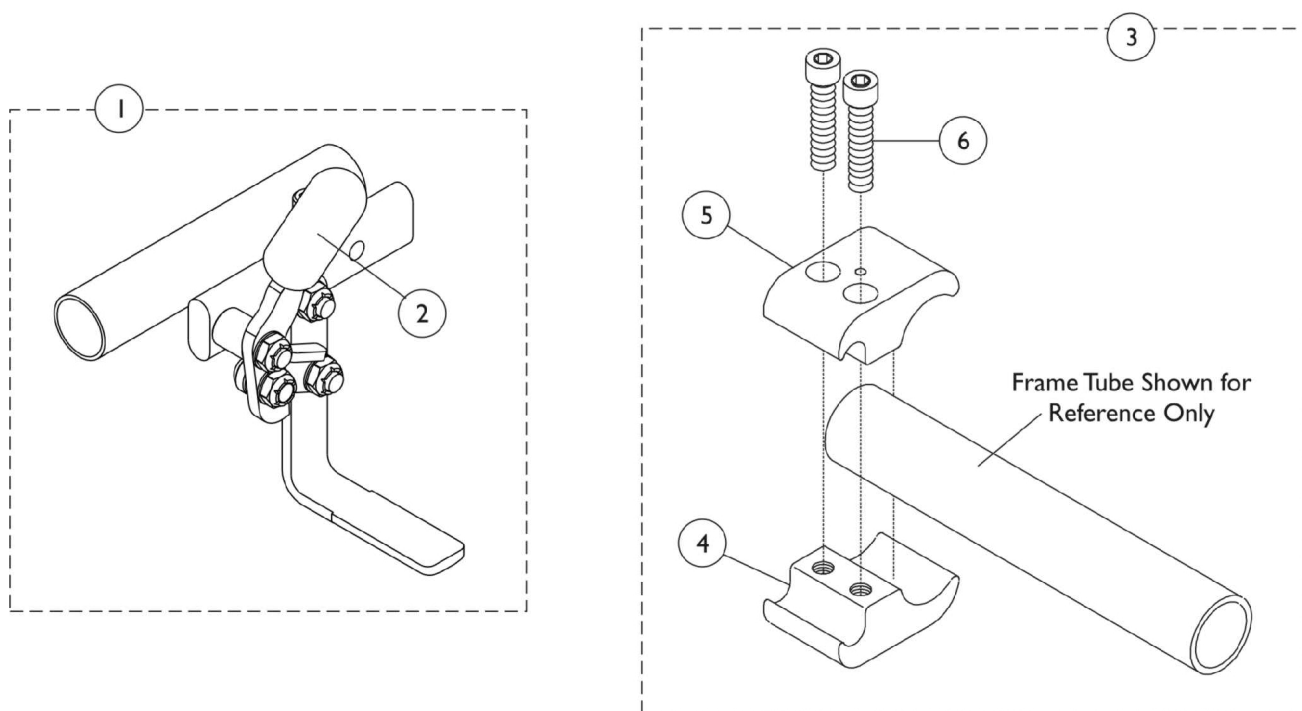


Attendant Operated Wheel Lock

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A,B	1078349	Kit, Wheel Lock Assembly - Right	1	1
2			Wheel Lock Assembly w/o Hardware - Right	1	1
3			Bolt, Lug (5/16-24 x 1-3/8")	1	1
4			Locknut (5/16-24)	1	1
5			Locknut (5/8-18)	1	1
6			Spacer	1	1
7			Screw, Hex Head (5/8-18 x 5")	1	1
8			Tip, Rubber Wheel Lock Handle, Black	1	1
			Instruction Sheet, Attendant Operated Wheel Lock	1	1
1	A,B	1078348	Kit, Wheel Lock Assembly - Left	1	1
2			Wheel Lock Assembly w/o Hardware - Left	1	1
3			Bolt, Lug (5/16-24 x 1-3/8")	1	1
4			Locknut (5/16-24)	1	1
5			Locknut (5/8-18)	1	1
6			Spacer	1	1
7			Screw, Hex Head (5/8-18 x 5")	1	1
8			Tip, Rubber Wheel Lock Handle, Black	1	1
			Instruction Sheet, Attendant Operated Wheel Lock	1	1
NOTE: A - Includes items 2-8. B - Instruction Sheet Not Shown.					

Clamp-On High Mount Wheel Lock

(9000XT Only After 8/1/02)



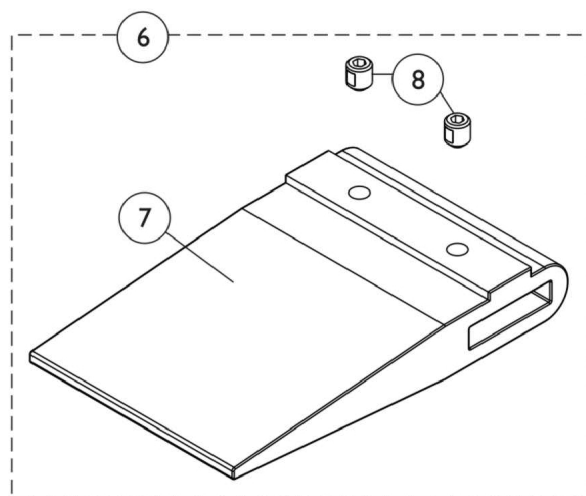
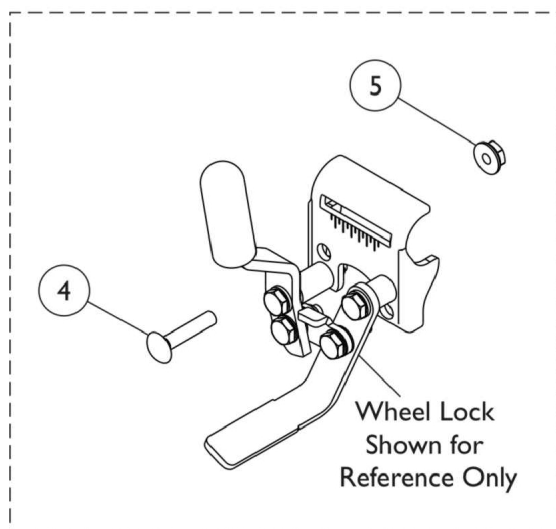
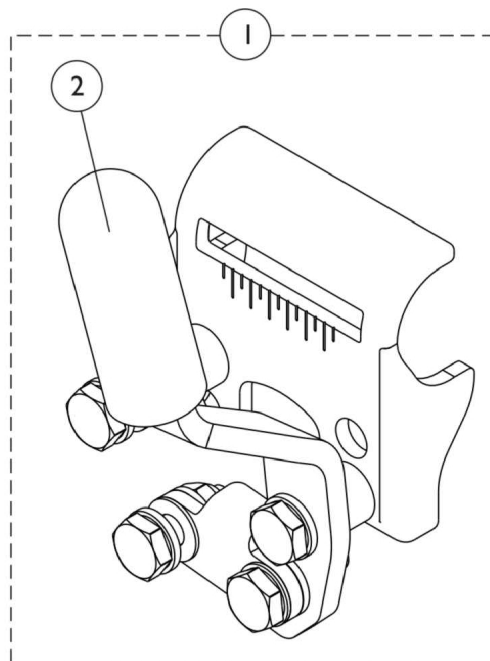
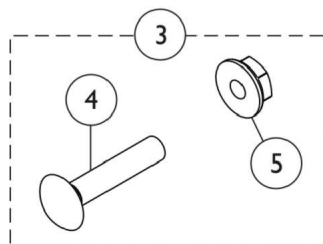
Clamp-On High Mount Wheel Lock (9000XT Only After 8/1/02)

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1		1047703	Wheel Lock, Hi-Mount, Push to Lock - Right	1	1
1		1047704	Wheel Lock, Hi-Mount, Push to Lock - Left	1	1
1		1049539	Wheel Lock, Hi-Mount, Pull to Lock - Right	1	1
1		1049540	Wheel Lock, Hi-Mount, Pull to Lock - Left	1	1
2		47376X024	Tip, Rubber Wheel Lock Handle, Black	1	1
3	A	1039343	Kit, Hardware, Clamp Wheel Lock	1	1
4			Clamp, Wheel Lock, Non-Threaded (7/8")	1	2
5			Clamp, Wheel Lock, Threaded (7/8")	1	2
6			Screw, Allen Head (1/4-20 x 1")	1	4

NOTE: A - In order to assemble, the non-threaded clamp is above the seat rail or frame and the threaded is below the seat rail or frame.

NOTE: If 9XT Chair is ordered with Clamp-On Wheel Locks and Front Riggings, due to different release handle, Front Riggings should be ordered through specials.

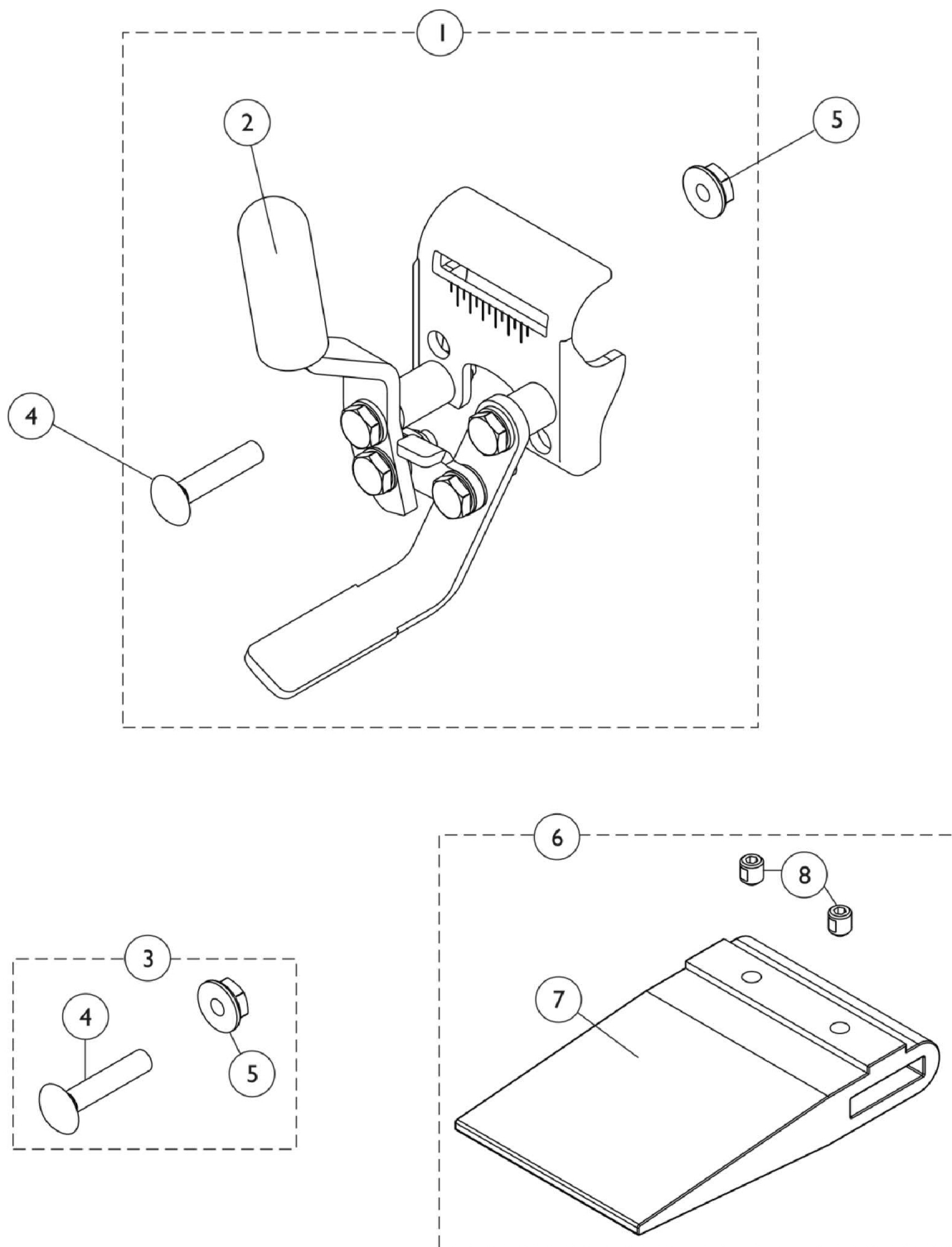
Wheel Lock - Conventional Arms and All Super Low Chairs



Wheel Lock - Conventional Arms and All Super Low Chairs

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1		1101452	Wheel Lock Assembly, Push / Lock (Black) - Right	1	1
1		1101453	Wheel Lock Assembly, Push / Lock (Black) - Left	1	1
1		1101454	Wheel Lock Assembly, Pull / Lock (Black) - Right	1	1
1		1101455	Wheel Lock Assembly, Pull / Lock (Black) - Left	1	1
1	A	1064764	Wheel Lock Assembly - Long, Black, Push / Lock - Right	1	1
1	A	1064765	Wheel Lock Assembly - Long, Black, Push / Lock - Left	1	1
1	A	1064760	Wheel Lock Assembly - Long, Black, Pull / Lock - Right	1	1
1	A	1064761	Wheel Lock Assembly - Long, Black, Pull / Lock - Left	1	1
2		47376X024	Tip, Rubber Wheel Lock Handle, Black	1	1
3	B	1017677	Kit, Hardware, Wheel Lock (Pair)	1	1
4			Bolt, Carriage (1/4-20 x 2")	1	2
5			Nut, Hex Flang (1/4-20)	1	2
6	C	7400110	Wheel Lock Shoe Spacer Kit, 20" Rear Wheels	1	1
7			Spacer, Wheel Lock Shoe (2-63/64")	1	2
8			Screw, Set Socket Cup Point (#8-32 x 3/16")	1	4
6	C	1037422	Kit, Wheel Lock Shoe Spacer, 22" Rear Wheels (Pair)	2	1
7			Spacer, Wheel Lock Shoe (1-45/64")	1	2
8			Screw, Set Socket Cup Point (#8-32 x 3/16")	1	4
6	C,D	7400109	Kit, Wheel Lock Shoe Spacer	2	1
7			Spacer, Shoe Wheel Lock (2-7/16")	1	2
8			Screw, Set Socket Cup Point (#8-32 x 3/16")	1	4
NOTE: A - For use on Super Low chairs only. B - Includes items 4 and 5. C - Includes items 7 and 8. D - This item is not included in the Wheel Lock Assembly. This item may be required for chairs with 20" or 22" wheels, 9000XDT chairs with an Amputee Attachment, 19-20" seat depth or tall chairs with U2222 rear wheels.					

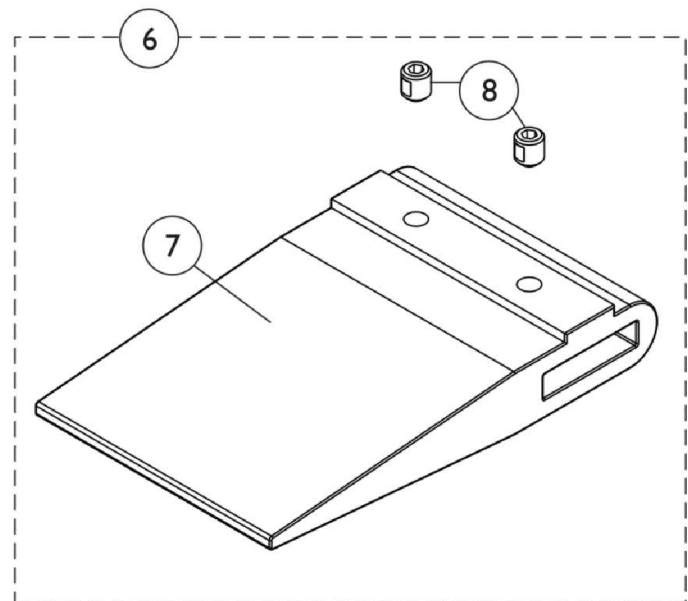
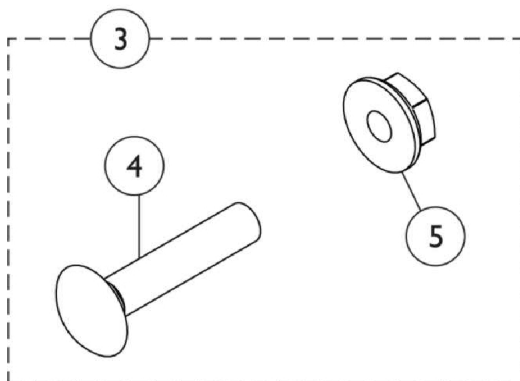
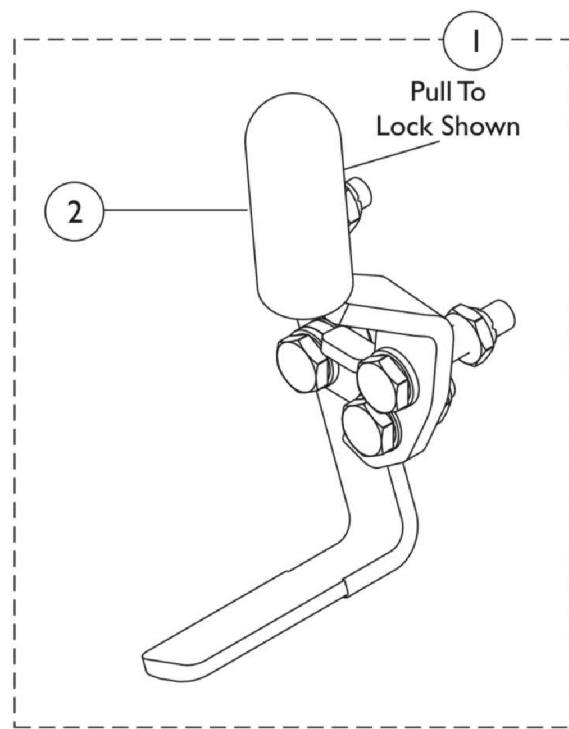
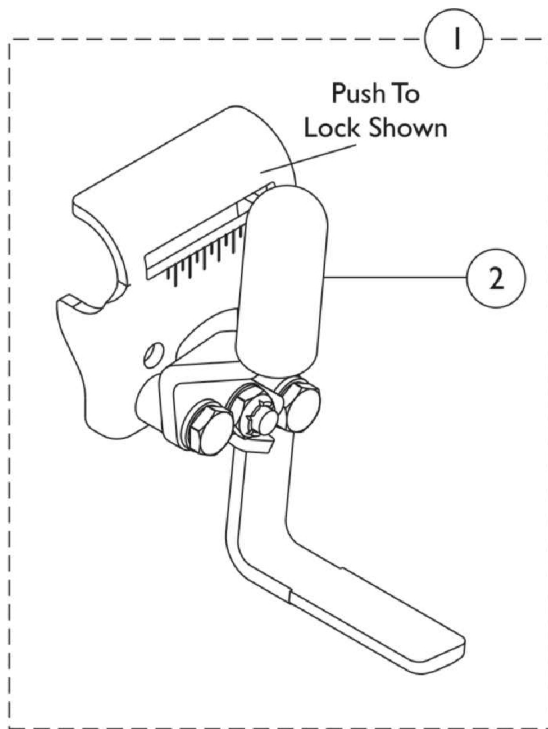
Wheel Lock - Space-Saver Arms - 9000XT



Wheel Lock - Space-Saver Arms - 9000XT

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A,C	1031792	Wheel Lock Assembly, Push to Lock, Adult - Right	1	1
1	A,C	1031793	Wheel Lock Assembly, Push to Lock, Adult - Left	1	1
1	B,C	1031794	Wheel Lock Assembly, Pull to Lock, Hemi - Right	1	1
1	B,C	1031795	Wheel Lock Assembly, Pull to Lock, Hemi - Left	1	1
2		47376X024	Tip, Rubber Wheel Lock Handle, Black	1	1
3	D	1017677	Kit, Hardware, Wheel Lock (Pair)	1	1
4			Bolt, Carriage (1/4-20 x 2")	1	2
5			Nut, Hex Flang (1/4-20)	1	2
6	E,F	1037421	Kit, Wheel Lock Shoe Spacer, 20" Rear Wheels (Pair)	2	1
7			Spacer, Wheel Lock Shoe (2-63/64")	1	2
8			Screw, Set Socket Cup Point (#8-32 x 3/16")	1	4
6	E,G	1037422	Kit, Wheel Lock Shoe Spacer, 22" Rear Wheels (Pair)	2	1
7			Spacer, Wheel Lock Shoe (1-45/64")	1	2
8			Screw, Set Socket Cup Point (#8-32 x 3/16")	1	4
6	E,H	7400109	Kit, Wheel Lock Shoe Spacer	1	1
7			Spacer, Shoe Wheel Lock (2-7/16")	1	2
8			Screw, Set Socket Cup Point (#8-32 x 3/16")	1	4
NOTE: A - These items are not included with wheel lock, they may be needed if chair has 20 or 22" rear wheels. Shoe spacer is also required for 9000XDT Chairs with 19-20" seat depth and Tall Chairs with U2222 rear wheels. B - 9000XDT Chairs with Amputee Attachment and 19-20" Seat Depth - pair. C - Wheel Lock assemblies do not include hardware, which are items 4 and 5. D - Includes items 4 and 5. E - Includes items 7 and 8. F - For use on 20" rear wheel. G - For use on 22" rear wheel. H - For use on 9000XDT chairs with amputee attachment and 19-20" seat depth. NOTE: All Wheel Locks have been changed to black in color.					

Wheel Locks - Space-Saver Arms - 9000SL and 9000XDT

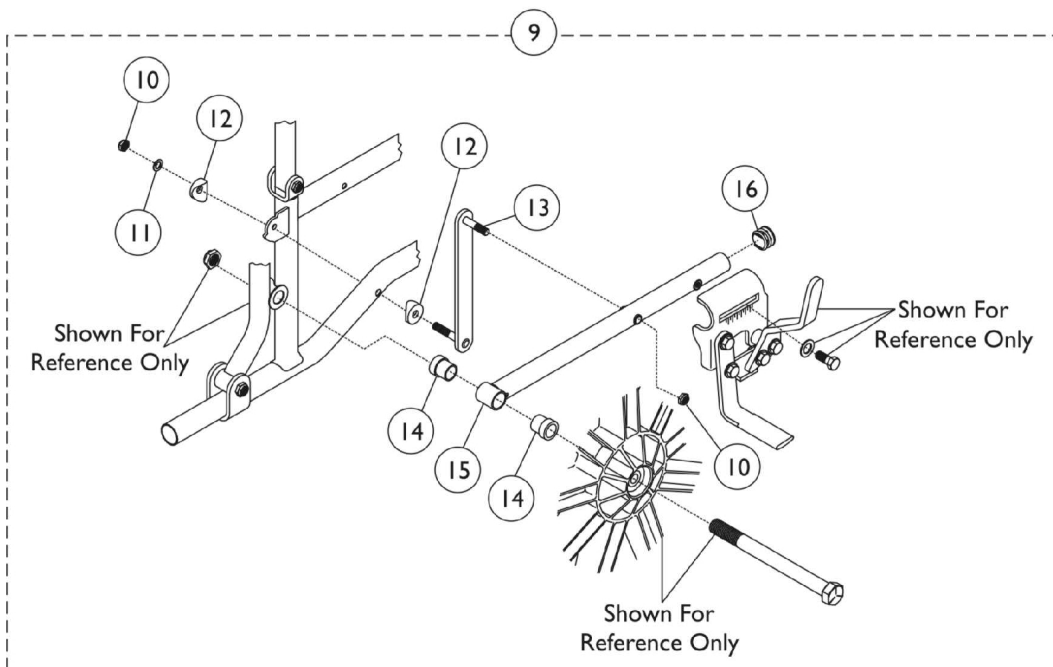
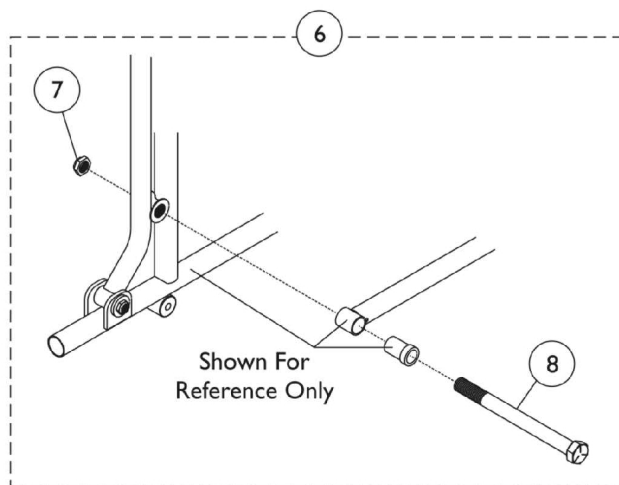
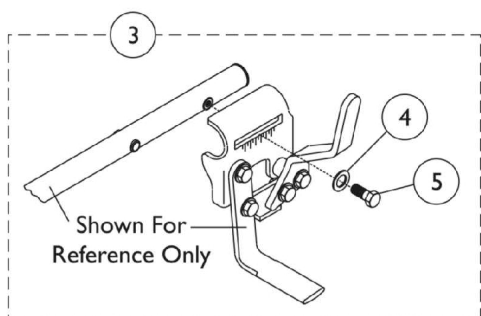
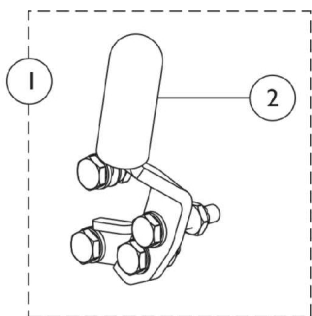


Wheel Locks - Space-Saver Arms - 9000SL and 9000XDT

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1		1111924	Wheel Lock Assembly, Push to Lock - Right	1	1
1		1111925	Wheel Lock Assembly, Push to Lock - Left	1	1
1		1111926	Wheel Lock Assembly, Pull to Lock - Right	1	1
1		1111927	Wheel Lock Assembly, Pull to Lock - Left	1	1
2		47376X024	Tip, Rubber Wheel Lock Handle, Black	1	1
3	A	1017677	Kit, Hardware, Wheel Lock (Pair)	1	1
4			Bolt, Carriage (1/4-20 x 2")	1	2
5			Nut, Hex Flang (1/4-20)	1	2
6	B,C	1048656	Kit, Wheel Lock Shoe Spacer	1	2
7			Spacer, Wheel Lock Shoe (1-45/64")	1	1
8			Screw, Set Socket Cup Point (#8-32 x 3/16")	1	2
NOTE: A - Includes items 4 and 5. B - These items are not included with wheel lock, they may be needed if a chair has 20 or 22" rear wheels. C - Includes items 7 and 8.					

Wheel Lock - Patient Operated

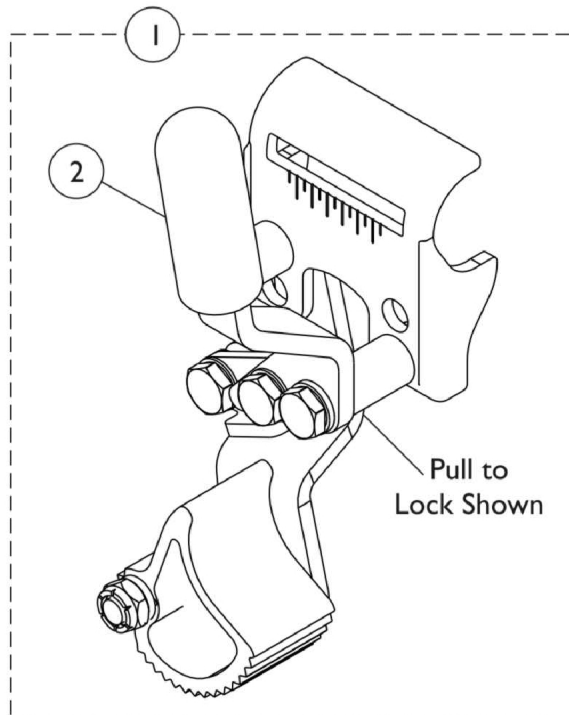
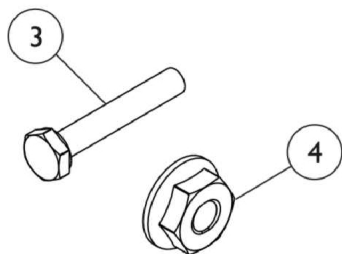
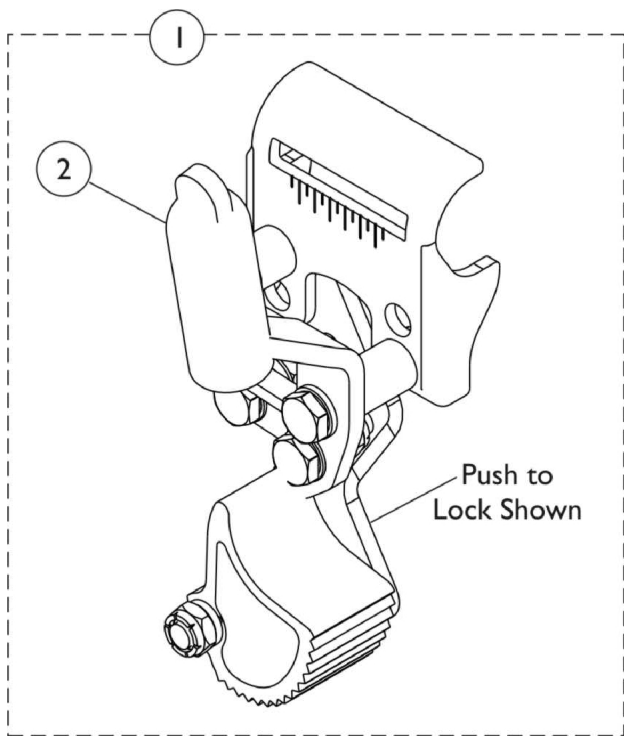
9000XT Recliner Only



Wheel Lock - Patient Operated 9000XT Recliner Only

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1		1023493	Wheel Lock Assembly, Push / Lock - Right	1	1
1		1023494	Wheel Lock Assembly, Push / Lock - Left	1	1
1		1023484	Wheel Lock Assembly, Pull / Lock - Right	1	1
1		1023485	Wheel Lock Assembly, Pull / Lock - Left	1	1
2		47376X024	Tip, Rubber Wheel Lock Handle, Black	1	1
3	A,F	1035964	Kit, Hardware, Wheel Lock	1	1
4			Washer (1/4 x 5/8 x 3/32")	1	2
5			Screw, Hex Head (1/4-20 x 3/4")	1	2
6	B	1035978	Kit, Hardware, Rear	1	1
7			Locknut (5/8-18)	1	2
8			Bolt, Axle	1	2
9	C,D	1067776	Kit, Hardware, Wheel Lock	1	1
10			Locknut (5/16-24)	1	2
11			Washer, Steel (11/32 x 5/8 x 3/64")	1	1
12			Spacer, Coved (3/4 x 1 x 1/2")	1	2
13			Strap and Stud Assembly	1	1
14			Spacer (7/8")	1	2
15			Arm, Pivot	1	1
16			Plug Button, Black (7/8")	1	1
	E	1052754-NLA	Instruction Sheet, Patient Operated Wheel Lock	1	1
NOTE: A - Includes items 4 and 5. B - Includes items 7 and 8. C - Included items 10-16. D - When ordering this part, #1035964 must also be ordered. E - Not Shown. F - When ordering this kit for a 9XT Recliner, also order 1067776.					
NOTE: When changing from Attendant Operated Wheel Locks to Patient Operated Wheel Locks, Item #6 (#1035978) is required.					

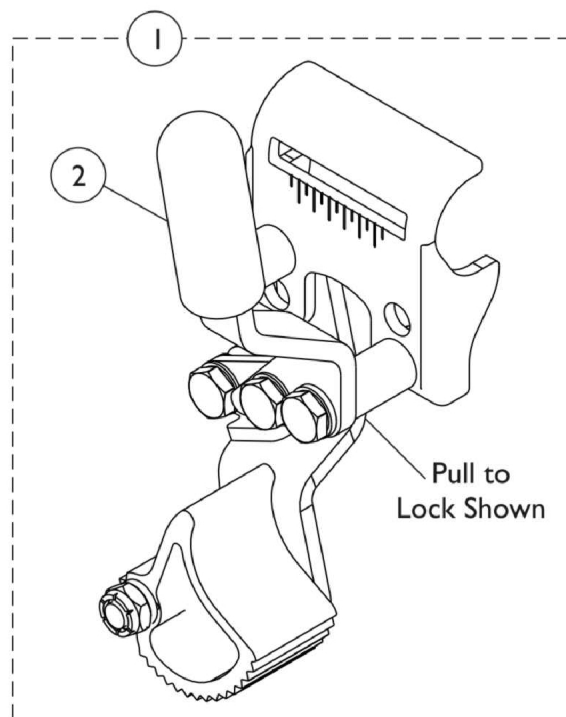
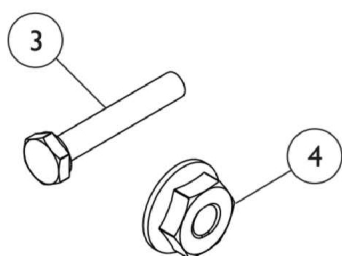
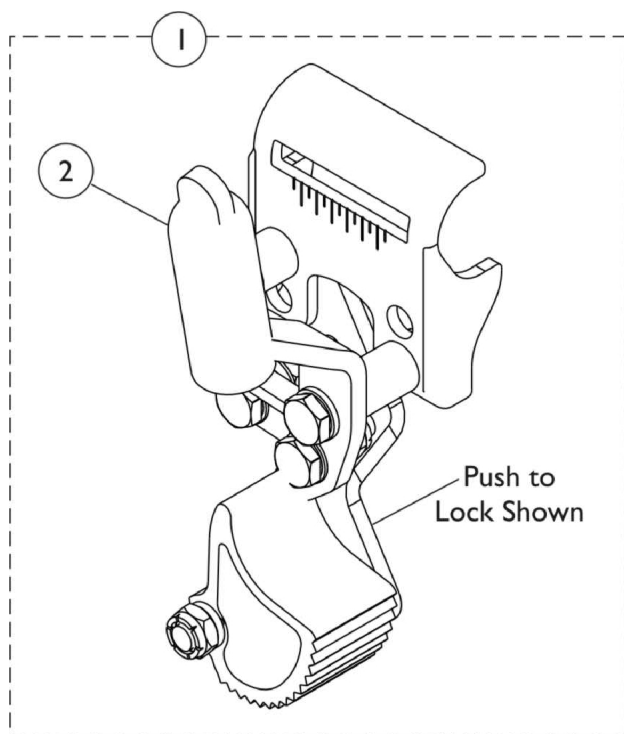
Hill Holder Wheel Locks - Conventional Arms



Hill Holder Wheel Locks - Conventional Arms

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A	1034210	Wheel Lock Assembly, Hill Holder, Push to Lock - Right	1	1
1	A	1034211	Wheel Lock Assembly, Hill Holder, Push to Lock - Left	1	1
1	B	1025429	Wheel Lock Assembly, Hill Holder, Pull to Lock - Right	1	1
1	B	1025430	Wheel Lock Assembly, Hill Holder, Pull to Lock - Left	1	1
2		47376X024	Tip, Rubber Wheel Lock Handle, Black	1	1
3	C	1021402	Bolt, Carriage (1/4-20 x 2")	1	1
3	D	1030950	Bolt, Carriage (1/4-20 x 1-1/2")	1	1
4	C	7930351	Nut, Hex Flange (1/4-20)	25	1
4	D	7930316	Package, Hex Flange Nut (1/4-20)	25	1
NOTE: A - For use with Adult style chairs B - For use with Hemi style chairs. C - For Chrome Chairs D - For Black Chairs					
NOTE: Hill holders right and left can only be used on 22" and 24" Pneumatic Tires.					

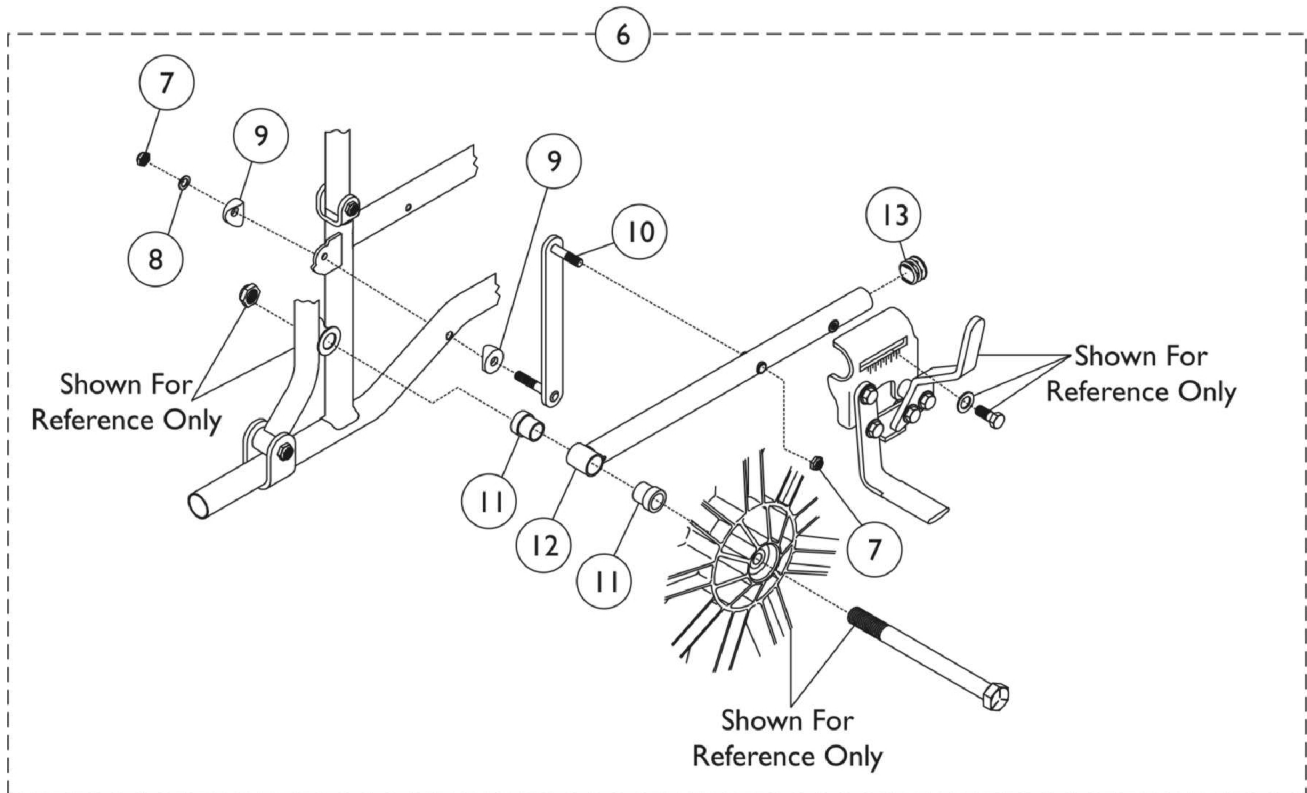
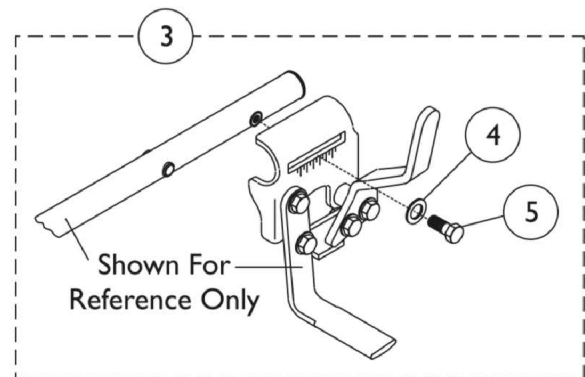
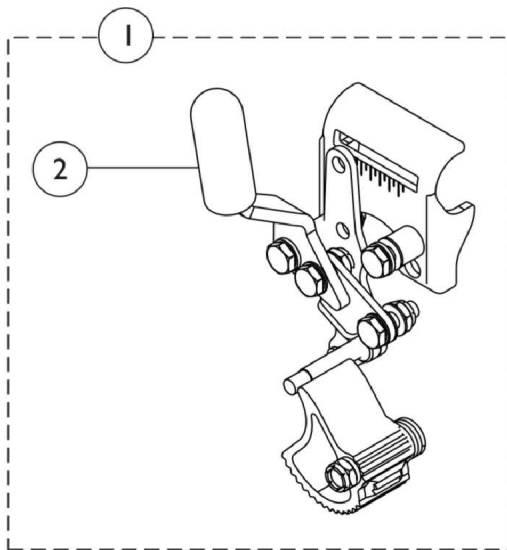
Hill Holder Wheel Locks - Space Saver Arms



Hill Holder Wheel Locks - Space Saver Arms

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A	1034212	Wheel Lock Assembly, Hill Holder, Push to Lock - Right	1	1
1	A	1034213	Wheel Lock Assembly, Hill Holder, Push to Lock - Left	1	1
1	B	1034214	Wheel Lock Assembly, Hill Holder, Pull to Lock - Right	1	1
1	B	1034215	Wheel Lock Assembly, Hill Holder, Pull to Lock - Left	1	1
2		47376X024	Tip, Rubber Wheel Lock Handle, Black	1	1
3	C	7930311	Package, Carriage Bolt (1/4-20 x 1-1/2")	25	1
3	D	1030950	Bolt, Carriage (1/4-20 x 1-1/2")	1	1
4	C	7930351	Nut, Hex Flange (1/4-20)	25	1
4	D	7930316	Package, Hex Flange Nut (1/4-20)	25	1
NOTE: A - To be used with Adult style chairs. B - To be used with Hemi style chairs. C - For Chrome Chairs D - For Black Chairs					

Hill Holder Wheel Locks (9697R) - 9000XT Recliner

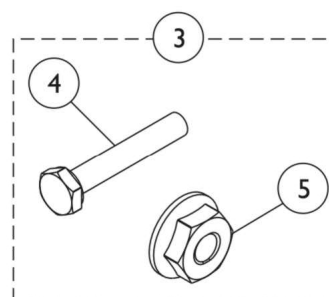
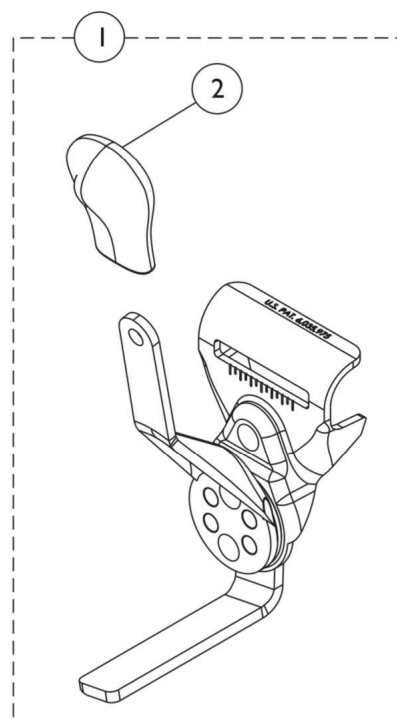
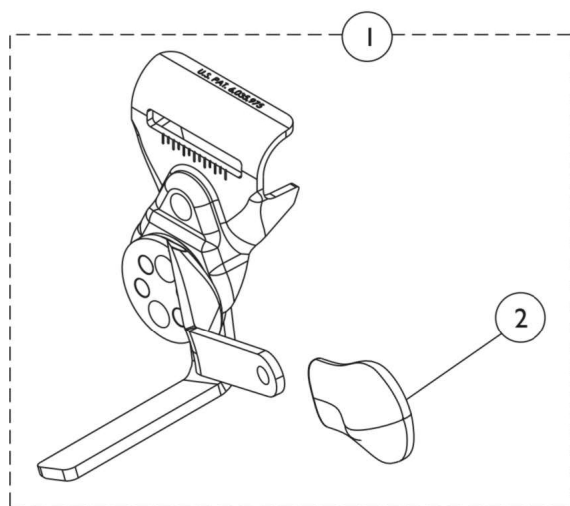


Hill Holder Wheel Locks (9697R) - 9000XT Recliner

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1		1023495-NLA	Wheel Lock Assembly, Hill Holder, Push to Lock - Right	1	1
1		1023496-NLA	Wheel Lock Assembly, Hill Holder, Push to Lock - Left	1	1
1		1023499	Wheel Lock Assembly, Hill Holder, Pull to Lock - Right	1	1
1		1023500	Wheel Lock Assembly, Hill Holder, Pull to Lock - Left	1	1
2		47376X024	Tip, Rubber Wheel Lock Handle, Black	1	1
3	A	1035964	Kit, Hardware, Wheel Lock	1	1
4			Washer (1/4 x 5/8 x 3/32")	1	2
5			Screw, Hex Head (1/4-20 x 3/4")	1	2
6	B	1067776	Kit, Hardware, Wheel Lock	1	1
7			Locknut (5/16-24)	1	2
8			Washer, Steel (11/32 x 5/8 x 3/64")	1	1
9			Spacer, Coved (3/4 x 1 x 1/2")	1	2
10			Strap and Stud Assembly	1	1
11			Spacer (7/8")	1	2
12			Arm, Pivot	1	1
13			Plug Button, Black (7/8")	1	1
NOTE: A - Includes items 4 and 5. B - Includes items 7-13.					

Wheel Locks - Disk Style Push/Pull - 8/14/03 - 4/13/07

NOTE: Push to Lock Wheel Lock is used on an Adult style wheelchair. Pull to Lock Wheel Lock is used on a Hemi style wheelchair.

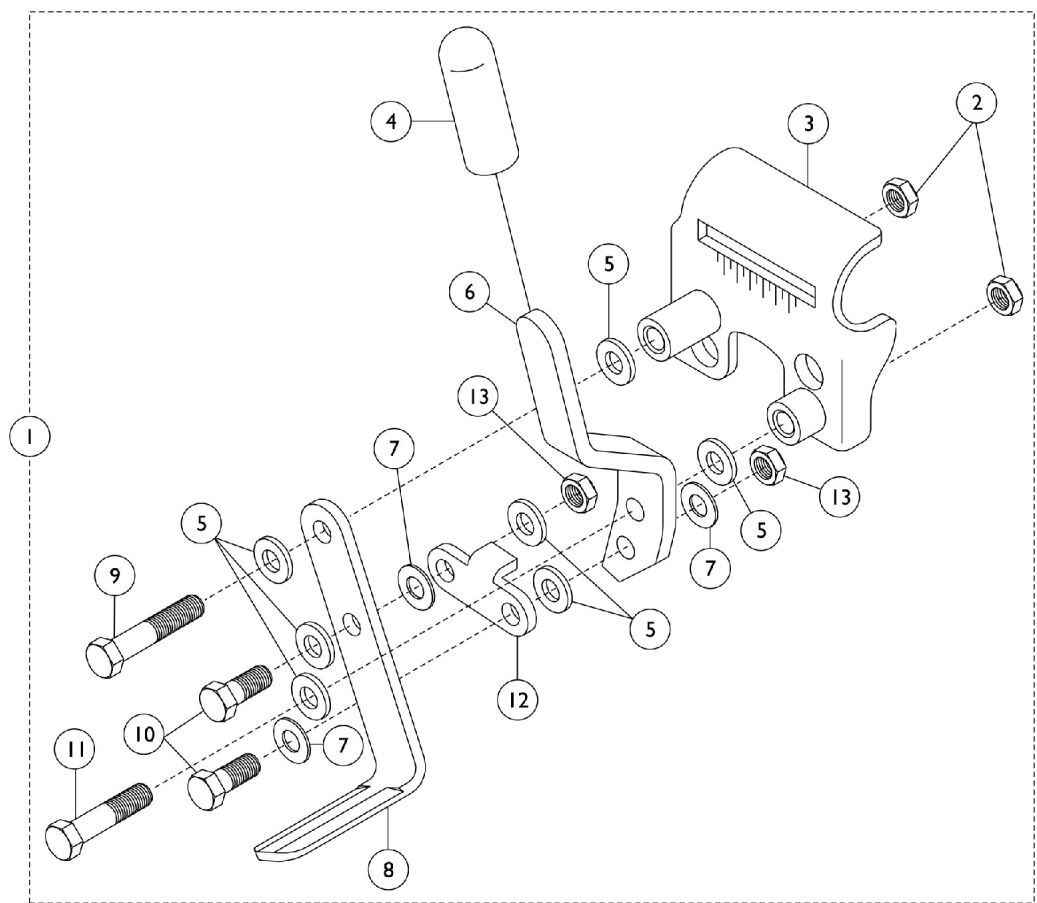


Wheel Locks - Disk Style Push/Pull - 8/14/03 - 4/13/07

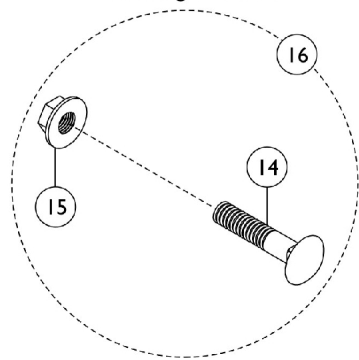
NOTE: Push to Lock Wheel Lock is used on an Adult style wheelchair. Pull to Lock Wheel Lock is used on a Hemi style wheelchair.

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	B	1110227	Wheel Lock, Pull to Lock - Right	1	1
1		1110228	Wheel Lock, Pull to Lock - Left	1	1
1		1110225	Wheel Lock, Push to Lock - Right	1	1
1		1110226	Wheel Lock, Push to Lock - Left	1	1
2		1110160	Tip, Plastic Wheel Lock Handle, Black	1	1
3		1017677	Kit, Hardware, Wheel Lock (Pair)	1	1
4			Bolt, Carriage (1/4-20 x 2")	1	2
5			Nut, Hex Flang (1/4-20)	1	2
NOTE: B - Includes items 4 and 5.					

Wheel Locks - Link Style Push/Pull To Lock - After 4/14/07



Attaching Hardware



Wheel Locks - Link Style Push/Pull To Lock - After 4/14/07

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A	1101452	Wheel Lock Assembly, Push / Lock (Black) - Right	1	1
1	A	1101453	Wheel Lock Assembly, Push / Lock (Black) - Left	1	1
1	A	1101454	Wheel Lock Assembly, Pull / Lock (Black) - Right	1	1
1	A	1101455	Wheel Lock Assembly, Pull / Lock (Black) - Left	1	1
2		1025195	Locknut (1/4-20)	1	1
3		1053284	Bracket, Mounting, Black - Right	1	1
3		1053285	Bracket, Mounting, Black - Left	1	1
4		47376X024	Tip, Rubber Wheel Lock Handle, Black	1	1
5		1026033	Washer, Nylon (1/4 x 1/2 x 1/16")	1	7
6		1102134	Handle, Push/ Lock, Black - Right	1	1
6		1102135	Handle, Push/ Lock, Black - Left	1	1
6		1031780	Handle, Pull/ Lock, Black - Right	1	1
6		1031781	Handle, Pull/ Lock, Black - Left	1	1
7		1026103	Washer, Nylon (1/4 x 1/2 x 1/32")	1	3
8		1102133	Shoe, Wheel Lock	1	1
9		1030949	Screw, Hex Head (1/4-20 x 1-1/2")	1	1
10		1028687	Screw, Hex Head (1/4-28 x 3/4")	1	2
11		1021406	Screw, Hex Head (1/4-20 x 1-1/4")	1	1
12		1102132	Link, Black	1	1
13		1025765	Locknut (1/4-28)	1	1
14		1021402	Bolt, Carriage (1/4-20 x 2")	1	2
15		1021403	Nut, Hex Flang (1/4-20)	1	1
16	B	1017677	Kit, Hardware, Wheel Lock (Pair)	1	1
			Bolt, Carriage (1/4-20 x 2")	1	2
			Nut, Hex Flang (1/4-20)	1	2
	C,D	00078X021	Instruction Sheet	1	1
	D	1058899	Handle, Wheel Lock Extension, Black (6")	1	1
NOTE: A - Includes Items 2-13. B - Includes Items 14-15. C - Includes: Handles, Tips, Cords, and Washers. D - Not shown.					

Footrest and Legrest Accessories

Pivot Slide Tubes w/ Extra Large Footplate

Footrests

Part Number	Description	Quantity Per Package
1031930 See Note(s) A	Footrest - Right (14-15" W Chairs)	1
1031931 See Note(s) A	Footrest - Left (14-15" W Chairs)	1
1031926 See Note(s) B	Footrest - Right (16-22" W Chairs)	1
1031927 See Note(s) B	Footrest - Left (16-22" W Chairs)	1
1086511	2" Longer Pivot Slide Tube - Right	1
1086513	2" Longer Pivot Slide Tube - Left	1
1086512	4" Longer Pivot Slide Tube - Right	1
1086514	4" Longer Pivot Slide Tube - Left	1
NOTE: A - 14-15" Wide Chairs B - 16-22" Wide Chairs		

Footrest and Legrest Accessories

Pivot Slide Tubes w/ Footplate

Legrests

Part Number	Description	Quantity Per Package
1031932 See Note(s) A	Pivot Slide Tube, Xtra Large Footplate - Right See Note(s) E	1
1031933 See Note(s) A	Pivot Slide Tube, Xtra Large Footplates - Left See Note(s) E	1
1031934 See Note(s) B	Pivot Slide Tube, Xtra Large Footplate - Right See Note(s) F	1
1031935 See Note(s) B	Pivot Slide Tube, Xtra Large Footplate - Left See Note(s) F	1
1086537	Legrests - 2" Longer Pivot Slide Tube - Right	1
1086539	Legrests - 2" Longer Pivot Slide Tube - Left	1
1086538	Legrests - 4" Longer Pivot Slide Tube - Right	1
1086540	Legrests - 4" Longer Pivot Slide Tube - Left	1
1035454 See Note(s) C	Pivot Slide Tube w/Footplate, Large - Right See Note(s) E	1
1035455 See Note(s) C	Pivot Slide Tube w/Footplate, Large - Left See Note(s) E	1
1035456 See Note(s) D	Pivot Slide Tube w/Footplate, Large - Right See Note(s) F	1
1035457 See Note(s) D	Pivot Slide Tube w/Footplate, Large - Left See Note(s) F	1
NOTE: A - SH904MS, H904, T944A/C B - SH904M, H904, T9SSA/C C - AHS4 D - AHL4 E - 14-15" Wide Chairs F - 16-22" Wide Chairs		

Footrest and Legrest Accessories

Legrest Panel with Hook & Loop

Part Number	Description	Quantity Per Package
8881006725	Footrest Support Panel	1
See Note(s) A	See Note(s) B	
8881006726	Footrest Support Panel	1
See Note(s) A	See Note(s) C	
8881006727	Footrest Support Panel	1
See Note(s) A	See Note(s) D	
8881035816	Legrest Support Panel	1
See Note(s) A	See Note(s) B	
8881035817	Legrest Support Panel	1
See Note(s) A	See Note(s) C	
8881035818	Legrest Support Panel	1
See Note(s) A	See Note(s) D	
NOTE: A - Specify upholstery colors, see page titled "Frame Finishes, Upholstery Colors and Packaging". B - 14-16" Wide Chairs C - 17-19" Wide Chairs D - 20-24" Wide Chairs		

Heel Loops / Toe Loops

Part Number	Description	Quantity Per Package
1035906	Heel Loops with Ankle Straps w/o Hardware	2
See Note(s) A		
1035918	Heel Loops with Ankle Straps w/o Hardware	2
See Note(s) B		
1035905	Heel Loops without Hardware	2
See Note(s) A		
1035917	Heel Loops without Hardware	2
See Note(s) B		
1035926	Attaching Hardware, Heel Loop	2
See Note(s) F		
1035927	Attaching Hardware, Heel Loop	2
See Note(s) G		

Footrest and Legrest Accessories

Heel Loops / Toe Loops

Part Number	Description	Quantity Per Package
1160724 See Note(s) H, D	Heel Loop with Ankle Strap & Hardware	2
1091709 See Note(s) H, E	Heel Loop with Ankle Strap & Hardware	2
1160723 See Note(s) H, D	Heel Loop with Hardware	2
1160725 See Note(s) H, E	Heel Loop with Hardware	2
1037087	Toe Loop without Hardware	2
1037088 See Note(s) F	Toe Loop Attaching Hardware	2
1037090 See Note(s) G	Toe Loop Attaching Hardware	2
NOTE: A - 14-15" Wide Chairs B - 16-22" Wide Chairs D - 14-19" Wide Chairs E - 20-22" Wide Chairs F - Aluminum & Plastic Coated Footplates G - Composite Footplates H - Used with AT5543 Articulating Legrest/Elevating Legrest/Footrest		

Footrest and Legrest Accessories

Miscellaneous Accessories

Part Number	Description	Quantity Per Package
1035902	Calf Strap with Hook & Loop	2
See Note(s) D		
1096781	Hinge Pin Replacement Hardware	1
1034206	Non-Removable Device	2
44200X042-NLA	Plastic Coated Footplate	1
1026987	Impact Guards	1
1032003	H-Strap	2
See Note(s) A		
1032002	H-Strap	2
See Note(s) B		
1032001	H-Strap	2
See Note(s) C		
NOTE: A - 14-15" Wide Chairs B - 16-18" Wide Chairs C - 19-22" Wide Chairs D - All Widths		

Front Rigging, Upper Support Assembly

Footrest Upper Support Assembly

Prior Model Number	Current Model Number	Chair Width	Right Side	Left Side
H903, T943 A/C - Chrome	T93H A/C	14-22"	1030706	1030707
H903, T943 A/C - Black	T93H A/C	14-22"	1034139	1034140
H903	T943 A/C	14-22"	8881032955 See Note(s) A	8881032956 See Note(s) A
N/A	T93H A/S/C	14-22"	8881118241 See Note(s) A	8881118242 See Note(s) A
N/A	T93H A/C - Black	14-22"	1111272	1111273
N/A	T93H A/S/C - Chrome	14-22"	1111274	1111275
N/A	T963 A/C - Color	14-22"	8881111315 See Note(s) A	8881111316 See Note(s) A
N/A	T963 A/C - Chrome	14-22"	1111319	1111320
SH93ES, SH93E - Chrome	SH93ES, SH93E - Chrome	14-22"	1124555	1124556
SH93ES, SH93E - Black	SH93ES, SH93E - Black	14-22"	1065218	1065219
SH93ES, SH93E - Color	SH93ES, SH93E - Color	14-22"	8881065220 See Note(s) A	8881065221 See Note(s) A
H93E/S	H93E/S	16-22"	1031245	1031246
H93M	H93M	16-22"	1031243	1031244
H93M with FPP	H93M with FPP	14-22"	1035449	1035450
NOTE: A - Specify frame color when ordering, see category titled, "Frame Finishes, Upholstery Colors, Decals and Packaging."				

Front Rigging, Upper Support Assembly

Legrest Upper Support Assembly

Prior Model Number	Current Model Number	Chair Width	Right Side	Left Side
T944 A/C Chrome	T94H A/C	14-22"	1110338	1110339
T944 A/C Black	T94H A	14-22"	1110336	1110337
H904	T944A/C	14-22"	1031360	1031361
SH904M, SH904MS See Note(s) A	SH904M, SH904MS See Note(s) A	14-15"	1124553	1124554
AHL4	AHL4	16-22"	1041799	1041800
N/A	TH94 A/S/C - Chrome	14-22"	1124219	1124220
N/A	TH94 A/S/C - Black	14-22"	1124217	1124218
NOTE: A - Calf pad is sold separately and is not included in support assemblies after 7/97.				

Pivot Slide Tube with Footplate

Footrest Pivot Slide Tube with Aluminum Footplate

Prior Model Number	Current Model Number	Chair Width	Frame side	Standard	2" Longer	4" Longer
T963S, SH93ES, H903 Chrome	T963A, T943S, SH93ES, TH93S Chrome	14-22"	Right	1020232	N/A	N/A
			Left	1020233	N/A	N/A
T963S, H903, SH93ES Color/Black	T963A, SH93ES, T943S, TH93S, Black	14-22"	Right	1035200	N/A	N/A
			Left	1035201	N/A	N/A
SH93E, T963A Chrome See Note(s) A	SH93E, T963A, T943A, TH93A Chrome	14-22"	Right	1017243	1086486 See Note(s) A	1086487 See Note(s) A
			Left	1017244	1086488 See Note(s) A	1086489 See Note(s) A
SH93E, T963A, SH93E Black/Color	SH93E, T943A, T963A, SH93E, TH93A Black	14-22"	Right	1035202	1086490-NLA See Note(s) A	1086491 See Note(s) A
			Left	1035203	1086492-NLA See Note(s) A	1086493 See Note(s) A
N/A	T63C	14-22"	Right	1033059	N/A	N/A
			Left	1033060	N/A	N/A
N/A	T63C	14-22"	Right	1017224	N/A	N/A
			Left	1017225	N/A	N/A
H93E, H93M	H93E, H93M	14-15"	Right	1020232	N/A	N/A
			Left	1020233	N/A	N/A
H93E, H93M	H93E, H93M	16-22"	Right	1028905	N/A	N/A
			Left	1028906	N/A	N/A
H93M with FPP	H93M with FPP	14-15"	Right	1031936	N/A	N/A
			Left	1031937	N/A	N/A
H93M with FPP	H93M with FPP	16-22"	Right	1033381	N/A	N/A
			Left	1033382	N/A	N/A
N/A	T93HA Black	18-22"	Right	1110344	N/A	N/A
			Left	1110345	N/A	N/A
N/A	T93HSA, T93HA Black	14-15"	Right	1110361	N/A	N/A
			Left	1110362	N/A	N/A
N/A	T93HSA, T93HA Chrome	14-15"	Right	1110363	N/A	N/A
			Left	1110364	N/A	N/A
N/A	T93HA, T93HAB	16-22"	Right	1111285	N/A	N/A
			Left	1111286	N/A	N/A
N/A	T93HA, T93HAB	16-22"	Right	1111287	N/A	N/A

Pivot Slide Tube with Footplate

Footrest Pivot Slide Tube with Aluminum Footplate

Prior Model Number	Current Model Number	Chair Width	Frame side	Standard	2" Longer	4" Longer
			Left	1111288	N/A	N/A
NOTE: A - 16-22" Wide Chairs Only.						

Pivot Slide Tube with Footplate

Legrest Pivot Slide Tube with Aluminum Footplate

Prior Model #	Current Model #	Chair Width	Frame Side	Standard	2" Longer	4" Longer
SH904MS See Note(s) A	SH904MS, TH94S Chrome See Note(s) A	14-15"	Right	1020234	N/A	N/A
			Left	1020235	N/A	N/A
SH904M See Note(s) A	SH904M See Note(s) A	16-18"	Right	1017237	1086525	1086526
			Left	1017238	1086527	1086528
H904 See Note(s) A	T944S See Note(s) A	14-15"	Right	1020234	N/A	N/A
			Left	1020235	N/A	N/A
N/A	T944A, TH94A Chrome See Note(s) A	16-22"	Right	1017237	1086525	1086526
			Left	1017238	1086527	1086528
N/A	TH94A Black	16-22"	Right	1124235	N/A	N/A
			Left	1124236	N/A	N/A
N/A	TH94S Black	14-15"	Right	1124237	N/A	N/A
			Left	1124238	N/A	N/A
AHS4 See Note(s) A	AHS4 See Note(s) A	14-15"	Right	1023905	N/A	N/A
			Left	1023906	N/A	N/A
AHL4 See Note(s) A	AHL4 See Note(s) A	16-22"	Right	1023907	N/A	N/A
			Left	1023908	N/A	N/A
N/A	T94HA/T94HAB Black See Note(s) C, B	16-22"	Right	1110315	N/A	N/A
			Left	1110316	N/A	N/A
N/A	T94HA/T94HAB Chrome See Note(s) C, B	16-22"	Right	1110317	N/A	N/A
			Left	1110318	N/A	N/A
N/A	T94HAB Black See Note(s) C, B	18-22"	Right	1110344	N/A	N/A
			Left	1110345	N/A	N/A
N/A	T94HA/T94HAB See Note(s) C, B	16-22"	Right	1110348	N/A	N/A
			Left	1110349	N/A	N/A
N/A	T94HS/T94HSB Black	14-15"	Right	1110365 See Note(s) C, B	N/A	N/A
			Left	1110366 See Note(s) C, B	N/A	N/A
N/A	T94HS/T94HSB Chrome	14-15"	Right	1110367 See Note(s) C, B	N/A	N/A
			Left	1035203	1086492-NLA	1086493

Pivot Slide Tube with Footplate

NOTE: A - Calf Pad sold separately from Support Assemblies purchased after 7/97.
B - T94HA with spring button.
C - T94HAB with bolt through kit.

NOTE: Footplate and pivot slide tube are attached to legrest using spring buttons or bolt thru hardware.

Pivot Slide Tube with Footplate

Aluminum Footplate Attaching Hardware

Style	Part Number	Quantity per Package	Quantity Per Footrest (pr)	Quantity Per Legrest (pr)
Spring Button Hardware Kit	1121272 See Note(s) A	2	2	4
Bolt Through Hardware Kit	1101776 See Note(s) A	2	2	2
Tool Kit	1058407 See Note(s) B	1	N/A	N/A
NOTE: A - Kit includes hardware and instruction sheet. B - Kit includes allen wrench, key, and open end wrench.				

Footrest Pivot Slide Tube with Composite Footplate

Prior Model #	Current Model #	Chair Width	Side	Composite Standard	Composite 2" Longer	Composite 4" Longer
H903 Chrome	T943C, TH93C, T963C Chrome	16-22"	Right	1017224	1086499	1086501
			Left	1017225	1086500	1086502
H903 Black/Color	T943C, TH93C, T963C, Black	16-22"	Right	1033059	1086503-NLA	1086504
			Left	1033060	1086505-NLA	1086506
N/A	T963C, TH93S, Black	14-15"	Right	1035200	N/A	N/A
			Left	1035201	N/A	N/A
N/A	T963C, TH93S Chrome	14-15"	Right	1020232	N/A	N/A
			Left	1020233	N/A	N/A
N/A	T963C Chrome	16-22"	Right	1017224	N/A	N/A
			Left	1017225	N/A	N/A
N/A	T93HC/T93HC B Chrome	16-22"	Right	1111291	N/A	N/A
			Left	1111292	N/A	N/A
N/A	T93HC/T93HC B Black	16-22"	Right	1111289	N/A	N/A
			Left	1111290	N/A	N/A

Pivot Slide Tube with Footplate

Legrest Pivot Slide Tube with Composite Footplate

Prior Model #	Current Model #	Chair Width	Side	Composite Standard	Composite 2" Longer	Composite 4" Longer
H904 See Note(s) A	T944C, TH94C Chrome See Note(s) A	16-22"	Right	1017233	1086533	1086535
			Left	1017234	1086534	1086536
AHL4 See Note(s) A	AHL4 See Note(s) A	16-22"	Right	1023909	N/A	N/A
			Left	1023910	N/A	N/A
N/A	T94HC/T94HC B Black	16-22"	Right	1110311	N/A	N/A
			Left	1110312	N/A	N/A
N/A	T94HC/T94HC B Chrome	16-22"	Right	1110313	N/A	N/A
			Left	1110314	N/A	N/A

NOTE: A - Calf Pad sold separately from Support Assemblies purchased after 7/97.

Footplate & Pivot Slide Tube are attached to Legrest using Spring Buttons or Bolt Thru Hardware.

Composite Footplate Attaching Hardware

Style	Part Number	Quantity per Package	Quantity Per Footrest (pr)	Quantity Per Legrest (pr)
Spring Button Hardware Kit	1121272 See Note(s) A	2	2	4
Bolt Through Hardware Kit	1101776 See Note(s) A	2	2	2
Tool Kit	1058407 See Note(s) B	1	N/A	N/A

NOTE: A - Kit includes hardware and instruction sheet

B - Kit includes allen wrench, key, and open end wrench.

Pivot Slide Tube with Footplate

Pivot Slide Tube with Tubular Footplate

Prior Model #	Current Model #	Chair Width	Side	Tubular
H903 Chrome/Black	T943S	14-15"	Right	1030752-NLA
			Left	1030753-NLA
H903 Chrome/Black	T943C	16-22"	Right	1012263-NLA
			Left	1012264-NLA

Tubular Footplate Attaching Hardware

Style	Part Number	Quantity per Package	Quantity Per Footrest (pr)	Quantity Per Legrest (pr)
Spring Button Hardware Kit	1121272 See Note(s) A	2	2	4
Bolt Through Hardware Kit	1101776 See Note(s) A	2	2	2
Tool Kit	1058407 See Note(s) B	1	N/A	N/A
NOTE: A - Kit includes hardware and instruction sheet B - Kit includes allen wrench, key, and open end wrench.				

Pivot Slide Tube with Footplate

Pivot Slide Tubes w/Extra Large Footplate

Footrests

Footrest Model Number	Right	Left	Chair Width
T963A, TH93A, Black	1031924 See Note(s) D, B	1031925 See Note(s) D, B	16-22"
T963A, T963C, H93M, TH93A Chrome See Note(s) C	1031926 See Note(s) E, B	1031927 See Note(s) E, B	16-22"
T963S	1031928 See Note(s) D, B	1031929 See Note(s) D, B	16-22"
T963S See Note(s) C	1031930 See Note(s) E, A	1031931 See Note(s) E, A	14-15"
T93HA, T93HAB	1110344 See Note(s) D, B	1110345 See Note(s) D, B	16-22"
T93HA	1110346 See Note(s) E, A	1110347 See Note(s) E, A	14-15"
2" Longer Pivot Slide Tube	1086511 See Note(s) E	1086513 See Note(s) E	N/A
4" Longer Pivot Slide Tube	1086512 See Note(s) E	1086514 See Note(s) E	N/A
NOTE: A - 14-15" Wide Chairs B - 16-22" Wide Chairs C - All the Footrest model numbers this is used on may not be listed here. D - Black E - Chrome			

Pivot Slide Tube with Footplate

Pivot Slide Tube with Extra Large Footplate

Legrest

Legrest Model	Right	Left	Chair Width
T94HA-Black	1110348 See Note(s) B	1110349 See Note(s) B	16-22"
T94HA-Chrome	1110350 See Note(s) A	1110351 See Note(s) A	16-22"
TH94A-Black	1124239 See Note(s) B	1124240 See Note(s) B	16-22"
AHS4-Chrome	1035454 See Note(s) A	1035455 See Note(s) A	14-15"
AHL4-Chrome	1035456 See Note(s) A	1035457 See Note(s) A	16-22"
SH904MS, H904, T944A/C-Chrome	1031932 See Note(s) A	1031933 See Note(s) A	14-15"
SH904M, H904, T944A/C, TH94A-Chrome	1031934 See Note(s) A	1031935 See Note(s) A	16-22"
2" Longer-Chrome	1086537 See Note(s) A	1086539 See Note(s) A	N/A
4" Longer-Chrome	1086538 See Note(s) A	1086540 See Note(s) A	N/A
NOTE: A - Chrome B - Black			

Calf Pads

Calf Pads and Hardware

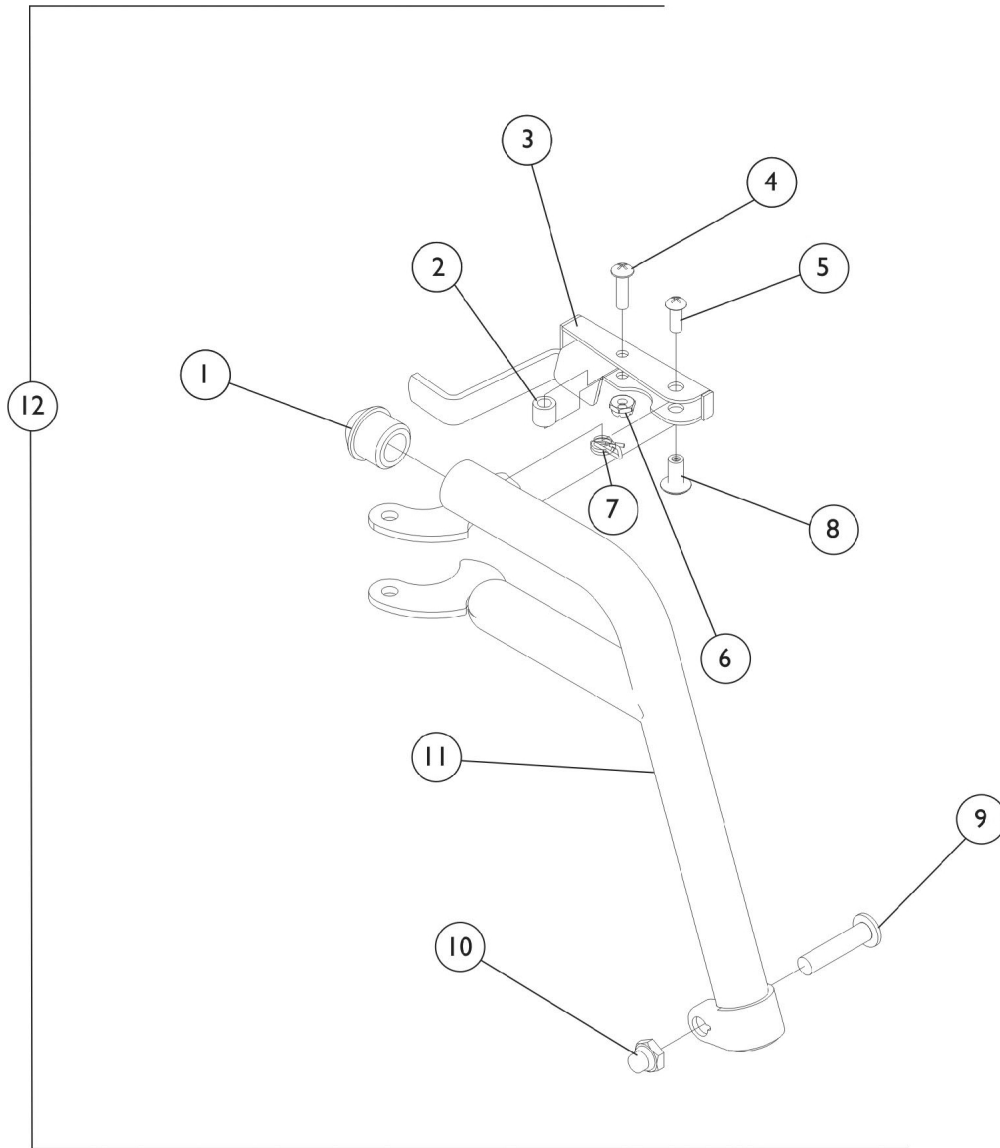
Part Number	Description	Quantity per Package	Quantity per Assembly
88804530X003 See Note(s) B, A	Pad, Legrest Vinyl - Right	1	1
88804530X004 See Note(s) B, A	Pad, Legrest Vinyl - Left	1	1
88804529X003 See Note(s) C, A	Pad, Legrest Vinyl - Right	1	1
88804529X004 See Note(s) C, A	Pad, Legrest Vinyl - Left	1	1
1091767-NLA See Note(s) D, A	Pad with Screws, Pair	2	2
8881091759 See Note(s) A	Pad with Cover & Screws, Vinyl - (Pair)	2	2
8881091764 See Note(s) E, A	Pad, Legrest Vinyl - Right/Left	1	2
01415X000-NLA	Cover, Legrest Pad	1	2
1066591	Screws, Phillips Head (#10-32 x 11/16") (Pair)	2	2

NOTE: A - Specify frame color when ordering, see category titled, "Frame Finishes, Upholstery Colors, Decals and Packaging."
 B - 12"
 C - 14-15"
 D - Before 9/5/00.
 E - After 9/4/00.

NOTE: Parts listed in the chart are not shown.

Footrest Support Assembly

H903, T943A/C/S



Footrest Support Assembly H903, T943A/C/S

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1		1020719	Anti-Rattle, Black	1	1
2		47565X057	Bushing (7/32 x 3/8 x 11/32")	1	1
3	A,C	1033305	Handle, Release, Chrome - Right	1	1
3	A	1033306	Handle, Release, Chrome - Left	1	1
3	A,C,D	1031469	Handle, Release, Black - Right	1	1
3	A,C,D	1031470	Handle, Release, Black - Left	1	1
4		40163X008	Screw, Phillips Pan Head (#10-32 x 11/16")	1	1
4	D	1025716	Screw, Phillips Pan Head (#10-32 x 11/16")	1	1
5		40163X002	Screw, Phillips Round Head (#10-32 x 1/2")	1	1
5	D	1026114	Screw, Phillips Pan Head (#10-32 x 1/2")	1	1
6		60279X003	Locknut (#10-32)	1	1
6	D	1025735	Locknut (#10-32)	1	1
7		1008935	Spring, Release - Right	1	1
7		1008936	Spring, Release - Left	1	1
7	D	1028707-NLA	Spring, Release - Right	1	1
7	D	1028708	Spring, Release - Left	1	1
8		67005X000	Rivnut (#10-32)	1	1
8	D	1028846	Rivnut (#10-32)	1	1
9		11232X009	Bolt, Lug (5/16-24 x 1-3/8")	1	1
9	D	1026030	Bolt, Lug (5/16-24 x 1-3/8")	1	1
10		1107321	Nut, Low Cap (5/16"-24)	1	1
11		1020416	Tube, Support, Footrest, Chrome - Right	1	1
11		1020417	Tube, Support, Footrest, Chrome - Left	1	1
11	D	1020428	Tube, Support, Footrest, Black - Right	1	1
11	D	1020429	Tube, Support, Footrest, Black - Left	1	1
11	B,D	8881065636	Tube, Support, Footrest, Color - Right	1	1
11	B,D	8881065637	Tube, Support, Footrest, Color - Left	1	1
12		See Chart	Footrest Support Assembly - H903, T943A/C/S	1	1

NOTE: A - When front rigging are ordered for a 9000XT Chair with clamp-on wheel locks, the front riggings should be ordered through Invacare Specials due to a different release handle style.
B - Specify frame color when ordering, see category titled, "Frame Finishes, Upholstery Colors, Decals and Packaging."
C - Release Handles used on 9000XT with Clamp-on Wheellock After 8/1/02.
D - For use on black or colored chairs.

NOTE: Due to design change, for all chairs built prior to 10/01/00 it is suggested that release handles be replaced in pairs.

Footrest Support Assembly - H903, T943A/C/S

Prior Model Number	Current Model Number	Chair Width	Right Side	Left Side
H903, T943 A/C Chrome	T93H A/C	14-22"	1030706	1030707
H903, T943 A/C Black	T93H A/C	14-22"	1034139	1034140

Footrest Support Assembly

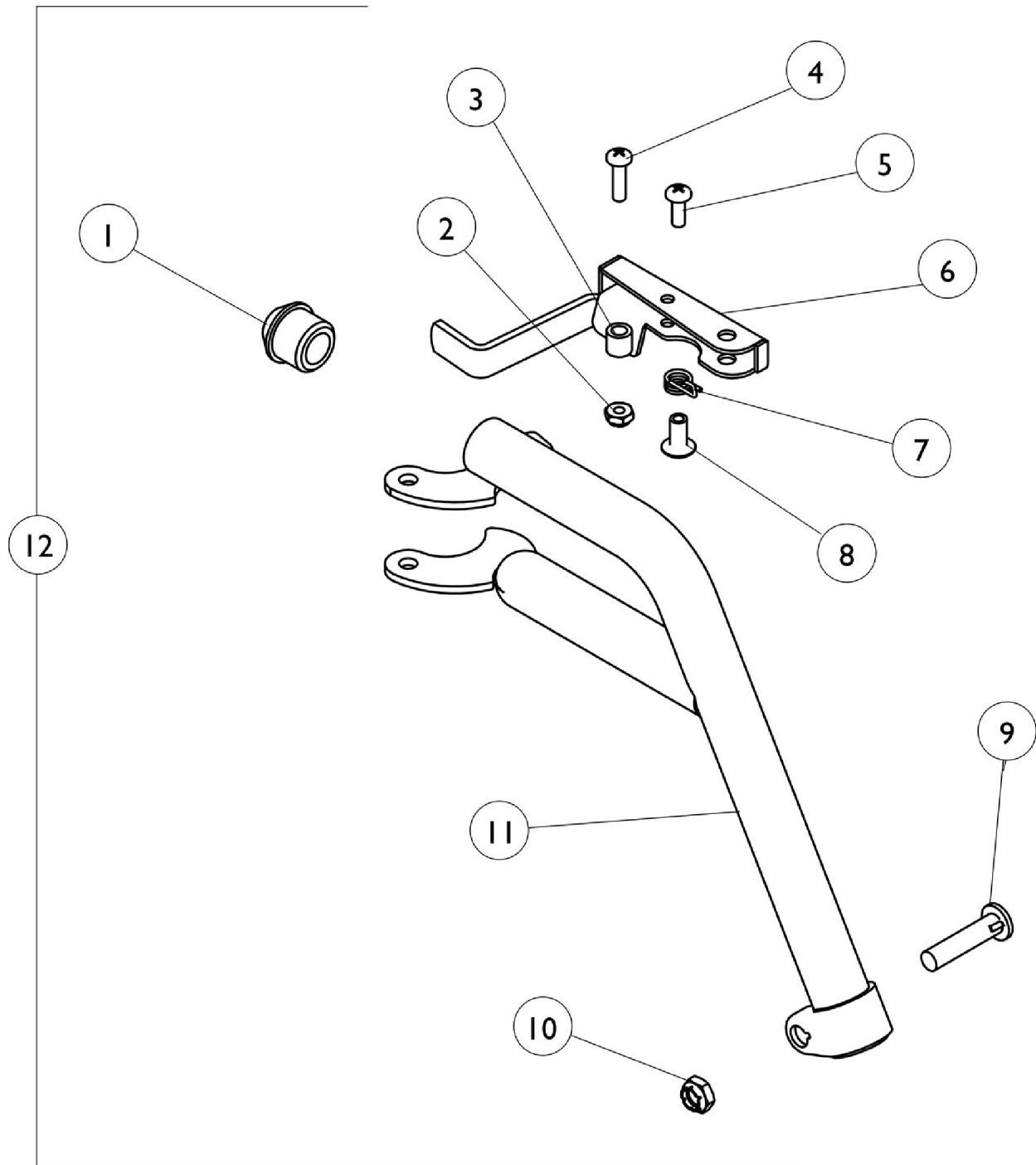
H903, T943A/C/S

Footrest Support Assembly - H903, T943A/C/S

Prior Model Number	Current Model Number	Chair Width	Right Side	Left Side
H903	T943 A/C	14-22"	8881032955	8881032956

Footrest Support Assembly

T963A/C/S



Footrest Support Assembly T963A/C/S

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1		1020719	Anti-Rattle, Black	1	1
2	A	60279X003	Locknut (#10-32)	1	1
2	B	1025735	Locknut (#10-32)	1	1
3		47565X057	Bushing (7/32 x 3/8 x 11/32")	1	1
4	A	40163X008	Screw, Phillips Pan Head (#10-32 x 11/16")	1	1
4	B	1025716	Screw, Phillips Pan Head (#10-32 x 11/16")	1	1
5	A	40163X002	Screw, Phillips Round Head (#10-32 x 1/2")	1	1
5	B	1026114	Screw, Phillips Pan Head (#10-32 x 1/2")	1	1
6	A,D	1023428	Handle, Release, Chrome - Right	1	1
6	A,D	1023431	Handle, Release, Chrome - Left	1	1
6	B,C,D	1035539	Handle, Release, Black - Right	1	1
6	B,C,D	1035540	Handle, Release, Black - Left	1	1
7	A	1008935	Spring, Release - Right	1	1
7	A	1008936	Spring, Release - Left	1	1
7	B	1028707-NLA	Spring, Release - Right	1	1
7	B	1028708	Spring, Release - Left	1	1
8	A	67005X000	Rivnut (#10-32)	1	1
8	B	1028846	Rivnut (#10-32)	1	1
9	A	11232X009	Bolt, Lug (5/16-24 x 1-3/8")	1	1
9	B	1026030	Bolt, Lug (5/16-24 x 1-3/8")	1	1
10	A	1107321	Nut, Low Cap (5/16"-24)	1	1
10	B	1025730	Locknut (5/16-24)	1	1
11	A	1111153	Support, Footrest, Chrome - Right	1	1
11	A	1111154	Support, Footrest, Chrome - Left	1	1
11	B	888111151	Support, Footrest, Color - Right	1	1
11	B	888111152	Support, Footrest, Color - Left	1	1
12	E	See Chart	Footrest Support Assembly - T963A/C/S	1	1
NOTE: A - For use on chrome chairs. B - For use on color chairs. C - Specify frame color when ordering, see category titled, "Frame Finishes, Upholstery Colors, Decals and Packaging." D - When front riggings are ordered for a 9000XT Chair with clamp-on wheel locks, the front rigging should be ordered through Invacare Specials due to the different release handle style. E - Includes items 1-11.					

Footrest Support Assembly - T963A/C/S

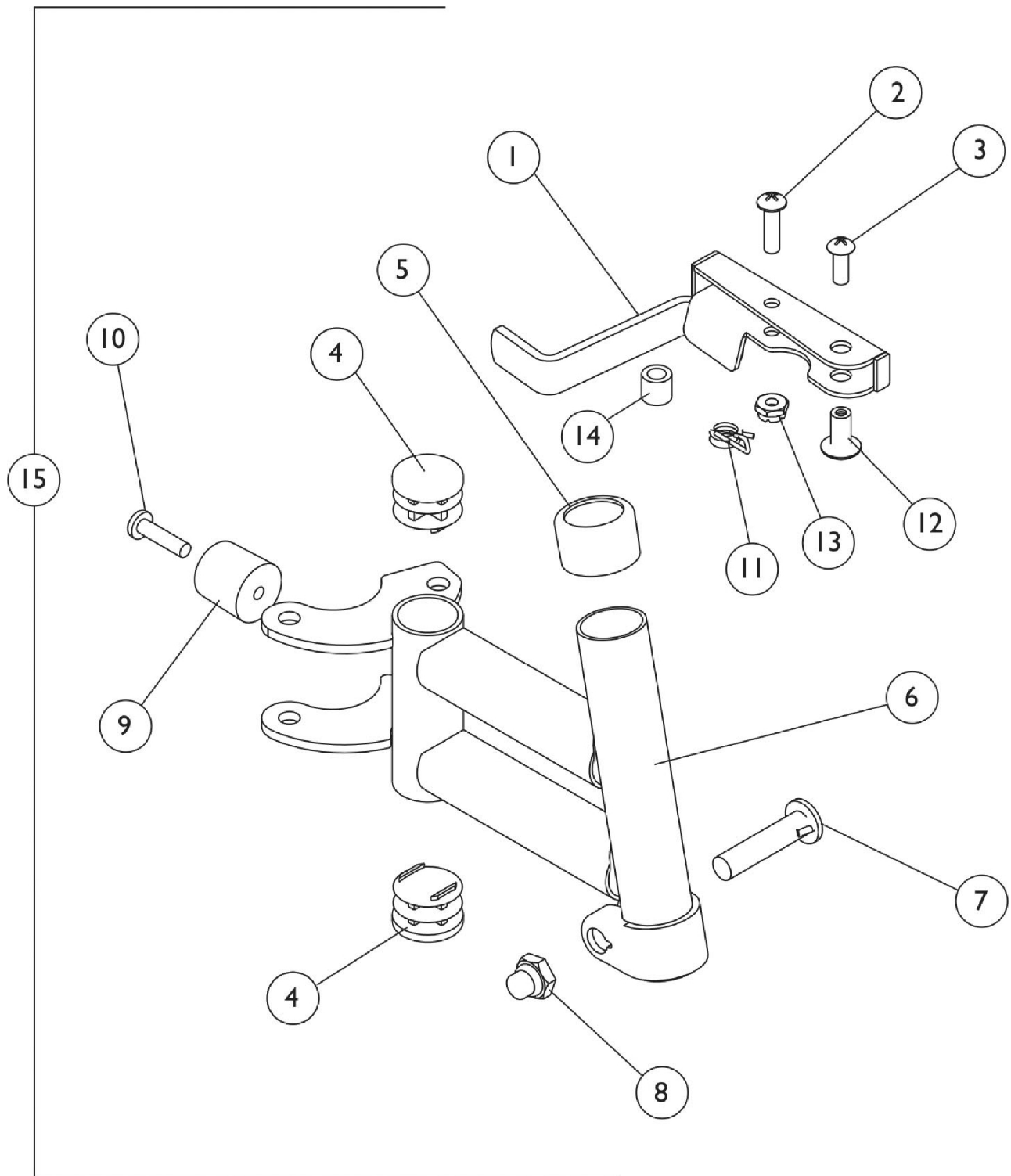
Prior Model Number	Current Model Number	Chair Width	Right Side	Left Side
N/A	T963 A/C Color	14-22"	8881111315 See Note(s) A	8881111316 See Note(s) A
N/A	T963 A/C Chrome	14-22"	1111319	1111320

Footrest Support Assembly

T963A/C/S

NOTE: A - Specify Frame Color; see section titled, "Frame Finishes, Upholstery Colors, Decals, and Packaging".

Footrest Support Assembly SH93ES / SH93E



Footrest Support Assembly SH93ES / SH93E

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A	1124549	Handle, Release, Chrome - Right	1	1
1	A	1124550	Handle, Release, Chrome - Left	1	1
1	A	1124551	Handle, Release, Black - Right	1	1
1	A	1124552	Handle, Release, Black - Left	1	1
2	D	40163X008	Screw, Phillips Pan Head (#10-32 x 11/16")	1	1
2	E	1025716	Screw, Phillips Pan Head (#10-32 x 11/16")	1	1
3	D	40163X002	Screw, Phillips Round Head (#10-32 x 1/2")	1	1
3	E	1026114	Screw, Phillips Pan Head (#10-32 x 1/2")	1	1
4		1027095	Plug Button, Black (7/8")	1	2
5		15680X012	Collar, Anti-Rattle (7/8")	1	1
6		1007123	Tube, Support, Footrest, Chrome - Right	1	1
6		1007124	Tube, Support, Footrest, Chrome - Left	1	1
6		1065180	Tube, Support, Footrest, Black - Right	1	1
6		1065181	Tube, Support, Footrest, Black - Left	1	1
6	B	8881065182	Tube, Support, Footrest, Color - Right	1	1
6	B	8881065183	Tube, Support, Footrest, Color - Left	1	1
7	D	11232X009	Bolt, Lug (5/16-24 x 1-3/8")	1	1
7	E	1026030	Bolt, Lug (5/16-24 x 1-3/8")	1	1
8		1107321	Nut, Low Cap (5/16"-24)	1	1
8		7930330	Locknut (5/16-24)	25	1
9		1022874	Bumper	1	1
10		1030979	Screw, Phillips Pan Head Tap (#10-32 x 3/4")	1	1
11	D	1008935	Spring, Release - Right	1	1
11	D	1008936	Spring, Release - Left	1	1
11	E	1028707-NLA	Spring, Release - Right	1	1
11	E	1028708	Spring, Release - Left	1	1
12	D	67005X000	Rivnut (#10-32)	1	1
12	E	1028846	Rivnut (#10-32)	1	1
13	D	60279X003	Locknut (#10-32)	1	1
13	E	1025735	Locknut (#10-32)	1	1
14	D	47565X057	Bushing (7/32 x 3/8 x 11/32")	1	1
14	E	1031884	Bushing, Black or Color Chairs (9/32 x 3/8 x 11/32")	1	1
15	C	See Chart	Footrest Support Assembly - SH93ES / SH93E	1	1

NOTE: A - Due to design change, release handles should be replaced in pairs for chairs manufactured before 10/1/00.
B - Specify frame color when ordering, see category titled, "Frame Finishes and Upholstery Colors."
C - Includes items 1-15.
D - For use on chrome chairs.
E - For use on color chairs.

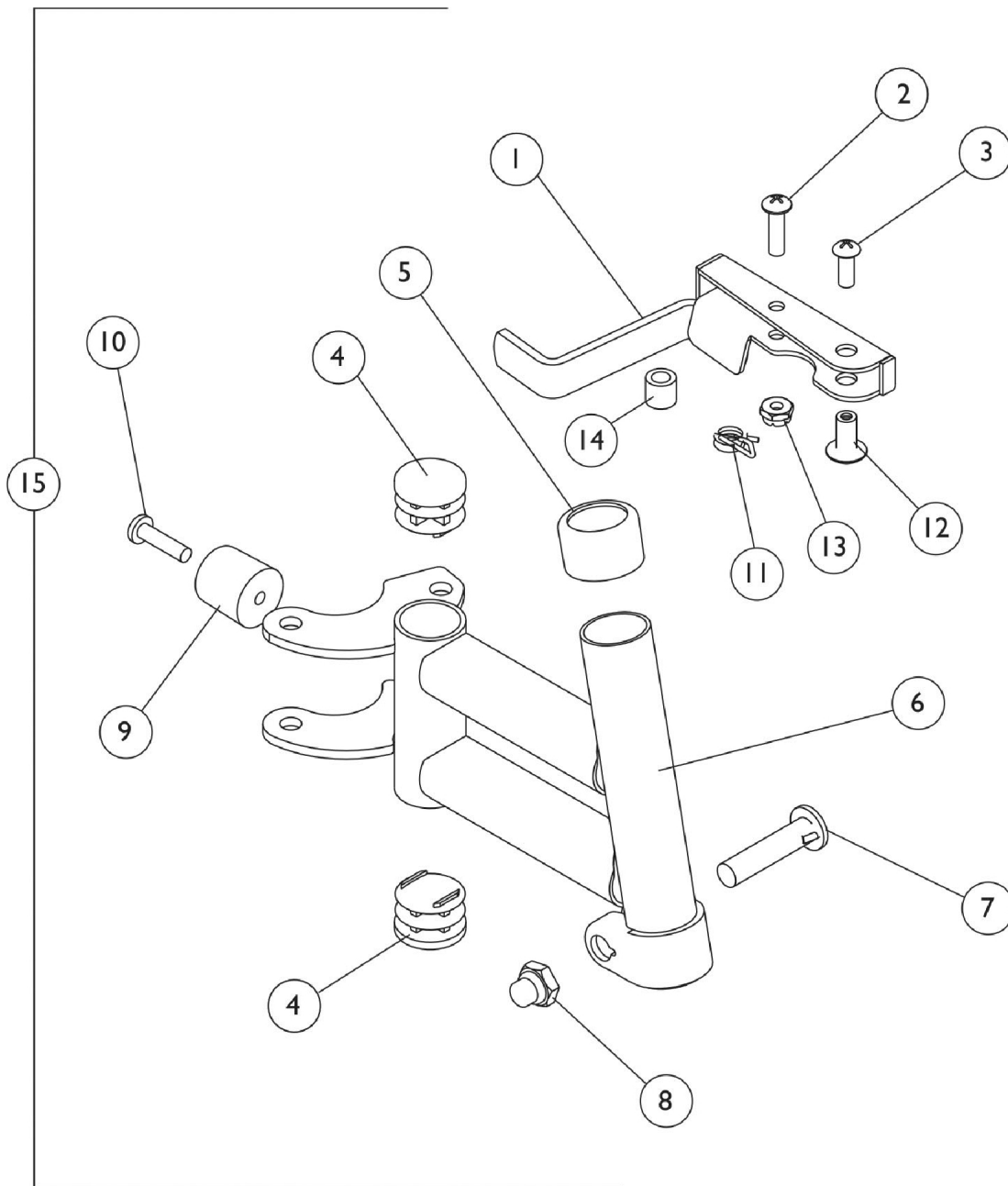
Footrest Support Assembly

SH93ES / SH93E

Footrest Support Assembly - SH93ES / SH93E

Prior Model Number	Current Model Number	Chair Width	Right Side	Left Side
SH93ES, SH93E Chrome	SH93ES, SH93E Chrome	14-22"	1124555	1124556
SH93ES, SH93E Black	SH93ES, SH93E Black	14-22"	1065218	1065219
SH93ES, SH93E Color	SH93ES, SH93E Color	14-22"	8881065220 See Note(s) A	8881065221 See Note(s) A
NOTE: A - Specify frame color when ordering, see category titled, "Frame Finishes, Upholstery Colors, Decals and Packaging."				

Footrest Support Assembly H93E



Footrest Support Assembly H93E

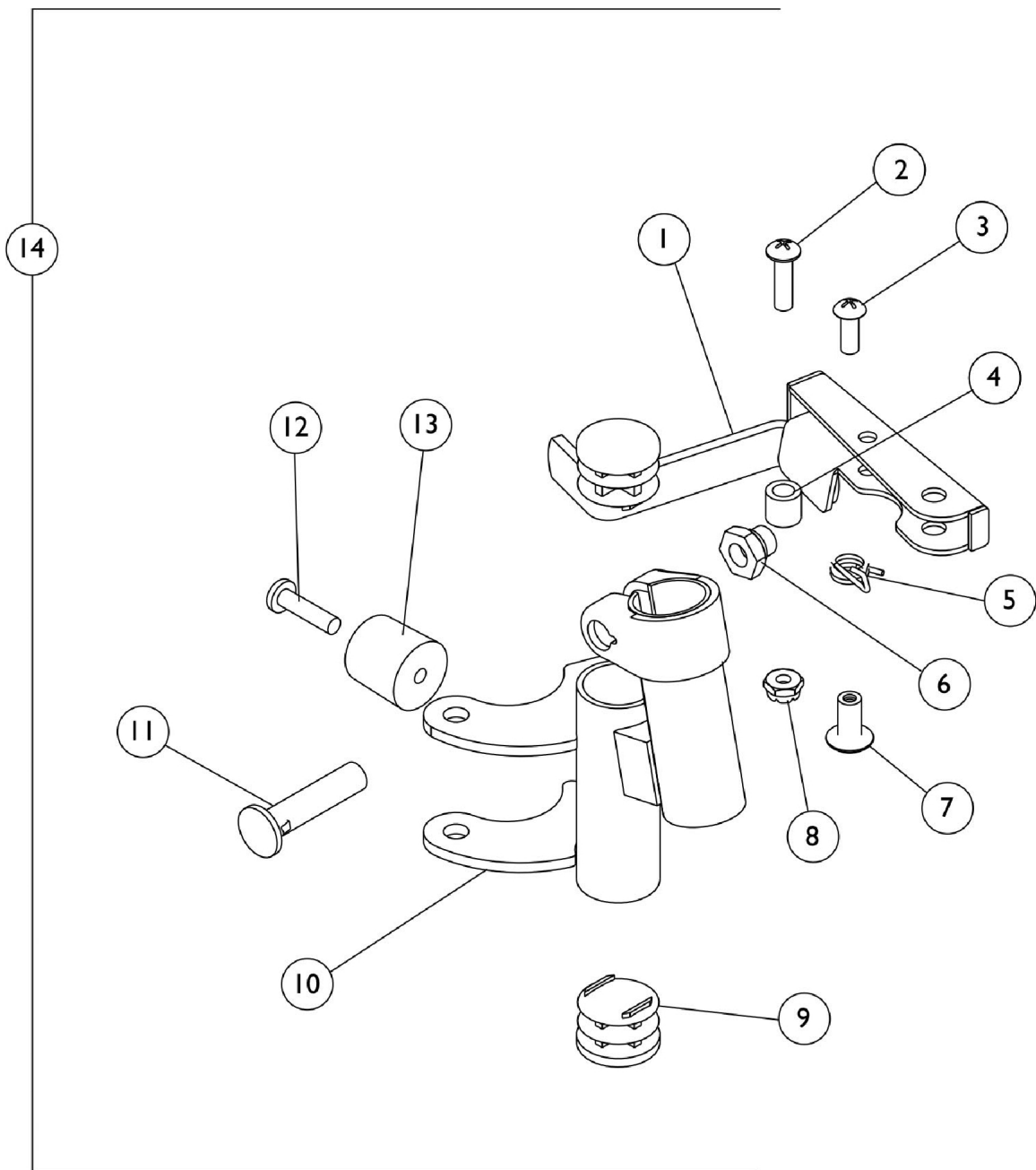
Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	C	1023428	Handle, Release, Chrome - Right	1	1
1	C	1023431	Handle, Release, Chrome - Left	1	1
1	A,B,C	1033305	Handle, Release, Chrome - Right	1	1
1	A,B,C	1033306	Handle, Release, Chrome - Left	1	1
2		40163X008	Screw, Phillips Pan Head (#10-32 x 11/16")	1	1
3		40163X002	Screw, Phillips Round Head (#10-32 x 1/2")	1	1
4		1027095	Plug Button, Black (7/8")	1	2
5		15680X012	Collar, Anti-Rattle (7/8")	1	1
6		1007123	Tube, Support, Footrest, Chrome - Right	1	1
6		1007124	Tube, Support, Footrest, Chrome - Left	1	1
7		11232X009	Bolt, Lug (5/16-24 x 1-3/8")	1	1
8		1107321	Nut, Low Cap (5/16"-24)	1	1
9		1022874	Bumper	1	1
10		1030979	Screw, Phillips Pan Head Tap (#10-32 x 3/4")	1	1
11		1008935	Spring, Release - Right	1	1
11		1008936	Spring, Release - Left	1	1
12		67005X000	Rivnut (#10-32)	1	1
13		60279X003	Locknut (#10-32)	1	1
14		47565X057	Bushing (7/32 x 3/8 x 11/32")	1	1
15	D	See Chart	Footrest Support Assembly - H93E	1	1
NOTE: A - For use on chairs after 8/1/02. Also, for use on 9000XT with clamp-on wheel lock. B - When front riggings are ordered for a 9000XT Chair with clamp-on wheel locks, the front riggings should be ordered through Invacare Specials due to a different release handle style. C - Due to design change, release handles should be replaced in pairs for chairs manufactured before 10/1/00. D - Includes items 1-14.					

Footrest Support Assembly - H93E

Prior Model Number	Current Model Number	Chair Width	Right Side	Left Side
H93E/S	H93E/S	16-22"	1031245	1031246

Footrest Support Assembly

H93M & H93M with FPP



Footrest Support Assembly H93M & H93M with FPP

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	D	1023428	Handle, Release, Chrome - Right	1	1
1	D	1023431	Handle, Release, Chrome - Left	1	1
1	A,B,D	1033305	Handle, Release, Chrome - Right	1	1
1	A,B,D	1033306	Handle, Release, Chrome - Left	1	1
2		40163X008	Screw, Phillips Pan Head (#10-32 x 11/16")	1	1
3		40163X002	Screw, Phillips Round Head (#10-32 x 1/2")	1	1
4		47565X057	Bushing (7/32 x 3/8 x 11/32")	1	1
5		1008935	Spring, Release - Right	1	1
5		1008936	Spring, Release - Left	1	1
6		1107321	Nut, Low Cap (5/16"-24)	1	1
7		67005X000	Rivnut (#10-32)	1	1
8		60279X003	Locknut (#10-32)	1	1
9		1027095	Plug Button, Black (7/8")	1	2
10	E	1035141	Footrest Support, Chrome - Right	1	1
10	E	1035140	Footrest Support, Chrome - Left	1	1
10	F	1007113	Tube, Footrest Support, Hemi, Chrome - Right	1	1
10	F	1007114	Tube, Footrest Support, Hemi, Chrome - Left	1	1
11		11232X009	Bolt, Lug (5/16-24 x 1-3/8")	1	1
12		1030979	Screw, Phillips Pan Head Tap (#10-32 x 3/4")	1	1
13		1022874	Bumper	1	1
14	C	See Chart	Footrest Support Assembly - H93M & H93M with FPP	1	1

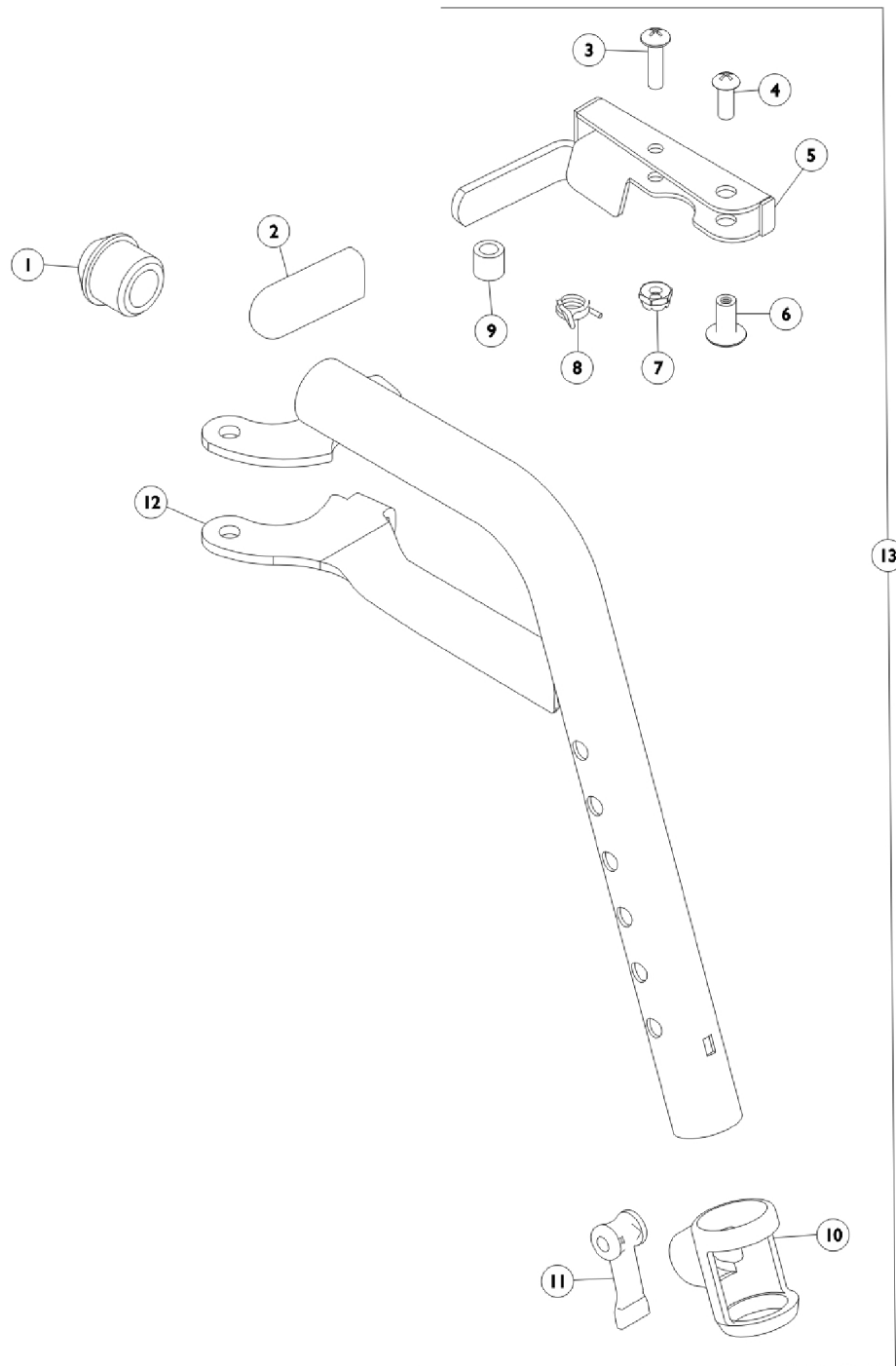
NOTE: A - When a front rigging is ordered for a 9000XT chair with clamp-on wheel locks, front rigging should be ordered through Invacare Specials due to a different release handle style.
 B - For release handles after 8/1/02 and 9XT with clamp-on wheel lock.
 C - Includes items 1-13.
 D - Due to design change, release handles should be replaced in pairs for chairs manufactured before 10/1/00.
 E - For use on H93M.
 F - For use on H93M with FPP.

Footrest Support Assembly - H93M & H93M with FPP

Prior Model Number	Current Model Number	Chair Width	Right Side	Left Side
H93M	H93M	16-22"	1031243	1031244
H93M with FPP	H93M with FPP	14-22"	1035449	1035450

Footrest Support Assembly

T93HA, T93HC, T93HS, T93HAB, T93HCB, T93HSB



Footrest Support Assembly

T93HA, T93HC, T93HS, T93HAB, T93HCB, T93HSB

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1		1020719	Anti-Rattle, Black	1	1
2		1006490	Tip, Plastic, Black	1	1
3	B,C	1025716	Screw, Phillips Pan Head (#10-32 x 11/16")	1	1
3	D	40163X008	Screw, Phillips Pan Head (#10-32 x 11/16")	1	1
4	B,C	1026114	Screw, Phillips Pan Head (#10-32 x 1/2")	1	1
4	D	40163X002	Screw, Phillips Round Head (#10-32 x 1/2")	1	1
5	B,C	1110178	Handle, Release, Black - Right	1	1
5	B,C	1110179	Handle, Release, Black - Left	1	1
5	D	1110176	Handle, Release, Chrome - Right	1	1
5	D	1110177	Handle, Release, Chrome - Left	1	1
6	B,C	1028846	Rivnut (#10-32)	1	1
6	D	67005X000	Rivnut (#10-32)	1	1
7	B,C	1025735	Locknut (#10-32)	1	1
7	D	60279X003	Locknut (#10-32)	1	1
8	B,C	1028707-NLA	Spring, Release - Right	1	1
8	B,C	1028708	Spring, Release - Left	1	1
8	D	1008935	Spring, Release - Right	1	1
8	D	1008936	Spring, Release - Left	1	1
9		47565X057	Bushing (7/32 x 3/8 x 11/32")	1	1
10		1048085	Housing, Cam	1	1
11		1048086	Lever, Cam, Black	1	1
12		1111268	Tube, Support, Black - Right	1	1
12		1111269	Tube, Support, Black - Left	1	1
12		1111270	Tube, Footrest Support, Hemi, Chrome - Right	1	1
12		1111271	Tube, Footrest Support, Hemi, Chrome - Left	1	1
13	A	See Chart	Footrest Upper Support Assembly - T93HA, T93HC, T93HS, T93HAB, T93HCB, T93HSB	1	1
NOTE: A - Includes items 1-12 B - For use on black chairs. C - For use on color chairs. D - For use on chrome chairs.					

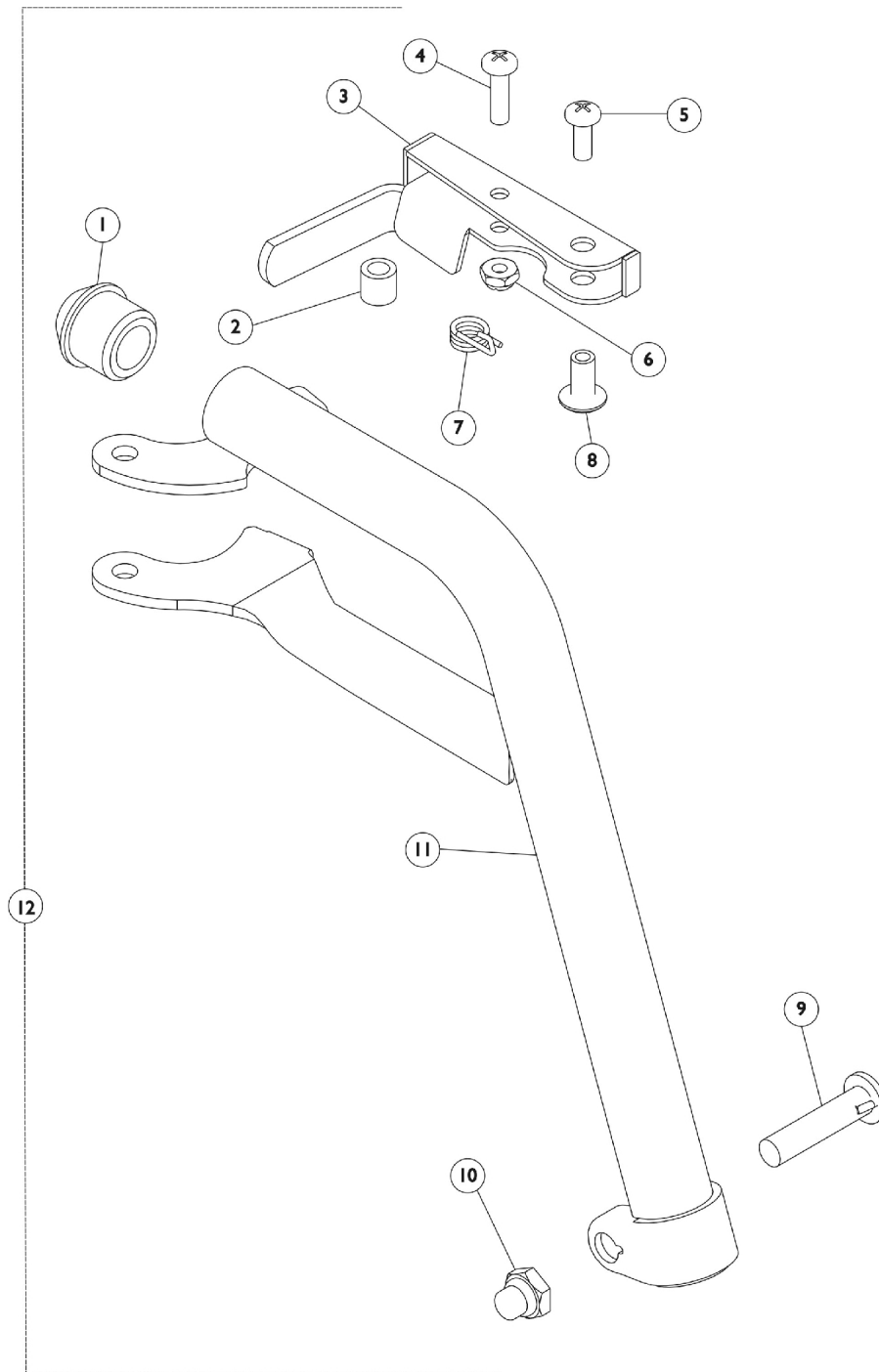
Footrest Upper Support Assembly - T93HA, T93HC, T93HS, T93HAB, T93HCB, T93HSB

Prior Model Number	Current Model Number	Chair Width	Right Side	Left Side
N/A	T93H A/S/C Color	14-22"	8881118241	8881118242
N/A	T93H A/C Black	14-22"	1111272	1111273
N/A	T93H A/C/S Chrome	14-22"	1111274	1111275

Footrest Support Assembly

T93HA, T93HC, T93HS, T93HAB, T93HCB, T93HSB

Footrest Support Assembly TH93

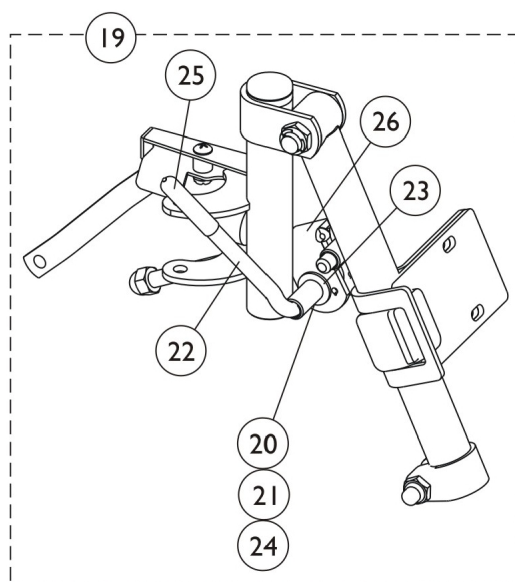
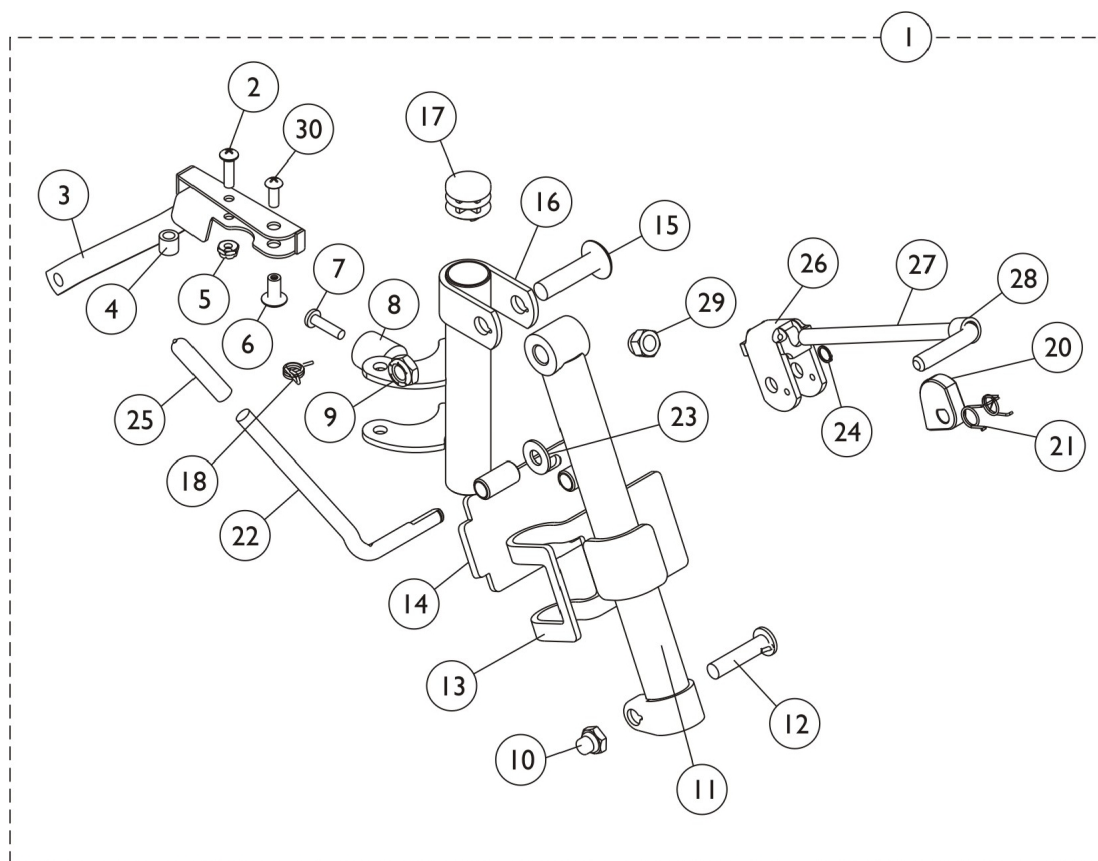


Footrest Support Assembly TH93

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1		1020719	Anti-Rattle, Black	1	1
2		47565X057	Bushing (7/32 x 3/8 x 11/32")	1	1
3	D	1110176	Handle, Release, Chrome - Right	1	1
3	D	1110177	Handle, Release, Chrome - Left	1	1
3	A	1110178	Handle, Release, Black - Right	1	1
3	A	1110179	Handle, Release, Black - Left	1	1
4		1025716	Screw, Phillips Pan Head (#10-32 x 11/16")	1	1
5		1026114	Screw, Phillips Pan Head (#10-32 x 1/2")	1	1
6		1025735	Locknut (#10-32)	1	1
7		1028707-NLA	Spring, Release - Right	1	1
8		1028846	Rivnut (#10-32)	1	1
9		1026030	Bolt, Lug (5/16-24 x 1-3/8")	1	1
10		1107321	Nut, Low Cap (5/16"-24)	1	1
11		1124223	Tube, Footrest Support, Chrome - Right	1	1
11		1124224	Tube, Footrest Support, Chrome - Left	1	1
11		1124221	Tube, Footrest Support, Black - Right	1	1
11		1124222	Tube, Footrest Support, Black - Left	1	1
11	B	8881119154	Tube, Footrest Support, Color - Right	1	1
11	B	8881119155	Tube, Footrest Support, Color - Left	1	1
12	C	1124227	Footrest Support Assembly, Hemi, Chrome - Right	1	1
12	C	1124228	Footrest Support Assembly, Hemi, Chrome - Left	1	1
12	C	1124225	Footrest Support Assembly, Hemi, Black - Right	1	1
12	C	1124226	Footrest Support Assembly, Hemi, Black - Left	1	1
12	B,C	8881124229	Footrest Support Assembly, Hemi, Color - Right	1	1
12	B,C	8881124230	Footrest Support Assembly, Hemi, Color - Left	1	1
NOTE: A - Used on Black and Colored Front Riggings. B - Specify frame color when ordering, see category titled, "Frame Finishes, Upholstery Colors, Decals and Packaging." C - Includes items 1-11. D - For use on chrome chairs.					

Legrest Support Assembly

SH904MS /SH904M



Legrest Support Assembly SH904MS /SH904M

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	B	See Chart	Legrest Support Assembly - SH904MS /SH904M	1	1
2		40163X008	Screw, Phillips Pan Head (#10-32 x 11/16")	1	3
3	C	1124549	Handle, Release, Chrome - Right	1	1
3	C	1124550	Handle, Release, Chrome - Left	1	1
4		47565X057	Bushing (7/32 x 3/8 x 11/32")	1	1
5		60279X003	Locknut (#10-32)	1	1
6		67005X000	Rivnut (#10-32)	1	1
7		1030979	Screw, Phillips Pan Head Tap (#10-32 x 3/4")	1	1
8		1022874	Bumper	1	1
9		40363X000	Hex Nut (3/8"-16)	1	1
10		1107321	Nut, Low Cap (5/16"-24)	1	1
11		04526X002	Tube, Support, Legrest, Elevating, Chrome - Right	1	1
11		04526X003	Tube, Support, Legrest, Elevating, Chrome - Left	1	1
12		11232X009	Bolt, Lug (5/16-24 x 1-3/8")	1	1
13		47352X004	Clamp	1	1
14		47352X003	Lock, Pad Plate, Legrest, Chrome	1	1
15		11919X000-NLA	Screw, Slotted Truss Head (3/8-16 x 1-1/2")	1	1
16		04707X067	Legrest Support Only, Chrome - Right	1	1
16		04707X068	Legrest Support Only, Chrome - Left	1	1
17		1027095	Plug Button, Black (7/8")	1	1
18		1008935	Spring, Release - Right	1	1
18		1008936	Spring, Release - Left	1	1
19	A	1046328	Kit, Ratchet	2	1
20		1037125	Cam, Legrest	1	1
21		1037485	Spring, Release	1	1
22		1037126	Handle, Release	1	1
23		1013519	Washer, Nylon (5/16 x 11/16 x 1/16")	1	1
24		1040831	Ring, Snap	1	1
25		1040060	Tip, Plastic, Black	1	1
26		04528X002	Bracket, Release, Chrome	1	1
27		42326X001	Bar, Ratchet	1	1
28		47330X003	Spacer (5/16 x 1/2 x 3/8")	1	1
29		10261X000	Nut, Acorn (5/16"-24)	1	1
30		40163X002	Screw, Phillips Round Head (#10-32 x 1/2")	1	1
NOTE: A - Includes items 20-30 and Instruction Sheet B - Includes items 1-30. C - Due to design change, for all chairs built prior to 10/1/00 it is suggested that Release Handles be replaced in pairs.					

Legrest Support Assembly - SH904MS /SH904M

Prior Model Number	Current Model Number	Chair Width	Right Side	Left Side
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Legrest Support Assembly

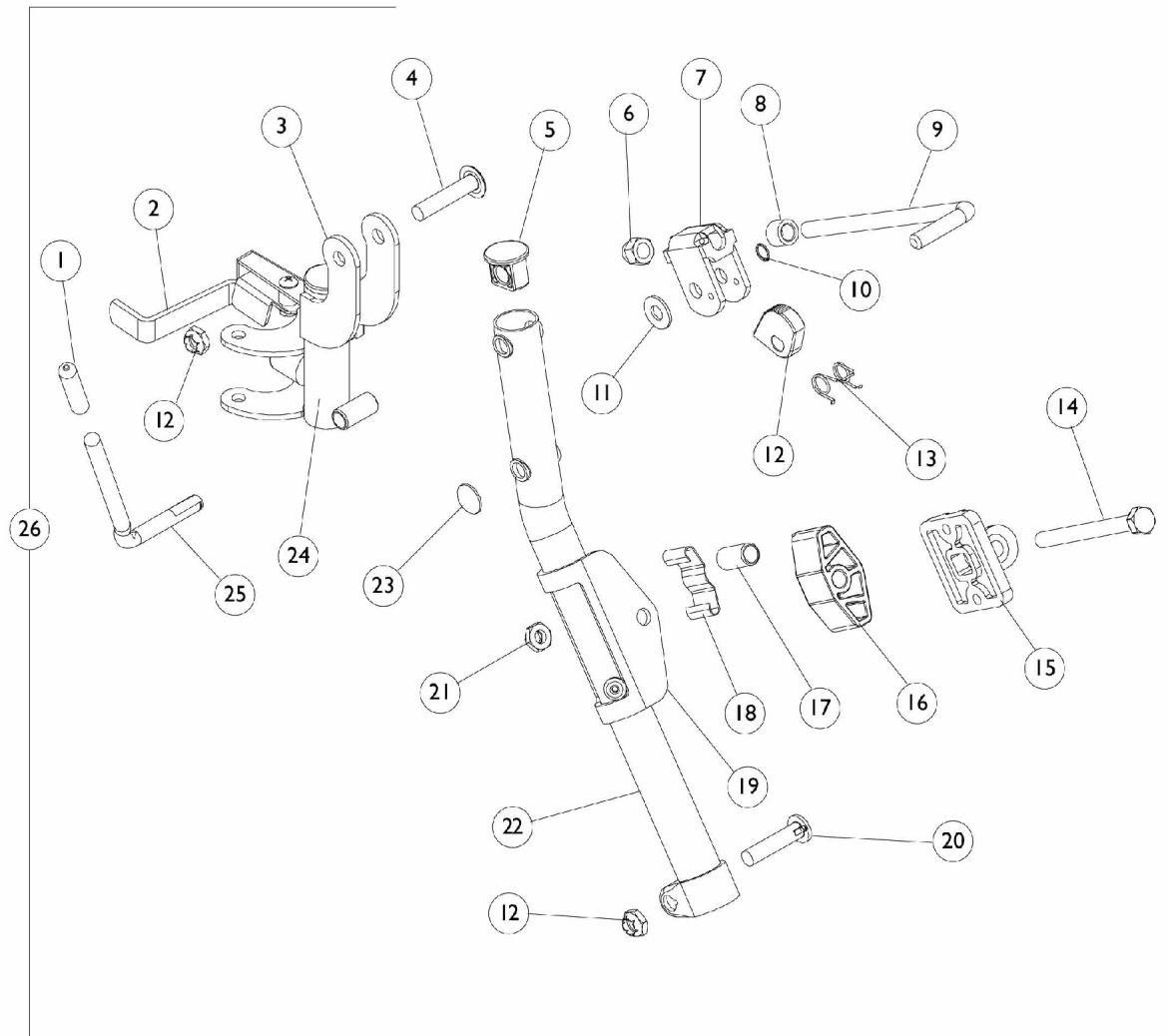
SH904MS /SH904M

Legrest Support Assembly - SH904MS /SH904M

Prior Model Number	Current Model Number	Chair Width	Right Side	Left Side
SH904M, SH904MS Chrome	SH904M, SH904MS Chrome	14-15"	1124553 See Note(s) A	1124554 See Note(s) A
NOTE: A - Calf pad is sold separately and is not included in support assemblies after 7/97.				

Legrest Support Assembly

H904, T944A/C



Legrest Support Assembly H904, T944A/C

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1		1040060	Tip, Plastic, Black	1	1
2	A	1031235	Handle, Release, Chrome - Right	1	1
2	A	1031236	Handle, Release, Chrome - Left	1	1
2	A,C	1033305	Handle, Release, Chrome - Right	1	1
2	A,C	1033306	Handle, Release, Chrome - Left	1	1
3		1031354	Support, Elevating - Right	1	1
3		1031355	Support, Elevating - Left	1	1
4		1030948	Screw, Slotted Truss Head (5/16-24 x 1-1/2")	1	1
5		1095433	Plug Button, Black (7/8")	1	1
6		1107321	Nut, Low Cap (5/16"-24)	1	1
7		04528X002	Bracket, Release, Chrome	1	1
8		47330X003	Spacer (5/16 x 1/2 x 3/8")	1	1
9		42326X001	Bar, Ratchet	1	1
10		1040831	Ring, Snap	1	1
11		7930310	Washer, Nylon (5/16 x 11/16 x 1/16")	25	1
12		1037125	Cam, Legrest	1	1
13		1037485	Spring, Release	1	1
14		1014807	Screw, Hex Head (5/16-24 x 3-1/4")	1	1
15		04526X019	Plate, Legrest Pad	1	1
16		1091220	Spacer	1	1
17		47328X003	Bushing, Pivot (5/16 x 7/16 x 7/8")	1	1
18		48823X008	Spring, Leaf	1	1
19		1025104	Bracket, Legrest, Chrome	1	1
20		11232X009	Bolt, Lug (5/16-24 x 1-3/8")	1	1
21		60264X001	Locknut (5/16-24)	1	3
22		1031358	Tube, Support, Legrest, Elevating, Chrome - Right	1	1
22		1031359	Tube, Support, Legrest, Elevating, Chrome - Left	1	1
23		1096773	Nut, Push Dome (5/16")	1	1
24	B	1031356	Legrest Support Tube Assembly, Hemi, Chrome - Right	1	1
24	B	1031357	Legrest Support Tube Assembly, Hemi, Chrome - Left	1	1
25		1037126	Handle, Release	1	1
	C,E	67005X000	Rivnut (#10-32)	1	1
	C,E	1030979	Screw, Phillips Pan Head Tap (#10-32 x 3/4")	1	1
	C,E	1022874	Bumper	1	1
	D,E	1046328	Kit, Ratchet	2	1
	C,E	1027095	Plug Button, Black (7/8")	1	1
	C,E	7930359	Package, Screw, Phillips Pan Head (#10-32 x 1/2")	25	2
	C,E	1008935	Spring, Release - Right	1	1
	C,E	1008936	Spring, Release - Left	1	1
26	F	See Chart	Legrest Support Assembly - H904, T944A/C	1	1

Legrest Support Assembly

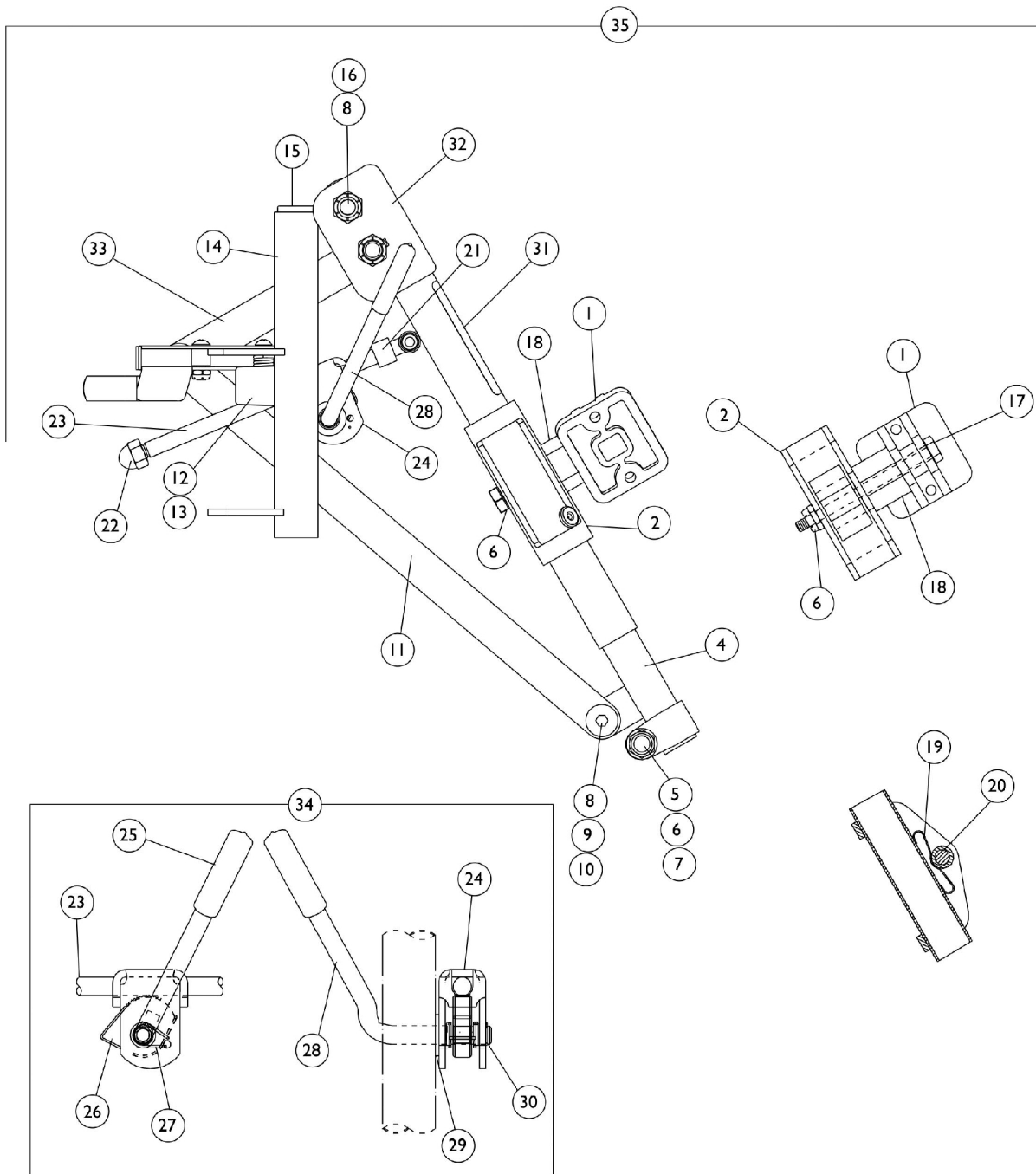
H904, T944A/C

NOTE: A - Due to design change, for all chairs built prior to 10/1/00 it is suggested that release handles be replaced in pairs.
B - Includes items 2 and 3.
C - Before 10/01/00 only.
D - Includes Items 1, 6-14, and 25
E - Not shown.
F - Includes items 1-25.

Legrest Support Assembly - H904, T944A/C

Prior Model Number	Current Model Number	Chair Width	Right Side	Left Side
H904 - Chrome	T944 A/C - Chrome	14-22"	1031360 See Note(s) A	1031361 See Note(s) A
NOTE: A - Calf pad is sold separately and is not included in support assemblies after 7/97.				

Legrest Support Assembly AHS4 and AHL4



Legrest Support Assembly AHS4 and AHL4

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1		04526X019	Plate, Legrest Pad	1	1
2		1025104	Bracket, Legrest, Chrome	1	1
3		1037125	Cam, Legrest	1	1
4		1022848	Tube, Slide, Articulating, Chrome - Right	1	1
4		1022849	Tube, Slide, Articulating, Chrome - Left	1	1
5		1027377	Washer (#20)	1	1
6		1107321	Nut, Low Cap (5/16"-24)	1	1
7		11232X009	Bolt, Lug (5/16-24 x 1-3/8")	1	1
8		40363X000	Hex Nut (3/8"-16)	1	3
9		1022866	Screw, Socket Button Head (3/8-16 x 3/4")	1	2
10		1049527	Washer, Nylon (3/8 x 3/4 x 1/16")	1	2
11		1022846	Bar, Link, Chrome	1	1
12		1022874	Bumper	1	1
13		1030979	Screw, Phillips Pan Head Tap (#10-32 x 3/4")	1	1
14		1023092	Legrest Support Tube Assembly, Hemi, Chrome - Right	1	1
14		1023093	Legrest Support Tube Assembly, Hemi, Chrome - Left	1	1
15		1027097	Plug Button, Black (3/4")	1	1
16		1022854	Screw, Shoulder Slotted Head (1/2 x 1-1/8", 3/8-16)	1	1
17		1014807	Screw, Hex Head (5/16-24 x 3-1/4")	1	1
18		1091220	Spacer	1	1
19		48823X008	Spring, Leaf	1	1
20		47328X003	Bushing, Pivot (5/16 x 7/16 x 7/8")	1	1
21		47330X003	Spacer (5/16 x 1/2 x 3/8")	1	1
22		10261X000	Nut, Acorn (5/16"-24)	1	1
23		42326X004	Bar, Ratchet - Right/Left	1	1
24		04528X002	Bracket, Release, Chrome	1	1
25		1040060	Tip, Plastic, Black	1	1
26		1037125	Cam, Legrest	1	1
27		1037485	Spring, Release	1	1
28	A	1037126	Handle, Release	1	1
29		1013519	Washer, Nylon (5/16 x 11/16 x 1/16")	1	1
30		1040831	Ring, Snap	1	1
31		1024911	Decal, Smartleg	1	1
32		1123935	Tube, Support and Drive Link, Chrome - Right	1	1
32		1123936	Tube, Support and Drive Link, Chrome - Left	1	1
33		1022864	Drive, Link	1	1
34	B	1046329	Kit, Elevating Legrest Ratchet Hardware (Pair)	2	1
35	C	See Chart	Legrest Support Assembly - AHS4 and AHL4	1	1

Legrest Support Assembly

AHS4 and AHL4

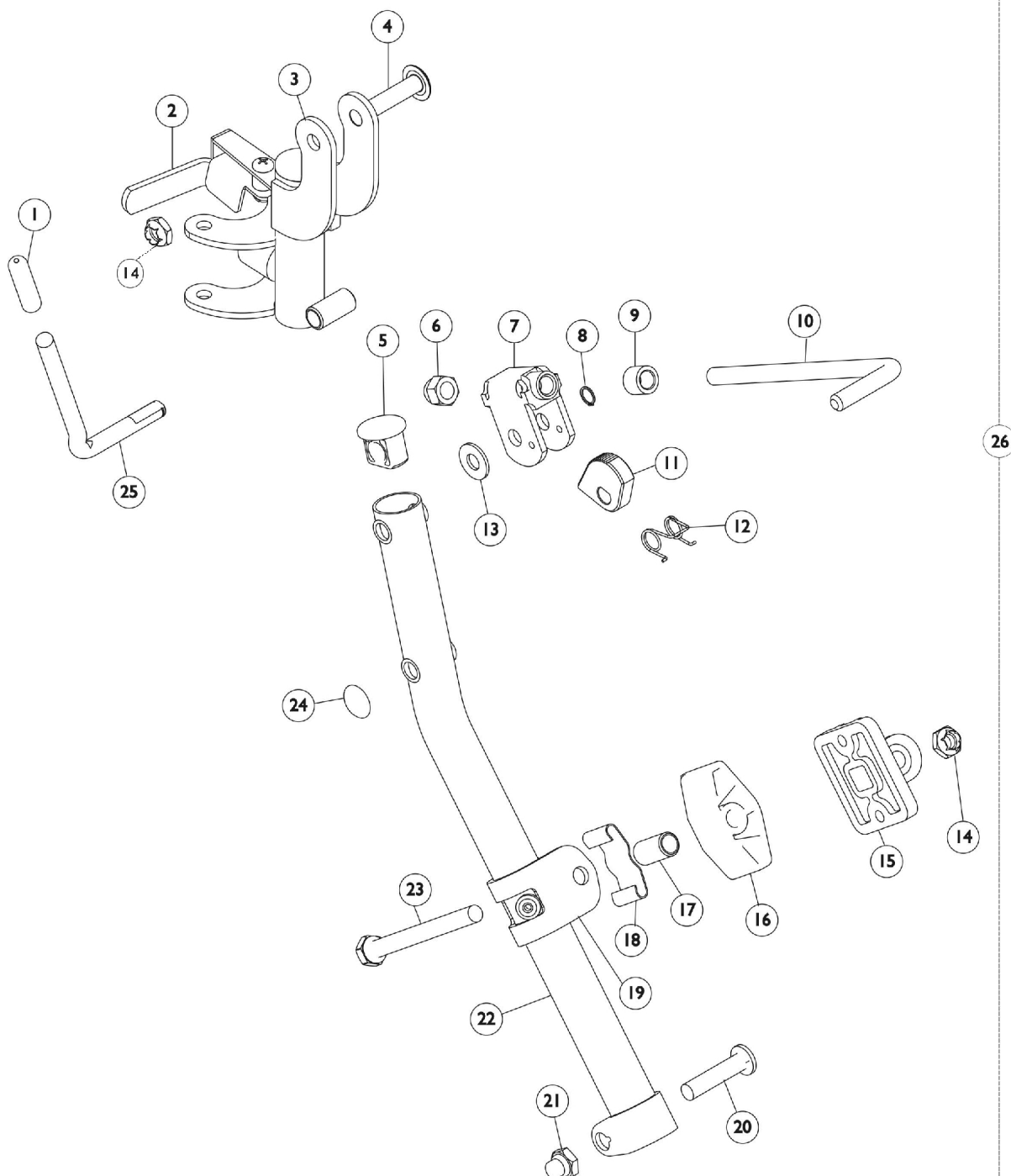
NOTE: A - Due to design change, all chairs manufactured prior to 10/1/00, it is suggested that release handles be replaced in pairs.
B - Includes Items 21-30.
C - Includes items 1-34.

Legrest Support Assembly - AHS4 and AHL4

Prior Model Number	Current Model Number	Chair Width	Right Side	Left Side
AHL4	AHL4	16-22"	1041799 See Note(s) A	1041800 See Note(s) A

NOTE: A - Calf pad is sold separately and is not included in support assemblies after 7/97.

Legrest Support Assembly TH94



Legrest Support Assembly

TH94

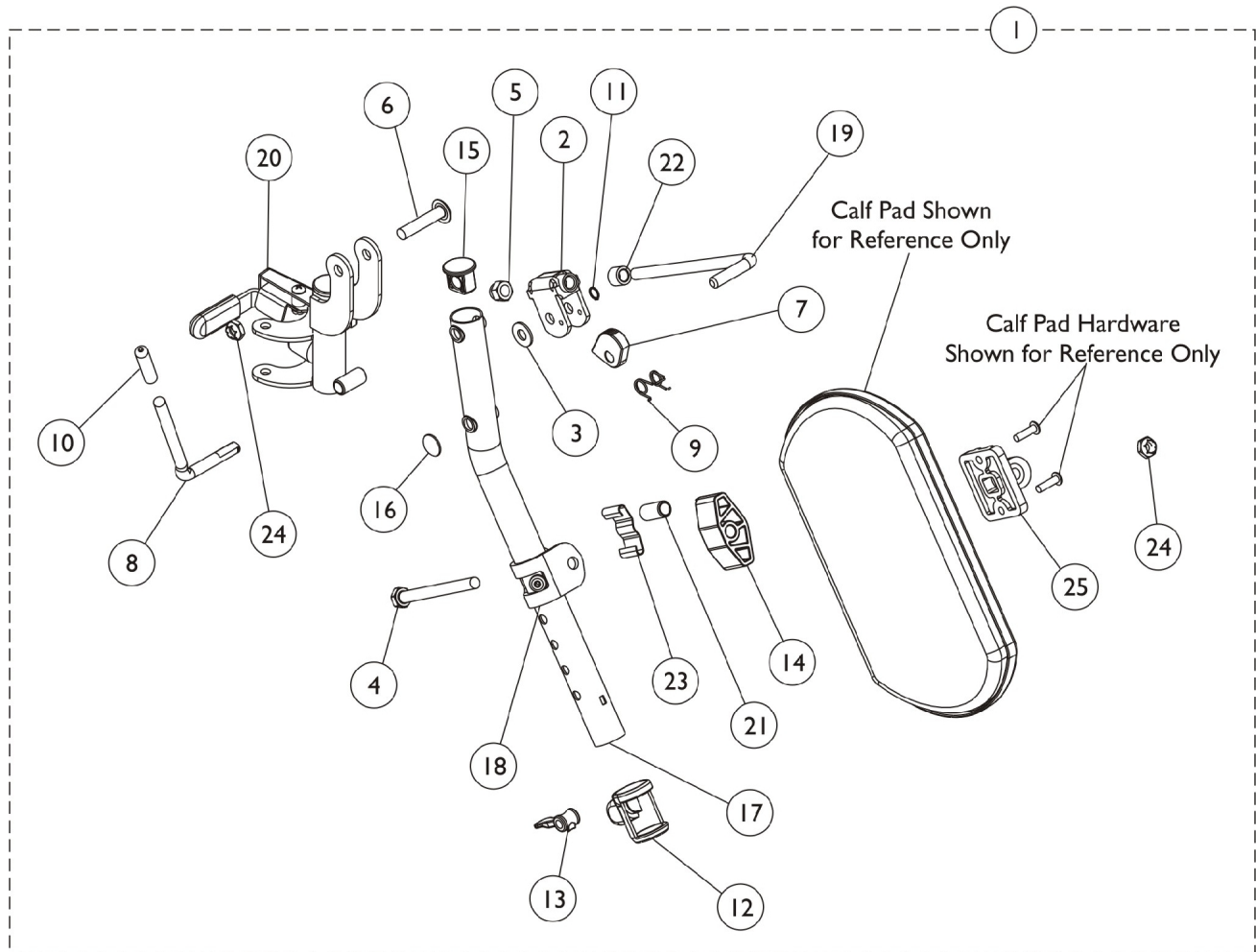
Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1		1040060	Tip, Plastic, Black	1	1
2	A	1110178	Handle, Release, Black - Right	1	1
2	A	1110179	Handle, Release, Black - Left	1	1
2	B	1031235	Handle, Release, Chrome - Right	1	1
2	B	1031236	Handle, Release, Chrome - Left	1	1
3	A	1124215	Legrest Support Tube Assembly, Hemi, Black - Right	1	1
3	A	1124216	Legrest Support Tube Assembly, Hemi, Black - Left	1	1
3	B	1031356	Legrest Support Tube Assembly, Hemi, Chrome - Right	1	1
3	B	1031357	Legrest Support Tube Assembly, Hemi, Chrome - Left	1	1
4		1030948	Screw, Slotted Truss Head (5/16-24 x 1-1/2")	1	1
5		1095433	Plug Button, Black (7/8")	1	1
6		10261X000	Nut, Acorn (5/16"-24)	1	1
7		1110308	Bracket, Release, Chrome	1	1
8		1040831	Ring, Snap	1	1
9		47330X003	Spacer (5/16 x 1/2 x 3/8")	1	1
10		42326X001	Bar, Ratchet	1	1
11		1037125	Cam, Legrest	1	1
12		1037485	Spring, Release	1	1
13		1013519	Washer, Nylon (5/16 x 11/16 x 1/16")	1	1
14		60264X001	Locknut (5/16-24)	1	2
15		04526X019	Plate, Legrest Pad	1	1
16		1091220	Spacer	1	1
17		47328X003	Bushing, Pivot (5/16 x 7/16 x 7/8")	1	1
18		48823X008	Spring, Leaf	1	1
19	A	1110207	Bracket, Calf Pad Mounting, Black	1	1
19	B	1110208	Bracket, Calf Pad Mounting, Chrome	1	1
20	A	1026030	Bolt, Lug (5/16-24 x 1-3/8")	1	1
20	B	11232X009	Bolt, Lug (5/16-24 x 1-3/8")	1	1
21		1107321	Nut, Low Cap (5/16"-24)	1	1
22	A	1119206	Tube, Elevating Support, Black - Right	1	1
22	A	1119207	Tube, Elevating Support, Black - Left	1	1
22	B	1095434	Tube, Support, Chrome - Right	1	1
22	B	1095435	Tube, Support, Chrome - Left	1	1
23		1014807	Screw, Hex Head (5/16-24 x 3-1/4")	1	1
24		1096773	Nut, Push Dome (5/16")	1	1
25		1037126	Handle, Release	1	1
26	A,C	1124217	Legrest Support Assembly, Hemi, Black - Right	1	1
26	A,C	1124218	Legrest Support Assembly, Hemi, Black - Left	1	1
26	B,C	1124219	Legrest Support Assembly, Hemi, Chrome - Right	1	1
26	B,C	1124220	Legrest Support Assembly, Hemi, Chrome - Left	1	1

Legrest Support Assembly

TH94

NOTE: A - Black
B - Chrome
C - Includes items 1-24.

Front Riggings - Legrest Support Assembly - T94H Series



Front Riggings - Legrest Support Assembly - T94H Series

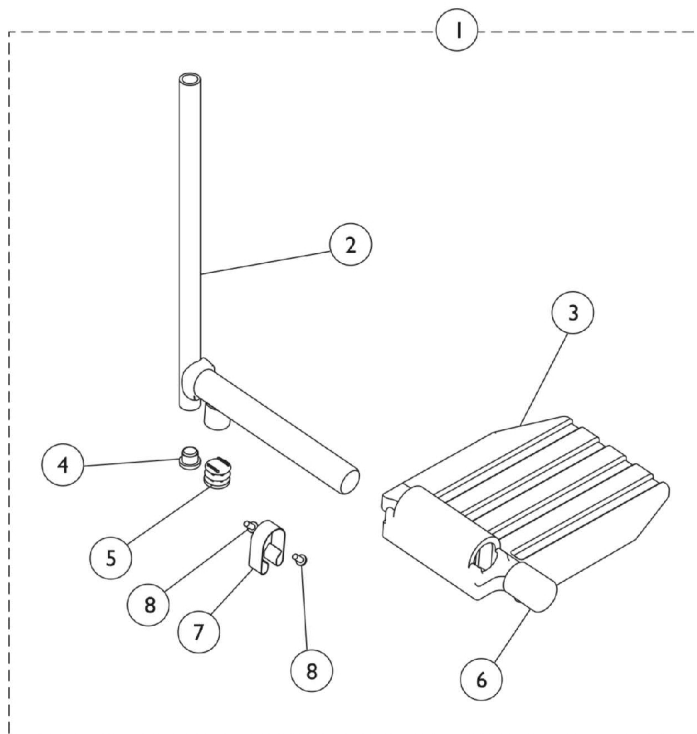
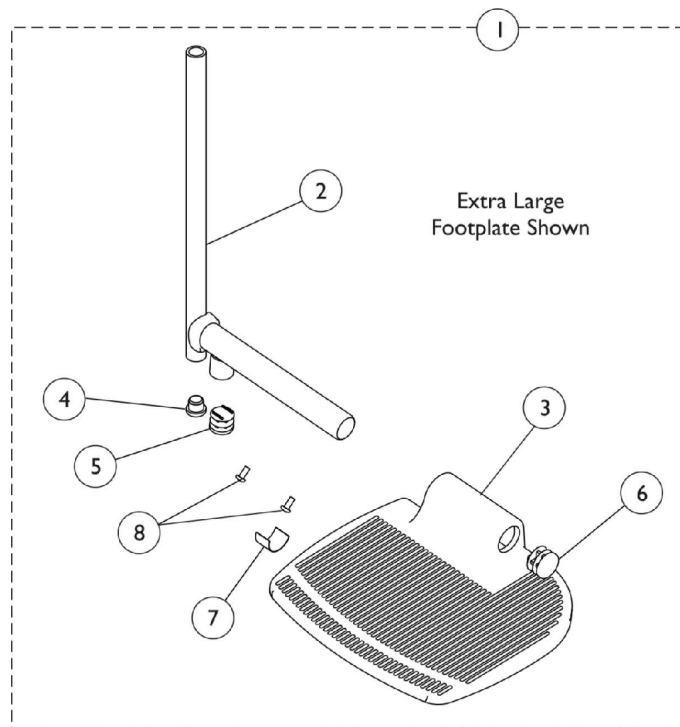
Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A	1110338	Legrest Support Assembly, Hemi, Chrome - Right	1	1
1	A	1110339	Legrest Support Assembly, Hemi, Chrome - Left	1	1
1	A	1110336	Legrest Support Assembly, Hemi, Black - Right	1	1
1	A	1110337	Legrest Support Assembly, Hemi, Black - Left	1	1
2		1110308	Bracket, Release, Chrome	1	1
3		1013519	Washer, Nylon (5/16 x 11/16 x 1/16")	1	1
4		1014807	Screw, Hex Head (5/16-24 x 3-1/4")	1	1
5		10261X000	Nut, Acorn (5/16"-24)	1	1
6		1030948	Screw, Slotted Truss Head (5/16-24 x 1-1/2")	1	1
7		1037125	Cam, Legrest	1	1
8		1037126	Handle, Release	1	1
9		1037485	Spring, Release	1	1
10		1040060	Tip, Plastic, Black	1	1
11		1040831	Ring, Snap	1	1
12		1048085	Housing, Cam	1	1
13		1048086	Lever, Cam, Black	1	1
14		1091220	Spacer	1	1
15		1095433	Plug Button, Black (7/8")	1	1
16		1096773	Nut, Push Dome (5/16")	1	1
17		1110165	Tube, Elevating Support, Chrome - Right	1	1
17		1110166	Tube, Elevating Support, Chrome - Left	1	1
17		1110163	Tube, Support, Black - Right	1	1
17		1110164	Tube, Support, Black - Left	1	1
18		1110208	Bracket, Calf Pad Mounting, Chrome	1	1
18		1110207	Bracket, Calf Pad Mounting, Black	1	1
19		42326X001	Bar, Ratchet	1	1
20		1110334	Legrest Support Tube Assembly, Hemi, Chrome - Right	1	1
20		1110335	Legrest Support Tube Assembly, Hemi, Chrome - Left	1	1
20		1110332	Legrest Support Tube Assembly, Hemi, Black - Right	1	1
20		1110333	Legrest Support Tube Assembly, Hemi, Black - Left	1	1
21		47328X003	Bushing, Pivot (5/16 x 7/16 x 7/8")	1	1
22		47330X003	Spacer (5/16 x 1/2 x 3/8")	1	1
23		48823X008	Spring, Leaf	1	1
24		60264X001	Locknut (5/16-24)	1	2
25		04526X019	Plate, Legrest Pad	1	1

NOTE: A - Includes items 2-25.

NOTE: Chrome and black finish is available. Color option is not available.

Pivot Slide Tube with Footplate

AHS4 / AHL4 Legrests



Pivot Slide Tube with Footplate AHS4 / AHL4 Legrests

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A	See Chart	Pivot Slide Tube with Footplate	1	1
2		1041526	Pivot/Slide Tube w/ Plug Button Assembly, Steel, Chrome	1	1
3		44200X059	Footplate, Aluminum, Small, Black (6-3/4" W x 6" L)	1	1
3		44200X027	Footplate, Aluminum, Medium, Black (7-3/4" W x 6" L)	1	1
3		1015178	Footplate, Composite, Black (6" W x 7-53/64" L)	1	1
3		44200X025	Footplate, Aluminum, Extra Large, Black - Right (8" W x 8-1/2" L)	1	1
3		44200X026	Footplate, Aluminum, Extra Large, Black - Left (8" W x 8-1/2" L)	1	1
4		1018133	Plug Button, Black (5/8")	1	1
5		1027097	Plug Button, Black (3/4")	1	1
6		1016346	Cap, End, Tube, Black (7/8")	1	1
6	B	1027095	Plug Button, Black (7/8")	1	1
7		1006981	Spring, Leaf	1	1
8	C	40120X001	Screw, Phillips Pan Head (#8-32 x 3/8")	1	2
		See Chart	Pivot Slide Tube Attaching Hardware	1	1

NOTE: A - Includes items 2-8.
B - For use on extra large footplates.
C - Not Shown.

NOTE: Pivot Slide Tube and Footplate is attached to Legrest support using the spring button or bolt thru hardware. See chart titled, "Pivot Slide Tube Attaching Hardware."

Pivot Slide Tube with Footplate - Chrome

Model Number	Chair Width	Footplate Style	Frame Side	Part Number
AHS4	14-15"	Aluminium	Right	1023905
AHS4	14-15"	Aluminium	Left	1023906
AHL4	16-22"	Aluminium	Right	1023907
AHL4	16-22"	Aluminium	Left	1023908
AHL4	16-22"	Composite	Right	1023909
AHL4	16-22"	Composite	Left	1023910
AHL4	16-22"	Extra Large	Right	1035454
AHL4	16-22"	Extra Large	Left	1035455
AHL4	16-22"	Extra Large	Right	1035456
AHL4	16-22"	Extra Large	Left	1035457

Pivot Slide Tube with Footplate

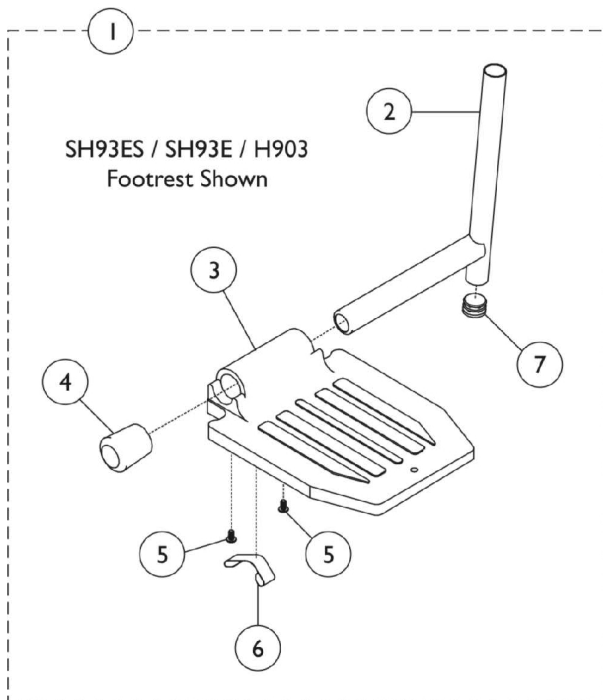
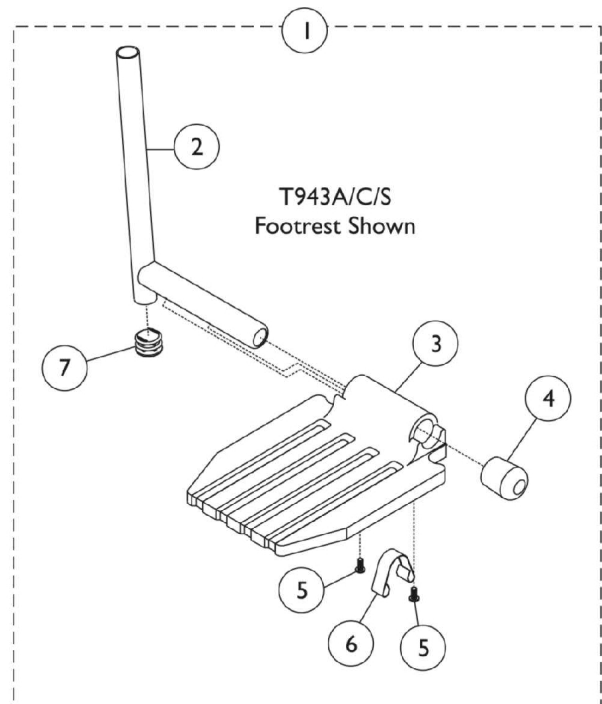
AHS4 / AHL4 Legrests

Pivot Slide Tube Attaching Hardware

Style	Part Number	Quantity Per Package	Quantity Per Footrest	Quantity Per Legrest
Spring Button Hardware Kit	1121272 See Note(s) A	2	2	4
Bolt Through Hardware Kit	1101776 See Note(s) A	2	2	2
Tool Kit	1058407 See Note(s) B	1 set	N/A	N/A
NOTE: A - Kit includes hardware and instruction sheet. B - Kit includes allen wrench, key, and open end wrench.				

Pivot Slide Tube with Footplate

H903, T943A/C/S, SH93ES, SH93E Footrest



Pivot Slide Tube with Footplate

H903, T943A/C/S, SH93ES, SH93E Footrest

Pivot Slide Tube with Footplate

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A	See Chart	Pivot Slide Tube and Footplate	1	1
2		1041527	Pivot/Slide Tube w/ Plug Button Assembly, Black	1	1
2		1041528	Pivot/Slide Tube w/ Plug Button, Chrome	1	1
2		1086474	Pivot Slide Tube with Plug Buttons, 2" Longer (Chrome)	1	1
2		1086475	Pivot/Slide Tube w/ Plug Buttons, Chrome (4" Longer)	1	1
2		1086479	Pivot/Slide Tube w/ Plug Button, Black (2" Longer)	1	1
2		1086480	Pivot/Slide Tube w/ Plug Button, Black (4" Longer)	1	1
3		1015178	Footplate, Composite, Black (6" W x 7-53/64" L)	1	1
3		44200X059	Footplate, Aluminum, Small, Black (6-3/4" W x 6" L)	1	1
3		44200X027	Footplate, Aluminum, Medium, Black (7-3/4" W x 6" L)	1	1
4		1016346	Cap, End, Tube, Black (7/8")	1	1
5		40120X001	Screw, Phillips Pan Head (#8-32 x 3/8")	1	1
6		1006981	Spring, Leaf	1	1
7		1027097	Plug Button, Black (3/4")	1	1
	B	See Chart	Pivot Slide Tube Attaching Hardware	1	1

NOTE: A - Includes items 2-7.
B - Not Shown.

Pivot Slide Tube and Footplate

Prior Model Number	Current Model Number	Chair Width	Frame Side	Standard	2" Longer	4" Longer
T963S, SH93ES, H903 - Chrome	T963A, T943S, SH93ES, TH93S - Chrome	14-22"	Right	1020232	N/A	N/A
T963S, SH93ES, H903 - Chrome	T963A, T943S, SH93ES, TH93S - Chrome	14-22"	Left	1020233	N/A	N/A
T963S, H903 SH93ES - Black	T963A, SH93ES T943S, TH93S - Black	14-22"	Right	1035200	N/A	N/A
T963S, H903 SH93ES - Black	T963A, SH93ES T943S, TH93S - Black	14-22"	Left	1035201	N/A	N/A

Pivot Slide Tube with Footplate

H903, T943A/C/S, SH93ES, SH93E Footrest

Pivot Slide Tube and Footplate

Prior Model Number	Current Model Number	Chair Width	Frame Side	Standard	2" Longer	4" Longer
SH93E, T963A - Chrome	SH93E, T963A T943A, TH93A - Chrome	14-22"	Right	1017243	1086486	1086487
SH93E, T963A - Chrome	SH93E, T963A T943A, TH93A - Chrome	14-22"	Left	1017244	1086488	1086489
H903 - Chrome	T943C, TH93C T963C - Chrome	16-22"	Right	1017224	1086499	1086501
H903 - Chrome	T943C, TH93C T963C - Chrome	16-22"	Left	1017225	1086500	1086502
H903 - Black	T943C, TH93C T963C - Black	16-22"	Right	1033059	1086503-NLA	1086504
H903 - Black	T943C, TH93C T963C - Black	16-22"	Left	1033060	1086505-NLA	1086506
SH93E, T963A, SH93E - Black	SH93E, T963A, T943A, SH93E, TH93A - Black	14-22"	Right	1035202	1086490-NLA	1086491
SH93E, T963A, SH93E - Black	SH93E, T963A, T943A, SH93E, TH93A - Black	14-22"	Left	1035203	1086492-NLA	1086493

Pivot Slide Tube with Footplate

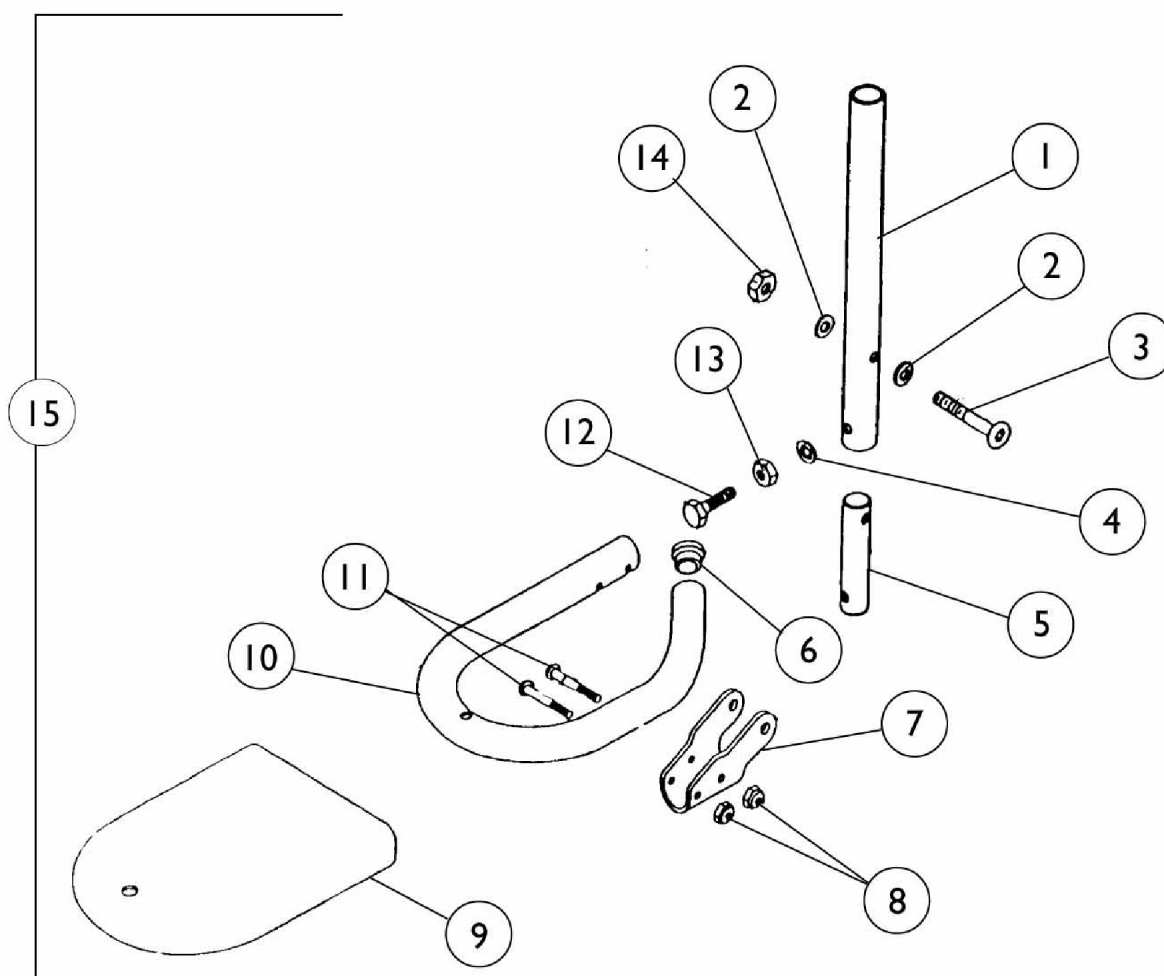
H903, T943A/C/S, SH93ES, SH93E Footrest

Pivot Slide Tube Attaching Hardware

Style	Part Number	Quantity Per Package	Quantity Per Footrest	Quantity Per Legrest
Spring Button Hardware Kit	1121272 See Note(s) A	2	2	4
Bolt Through Hardware Kit	1101776 See Note(s) A	2	2	2
Tool Kit	1058407 See Note(s) B	1	N/A	N/A
NOTE: A - Kit includes hardware and instruction sheet. B - Kit includes allen wrench, key, and open end wrench.				

Pivot Slide Tube with Tubular Footplate

H903, T943A/C/S, T963A/C/S, TH93A/C/S Footrest



Pivot Slide Tube with Tubular Footplate H903, T943A/C/S, T963A/C/S, TH93A/C/S Footrest

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1		1012183-NLA	Tube, Pivot/Slide, Black	1	1
2		7930357	Washer, Nylon (1/4 x 1/2 x 1/32")	25	2
3		1015176	Screw, Socket Button Head (1/4-20 x 1-1/4")	1	1
4		10502X001	Lockwasher (1/4")	1	1
5		1012158	Insert, Slide Tube	1	1
6		1027097	Plug Button, Black (3/4")	1	1
7		1012182	Bracket, Pivot, Black	1	1
8		7930365	Locknut (#10-32)	25	2
9		1008552-NLA	Cover, Footplate - Medium	1	1
9		1008553-NLA	Cover, Footplate - Large	1	1
10	A	1016294-NLA	Tube, Footrest (Right/ Left) 14"-15" Wide Chairs	1	1
10	A	1012181-NLA	Tube, Footrest (Right/ Left) 16"-22" Wide Chairs	1	1
10	A,B	1026404	Tube, Footrest, Black - Medium	1	1
10	A,C	1026405	Tube, Footrest, Black - Large	1	1
11		1012608	Screw, Truss Head (#10-32 x 1-1/8")	1	2
12		16690X000	Screw, Hex Head (1/4-20X1)	1	1
13		40204X000	Nut, Hex (1/4-20)	1	1
14		7930364	Package, Locknut (1/4-20)	25	1
15		See Chart	Pivot Slide Tube with Footplate	1	1
		See Chart	Hardware - Pivot Slide Tube	1	1
NOTE: A - Right/Left B - For chairs 14-15" wide. C - For chairs 16-22" wide.					
NOTE: Tubular Footrests are painted black and should be ordered in pairs for chairs built before 10/6/00.					

Pivot Slide Tube with Footplate

Prior Model Number	Current Model Number	Chair Width	Frame Side	Part Number
H903 Chrome/Black	T943S	14-15"	Right	1030752-NLA
H903 Chrome/Black	T943S	14-15"	Left	1030753-NLA
H903 Chrome/Black	T943C	16-22"	Right	1012263-NLA
H903 Chrome/Black	T943C	16-22"	Left	1012264-NLA

Pivot Slide Tube with Tubular Footplate

H903, T943A/C/S, T963A/C/S, TH93A/C/S Footrest

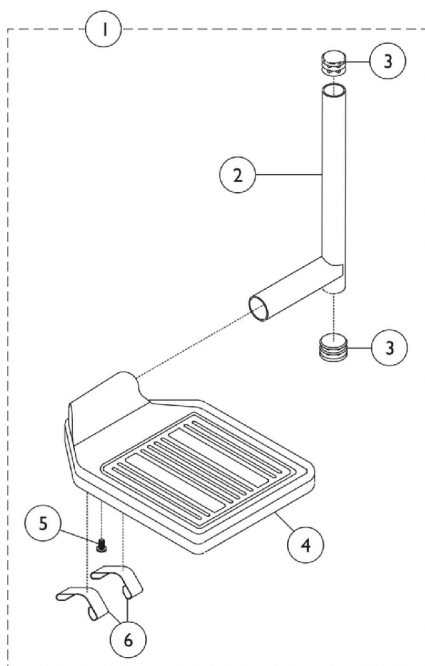
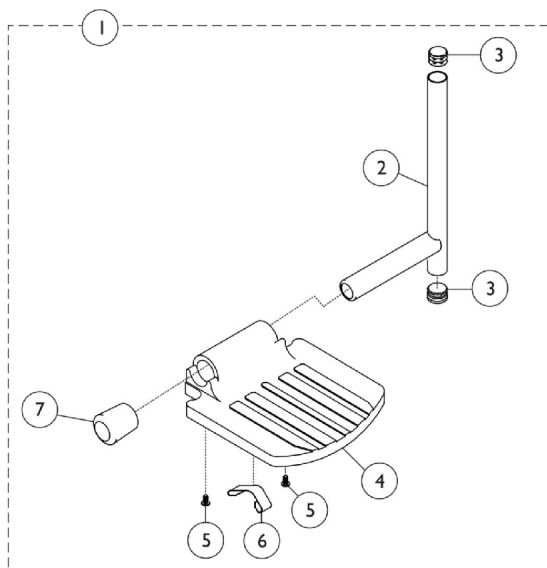
Pivot Slide Tube Attaching Hardware

Style	Part Number	Quantity Per Package	Quantity Per Footrest	Quantity Per Legrest
Spring Button Hardware Kit	1121272 See Note(s) A	2	2	4
Bolt Through Hardware Kit	1101776 See Note(s) A	2	2	2
Tool Kit	1058407 See Note(s) B	1	N/A	N/A
NOTE: A - Kit includes hardware and instruction sheet. B - Kit includes allen wrench, key, and open end wrench.				

Pivot Slide Tube with Footplate

H93E / H93M / H93M WITH FPP - Footrests

NOTE: Pivot Slide Tube and Footplate is attached to footrest support using the spring button or bolt thru hardware. See chart titled, "Pivot Slide Tube Attaching Hardware."



Pivot Slide Tube with Footplate

H93E / H93M / H93M WITH FPP - Footrests

NOTE: Pivot Slide Tube and Footplate is attached to footrest support using the spring button or bolt thru hardware. See chart titled, "Pivot Slide Tube Attaching Hardware."

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	H	See Chart	Pivot Slide Tube with Footplate	1	1
2	A	1041528	Pivot/Slide Tube w/ Plug Button, Chrome	1	1
2	B	7500084	Pivot/Slide Tube w/ Plug Button, Chrome	1	1
2	C	1041776	Pivot/Slide Tube w/ Plug Buttons, Chrome	1	1
2	D	1031691	Pivot/Slide Tube w/ Plug Button, Chrome	1	1
3		1027097	Plug Button, Black (3/4")	1	2
4	A,C	44200X059	Footplate, Aluminum, Small, Black (6-3/4" W x 6" L)	1	1
4	B,D	1043659	Footplate, Aluminum, Deluxe, Black - Right (8" W x 5-3/4" L)	1	1
4	B,D	1043660	Footplate, Aluminum, Deluxe, Black - Left (8" W x 5-3/4" L)	1	1
5	E	1025729	Screw, Phillips Pan Head Tap (#8-32 x 3/8")	1	2
6	F	1006981	Spring, Leaf	1	1
6	G	1036120	Spring	1	2
7		1027097	Plug Button, Black (3/4")	1	1
	I	See Chart	Pivot Slide Tube Attaching Hardware	1	1
NOTE: A - For use on H93E/H93M models with a 14-15" chair width. B - For use on H93E/H93M models with a 16-22" chair width. C - For use on H93M with FPP with a 14-15" chair width. D - For use on H93M with FPP with a 16-22" chair width. E - Chairs 14-15" wide require (2) screws and chairs 16-22" wide require (1) screw. F - For use on chairs 14-15" wide. G - For use on chairs 16-22" wide. H - Includes items 2-7. I - Not Shown.					

Pivot Slide Tube with Footplate

Prior Model Number	Current Model Number	Chair Width	Frame Side	Part Number
H93E, H93M	H93E, H93M - Chrome	14-15"	Right	1020232
H93E, H93M	H93E, H93M - Chrome	14-15"	Left	1020233
H93E, H93M	H93E, H93M - Chrome	16-22"	Right	1028905
H93E, H93M	H93E, H93M - Chrome	16-22"	Left	1028906
H93M with FPP	H93M with FPP - Chrome	14-15"	Right	1031936
H93M with FPP	H93M with FPP - Chrome	14-15"	Left	1031937
H93M with FPP	H93M with FPP - Chrome	16-22"	Right	1033381

Pivot Slide Tube with Footplate

H93E / H93M / H93M WITH FPP - Footrests

NOTE: Pivot Slide Tube and Footplate is attached to footrest support using the spring button or bolt thru hardware. See chart titled, "Pivot Slide Tube Attaching Hardware."

Pivot Slide Tube with Footplate

Prior Model Number	Current Model Number	Chair Width	Frame Side	Part Number
H93M with FPP	H93M with FPP - Chrome	16-22"	Left	1033382

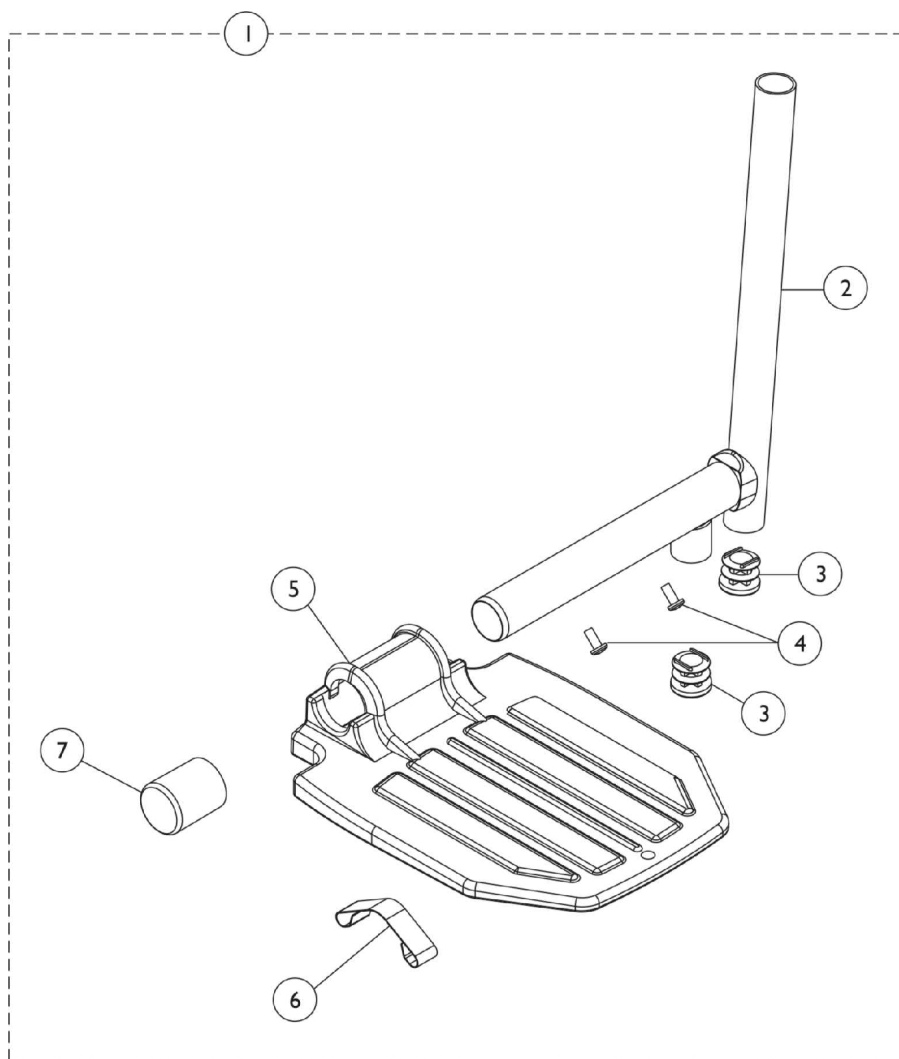
Pivot Slide Tube Attaching Hardware

Style	Part Number	Quantity Per Package	Quantity Per Footrest	Quantity Per Legrest
Spring Button Hardware Kit	1121272 See Note(s) A	2	2	4
Bolt Through Hardware Kit	1101776 See Note(s) A	2	2	2
Tool Kit	1058407 See Note(s) B	1	N/A	N/A
NOTE: A - Kit includes hardware and instruction sheet. B - Kit includes allen wrench, key, and open end wrench.				

Pivot Slide Tube with Footplate

SH904MS, SH904M, H904, T944A/C, TH94A/S Legrest

NOTE: Pivot Slide Tube and Footplate is attached to Legrest Support using the spring button or bolt thru hardware. See chart titled, "Pivot Slide Tube Attaching Hardware."



Pivot Slide Tube with Footplate

SH904MS, SH904M, H904, T944A/C, TH94A/S Legrest

NOTE: Pivot Slide Tube and Footplate is attached to Legrest Support using the spring button or bolt thru hardware. See chart titled, "Pivot Slide Tube Attaching Hardware."

Pivot Slide Tube with Footplate

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A	See Chart	Pivot Slide Tube with Footplate	1	1
2		7500085-NLA	Pivot/Slide Tube w/ Plug Button, Chrome	1	1
2		1100568	Pivot/Slide Tube w/ Plug Button Assembly, Black	1	1
2		1086447	Pivot/Slide Tube w/ Plug Button, Chrome (2" Longer)	1	1
2		1086448	Pivot/Slide Tube w/ Plug Button, Black (4" Longer)	1	1
5		44200X059	Footplate, Aluminum, Small, Black (6-3/4" W x 6" L)	1	1
3		1027097	Plug Button, Black (3/4")	1	2
4		7930354	Package, Phillips Head Screw (#8-32 x 3/8")	25	2
5		1015178	Footplate, Composite, Black (6" W x 7-53/64" L)	1	1
5		44200X027	Footplate, Aluminum, Medium, Black (7-3/4" W x 6" L)	1	1
5		44200X025	Footplate, Aluminum, Extra Large, Black - Right (8" W x 8-1/2" L)	1	1
5		1002343	Footplate, Aluminum, Extra Large, Black - Right (7" W x 8-1/2" L)	1	1
5		1002344	Footplate, Aluminum, Extra Large, Black - Left (7" W x 8-1/2" L)	1	1
6		1006981	Spring, Leaf	1	1
7	1016346	Cap, End, Tube, Black (7/8")	1	1	
	B	See Chart	Pivot Slide Tube Attaching Hardware	1	1
NOTE: A - Includes items 2-7. B - Not Shown.					

Pivot Slide Tube with Footplate

SH904MS, SH904M, H904, T944A/C, TH94A/S Legrest

NOTE: Pivot Slide Tube and Footplate is attached to Legrest Support using the spring button or bolt thru hardware. See chart titled, "Pivot Slide Tube Attaching Hardware."

Pivot Slide Tube with Footplate

Prior Model Number	Current Model Number	Chair Width	Frame Side	Standard	2" Longer	4" Longer
SH904MS	SH904MS, TH94S Chrome	14-15"	Right	1020234	N/A	N/A
SH904MS	SH904MS, TH94S Chrome	14-15"	Left	1020235	N/A	N/A
SH904M	SH904M	16-18"	Right	1017237	1086525	1086526
SH904M	SH904M	16-18"	Left	1017238	1086527	1086528
H904	T944S	14-15"	Right	1020234	N/A	N/A
H904	T944S	14-15"	Left	1020235	N/A	N/A
N/A	T944A, TH94A	16-22"	Right	1017237	1086525	1086526
N/A	T944A, TH94A	16-22"	Left	1017238	1086527	1086528
N/A	TH94A - Black	16-22"	Right	1124235	N/A	N/A
N/A	TH94A - Black	16-22"	Left	1124236	N/A	N/A
N/A	TH94S - Black	14-15"	Right	1124237	N/A	N/A
N/A	TH94S - Black	14-15"	Left	1124238	N/A	N/A
H904	T944C, TH94C - Chrome	16-22"	Right	1017233	1086533	1086535
H904	T944C, TH94C - Chrome	16-22"	Left	1017234	1086534	1086536
N/A	TH94A - Black	16-22"	Right	1124239	N/A	N/A
N/A	TH94A - Black	16-22"	Left	1124240	N/A	N/A
N/A	SH904MS, H904, T944A/C	14-15"	Right	1031932	N/A	N/A
N/A	SH904MS, H904, T944A/C	14-15"	Left	1031933	N/A	N/A
N/A	SH904M, H904, T944A/C, TH94A	16-22"	Right	1031934	1086537	1086539
N/A	SH904M, H904, T944A/C, TH94A	16-22"	Left	1031935	1086538	1086540

Pivot Slide Tube with Footplate

SH904MS, SH904M, H904, T944A/C, TH94A/S Legrest

NOTE: Pivot Slide Tube and Footplate is attached to Legrest Support using the spring button or bolt thru hardware. See chart titled, "Pivot Slide Tube Attaching Hardware."

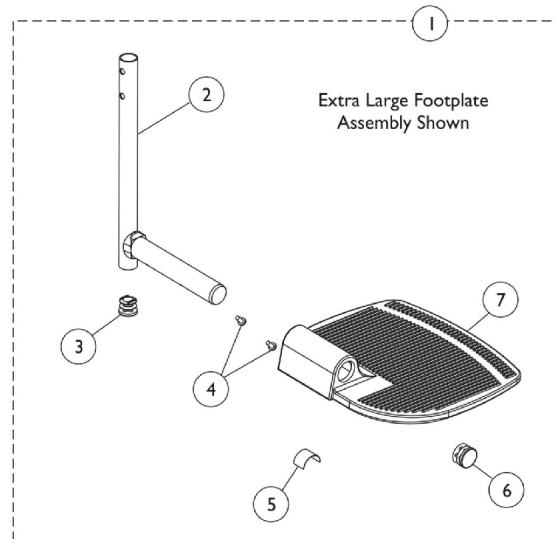
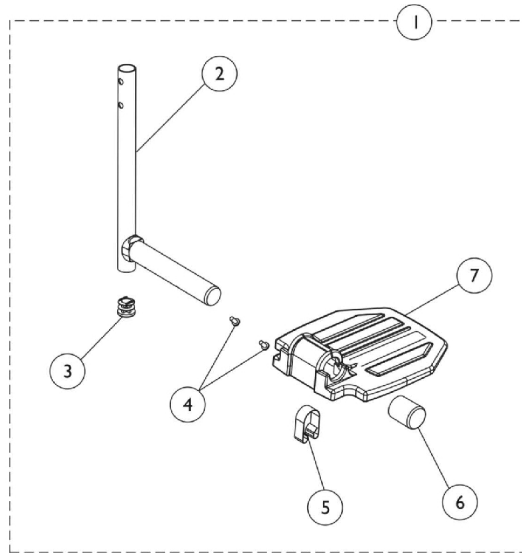
Pivot Slide Tube Attaching Hardware

Style	Part Number	Quantity Per Package	Quantity Per Footrest	Quantity Per Legrest
Spring Button Hardware Kit	1121272 See Note(s) A	2	2	4
Bolt Through Hardware Kit	1101776 See Note(s) A	2	2	2
Tool Kit	1058407 See Note(s) B	1	N/A	N/A
NOTE: A - Kit includes hardware and instruction sheet. B - Kit includes allen wrench, key, and open end wrench.				

Pivot Slide Tube with Footplate

T93HA, T93HC, T93HS, T93HAB, T93HCB, T93HSB

NOTE: Pivot Slide Tube and Footplate is attached to Footrest Support using the spring button or bolt thru hardware. See chart titled, "Pivot Slide Tube Attaching Hardware."



Pivot Slide Tube with Footplate

T93HA, T93HC, T93HS, T93HAB, T93HCB, T93HSB

NOTE: Pivot Slide Tube and Footplate is attached to Footrest Support using the spring button or bolt thru hardware. See chart titled, "Pivot Slide Tube Attaching Hardware."

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A	See Chart	Pivot Slide Tube with Footplate	1	1
2		1111277	Pivot/Slide Tube w/ Plug Button, Footrest, Black	1	1
2		1111278	Tube, Pivot/Slide, Footrest, Chrome	1	1
3		1027097	Plug Button, Black (3/4")	1	1
4		40120X001	Screw, Phillips Pan Head (#8-32 x 3/8")	1	2
5		1006981	Spring, Leaf	1	1
5	B	1036123	Spring, Leaf	1	1
6		1016346	Cap, End, Tube, Black (7/8")	1	1
6	B	1027095	Plug Button, Black (7/8")	1	1
7		1015178	Footplate, Composite, Black (6" W x 7-53/64" L)	1	1
7		44200X059	Footplate, Aluminum, Small, Black (6-3/4" W x 6" L)	1	1
7		44200X027	Footplate, Aluminum, Medium, Black (7-3/4" W x 6" L)	1	1
7	B	44200X025	Footplate, Aluminum, Extra Large, Black - Right (8" W x 8-1/2" L)	1	1
7	B	44200X026	Footplate, Aluminum, Extra Large, Black - Left (8" W x 8-1/2" L)	1	1
	C	See Chart	Pivot Slide Tube Attaching Hardware	1	1
NOTE: A - Includes items 2-7. B - For use on extra large footplate. C - Not Shown.					

Pivot Slide Tube with Footplate

T93HA, T93HC, T93HS, T93HAB, T93HCB, T93HSB

NOTE: Pivot Slide Tube and Footplate is attached to Footrest Support using the spring button or bolt thru hardware. See chart titled, "Pivot Slide Tube Attaching Hardware."

Footrest Pivot Slide Tube with Footplate

Model Number	Chair Width	Footplate Style	Frame Side	Standard	2" Longer	4" Longer
T93HSA T93HA - Black	14-15"	Aluminium	Right	1110361	N/A	N/A
T93HSA T93HA - Black	14-15"	Aluminium	Left	1110362	N/A	N/A
T93HSA T93HA - Chrome	14-15"	Aluminium	Right	1110363	N/A	N/A
T93HSA T93HA - Chrome	14-15"	Aluminium	Left	1110364	N/A	N/A
T93HA T93HAB - Black	16-22"	Aluminium	Right	1111285	N/A	N/A
T93HA T93HAB - Black	16-22"	Aluminium	Left	1111286	N/A	N/A
T93HA T93HAB - Chrome	16-22"	Aluminium	Right	1111287	N/A	N/A
T93HA T93HAB - Chrome	16-22"	Aluminium	Left	1111288	N/A	N/A
T93HC T93HCB - Black	16-22"	Composite	Right	1111289	N/A	N/A
T93HC T93HCB - Black	16-22"	Composite	Left	1111290	N/A	N/A
T93HC T93HCB - Chrome	16-22"	Composite	Right	1111291	N/A	N/A
T93HC T93HCB - Chrome	16-22"	Composite	Left	1111292	N/A	N/A
T93HA T93HAB - Chrome	14-15"	Extra Large	Right	1110346	1086511	1086512
T93HA T93HAB - Chrome	14-15"	Extra Large	Left	1110347	1086513	1086514
T93HA - Black	16-22"	Extra Large	Right	1110344	N/A	N/A
T93HA - Black	16-22"	Extra Large	Left	1110345	N/A	N/A

Pivot Slide Tube with Footplate

T93HA, T93HC, T93HS, T93HAB, T93HCB, T93HSB

NOTE: Pivot Slide Tube and Footplate is attached to Footrest Support using the spring button or bolt thru hardware. See chart titled, "Pivot Slide Tube Attaching Hardware."

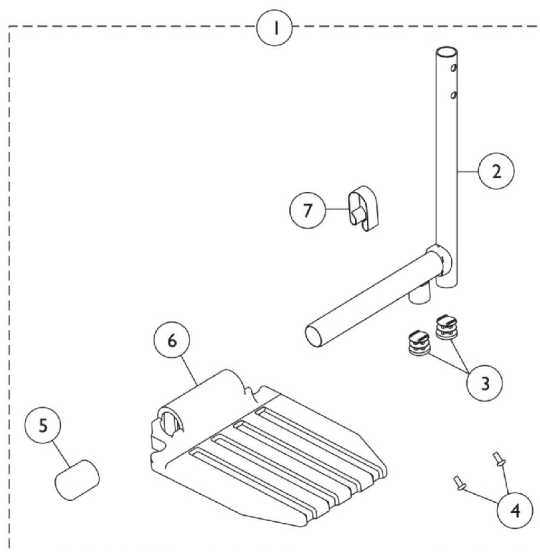
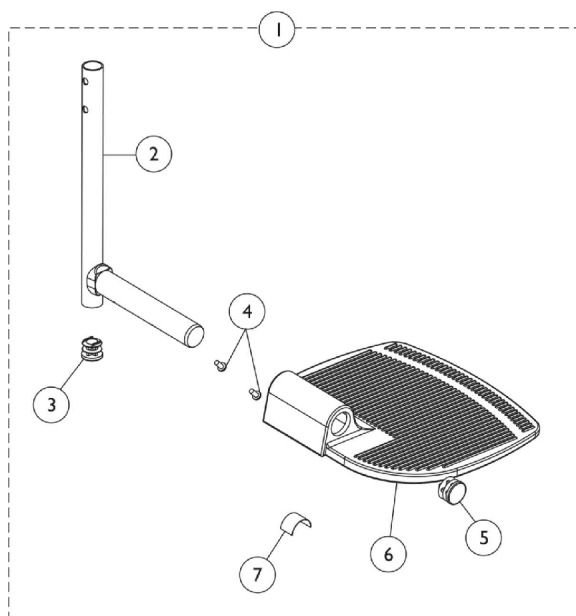
Pivot Slide Tube Attaching Hardware

Style	Part Number	Quantity per Package	Quantity Per Footrest	Quantity Per Legrest
Spring Button Hardware Kit	1121272 See Note(s) A	2	2	4
Bolt Through Hardware Kit	1101776 See Note(s) A	2	2	2
Tool Kit	1058407 See Note(s) B	1	N/A	N/A
NOTE: A - Kit includes hardware and instruction sheet. B - Kit includes allen wrench, key, and open end wrench.				

Pivot Slide Tube with Footplate

T94HA, T94HC, T94HS, T94HAB, T94HCB, T94HSB

NOTE: Pivot Slide Tube and Footplate is attached to Footrest Support using the spring button or bolt thru hardware. See chart titled, "Pivot Slide Tube Attaching Hardware."



Pivot Slide Tube with Footplate

T94HA, T94HC, T94HS, T94HAB, T94HCB, T94HSB

NOTE: Pivot Slide Tube and Footplate is attached to Footrest Support using the spring button or bolt thru hardware. See chart titled, "Pivot Slide Tube Attaching Hardware."

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A	See Chart	Pivot Slide Tube with Footplate	1	1
2		1110301	Tube, Pivot/Slide, Legrest, Black	1	1
2		1110300	Tube, Pivot/Slide, Legrest, Chrome	1	1
2	B	1111277	Pivot/Slide Tube w/ Plug Button, Footrest, Black	1	1
3		1027097	Plug Button, Black (3/4")	2	2
4		40120X001	Screw, Phillips Pan Head (#8-32 x 3/8")	2	2
5		1016346	Cap, End, Tube, Black (7/8")	1	1
5	B	1027095	Plug Button, Black (7/8")	1	1
6		1015178	Footplate, Composite, Black (6" W x 7-53/64" L)	1	1
6		44200X059	Footplate, Aluminum, Small, Black (6-3/4" W x 6" L)	1	1
6		44200X027	Footplate, Aluminum, Medium, Black (7-3/4" W x 6" L)	1	1
6	B	44200X025	Footplate, Aluminum, Extra Large, Black - Right (8" W x 8-1/2" L)	1	1
6	B	44200X026	Footplate, Aluminum, Extra Large, Black - Left (8" W x 8-1/2" L)	1	1
7		1006981	Spring, Leaf	1	1
7	B	1036123	Spring, Leaf	1	1
	C	See Chart	Pivot Slide Tube Attaching Hardware	1	1

NOTE: A - Includes items 2-7.
B - For use on extra large footplate assembly.
C - Not Shown.

Pivot Slide Tube with Footplate

T94HA, T94HC, T94HS, T94HAB, T94HCB, T94HSB

NOTE: Pivot Slide Tube and Footplate is attached to Footrest Support using the spring button or bolt thru hardware. See chart titled, "Pivot Slide Tube Attaching Hardware."

Pivot Slide Tube with Footplate

Prior Model Number	Current Model Number	Chair Width	Frame Side	Standard	2" Longer	4" Longer
N/A	T94HA/T94HAB - Black	16-22"	Right	1110315	N/A	N/A
N/A	T94HA/T94HAB - Black	16-22"	Left	1110316	N/A	N/A
N/A	T94HA/T94HAB - Chrome	16-22"	Right	1110317	N/A	N/A
N/A	T94HA/T94HAB - Chrome	16-22"	Left	1110318	N/A	N/A
N/A	T94HAB - Black	18-22"	Right	1110344	N/A	N/A
N/A	T94HAB - Black	18-22"	Left	1110345	N/A	N/A
N/A	TH94A/T94HAB - Black	16-22"	Right	1110348	N/A	N/A
N/A	TH94A/T94HAB - Black	16-22"	Left	1110349	N/A	N/A
N/A	T94HS/T94HSB - Black	14-15"	Right	1110365	N/A	N/A
N/A	T94HS/T94HSB - Black	14-15"	Left	1110366	N/A	N/A
N/A	T94HS/T94HSB - Chrome	14-15"	Right	1110367	N/A	N/A
N/A	T94HS/T94HSB - Chrome	14-15"	Left	1110368	N/A	N/A
N/A	T94HC/T94HC B - Black	16-22"	Right	1110311	N/A	N/A
N/A	T94HC/T94HC B - Black	16-22"	Left	1110312	N/A	N/A
N/A	T94HC/T94HC B - Chrome	16-22"	Right	1110313	N/A	N/A
N/A	T94HC/T94HC B - Chrome	16-22"	Left	1110314	N/A	N/A
N/A	T94HA - Black	16-22"	Right	1110348	N/A	N/A
N/A	T94HA - Black	16-22"	Left	1110349	N/A	N/A
N/A	T94HA - Chrome	16-22"	Right	1110350	N/A	N/A
N/A	T94HA - Chrome	16-22"	Left	1110351	N/A	N/A

Pivot Slide Tube with Footplate

T94HA, T94HC, T94HS, T94HAB, T94HCB, T94HSB

NOTE: Pivot Slide Tube and Footplate is attached to Footrest Support using the spring button or bolt thru hardware. See chart titled, "Pivot Slide Tube Attaching Hardware."

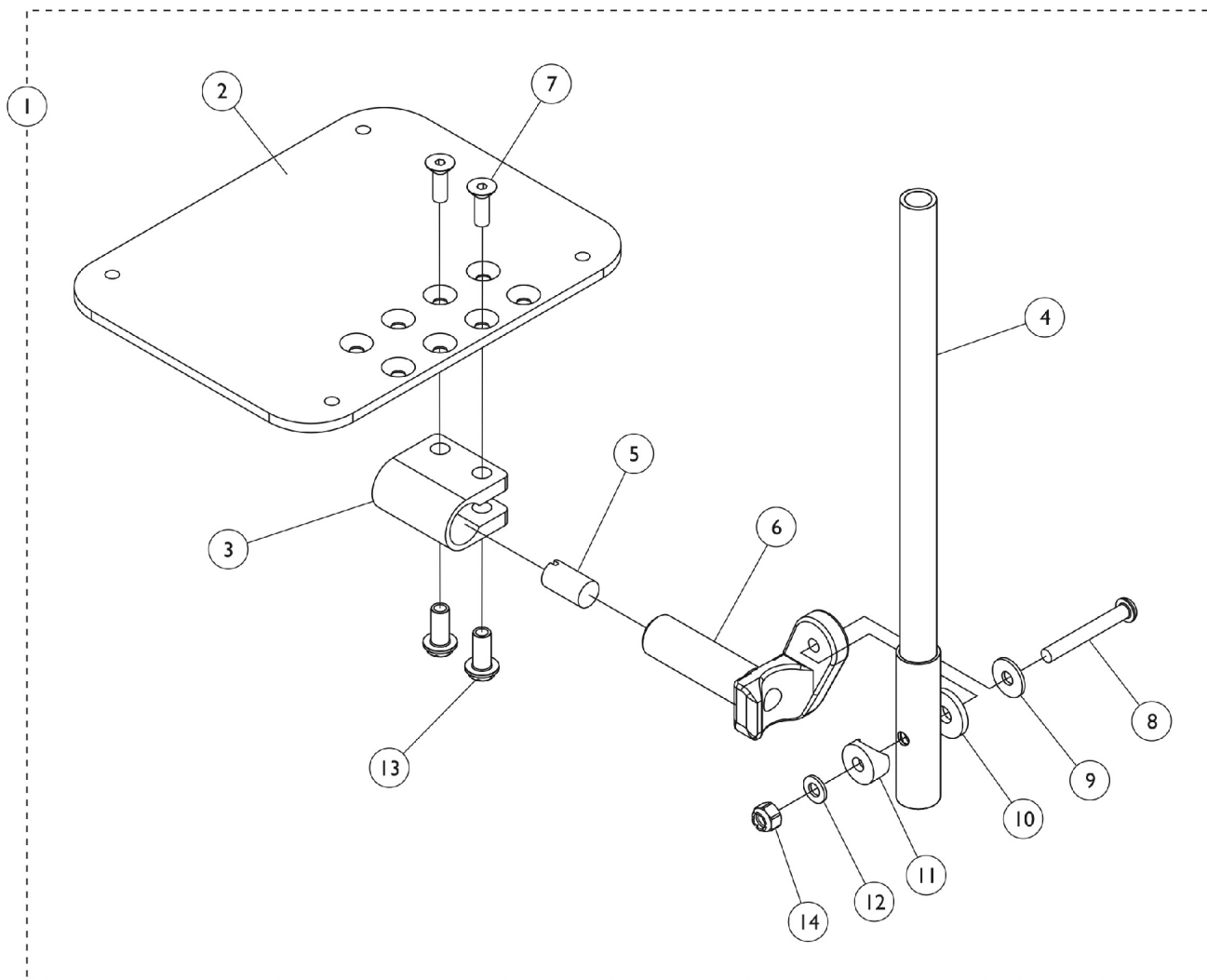
Pivot Slide Tube Attaching Hardware

Style	Part Number	Quantity Per Package	Quantity Per Footrest	Quantity Per Legrest
Spring Button Hardware Kit	1121272 See Note(s) A	2	2	4
Bolt Through Hardware Kit	1101776 See Note(s) A	2	2	2
Tool Kit	1058407 See Note(s) B	1	N/A	N/A
NOTE: A - Kit includes hardware and instruction sheet. B - Kit includes allen wrench, key, and open end wrench.				

AT5543 Adjustable Angle Footplates w/ Pivot Slide Tube

9000XT/XDT/Recliner

NOTE: Slide Tube with Adjustable Footplate is attached to Legrest/Footrest support using the spring button or bolt thru hardware. See chart titled, "Pivot Slide Tube Attaching Hardware."



AT5543 Adjustable Angle Footplates w/ Pivot Slide Tube

9000XT/XDT/Recliner

NOTE: Slide Tube with Adjustable Footplate is attached to Legrest/Footrest support using the spring button or bolt thru hardware. See chart titled, "Pivot Slide Tube Attaching Hardware."

9000XT/9000XDT/9000XT Recliner

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	G	See Chart	Adjustable Angle Footplate Assembly - Articulating Legrest	1	1
1	G	See Chart	Adjustable Angle Footplate Assembly - Elevating Legrest/Footrest	1	1
2	A,H	1113573	Footplate, Adjustable Angle, Large, Black (5-1/4" W x 8" L)	1	1
2	B,H	1113574	Footplate, Adjustable Angle, Extra Large, Black (6-1/4" W x 8" L)	1	1
2	C,H	1113575	Footplate, Adjustable Angle, XX- Large, Black (7-1/4" W x 8" L)	1	1
3		1058517	Clamp, Footplate	1	1
4	D	1057855	Tube, Pivot and Slide, Straight, Steel, Black (9-7/8" L)	1	1
4	E	1091745	Tube, Pivot/Slide, Straight, Steel, Chrome (13-7/8" L)	1	1
5		1048816	Screw, Nylon Adjustment (1/2-13 x 7/8")	1	1
6		1052103	Hinge, Footplate - Left	1	1
6		1052102	Hinge, Footplate - Right	1	1
7		1029545	Screw, Socket Flat Head (1/4-20 x 3/4")	1	2
8		1022831	Screw, Socket Button Head (1/4-20 x 1-7/8")	1	1
9		1026900	Washer (1/4 x 23/32 x 1/16")	1	1
10		1016301	Washer, Nylon (5/16 x 7/8 x 1/8")	1	1
11		1025457	Spacer, Coved (1/4 x 3/4 x 11/32")	1	1
12		1026907	Washer (1/4 x 1/2 x 1/16")	1	1
13		1082686	Nut, Barrel, Hex Head (1/4-20 x 11/16")	1	2
14		1025736	Locknut (1/4-20)	1	1
	F	See Chart	Hardware - Pivot Slide Tube	1	1
NOTE: A - For 14-15" wide chairs. B - For 16-19" wide chairs. C - For 20-22" wide chairs. D - For Elevating Legrest/Footrest. E - For Articulating Legrest. F - Not Shown. G - Includes items 2 thru 14. H - Replacement for chairs built before 9/2/2008 must be ordered in pairs.					

#1 Adjustable Angle Footplate Assembly

Articulating Legrest

Straight Sliding Tube (11-7/8") Steel	Right	Left
14"-15" Wide (5-1/4" Footplate)	1091775	1091776
16"-19" Wide (6-1/4" Footplate)	1091777	1091778
20"-22" Wide (7-1/4" Footplate)	1091779	1091780

AT5543 Adjustable Angle Footplates w/ Pivot Slide Tube 9000XT/XDT/Recliner

NOTE: Slide Tube with Adjustable Footplate is attached to Legrest/Footrest support using the spring button or bolt thru hardware. See chart titled, "Pivot Slide Tube Attaching Hardware."

NOTE: Heel Loops for Adjustable Angle Footplates can be found in the category titled, "Footrest and Legrest Accessories."

#1 Adjustable Angle Footplate Assembly

Elevating Legrest/Footrest

Straight Slide Tube (9-7/8") Steel	Right	Left
14"-15" Wide (5-1/4" Footplate)	1060444	1060445
16"-19" Wide (6-1/4" Footplate)	1062756	1062757
20"-22" Wide (7-1/4" Footplate)	1091789	1091790
14"-15" Wide (5-1/4" Footplate)	1110355	1110356
	See Note(s) A	See Note(s) A
16"-19" Wide (6-1/4" Footplate)	1110357	1110358
	See Note(s) A	See Note(s) A
20"-22" Wide (7-1/4" Footplate)	1110359	1110360
	See Note(s) A	See Note(s) A

NOTE: A - After 10/02

NOTE: Heel Loops for Adjustable Angle Footplates can be found in the category titled, "Footrest and Legrest Accessories."

AT5543 Adjustable Angle Footplates w/ Pivot Slide Tube 9000XT/XDT/Recliner

NOTE: Slide Tube with Adjustable Footplate is attached to Legrest/Footrest support using the spring button or bolt thru hardware. See chart titled, "Pivot Slide Tube Attaching Hardware."

Pivot Slide Tube Attaching Hardware

Style	Part Number	Quantity Per Package	Quantity Per Footrest	Quantity Per Legrest
Spring Button Hardware Kit	1121272 See Note(s) A	2	2	4
Bolt Through Hardware Kit	1101776 See Note(s) A	2	2	2
Tool Kit	1058407 See Note(s) B	1	N/A	N/A
NOTE: A - Kit includes hardware and instruction sheet. B - Kit includes allen wrench, key, and open end wrench.				



Yes, you can.™

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